



TATA MOTORS

LPO 1616 C EURO II

PARTS LIST

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Tata Motors Limited

Mumbai • Jamshedpur • Pune • Lucknow • Thane



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PRELIMINARY REMARKS

This list comprises of parts for Engine, Gear Box, Chassis, Front Axle, Rear Axle, etc. and Cowl Shell without Face of LPO 1616 C EURO II vehicle :

CHASSIS TYPE	SALES DESIGNATION	WHEEL BASE	DESCRIPTION	APPERTAINING ENGINE TYPE
410291	LPO 1616 C	6200 mm	Full Forward Control Chassis (12 m Long), Faceless, S-cam Brakes, Power Steering	6 BT Tata Cummins Euro II



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INSTRUCTIONS

1. The designation "Left and Right" as well as "Front" and "Rear" refer to driving direction.
2. The indication "First", "Second" (e.g. cross member of frame) are counted from the Radiator side.
3. The word "Optional" in the remarks column against an item having two or more part numbers indicates that depending or availability, the item will be supplied under any one of these part numbers.
4. The designation "AR" in column "Quantity" stands for "As Required".
5. The illustrations of parts of the table are only for easy reference and they may not be exact replica of the part.
6. The parts fitted on the vehicle are subject to modification without prior notice.
7. This is a publication of the Parts Head Quarters of the TATA MOTORS LIMITED.

Any correspondence relating to this Parts List may be made to :

Technical Cell
Tata Motors Ltd.,
Parts Head Quarters,
L.B.S. Marg, P.O. Wagle Estate, Thane - 400 604.



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INTRODUCTION

WHEN ORDERING PARTS, PLEASE INDICATE

Chassis Type and Chassis Number

Engine Type and Engine Number

Part No. — See Column "PART NUMBER"

Precise Description — See Column "DESCRIPTION"

WHEN ORDERING PARTS FOR AGGREGATES, PLEASE INDICATE THE AGGREGATE NUMBER

Gear Box Unit No. —

Rear Axle Unit No. —

Steering Unit No. —

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ENGINE GROUP INDEX

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ENGINE GROUP INDEX

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CHASSIS GROUP INDEX

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CHASSIS GROUP INDEX

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TABLE 01.1	ENGINE	GROUP 01
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		ENGINE		
	2076 0100 01 80	Assy. Engine Complete 6BT (160HP), Low Mount, Lowered, Viscous Fan, 24V w/o Clutch and Clutch Housing, Euro II	1	
	2786 0199 01 17	Long Block - Euro II	1	

TABLE 01.2
ENGINE GASKET KIT
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		ENGINE GASKET KIT		
	2786 2099 99 33	Upper Engine Gasket Kit Consists of :	1	
1		Seal 'O' Ring (Big)	1	
2		Seal 'O' Ring (Small)	1	
3		Washer Sealing	6	
4		Washer Sealing	4	
5		Washer Sealing	4	
6		Seal Rectangular Ring	1	
7		Gasket Connection	1	
8		Seal 'O' Ring	2	
9		Gasket Connection	2	
10		Gasket Oil Drain	1	
11		Seal Valve Stem	6	
12		Gasket Turbocharger	1	
13		Seal Banjo Connector	6	
14		Seal Rectangular Ring	6	
15		Seal Valve Stem	6	
16		Gasket Exhaust Manifold	6	

TABLE 01.2
ENGINE GASKET KIT
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
17	2786 0199 99 93	Gasket Int. Manifold Cover	1	
18		Washer Sealing	2	
19		Gasket Cylinder Head	1	
20		Isolator Noise	6	
21		Gasket Valve Cover	6	
22		Seal Injector	6	
		Lower Engine Gasket Consists of :	1	
1		Seal 'O' Ring	1	
2		Gasket Push Rod Cover	1	
3		Seal Grommet	6	
4		Kit Oil Seal	1	
5		Gasket Rear Cover	1	
6		Gasket Rear Housing	1	
7		Seal 'O' Ring	1	
8		Seal 'O' Ring	1	
9		Seal Rectangular Ring	1	
10		Gasket Gear Cover	1	
11		Seal Oil	1	

TABLE 01.2
ENGINE GASKET KIT
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
12		Gasket Cover Plate	2	
13		Gasket Filter Head	1	
14		Gasket Lub Cooler	1	
15		Seal Rectangular Ring	1	
16		Seal 'O' Ring	1	
17		Seal 'O' Ring	1	
18		Washer Sealing	1	
19		Washer Sealing	1	
20		Gasket Flange	1	
21		Seal Rectangular Ring	1	
22		Seal Rectangular Ring	1	
23		Nozzle Piston Cooling	6	

TABLE 01.3

CYLINDER BLOCK

GROUP 01

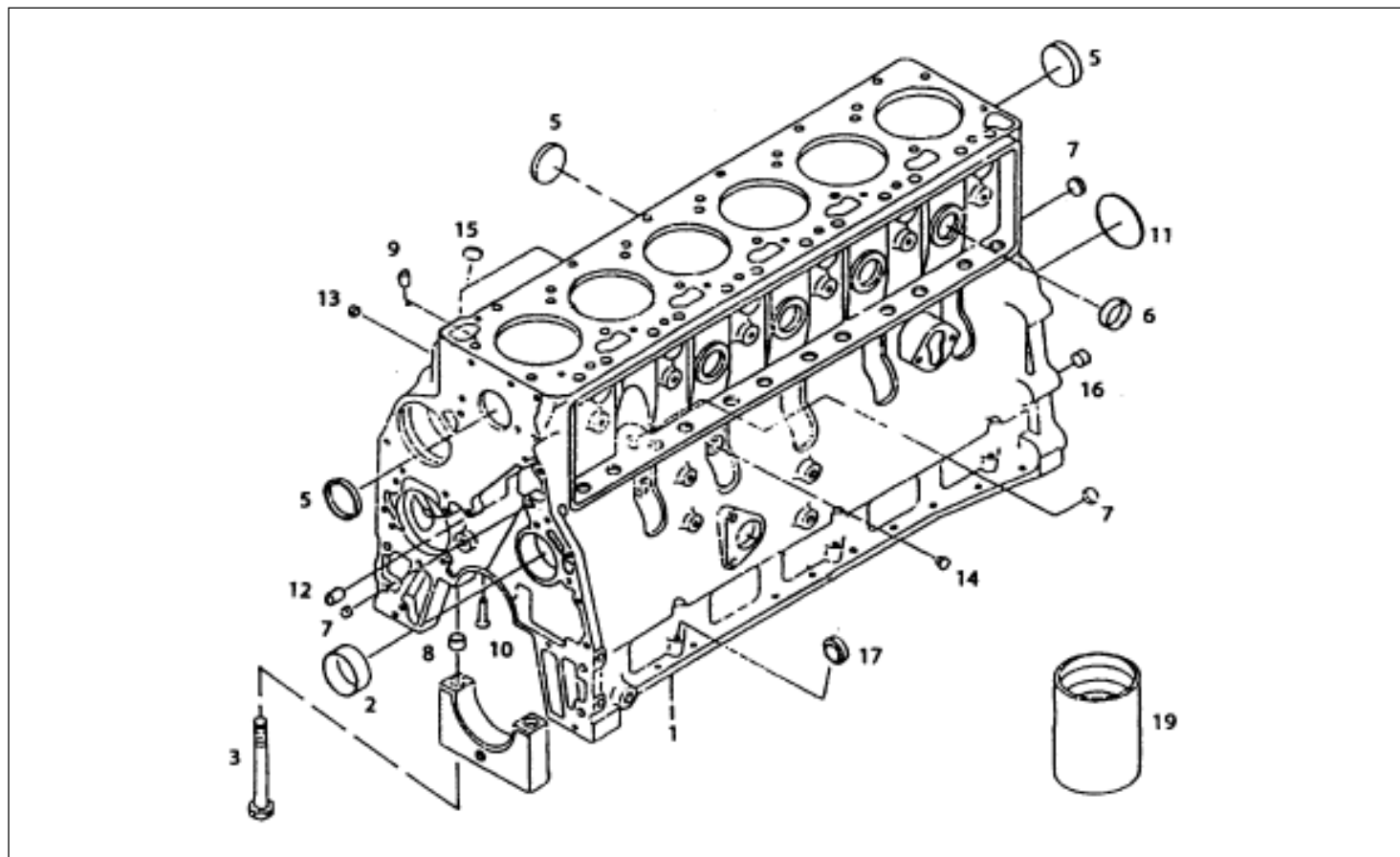


TABLE 01.3
CYLINDER BLOCK
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		CYLINDER BLOCK		
1	2786 0199 01 10	Cylinder Block STD	1	
2	2786 0199 99 02	Bushing	1	
3	2786 0199 99 03	Screw Hex. Head Cap M 14x2.0x119	14	
5	2786 0199 99 05	Plug Expansion	6	
6	2786 0199 99 06	Plug Expansion	4	
7	2786 0199 99 07	Plug Expansion 17.73 mm	3	Repair Purpose
8	2786 0199 99 14	Dowel Ring M 18x10	14	
9	2786 0199 99 08	Dowel Ring M 16x10	2	
10	2786 1899 99 34	Nozzle Piston Cooling	6	
11	2786 0199 99 10	Plug Expansion	1	
12	2786 0199 99 11	Dowel Pin M 10x16	2	
13	2786 0799 99 53	Plug Pipe	1	
14	2786 0199 99 13	Plug Pipe	1	
16	2786 0199 99 14	Dowel Ring	2	
17	2786 0199 99 15	Plug Expansion	2	
2	2786 0599 99 34	Bushing (Oversize for No. 1 Bore)	1	
2	2786 0799 99 80	Bushing (Oversize for No. 2 - 7 Bore)	6	Repair Purpose

TABLE 01.3

CYLINDER BLOCK

GROUP 01

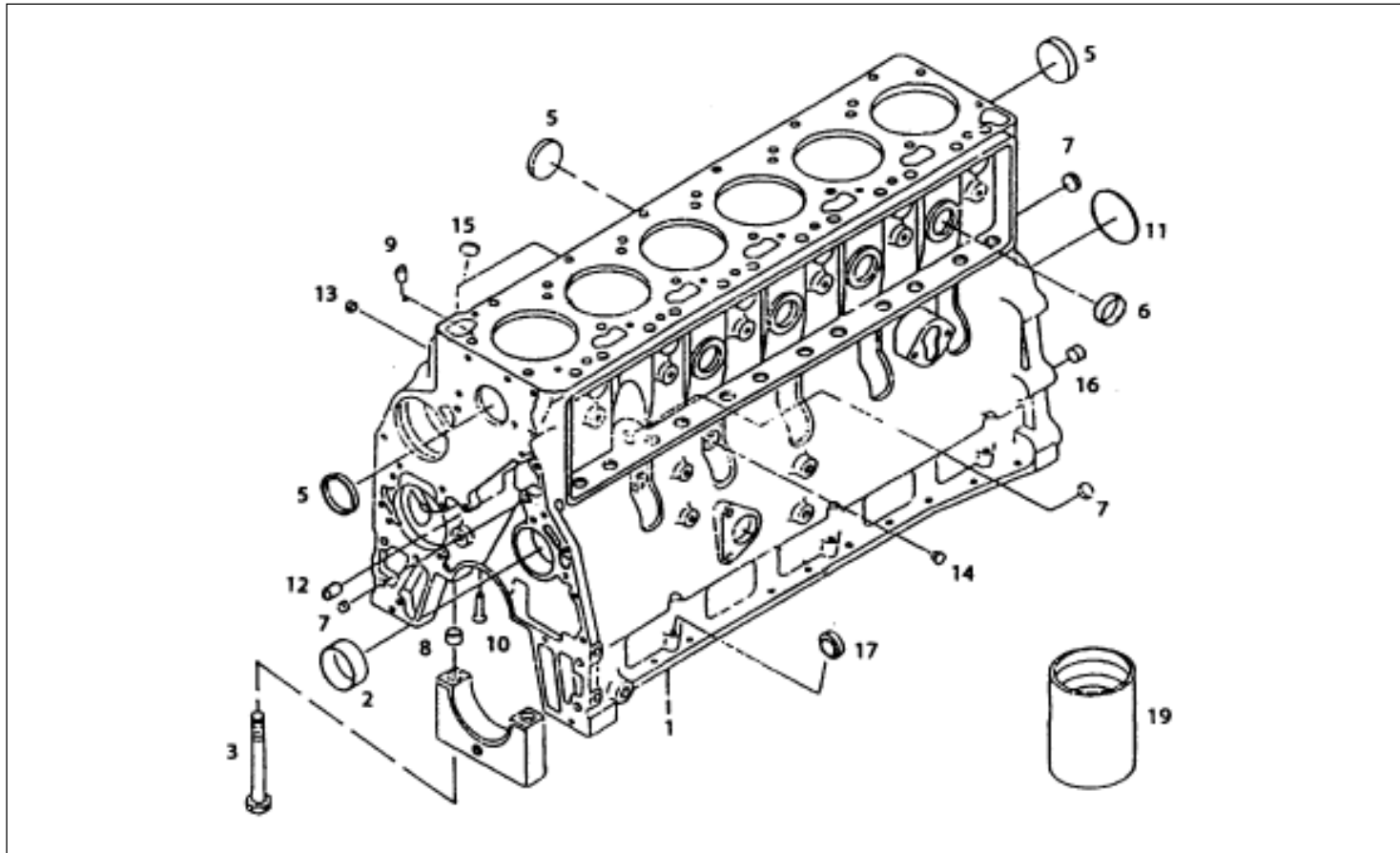


TABLE 01.3
CYLINDER BLOCK
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
19	2786 0199 99 16	Sleeve Salvage (Standard Bore)	6	Repair Purpose
	2786 0599 99 37	Plug, Expansion (at the Side of the Block for Oil Fill)	1	
	2786 0199 99 82	Breather Kit	1	
	2786 0799 99 67	Clamp Hose	3	
	2786 0599 99 06	Hose, Plain	1	
	2786 0199 99 18	Seal, Rectangular Ring	1	

TABLE 01.4

OIL PAN

GROUP 01

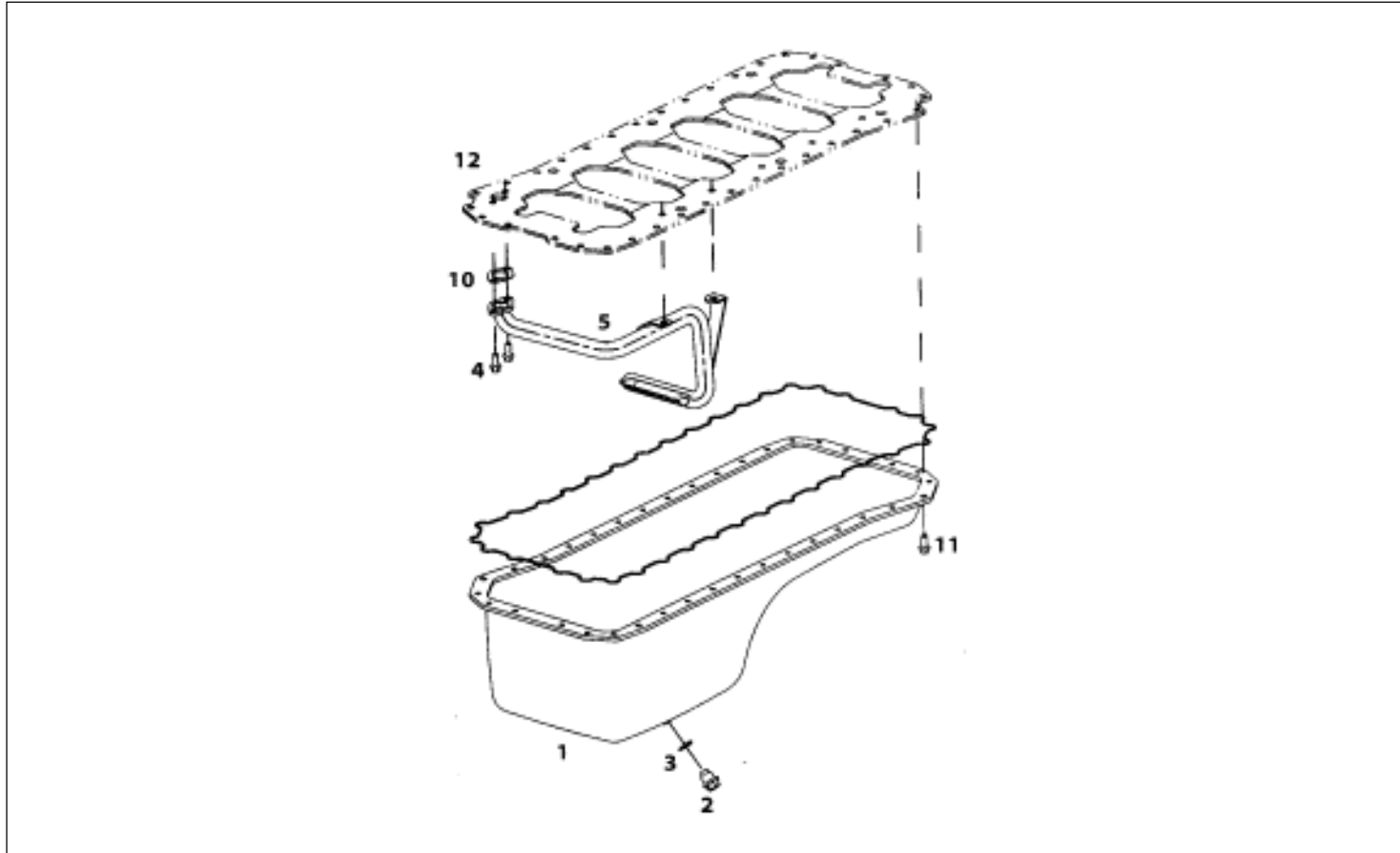


TABLE 01.4
OIL PAN
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		OIL PAN		
1	2786 1899 99 35	Pan Oil	1	
2	2786 1899 99 19	Plug Threaded, M8 x 1.50	1	
3	2786 1899 99 20	Washer Sealing	1	
4	2786 1399 80 01	Screw Hex. Flange Head Cap M 8x1.25x20	4	
5	2786 1899 99 21	Connection Oil Suction	1	
10	2786 1899 99 24	Gasket Flange	1	
11	2786 1899 99 25	Screw Hex. Flange Head Cap	36	
12	2786 1899 99 26	Plate Cylinder Block Stiffner (Bed Plate)	1	

TABLE 01.5

FRONT GEAR COVER

GROUP 01

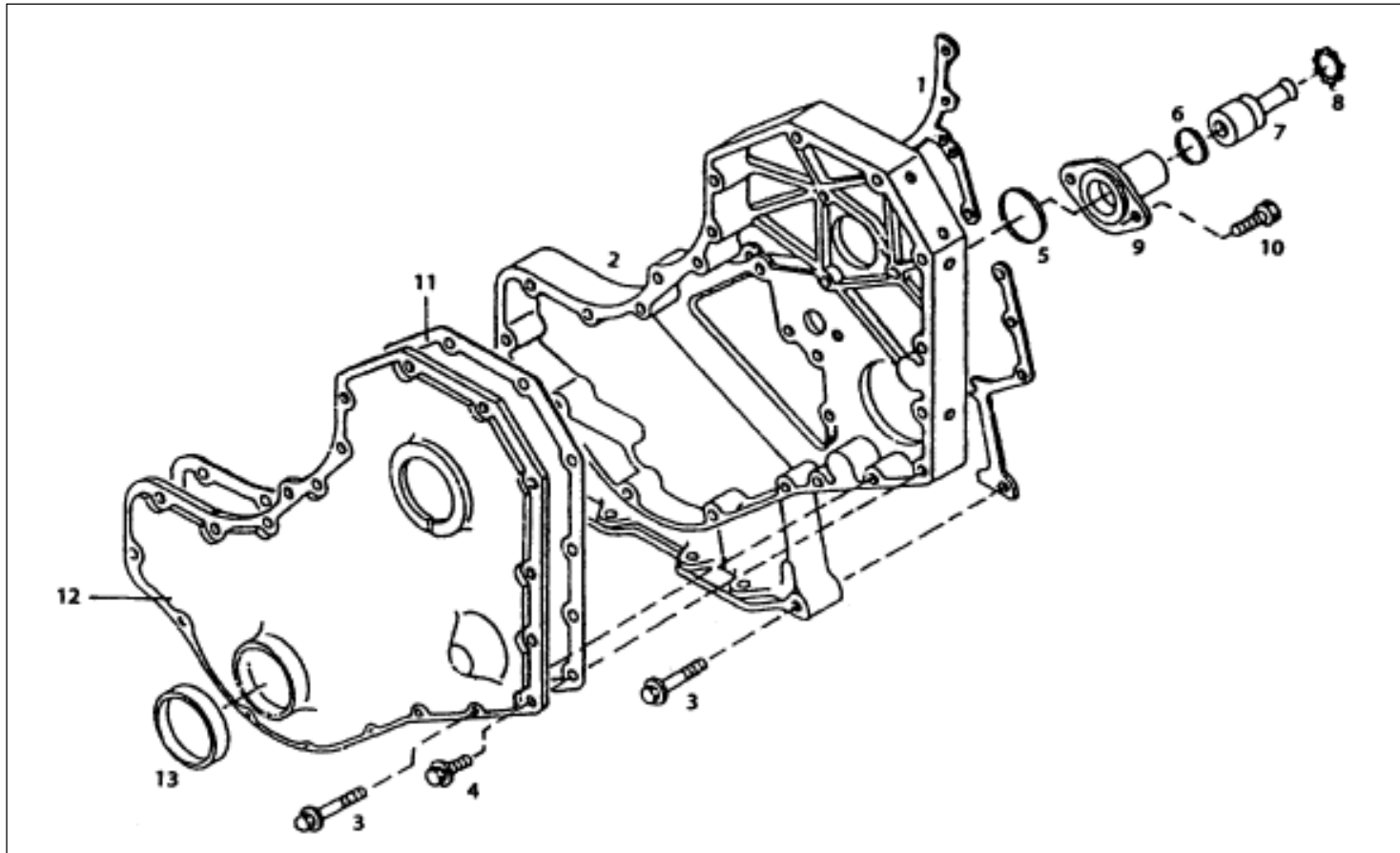


TABLE 01.5
FRONT GEAR COVER
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		FRONT GEAR COVER		
1	2786 0799 99 18	Gasket Gear Housing	1	
2	2786 0399 99 24	Housing Gear	1	
3	2786 0399 99 26	Screw Hex. Flange Head Cap M 8x1.25x50	11	
4	2786 0399 99 27	Screw Hex. Flange Head Cap M 8x1.25x16	16	
5	2786 0399 99 28	Seal Rectangular Ring	1	
6	2786 0399 99 30	Seal 'O' Ring	1	
7	2786 0399 99 31	Pin Timing	1	
8	2786 0399 99 32	Ring Retaining	1	
9	2786 0399 99 33	Housing Timing Pin	1	
10	2786 0799 99 54	Screw Round Head Cap M 5x0.8x17	2	
11	2786 0799 99 26	Gasket Gear Cover	1	
12	2786 0199 99 95	Cover Gear	1	
13	2786 0399 99 35	Seal Oil	1	

TABLE 01.6
CYLINDER HEAD
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		CYLINDER HEAD		
1	2786 0199 01 12	Assy. Cylinder Head	1	
2	2786 0199 99 20	Plug Expansion	5	
3	2786 0199 99 13	Plug Pipe	2	
4	2786 0799 99 53	Plug Pipe	5	
5	2786 0199 99 25	Collet Valve	24	
6	2786 0599 99 60	Retainer Valve Spring	12	replaces 2786 0199 99 22
7	2786 0199 99 12	Spring Compression	6	
8	2786 0199 99 23	Seal Valve Stem	6	
9	2786 0199 99 21	Spring Valve	6	
10	2786 0599 99 59	Seal Valve Stem	6	replaces 2786 0199 99 24
6	2786 0599 99 60	Retainer Valve Spring	12	
10	2786 0599 99 59	Seal Valve Stem	6	
11	2786 0199 99 26	Valve Intake	6	
12	2786 0199 99 28	Valve Exhaust	6	
13	2786 0199 99 29	Screw Hex. Head Cap	6	
14	2786 0199 99 30	Screw Hex. Head Cap	14	
15	2786 0199 99 44	Plug Pipe	1	

TABLE 01.6
CYLINDER HEAD
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
16	2786 0199 99 31	Gasket Cylinder Head STD	1	
16	2786 0199 99 32	Gasket Cylinder Head 0.25 mm Over Size Thickness	1	Service Part
16	2786 0199 99 33	Gasket Cylinder Head 0.50 mm Over Size Thickness	1	Service Part
17	2786 0199 99 34	Insert Valve Exhaust	AR	Service Part
18	2786 0199 99 35	Insert Valve Intake	AR	Service Part
19	2786 0199 99 36	Guide Valve Stem (Thk Wall 60.5 mm Lg) Intake	AR	Repair Purpose
20	2786 0199 99 37	Guide Valve Stem (Thk Wall 51.75 mm Lg) Exh.	AR	Repair Purpose
	2786 0599 99 50	Kit Guide valve Stem Exhaust Consisting of :	1	
		Guide Valve Stem Exhaust	6	
	2786 0599 99 49	Kit Guide valve Stem Intake Consisting of :	1	
		Guide Valve Stem Intake	6	
	2786 0599 99 47	Kit Insert Exhaust Valve Consisting of :	1	
		Insert Exhaust Valve	6	
	2786 0599 99 48	Kit Insert Intake Valve Consisting of :	1	
		Insert Intake Valve	6	

TABLE 01.7

VALVE COVER

GROUP 01

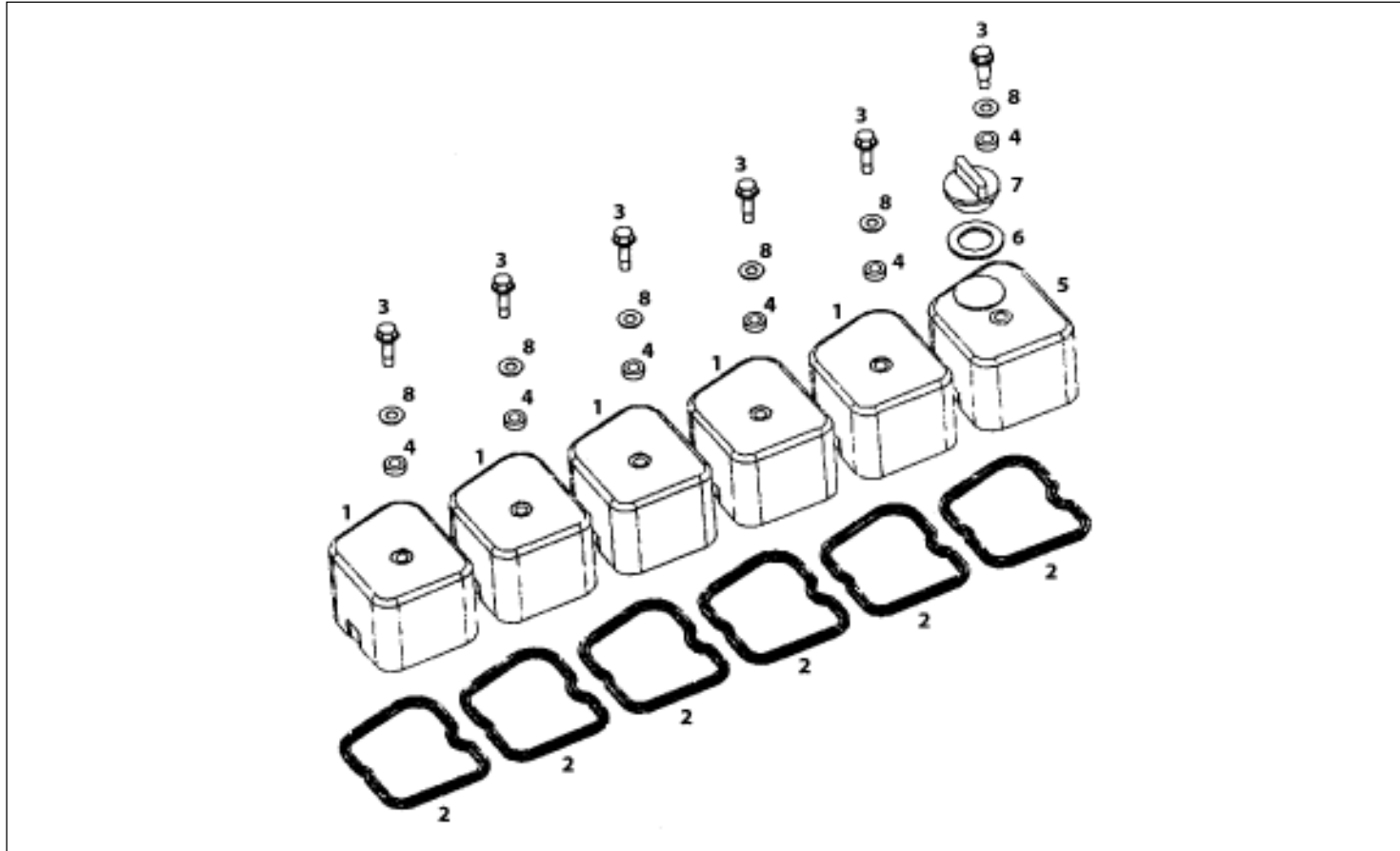


TABLE 01.7
VALVE COVER
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		VALVE COVER		
1	2786 0599 99 27	Cover Valve	5	
2	2786 0599 99 28	Gasket Valve Cover	6	
3	2786 0599 99 29	Screw Hex. Flange Head Cap M 8x1.25x21	6	
4	2786 0599 99 30	Isolator Noise	6	
5	2786 0599 99 32	Cover Valve	1	
6	2786 0799 99 82	Seal, Rectangular Ring	1	
7	2786 0799 99 84	Cap, Filler	1	
8	2786 0999 99 19	Washer, Plain	6	

TABLE 01.8

INTAKE MANIFOLD

GROUP 01

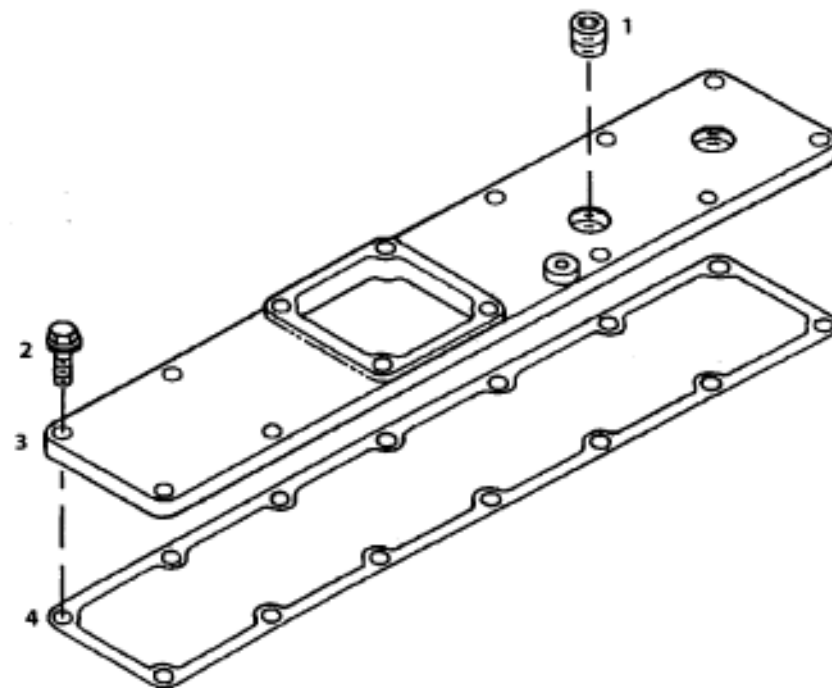


TABLE 01.8
INTAKE MANIFOLD
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		INTAKE MANIFOLD		
1	2786 0199 99 45	Plug, Pipe	1	
2	2786 0999 99 01	Screw Hex. Flange Head Cap M 8x1.25x25	8	
3	2786 0199 99 61	Cover, Intake Manifold	1	
4	2786 0999 99 37	Gasket Cover Intake Manifold	1	

TABLE 01.9

CAM FOLLOWER COVER

GROUP 01

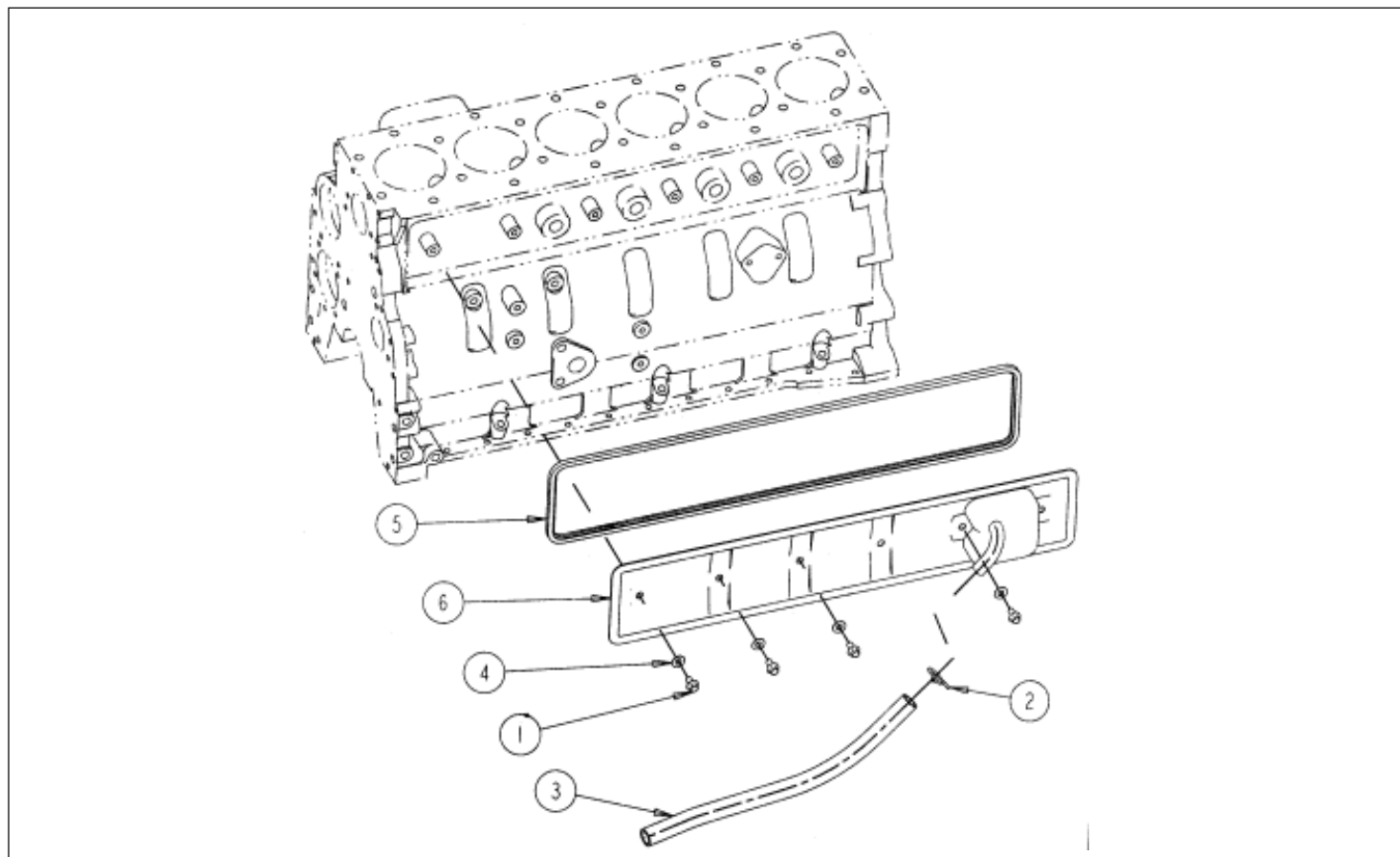


TABLE 01.9
CAM FOLLOWER COVER
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		CAM FOLLOWER COVER		
1	2786 0599 99 05	Screw Hex. Head Cap M 8x1.25x20	4	
2	2786 0599 99 07	Clamp Spring (Hose)	1	
3	2786 0599 99 06	Hose Plain	1	
4	2786 0599 99 04	Seal Grommet	4	
5	2786 0599 99 01	Gasket Push Rod Cover	1	
6	2786 0599 99 03	Cover Push Rod	1	

TABLE 01.10

OIL FILL LOCATION

GROUP 01

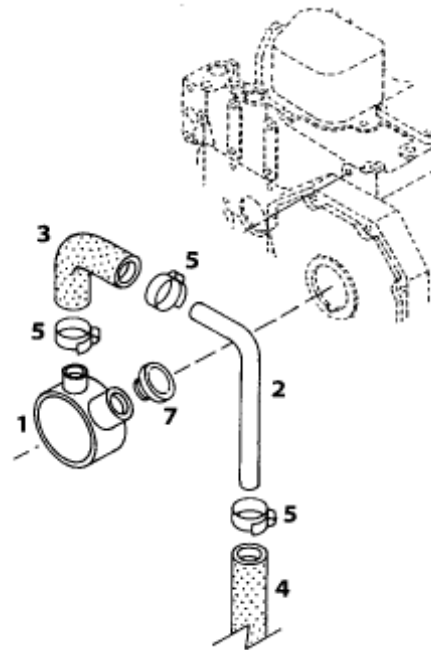


TABLE 01.10
OIL FILL LOCATION
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		OIL FILL LOCATION		
	2786 0199 99 82	Kit Breather Crankcase consists of:	1	From Feb 2002
1		Breather	1	
2		Tube, Breather	1	
3		Hose, Elbow	1	
4		Hose, Plain	1	
5		Clamp, Hose	3	
		Seal Rectangular	1	
7		Cap Filler	1	

TABLE 01.11

DIPSTICK

GROUP 01

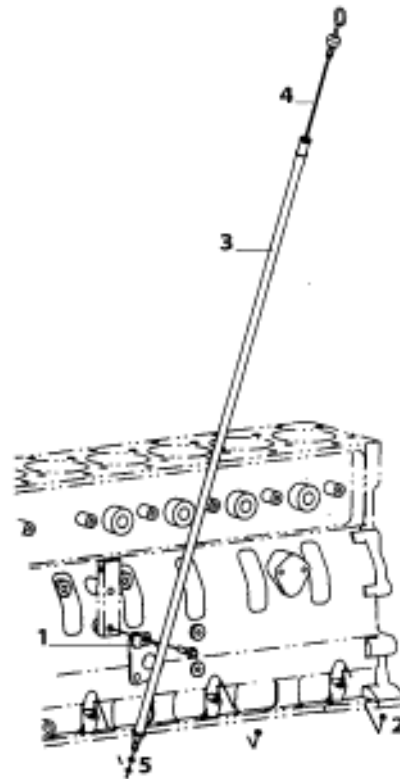


TABLE 01.11
DIPSTICK
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		DIPSTICK		
1	2786 0199 98 03	Clamp, Tube	1	
2	2786 0199 99 15	Plug Expansion	2	
3	2786 0199 98 07	Tube, Oil Gauge	1	
4	2786 0199 98 09	Dipstick	1	
5	2786 1899 99 67	Seal 'O' Ring	2	

TABLE 01.12

FITMENTS ON ENGINE

GROUP 01

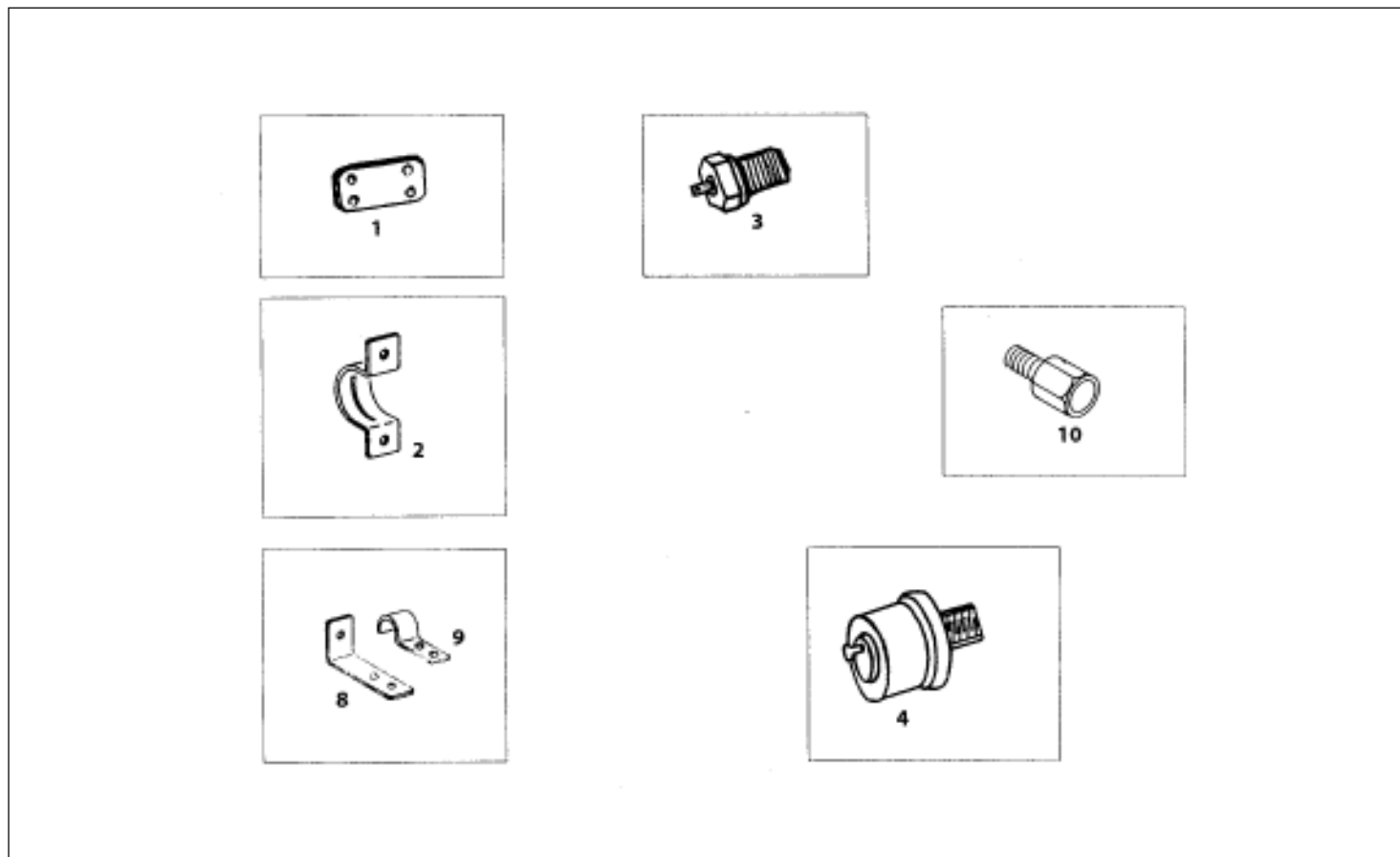


TABLE 01.12
FITMENTS ON ENGINE
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		FITMENTS ON ENGINE		
1	2785 0311 47 01	Bottom Cover (Fly Wheel Hsg.)	1	
2	2076 0911 33 04	Bracket (Baby Filter Mounting)	1	
3	2754 5430 99 01	Temperature Transducer	1	
4	2654 5450 99 13	Oil Pressure Switch	1	
8	2786 0117 33 06	Bracket (Dipstick Mounting)	1	
9	312 995 24 20	Clamp	1	
10	2786 1817 99 01	Adaptor (for Oil Pressure Transducer)	1	
	2785 0911 80 01	Screw	2	

TABLE 03.1

CRANKSHAFT AND MAIN BEARING

GROUP 03

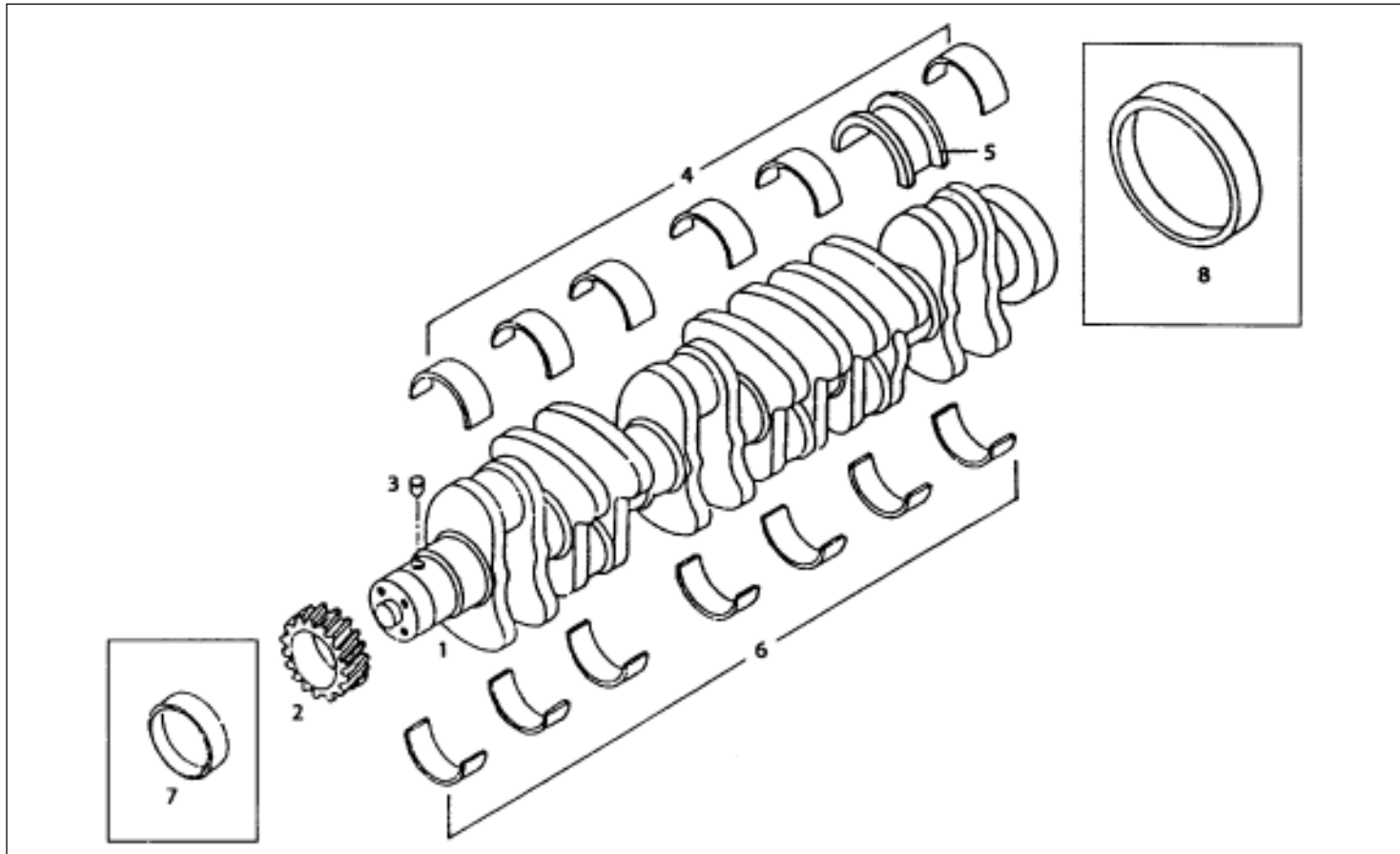


TABLE 03.1
CRANKSHAFT AND MAIN BEARING
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		CRANKSHAFT AND MAIN BEARING		
1	2786 0399 01 03	Assy. Crankshaft	1	
2	2786 0399 99 05	Gear Crankshaft	1	
3	2786 0399 99 06	Dowel Pin	1	
	2786 0199 98 01	Set of Main Bearing (STD) Consisting of :	1	Serviced as a Set
4		Bearing Main (Upper)	6	
6		Bearing Main (Lower)	7	
5		Bearing Crankshaft (Thrust)	1	
	2786 0199 98 02	Set of Main Bearing (RS I) Consisting of : (0.25 mm oversize)	1	Serviced as a Set
4		Bearing Main (Upper)	6	
6		Bearing Main (Lower)	7	
5		Bearing Crankshaft (Thrust)	1	
	2786 0399 01 06	Set of Main Bearing (RS II) Consisting of : (0.50 mm oversize)	1	Serviced as a Set
4		Bearing Main (Upper)	6	
6		Bearing Main (Lower)	7	
5		Bearing Crankshaft (Thrust)	1	

TABLE 03.1

CRANKSHAFT AND MAIN BEARING

GROUP 03

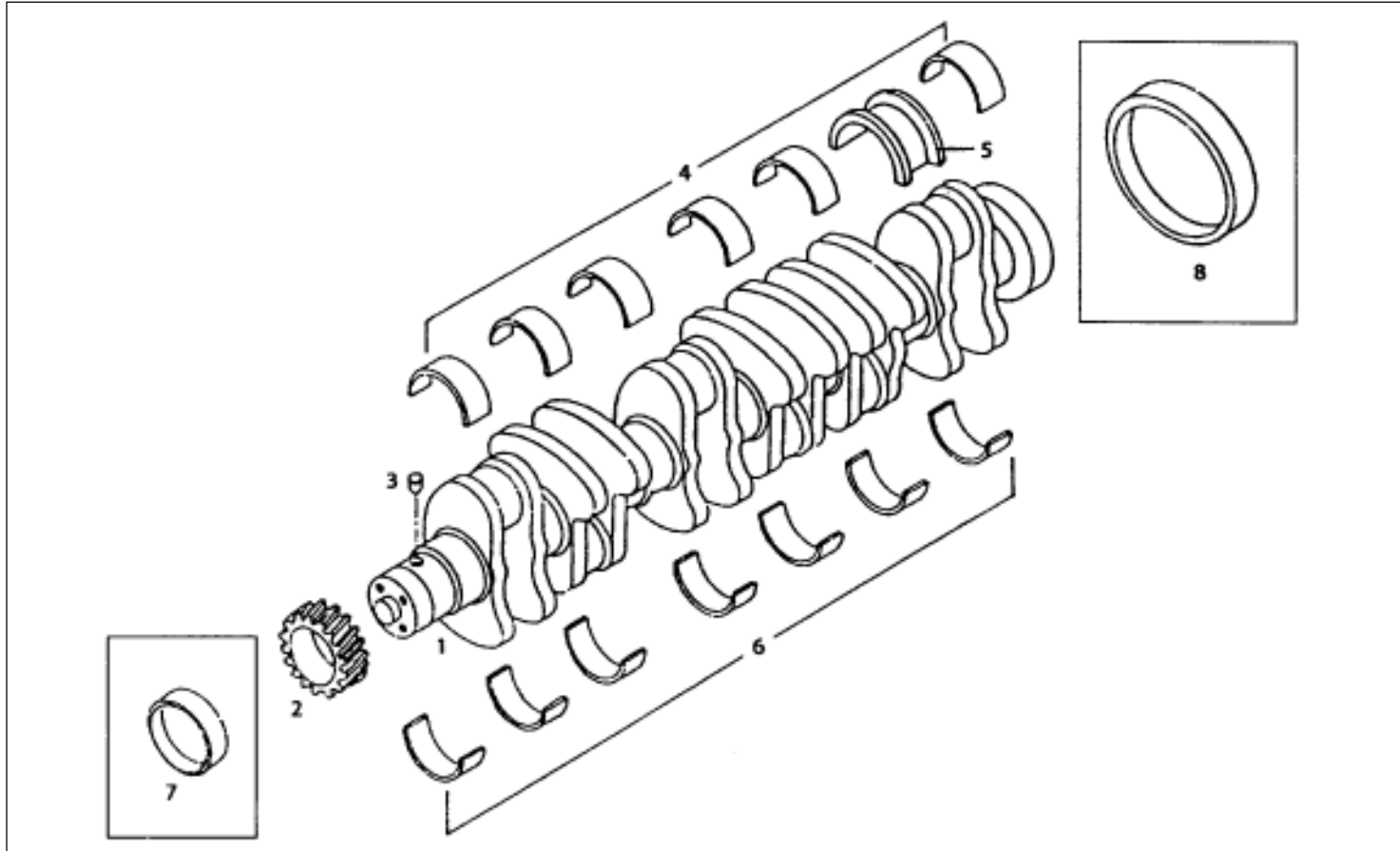


TABLE 03.1
CRANKSHAFT AND MAIN BEARING
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
	2786 0399 01 07	Set of Main Bearing (RS III) Consisting of : (0.75 mm oversize)	1	Serviced as a Set
4		Bearing Main (Upper)	6	
6		Bearing Main (Lower)	7	
5		Bearing Crankshaft (Thrust)	1	
	2786 0399 01 08	Set of Main Bearing (RS IV) Consisting of : (1.00 mm oversize)	1	Serviced as a Set
4		Bearing Main (Upper)	6	
6		Bearing Main (Lower)	7	
5		Bearing Crankshaft (Thrust)	1	
7	2786 0399 99 07	Sleeve Wear (Front)	1	Service Part
8	2786 0399 99 08	Sleeve Wear (Rear)	1	Service Part

TABLE 03.2

CONNECTING ROD AND PISTON

GROUP 03

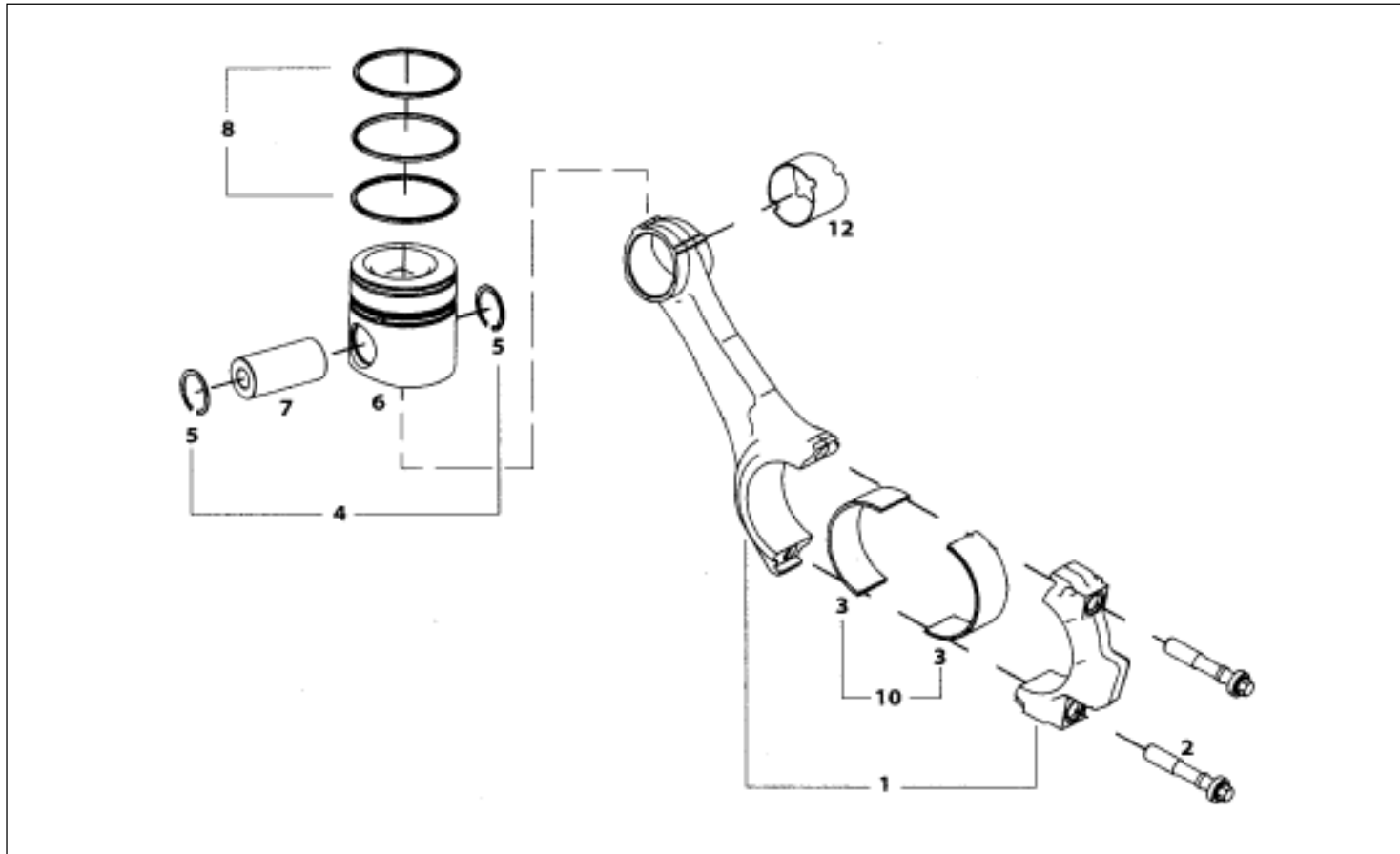


TABLE 03.2
CONNECTING ROD AND PISTON
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		CONNECTING ROD AND PISTON		
1	2786 0399 01 02	Assy. Con. Rod	6	
2	2786 0399 99 01	Screw Connecting Rod M 11x1.25x59	12	
3		Bearing Con. Rod (STD)	12	Not Serviced Loose
		BARE PISTON SET		
4	2786 0399 99 73	Set of Bare Piston STD (Euro I & II) Consists of:	1	Serviced as a Set
6		Piston	6	Nor Serviced Loose
7		Pin Piston	6	Not Serviced Loose
5		Retaining Ring	12	Not Serviced Loose
4	2786 0399 99 75	Set of Bare Piston R/S I (Euro I & II) Consists of :	1	Serviced as a Set
6		Piston	6	Not Serviced Loose
7		Pin Piston	6	Not Serviced Loose
5		Ring Retaining	12	Not Serviced Loose
4	2786 0399 99 40	Set of Bare Piston R/S II (Euro I & II) Consists of :	1	Serviced as a Set
6		Piston	6	Not Serviced Loose
7		Pin Piston	6	Not Serviced Loose
5		Ring Retaining	12	Not Serviced Loose

TABLE 03.2

CONNECTING ROD AND PISTON

GROUP 03

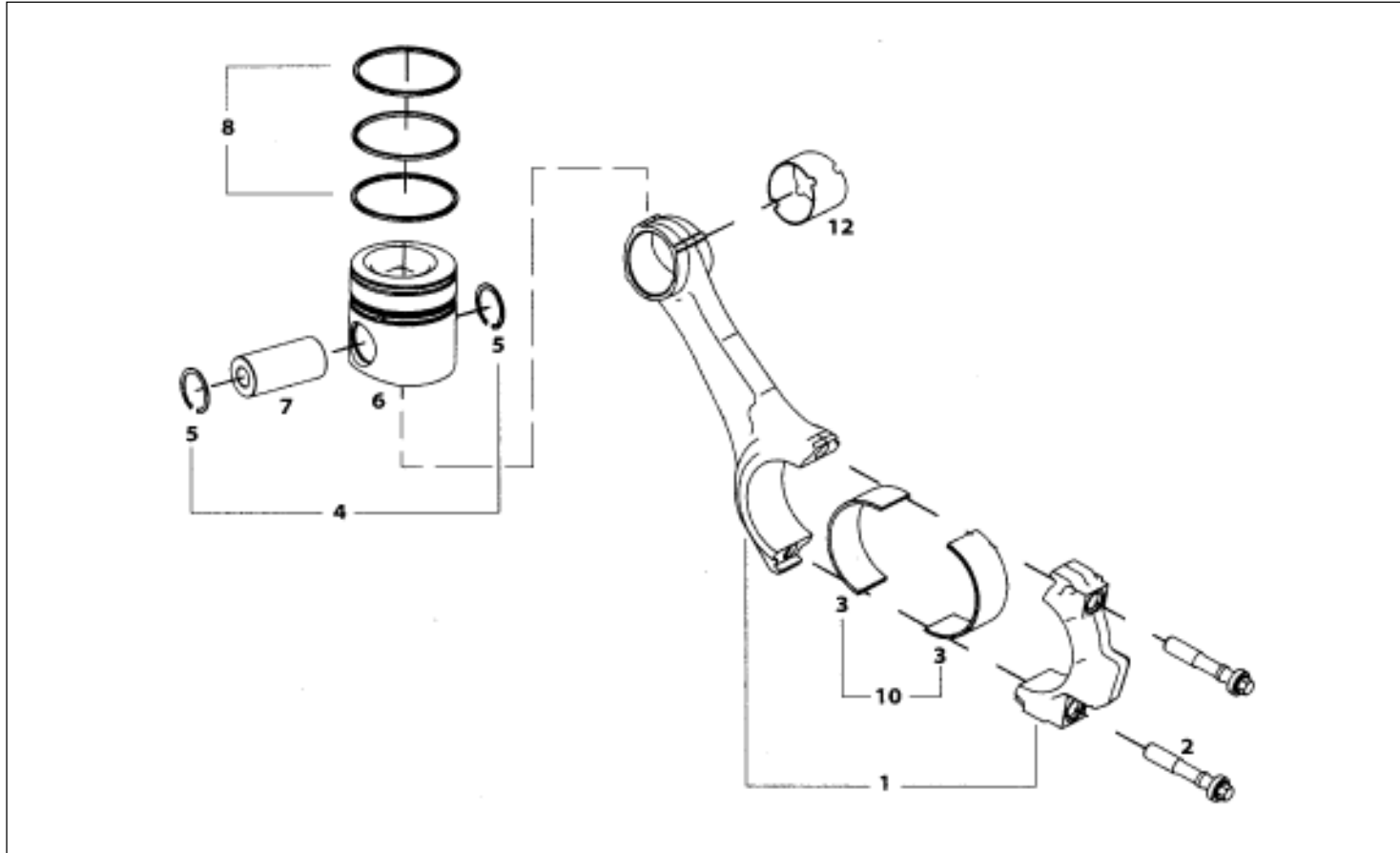


TABLE 03.2
CONNECTING ROD AND PISTON
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		PISTON RING SET		
8	2786 0399 99 77	Set of Piston Rings STD (Euro I & II) Consists of :	1	Serviced as a Set
		Oil Ring	6	Not Serviced Loose
		Compression Ring	6	Not Serviced Loose
		Compression Ring	6	Not Serviced Loose
8	2786 0399 99 78	Set of Piston Rings R/S I (Euro I & II) Consists of :	1	Serviced as a Set
		Oil Ring	6	Not Serviced Loose
		Compression Ring	6	Not Serviced Loose
		Compression Ring	6	Not Serviced Loose
8	2786 0399 99 79	Set of Piston Rings R/S II (Euro I & II) Consists of :	1	Serviced as a Set
		Oil Ring	6	Not Serviced Loose
		Compression Ring	6	Not Serviced Loose
		Compression Ring	6	Not Serviced Loose
		CON. ROD BEARING SET		
10	2786 0399 99 80	Set of Con. Rod Bearing STD Consists of :	1	Serviced as a Set
3		Bearing Con. Rod STD	12	Not Serviced Loose
10	2786 1399 99 04	Set of Con. Rod Bearing R/S I Consists of :	1	Serviced as a Set

TABLE 03.2

CONNECTING ROD AND PISTON

GROUP 03

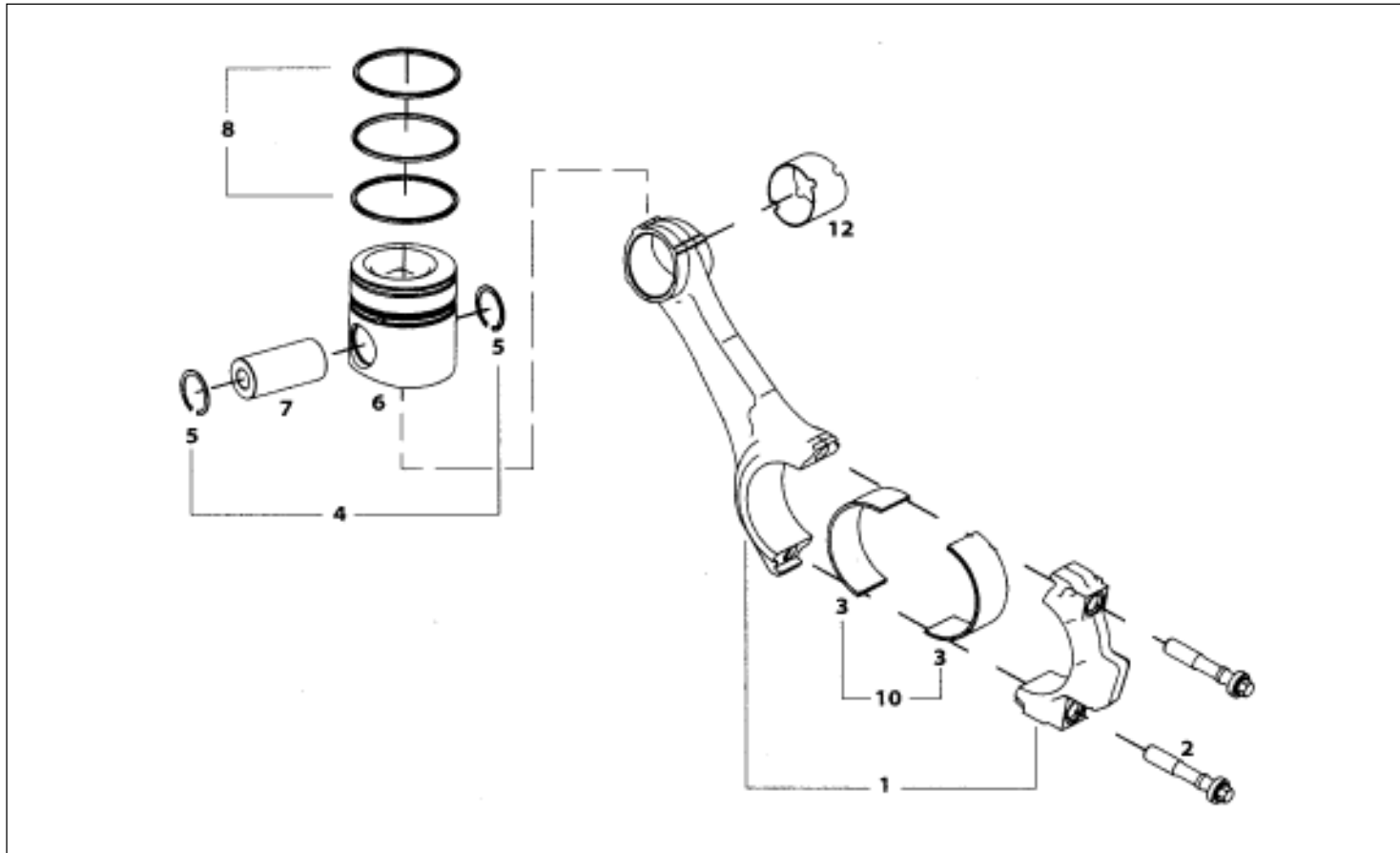


TABLE 03.2
CONNECTING ROD AND PISTON
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
3		Bearing Con. Rod (0.25 mm Oversize)	12	Not Serviced Loose
10	2786 1399 99 03	Set of Con. Rod Bearing R/S II Consists of :	1	Serviced as a Set
3		Bearing Con. Rod (0.5 mm Oversize)	12	Not Serviced Loose
10	2786 1399 99 02	Set of Con. Rod Bearing R/S III Consists of :	1	Serviced as a Set
3		Bearing Con. Rod (0.75 mm Oversize)	12	Not Serviced Loose
10	2786 1399 99 01	Set of Con. Rod Bearing R/S IV Consists of :	1	Serviced as a Set
3		Bearing Con. Rod (1.0 mm Oversize)	12	Not Serviced Loose
12	2786 1599 99 23	Bush Con. Rod	6	

TABLE 03.3

VIBRATION DAMPER

GROUP 03

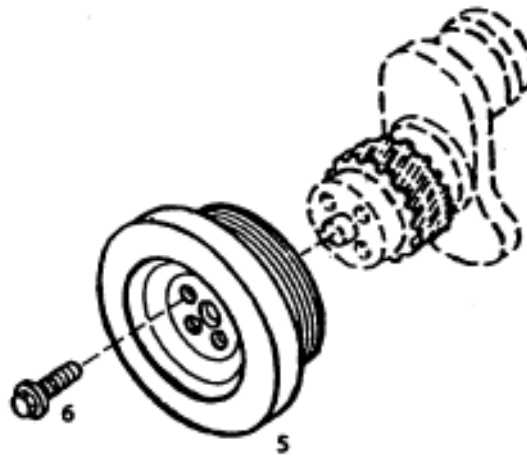


TABLE 03.3
VIBRATION DAMPER
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		VIBRATION DAMPER		
5	2786 0399 99 36	Vibration Damper	1	
6	2786 0399 99 37	Screw Twelve Point Cap M 12x1.25x36	4	
	2786 0399 99 49	Pulley, Crankshaft (for A/C Air Compressor)	1	

TABLE 03.4

FLYWHEEL AND FLYWHEEL HOUSING

GROUP 03

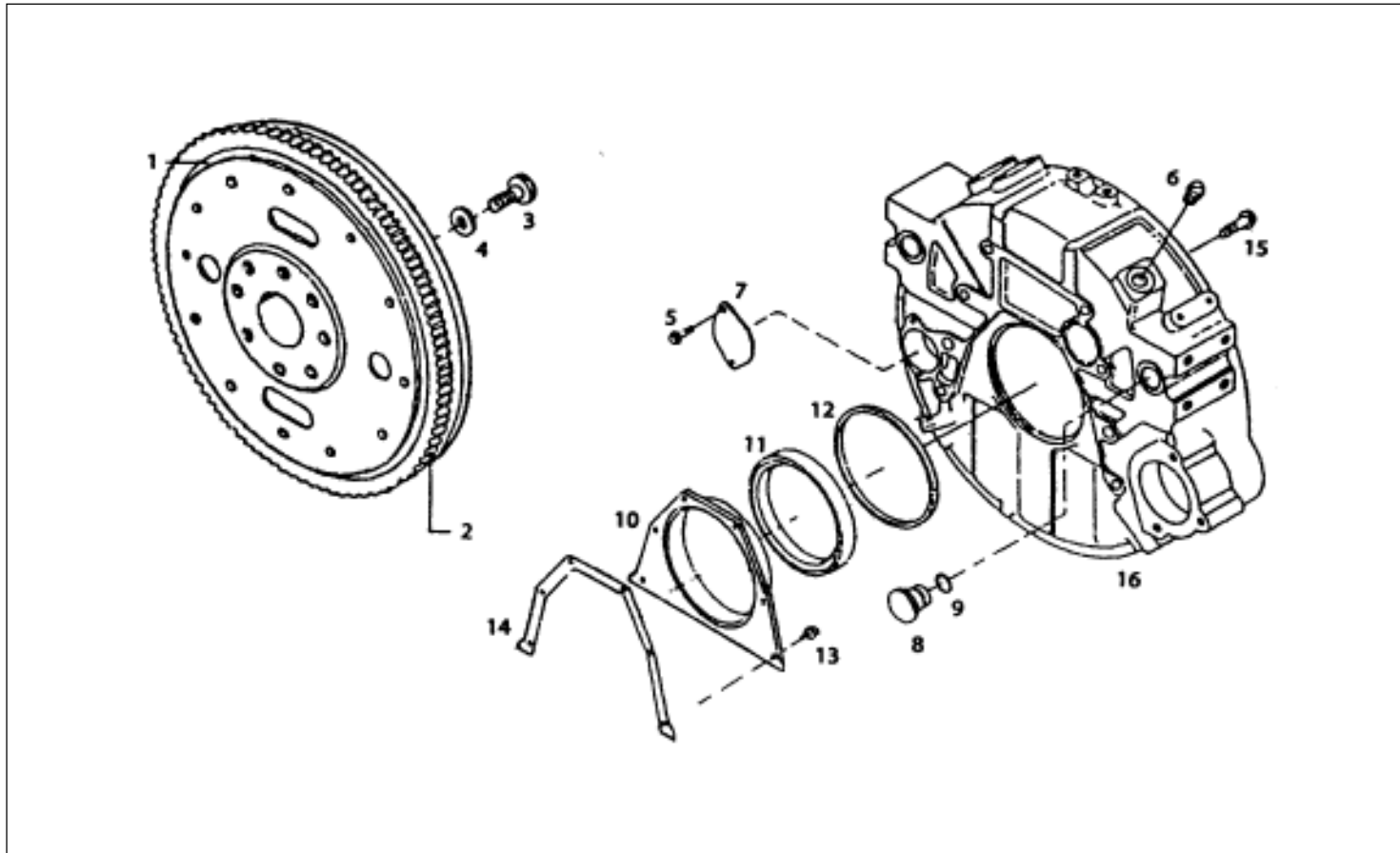


TABLE 03.4
FLYWHEEL AND FLYWHEEL HOUSING
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		FLYWHEEL AND FLYWHEEL HOUSING		
1	2786 0798 99 27	Assy. Flywheel with Ring Gear 145 / 160 HP	1	Replaces 2786 0399 99 83
2	2786 0798 99 28	Ring Gear 145 / 160 HP (T = 138, 4.9 mm Thk)	1	Replaces 2786 0399 99 69 (T = 173, 3.9 mm thk.)
3	2786 0399 99 10	Screw Hex. Head Cap M 12x1.25x32 (Flywheel to Crankshaft)	8	
4	2786 0399 99 11	Washer Plain (1.65 Thick, M 12) (Flywheel to Crankshaft)	8	
	2786 0399 99 87	Bolt (Ring Gear to Flywheel)	4	
5	2786 0399 99 27	Screw Self Tapping M 8x1.25x16	2	
6	2786 0399 99 13	Plug Threaded	1	
7	2786 0399 99 14	Plate Cover	1	
8	2786 0399 99 15	Plug 'O' Ring	2	
9	2786 0399 99 16	Seal 'O' Ring	2	
10	2786 0399 99 18	Cover Rear	1	
11	2786 1899 99 14	Oil Seal (Cover Rear)	1	
12	2786 0399 99 20	Seal Rectangular Ring	1	
13	2786 0799 99 15	Screw Hex. Flange Head Cap M 6x1.0x16	6	
14	2786 0399 99 21	Gasket Rear Cover	1	
15	2786 0399 99 22	Screw Hex Flange Head Cap M 12x1.75x40	8	
16	2786 0399 99 62	Housing Flywheel (C.I.)	1	

TABLE 03.5

BEARING (CLUTCH)

GROUP 03



2

TABLE 03.5
BEARING (CLUTCH)
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
2	2786 0399 99 44	BEARING (CLUTCH) Bearing Ball	1	

TABLE 05.1

CAMSHAFT AND TAPPETS

GROUP 05

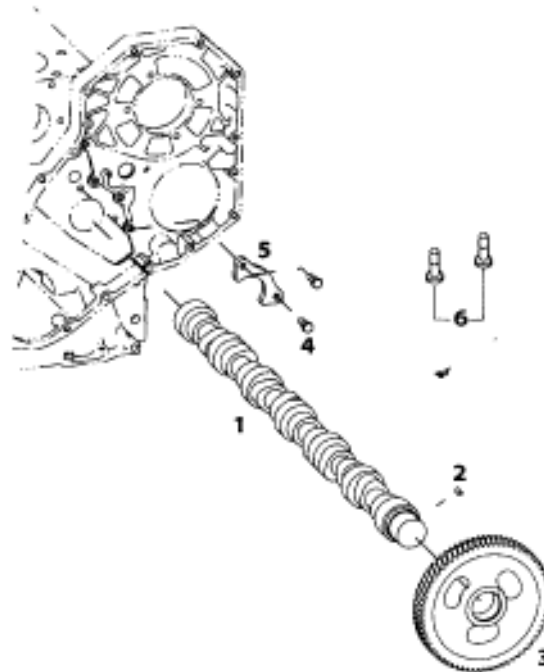


TABLE 05.1
CAMSHAFT AND TAPPETS
GROUP 05

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		CAMSHAFT AND TAPPETS		
1	2786 0599 99 58	Camshaft - Euro II	1	
2	2786 0599 99 09	Key Plain Woodruff	1	
3	2786 0599 99 10	Gear Camshaft	1	
4	2786 0599 99 11	Screw Hex. Head Cap M 8x1.25x22	2	
5	2786 0599 99 12	Support Camshaft	1	
6	2786 0599 99 13	Tappet Valve	12	

TABLE 05.2

ROCKET LEVER

GROUP 05

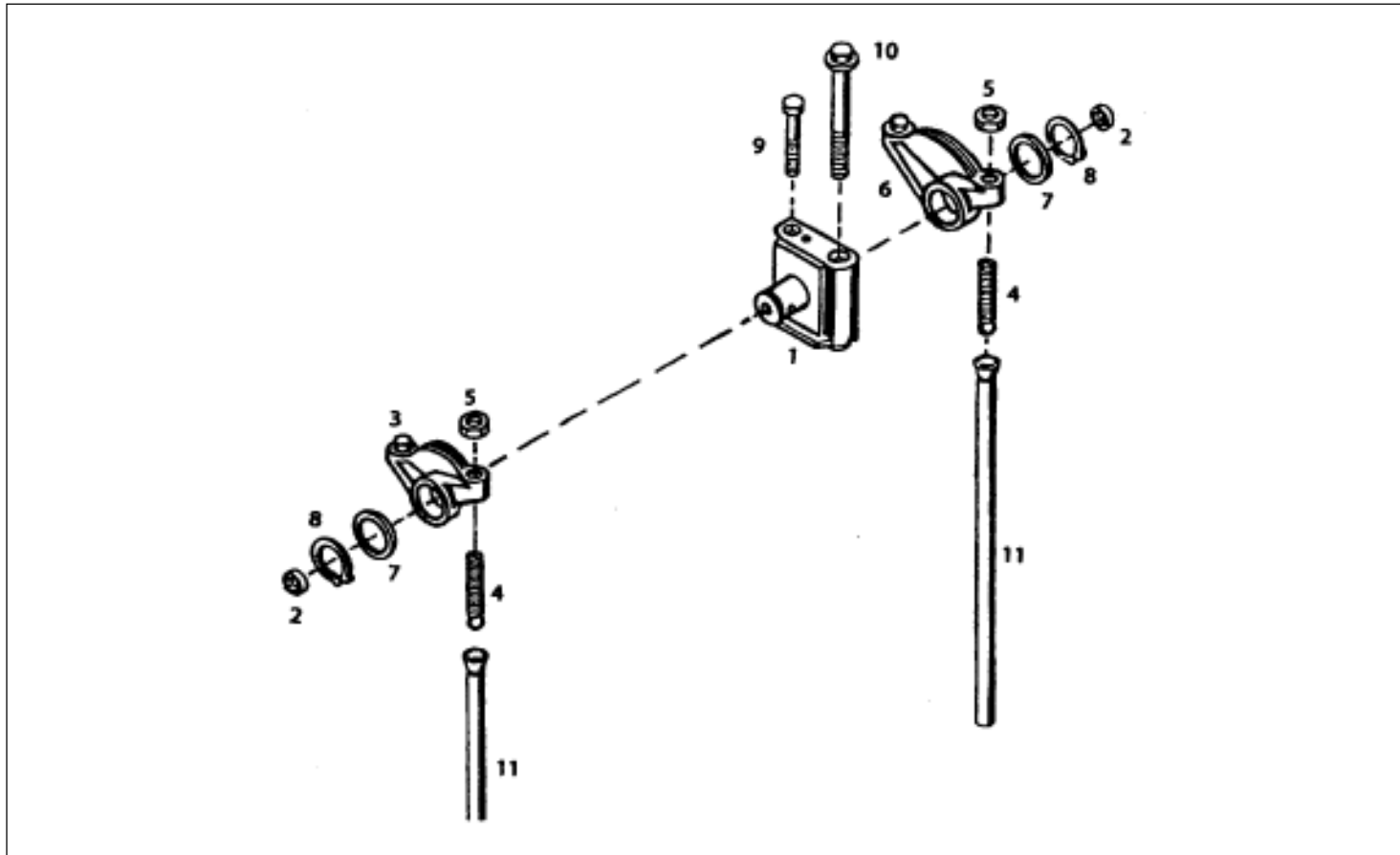


TABLE 05.2
ROCKET LEVER
GROUP 05

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		ROCKER LEVER		
	2786 0599 99 55	Rocker Lever Support Assy.	1	
1	2786 0599 99 15	Support Rocker Lever	6	
	2786 0599 99 16	Shaft Rocker Lever	6	
2	2786 0399 99 88	Plug Expansion	12	
3	2786 0599 99 18	Lever Rocker	6	
4	2786 0599 99 20	Screw Slotted Set	6	
5	2786 0599 99 31	Nut Regular Haxagon	6	
6	2786 0599 99 21	Lever Rocker	6	
4	2786 0599 99 20	Screw Slotted Set	6	
5	2786 0599 99 31	Nut Regular Hexagon	6	
7	2786 0599 99 23	Washer Plain	12	
8	2786 0599 99 17	Ring Retaining	12	
9	2786 0599 99 24	Screw Hex. Head Cap	6	
10	2786 0599 99 25	Screw Hex. Head Cap	6	
11	2786 0599 99 26	Rod Push	12	

TABLE 07.1

PLUMBING, AIR FUEL (EURO II)

GROUP 07

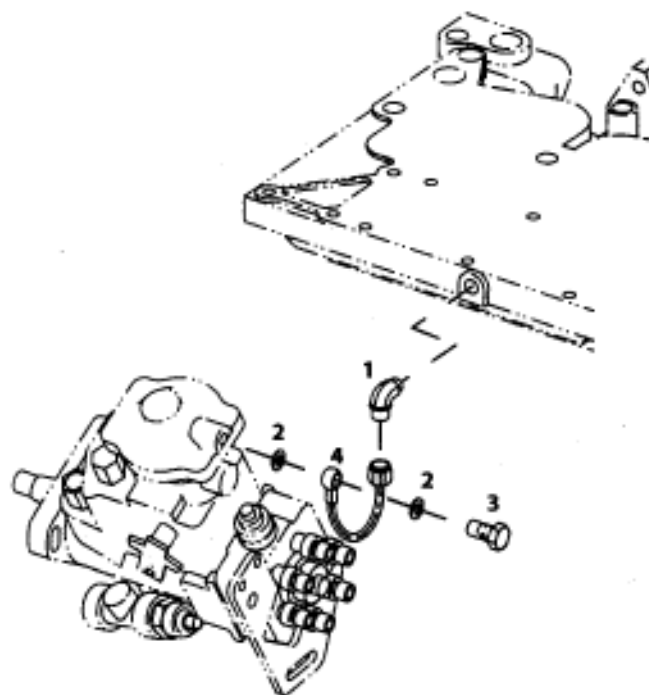


TABLE 07.1
PLUMBING, AIR FUEL (EURO II)
GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		PLUMBING, AIR FUEL (EURO II)		
1	2786 0999 99 38	Elbow, Male Adapter	1	
2	2786 0799 99 22	Washer, Sealing (8mm)	2	
3	2786 0798 99 05	Screw, Banjo connector (M 8 x 1.00 x 17)	1	
4	2786 0999 99 46	Tube, Air Fuel Control	1	

TABLE 07.2
ACCESSORIES FUEL (EURO II)
GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		ACCESSORIES FUEL (EURO II)		
1	2786 1499 99 35	Coupling, Elbow Hose (Euro II)	1	
2	2786 0999 99 21	Hose, Plain (Euro II)	1	
3	2786 0999 99 22	Clamp, Hose (Euro II)	2	
4	2786 0999 99 51	Strainer, Fuel (Euro II)	1	

TABLE 07.3

PUMP FUEL TRANSFER (EURO II)

GROUP 07

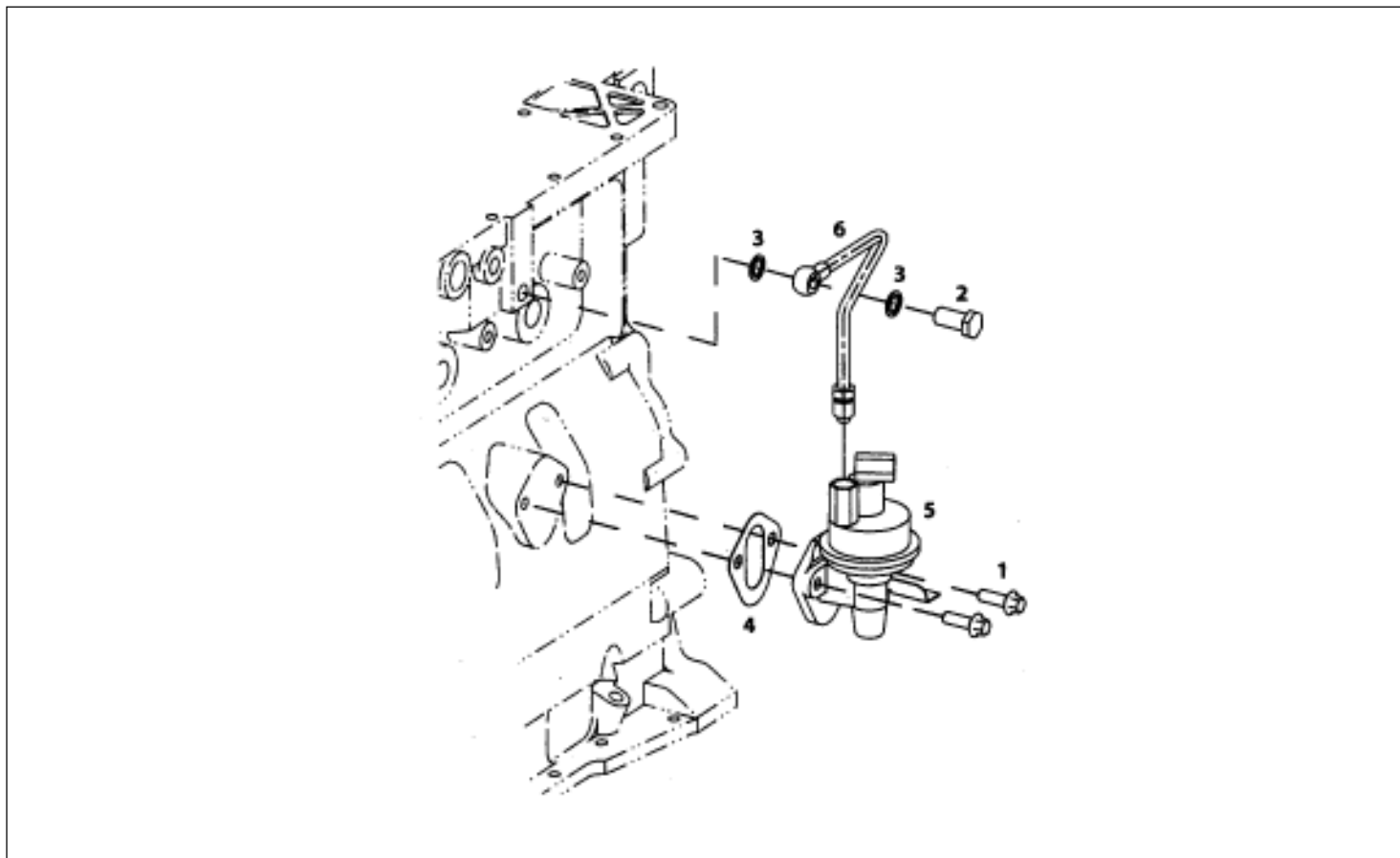


TABLE 07.3
PUMP FUEL TRANSFER (EURO II)
GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		PUMP FUEL TRANSFER (EURO II)		
1	2786 1399 80 02	Screw, Hex Flange M 8 x 1.25 x 25	2	
2	2786 0799 99 08	Screw, Banjo Connector M 12 x 1.50 x 24	1	
3	2786 0799 99 24	Washer, Sealing	2	
4	2786 0799 99 17	Gasket, Cover Plate	1	
5	2786 0999 99 43	Pump, Fuel Transfer (Euro II)	1	
6	2786 0999 99 52	Tube, Fuel Supply	1	

TABLE 07.4

PLUMBING, FUEL FILTER (EURO II)

GROUP 07

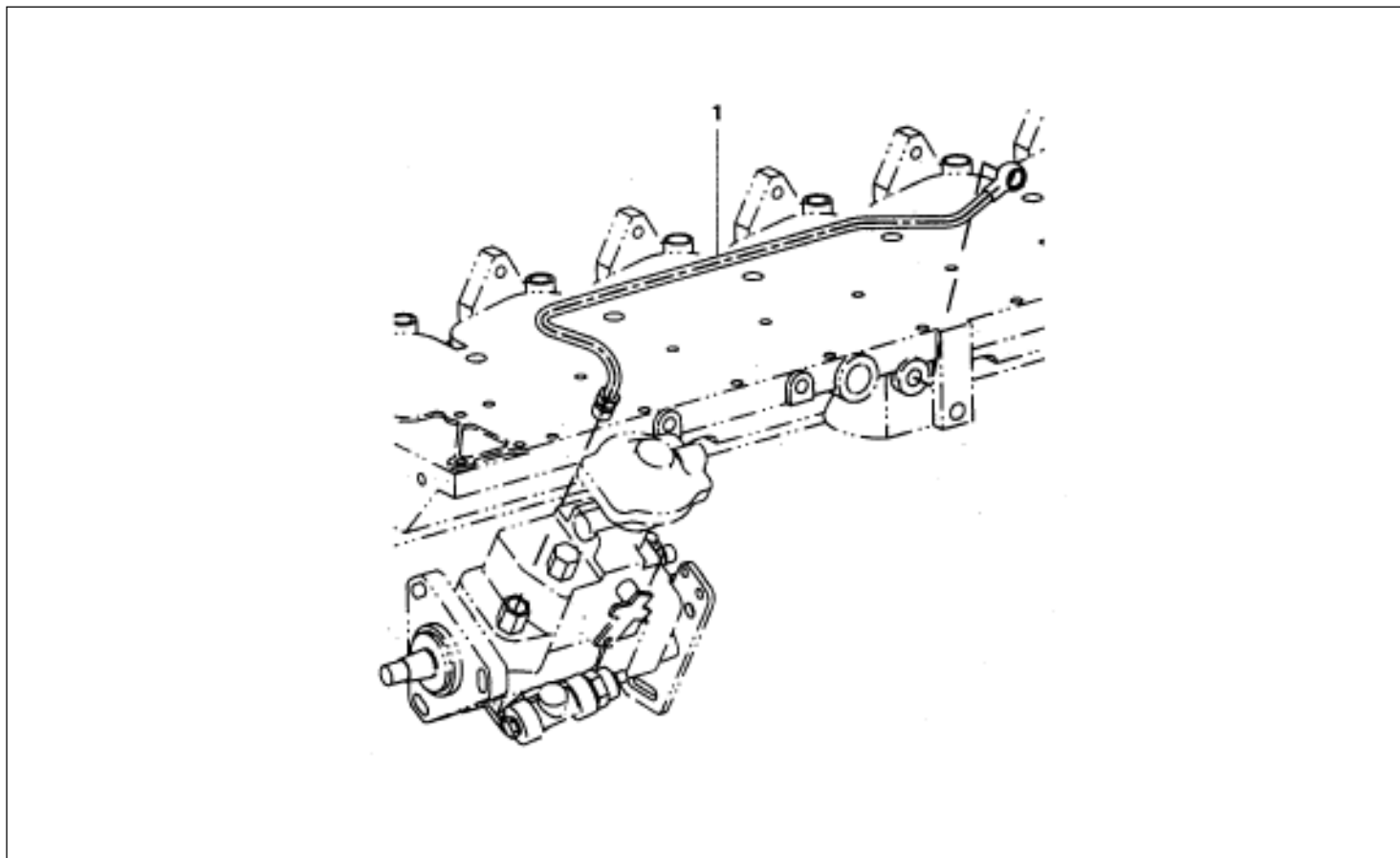


TABLE 07.4
PLUMBING, FUEL FILTER (EURO II)
GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
1	2786 0999 99 47	PLUMBING, FUEL FILTER (EURO II) Tube, Fuel Supply	1	

TABLE 07.5

COUPLING, FUEL PUMP (EURO II)

GROUP 07

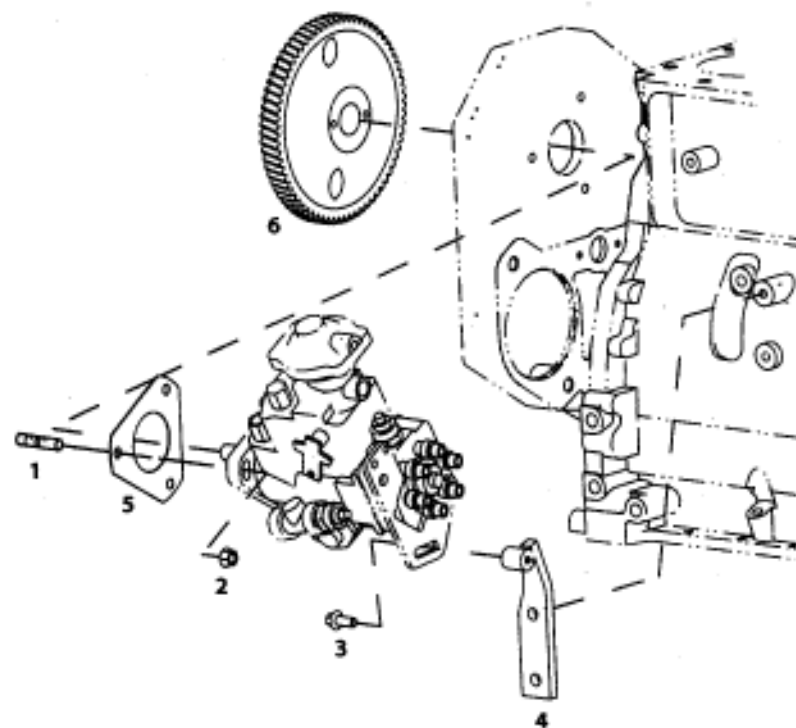


TABLE 07.5
COUPLING, FUEL PUMP (EURO II)
GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		COUPLING, FUEL PUMP (EURO II)		
1	2786 0199 99 84	Stud M8 x 1.25 x 48	3	
2	2786 0599 99 41	Nut, Hexagon Flange M8 x 1.25	3	
3	2786 1399 80 01	Screw, Hex Flange M8 x 1.25 x 20	1	
4	2786 0798 99 03	Brace, Fuel Pump	1	
5	2786 0798 99 04	Gasket, Fuel Pump	1	
6	2786 0999 99 45	Gear, Fuel Pump	1	

TABLE 07.6

INJECTION PUMP (EURO II)

GROUP 07

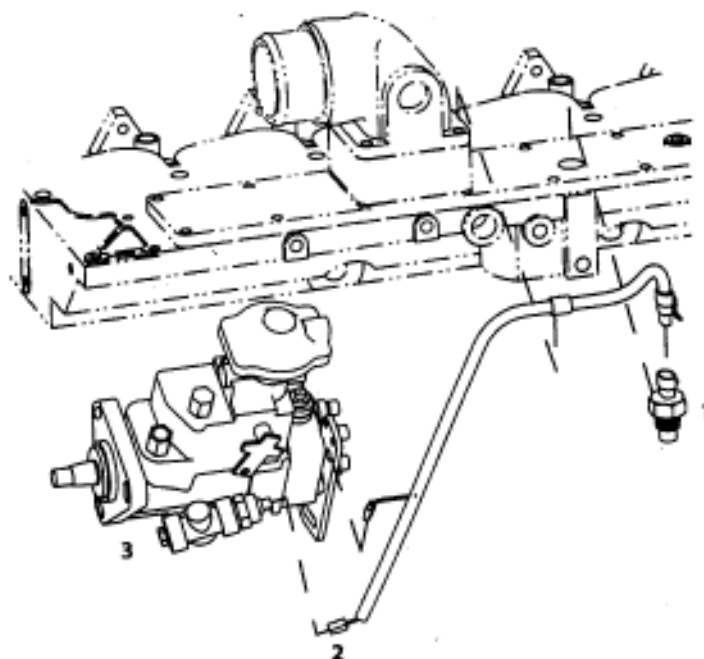


TABLE 07.6
INJECTION PUMP (EURO II)
GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		INJECTION PUMP (EURO II)		
1	2786 2099 99 47	Switch, Thermo (Euro II)	1	
2	2786 1599 99 08	Harness, Wiring (Euro II)	1	
3	0 460 426 335	Pump, Fuel Injection (Rotary) (Euro II)	1	

TABLE 07.7

PLUMBING, FUEL (EURO II)

GROUP 07

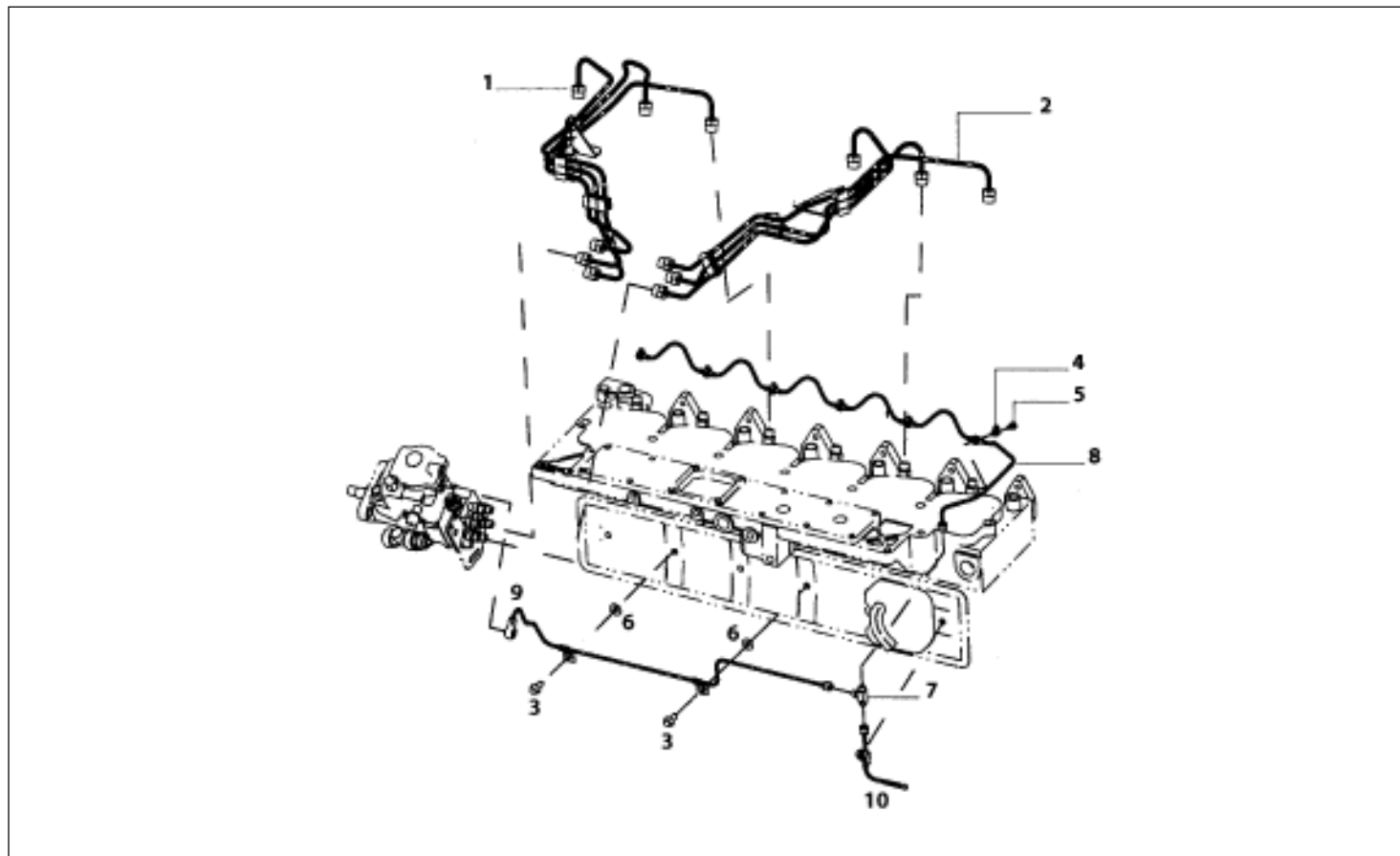


TABLE 07.7
PLUMBING, FUEL (EURO II)
GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		PLUMBING, FUEL (EURO II)		
1	2786 0798 99 01	Tube, Inj. Fuel Supply (Euro II)	1	
2	2786 0798 99 02	Tube, Inj. Fuel Supply (Euro II)	1	
3	2786 1399 80 01	Screw, Hex Flange	2	
4	2786 0799 99 09	Seal, Banjo Connector	6	
5	2786 0999 99 12	Screw, Banjo Connector	6	
6	2786 0599 99 04	Seal, Grommet	2	
7	2786 0798 99 08	Tee, Male Union	1	
8	2786 1499 99 43	Manifold, Fuel (Euro II)	1	
9	2786 0999 99 48	Tube, Fuel Drain (Euro II)	1	
10	2786 0999 99 49	Tube, Fuel Drain (Euro II)	1	

TABLE 07.8

INJECTOR

GROUP 07

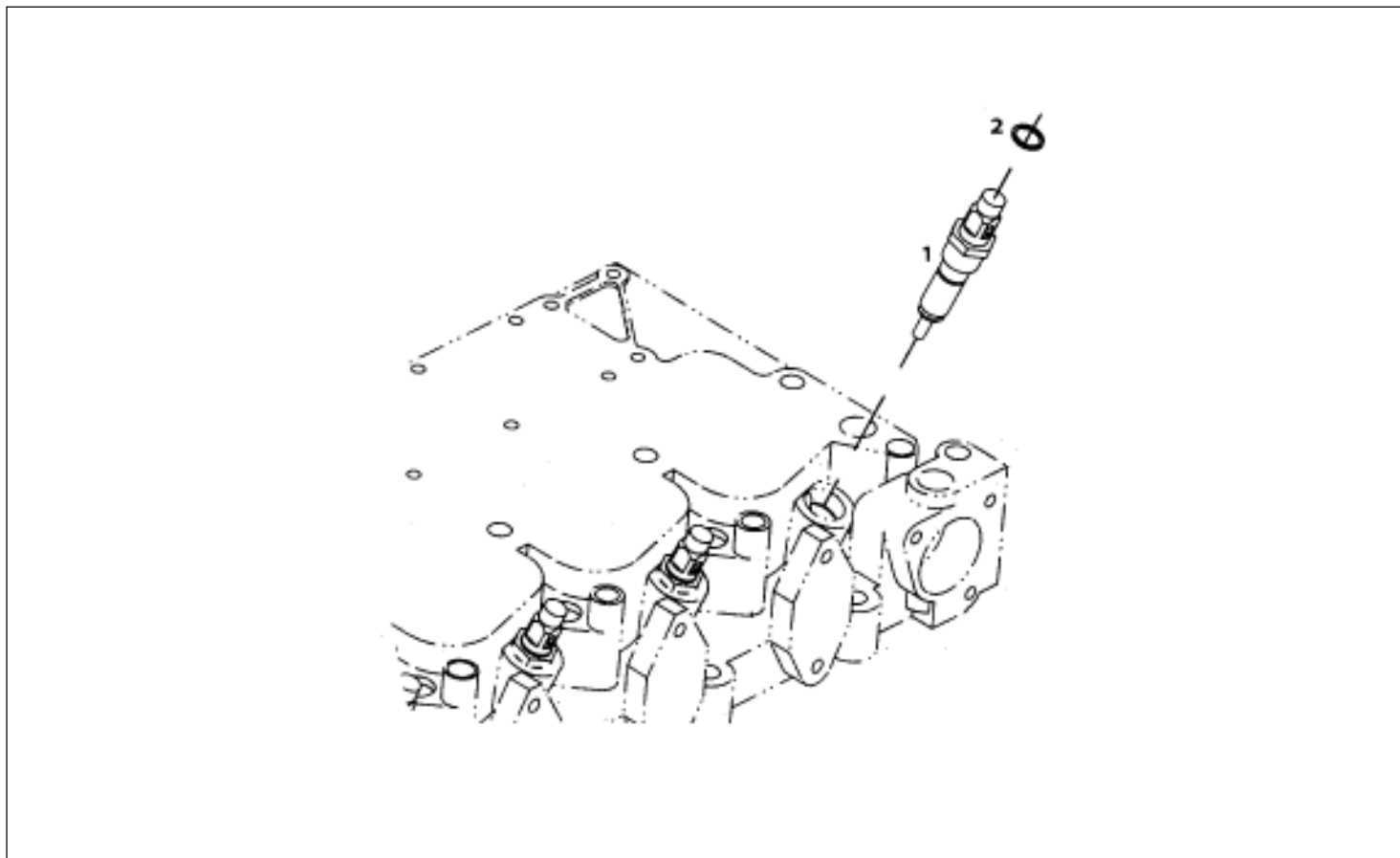


TABLE 07.8
INJECTOR
GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		INJECTOR		
1	F 002 C8Z 865	Injector Assy. Euro II	6	160 HP
2	2786 0799 99 50	Seal Injector	6	
	2786 0798 99 11	Nozzle Injector Euro II	6	

TABLE 09.1

FUEL FILTER (EURO II)

GROUP 09

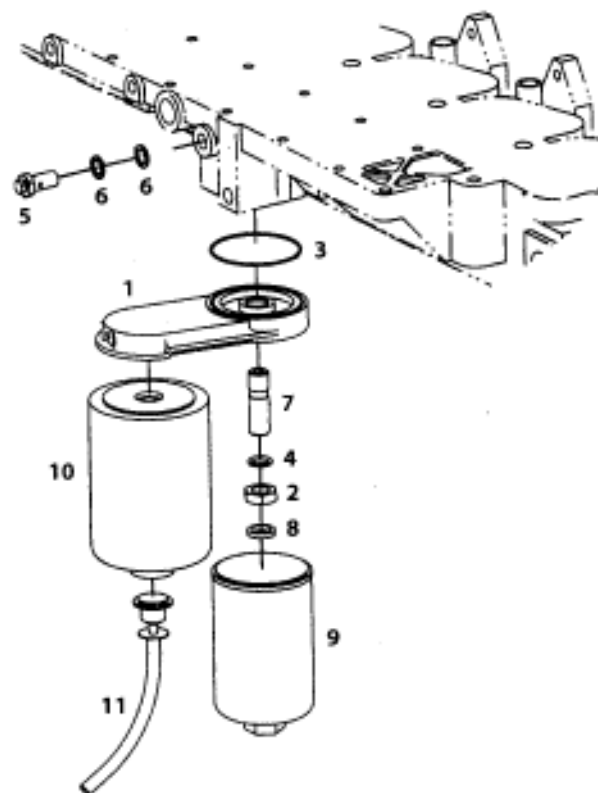
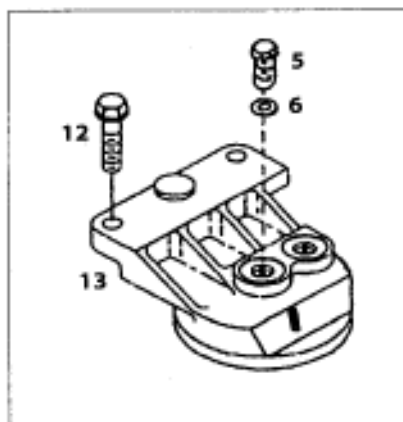


TABLE 09.1
FUEL FILTER (EURO II)
GROUP 09

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		FUEL FILTER (EURO II)		
1	2786 0999 99 04	Head, Fuel Filter (Bottom) (EURO I & II)	1	
2	2786 0999 99 02	Nut, Regular Hexagonal M 16 x 1.50 (EURO I & II)	1	
3	2786 0799 99 10	Seal, 'O' Ring (Big) (EURO I & II)	1	
4	2786 0799 99 11	Seal 'O' Ring (Small) (EURO I & II)	1	
5	2786 0999 99 11	Screw, Banjo Connector M12 x 1.5 x 24 (EURO I & II)	1	
6	2786 0799 99 24	Washer, Sealing (1/2") (EURO I & II)	2	
7	2786 0999 99 03	Adaptor, Filter Head M 16 x 1.50 (Both Ends) (EURO I & II)	1	
8	2786 1899 99 71	Gasket, Rectangular (EURO II)	1	
9	2786 0911 99 04	Fuel Filter (EURO I & II)	1	
10	2786 0798 99 16	Separator, Fuel Water (EURO II)	1	
11	2786 0999 99 09	Hose Plain (EURO I & II)	1	
	2786 0798 99 15	Valve Drain (EURO I & II)	1	
	2786 0799 99 13	Seal 'O' Ring (Euro I & II)	1	
12	2786 0999 99 01	Screw Hex Flange Head Cap (EURO I & II)	2	
13	2786 0999 99 08	Head Fuel Filter (Top) (Euro I & II)	1	

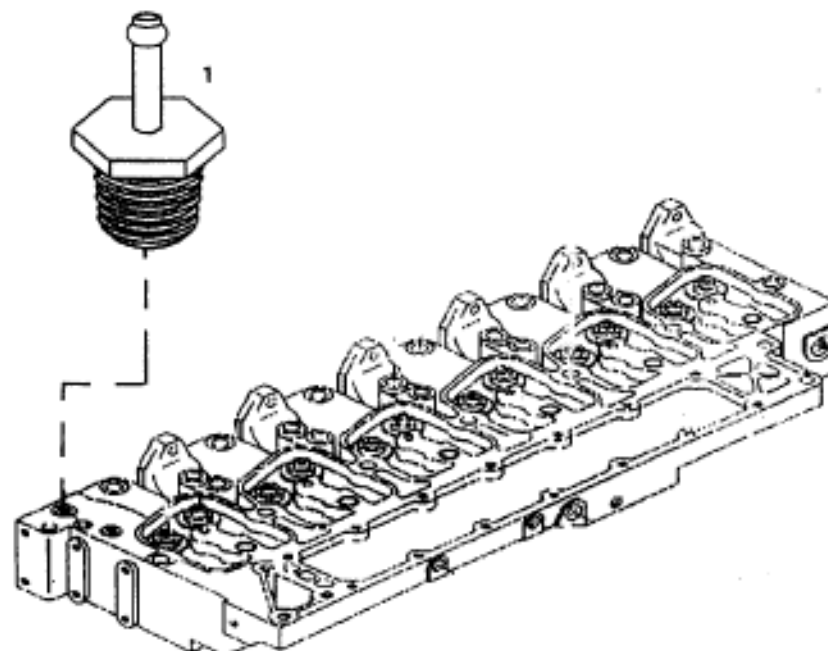


TABLE 09.2
ENGINE VENT PLUMBING
GROUP 09

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
1	2786 0199 99 39	ENGINE VENT PLUMBING Connector Engine , Vent	1	

TABLE 09.3

AIR FILTER

GROUP 09

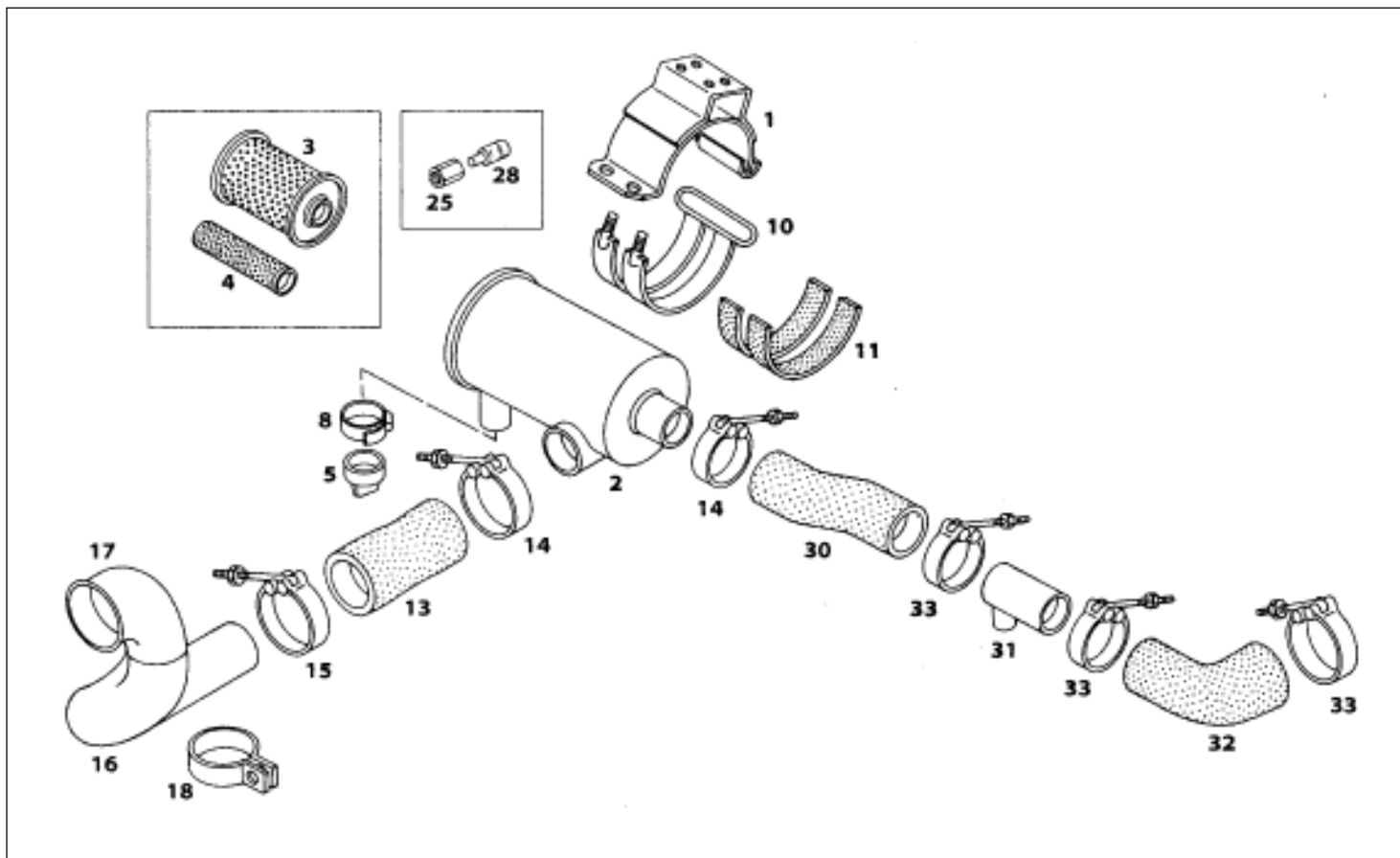


TABLE 09.3
AIR FILTER
GROUP 09

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		AIR FILTER		
1	2076 0913 01 02	Assy. Air Filter Mtg. Bracket	1	
2	2076 0913 01 03	Assy. Air Filter	1	
3	2786 0913 99 08	Air Filter Element (Primary)	1	
4	2786 0913 99 09	Air Filter Element (Safety)	1	
5	2786 0913 99 12	Dust Valve	1	
	2786 0913 77 07	U Seal Air Filter	1	
8	2786 0913 42 11	Clamp (Vacuator Valve)	1	
10	2786 0913 01 37	Assy.Strap With Shackle.	1	
11	2525 0913 99 02	Rubber Strap	2	
13	2076 0913 58 14	Rubber Hose	1	
14	1428 059822 5	Hose Clamp TB146	2	
15	1428 059819 5	Hose Clamp TB116	1	
16	2076 0913 77 01	Air Inlet Pipe	1	
17	2076 0913 77 02	Air Inlet Duct (Top)	1	
18	2076 0913 82 16	Clamp	2	
	2076 0913 33 21	Bracket	1	For Holding Air Inlet Pipe 2076 0913 77 01

TABLE 09.3

AIR FILTER

GROUP 09

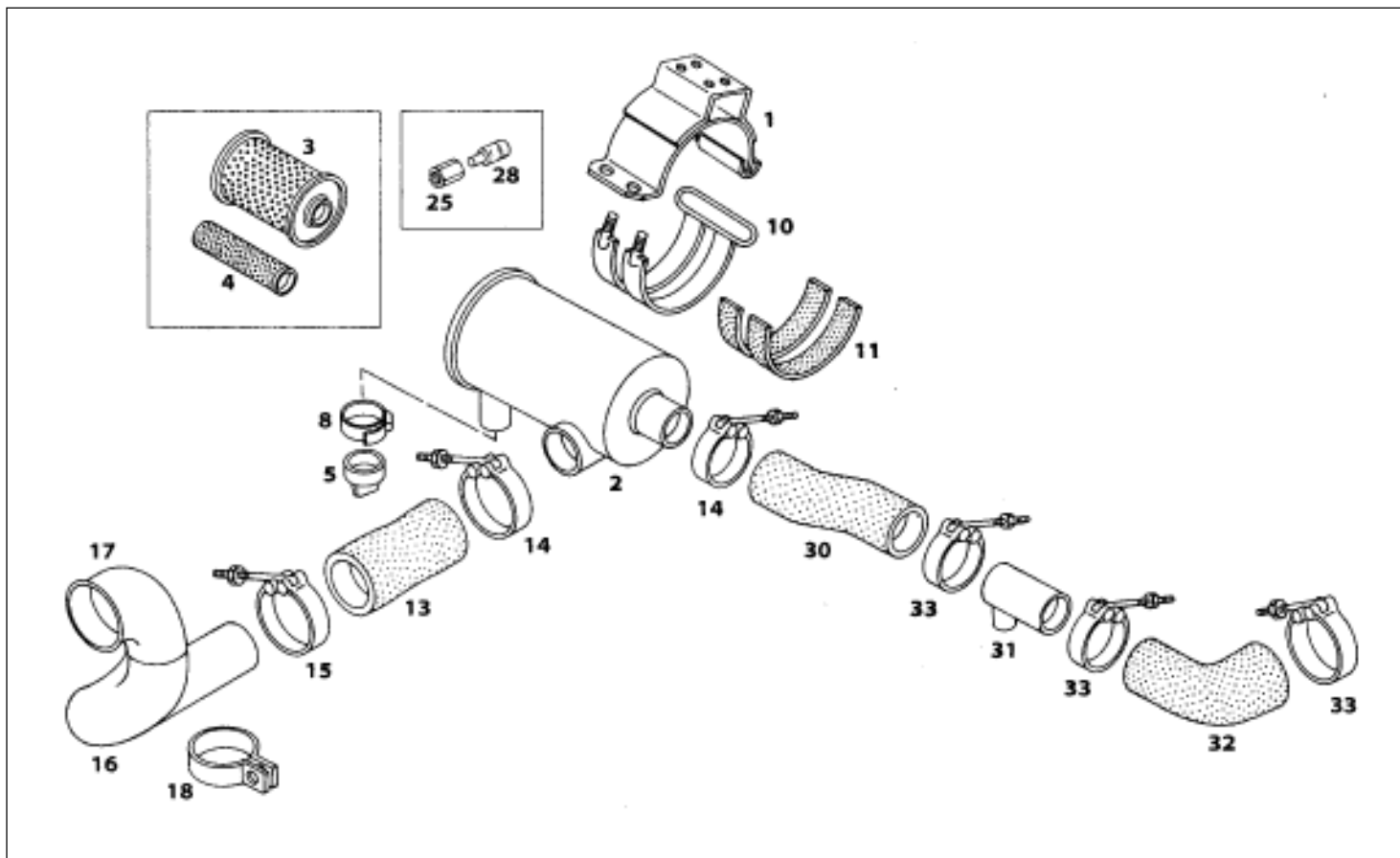


TABLE 09.3
AIR FILTER
GROUP 09

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
25	2076 0913 42 01	Clamp	1	
	2786 0913 99 21	Adaptor (for Service Indicator)	1	
	2786 0913 99 22	Adaptor (on Air Filter Line for Service Indicator)	1	
	2786 0913 99 23	Adaptor (on Air Filter Line for Service Indicator)	1	
28	2547 0913 01 35	Assy.Service Indicator	1	
30	2076 0913 58 08	Rubber Hose (At Air Filter)	1	
31	2076 0913 38 02	Air Intake Pipe	1	
32	2076 0913 58 07	Rubber Hose (At TC Intake)	1	
33	1428 059820 9	Hose Clamp TB112	3	

TABLE 13.1

AIR COMPRESSOR (NEW)

GROUP 13

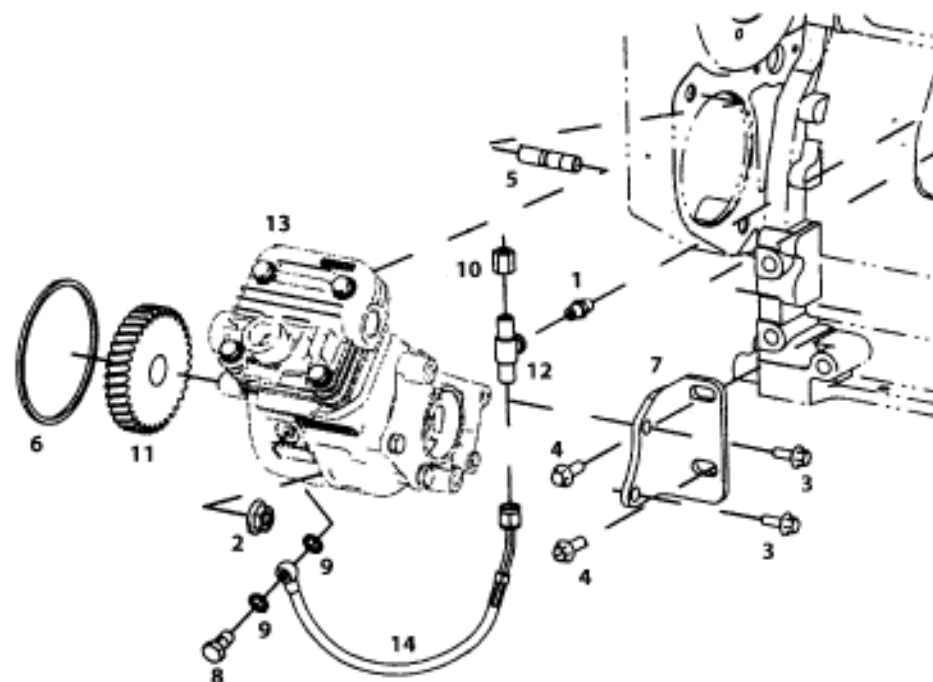


TABLE 13.1
AIR COMPRESSOR (NEW)
GROUP 13

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		AIR COMPRESSOR (NEW)		
1	2786 2299 99 06	Nipple, Plain Hexagon	1	
2	2786 1399 65 01	Nut, Hex Flange M 12 x 1.75	2	
3	2786 1399 80 01	Screw, Hex Flange M 8 x 1.25 x 20	2	
4	2786 1399 80 02	Screw, Hex Flange M 8 x 1.25 x 25	2	
5	2786 1399 88 01	Stud M 12 x 1.75 x 50	2	
6	2786 1399 77 01	Seal, Rectangular	1	
7	2786 1399 99 07	Brace, Air Compressor	1	
8	2786 1399 80 03	Screw, Banjo Connector M 10 x 1.00 x 19	1	
9	2786 1399 91 01	Washer, Sealing	2	
10	2786 1899 99 40	Cap, Tube	1	
11	2786 1899 54 01	Gear, Accessory Drive	1	
12	2786 0799 00 29	Tee, Female Branch	1	
13	2786 1399 99 14	Air Compressor	1	
14	2786 2199 99 07	Hose, Flexible	1	

TABLE 13.2

REPAIR KIT FOR AIR COMPRESSOR (NEW)

GROUP 13

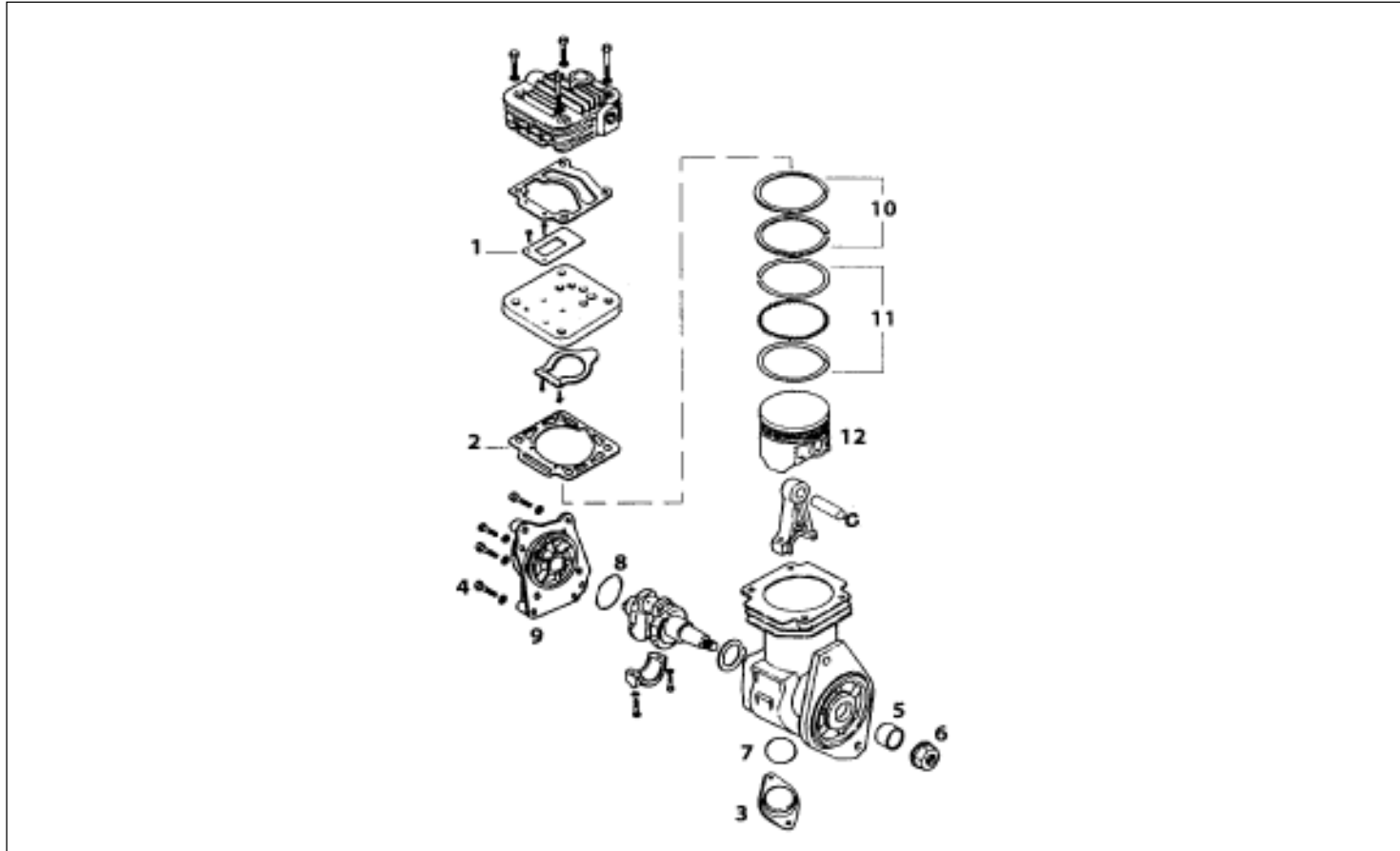


TABLE 13.2
REPAIR KIT FOR AIR COMPRESSOR (NEW)
GROUP 13

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		REPAIR KIT FOR AIR COMPRESSOR (NEW)		
	2786 1399 99 16	Gasket Kit Cylinder Head consists of :	1	
1		Delivery Reed	1	
2		Delivery Joint	1	
	2786 1399 99 17	Minor Repair Kit Air Compressor consists of :	1	
1		Delivery Reed	1	
2		Delivery Joint	1	
3		Cover Sump	1	
4		Set Screw	4	
	2786 1399 99 18	Major Repair Kit Air Compressor consists of :	1	
1		Delivery Reed	1	
2		Delivery Joint	1	
3		Cover Sump	1	
4		Set Screw	4	
5		Wrapped Bush	1	
6		Nut Crankshaft	1	
7		'O' Ring	1	
8		Sealing Ring	1	

TABLE 13.2

REPAIR KIT FOR AIR COMPRESSOR (NEW)

GROUP 13

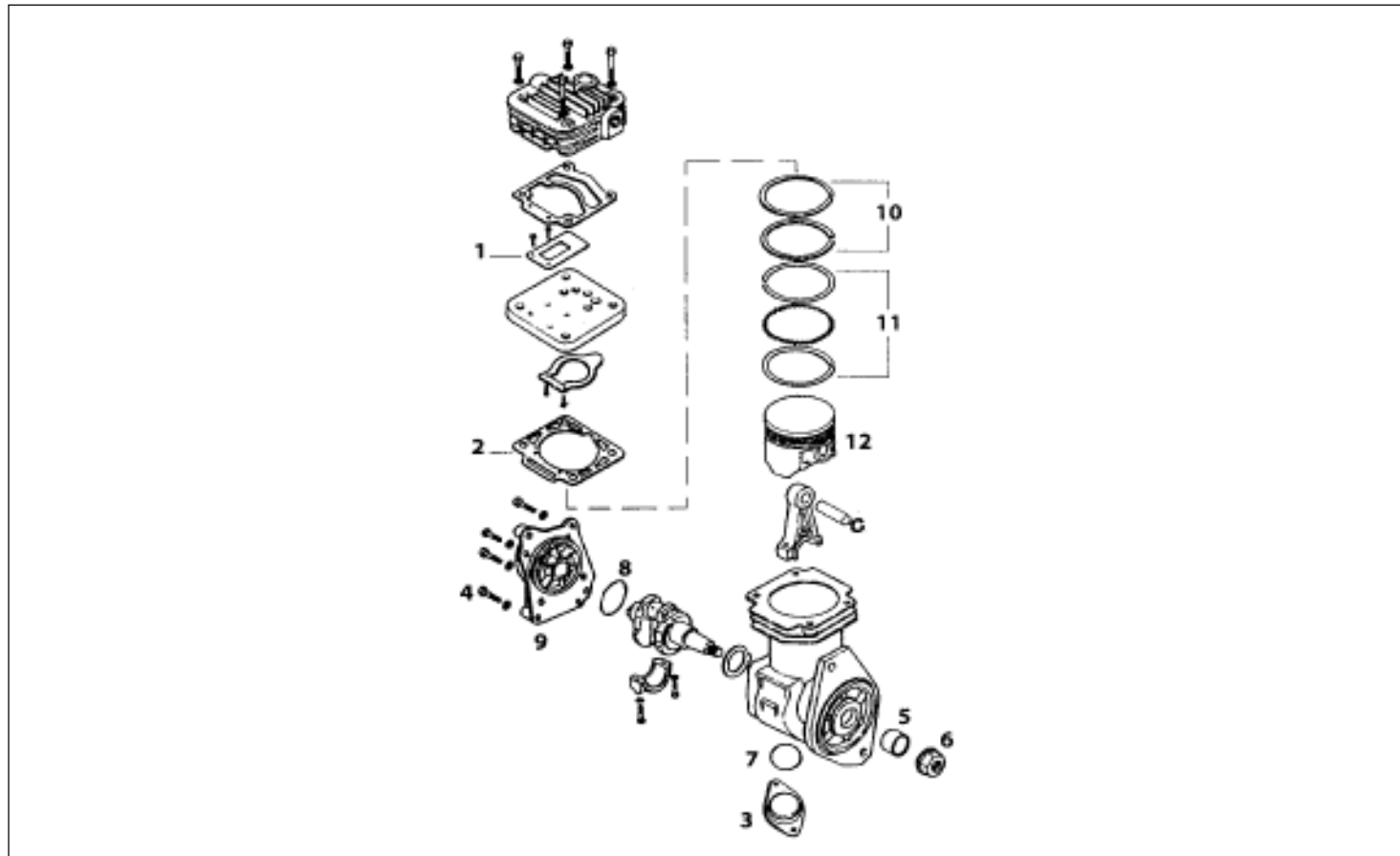


TABLE 13.2
REPAIR KIT FOR AIR COMPRESSOR (NEW)
GROUP 13

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
9	2786 1399 99 19	End Cover	1	
		Repair Kit Piston Assy. consists of :	1	
10		Compression Ring	2	
11		Oil Control Ring	1	
12		Piston	1	
	2786 1399 99 20	Repair Kit Piston Ring consists of :	1	
10		Compression Ring	2	
11		Oil Control Ring	1	

TABLE 14.1

EXHAUST MANIFOLD AND MOUNTING TURBOCHARGER

GROUP 14

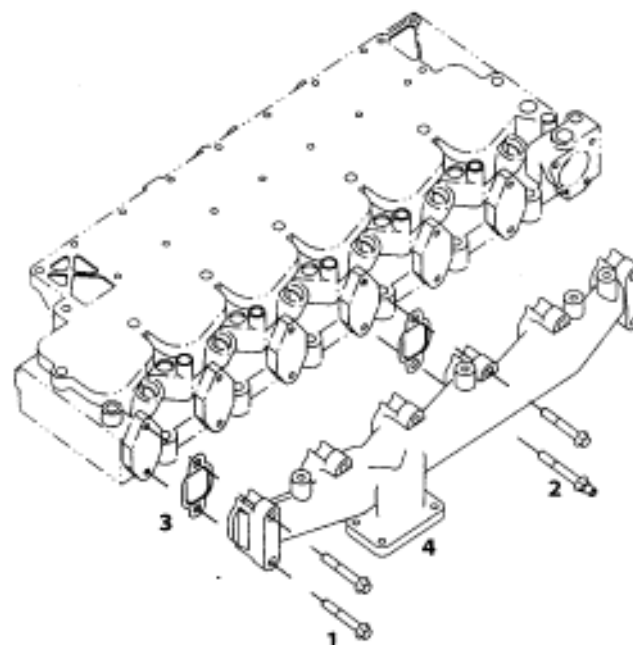


TABLE 14.1
EXHAUST MANIFOLD AND MOUNTING TURBOCHARGER
GROUP 14

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		EXHAUST MANIFOLD AND MOUNTING TURBOCHARGER		
1	2786 2099 99 04	Screw Flat Head Cap M10 x 1.50 x 65	11	
2	2786 1499 99 18	Screw, Hex. Flange Head Cap M10 x 1.50 x 70	1	
3	2786 1499 99 15	Gasket, Exhaust Manifold	6	
4	2786 1499 99 30	Manifold, Exhaust	1	

TABLE 14.2

TURBOCHARGER (LOW MOUNT) (EURO II)

GROUP 14

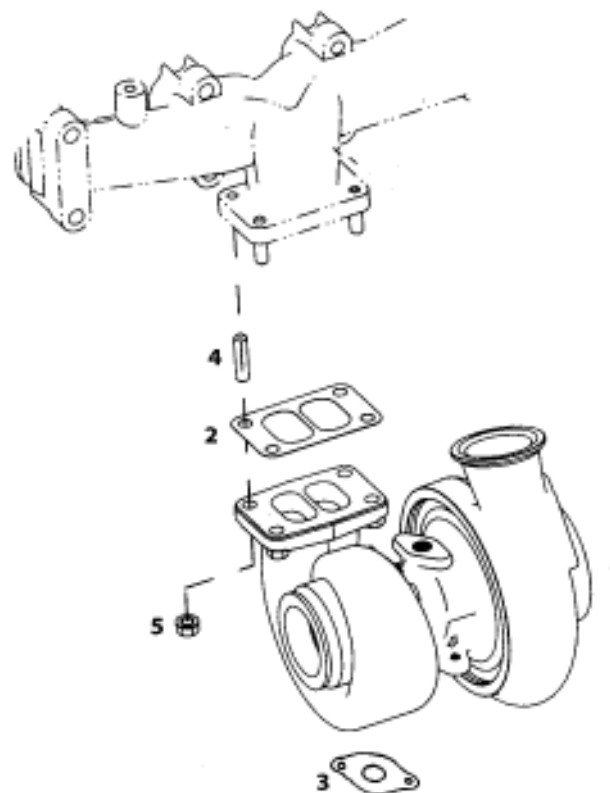


TABLE 14.2
TURBOCHARGER (LOW MOUNT) (EURO II)
GROUP 14

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		TURBOCHARGER (LOW MOUNT) (EURO II)		
1	2786 1499 99 37	Turbocharger (Low Mount) (Euro II)	1	
2	2786 1499 99 02	Gasket Turbocharger	1	
3	2786 1499 99 03	Gasket Oil Drain	1	
4	2786 1499 99 04	Stud M10 x 1.50 x 42	4	
5	2786 1499 99 05	Nut Hex. Flange M10 x 1.50	4	

TABLE 14.3

TURBOCHARGER (LOW MOUNT) (EURO II)

GROUP 14

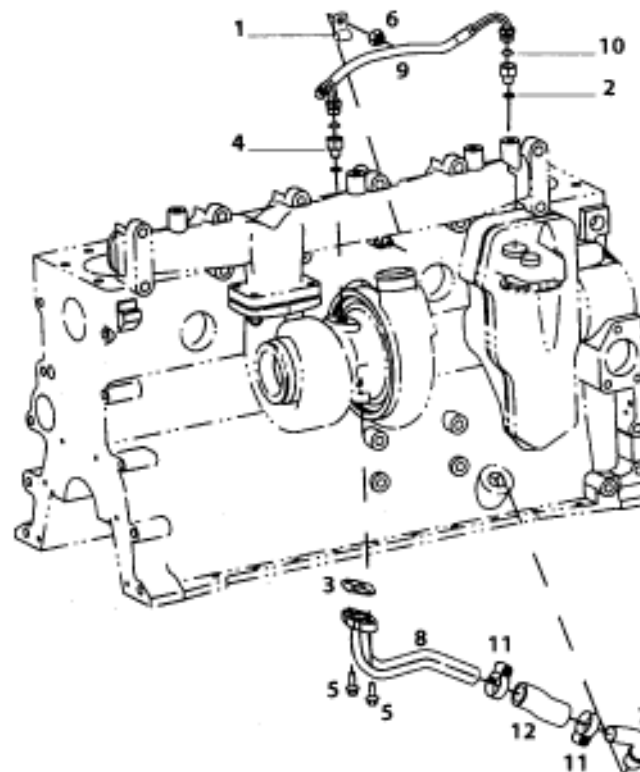


TABLE 14.3
TURBOCHARGER (LOW MOUNT) (EURO II)
GROUP 14

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		TURBOCHARGER PLUMBING (EURO II)		
1	2786 0199 98 03	Clamp, Tube	1	
2	2786 1499 99 20	Seal, 'O' Ring	2	
3	2786 1499 99 03	Gasket, Oil Drain	1	
4	2786 1599 99 07	Connector, Female	2	
5	2786 1399 80 01	Screw, Hex Flange M8 x 1.25 x 20	2	
6	2786 0799 99 07	Nut, Hex Flange M10 x 1.50	1	
7	2786 1899 99 50	Tube, Turbo Oil Drain	1	
8	2786 1499 99 33	Connection, Turbo	1	
9	2786 2099 99 29	Hose, Flexible	1	
10	2786 1499 99 26	Washer, Sealing (7.2 mm Thk.)	2	
11	2786 0799 99 67	Clamp, Hose	2	
12	2786 0199 99 46	Hose, Plain	1	

TABLE 14.4

CONNECTION AIR INTAKE (TURBOCHARGER)

GROUP 14

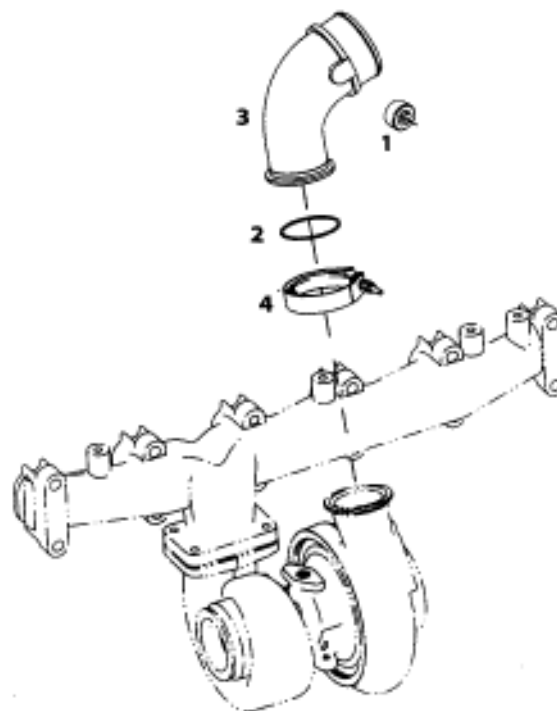


TABLE 14.4
CONNECTION AIR INTAKE (TURBOCHARGER)
GROUP 14

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		CONNECTION AIR INTAKE (TURBOCHARGER)		
1	2786 0799 99 90	Plug, Pipe	1	For Non - AC Vehicle
2	2786 0599 99 42	Seal, O Ring	1	
3	2786 0199 99 69	Pipe, Air Transfer	1	
4	2786 1499 99 42	Clamp, V Band	1	

TABLE 14.5

CONNECTION AIR INTAKE (CYLINDER HEAD)

GROUP 14

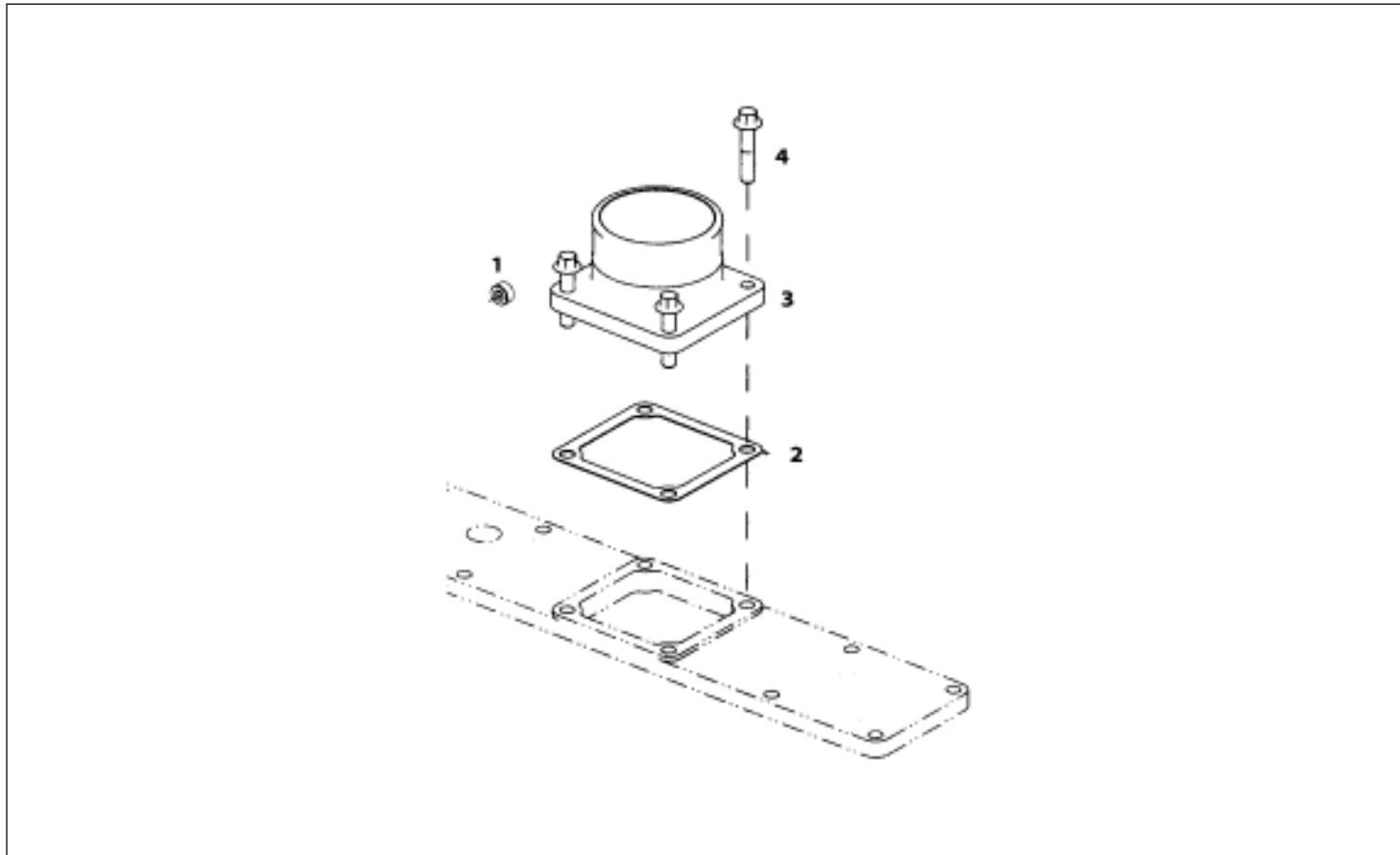


TABLE 14.5
CONNECTION AIR INTAKE (CYLINDER HEAD)
GROUP 14

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		CONNECTION AIR INTAKE (CYLINDER HEAD)		
1	2786 0199 99 44	Plug, Pipe	2	For Non-AC Vehicle
2	2786 2099 99 41	Gasket, Connection	1	
3	2786 0199 99 56	Connection, Air Intake	1	
4	2786 2099 99 27	Screw, Hex Flange M 8x1.25x80	4	

TABLE 14.6

CONNECTION EXHAUST OUTLET

GROUP 14

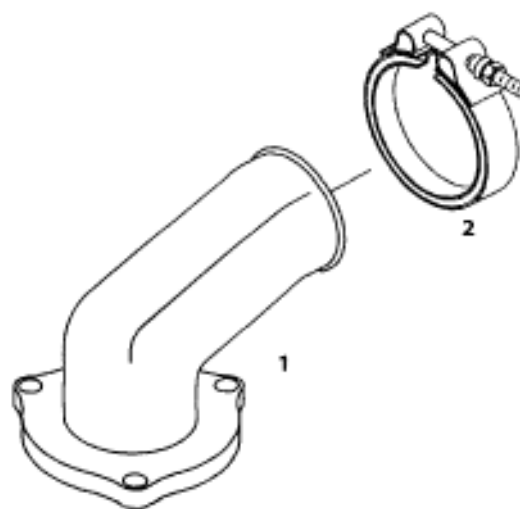


TABLE 14.6
CONNECTION EXHAUST OUTLET
GROUP 14

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
1	2786 1499 99 28	CONNECTION EXHAUST OUTLET Connection, Exhaust Outlet	1	
2	2786 1499 99 31	Clamp, V Band	1	

TABLE 14.7

INTERCOOLER

GROUP 14

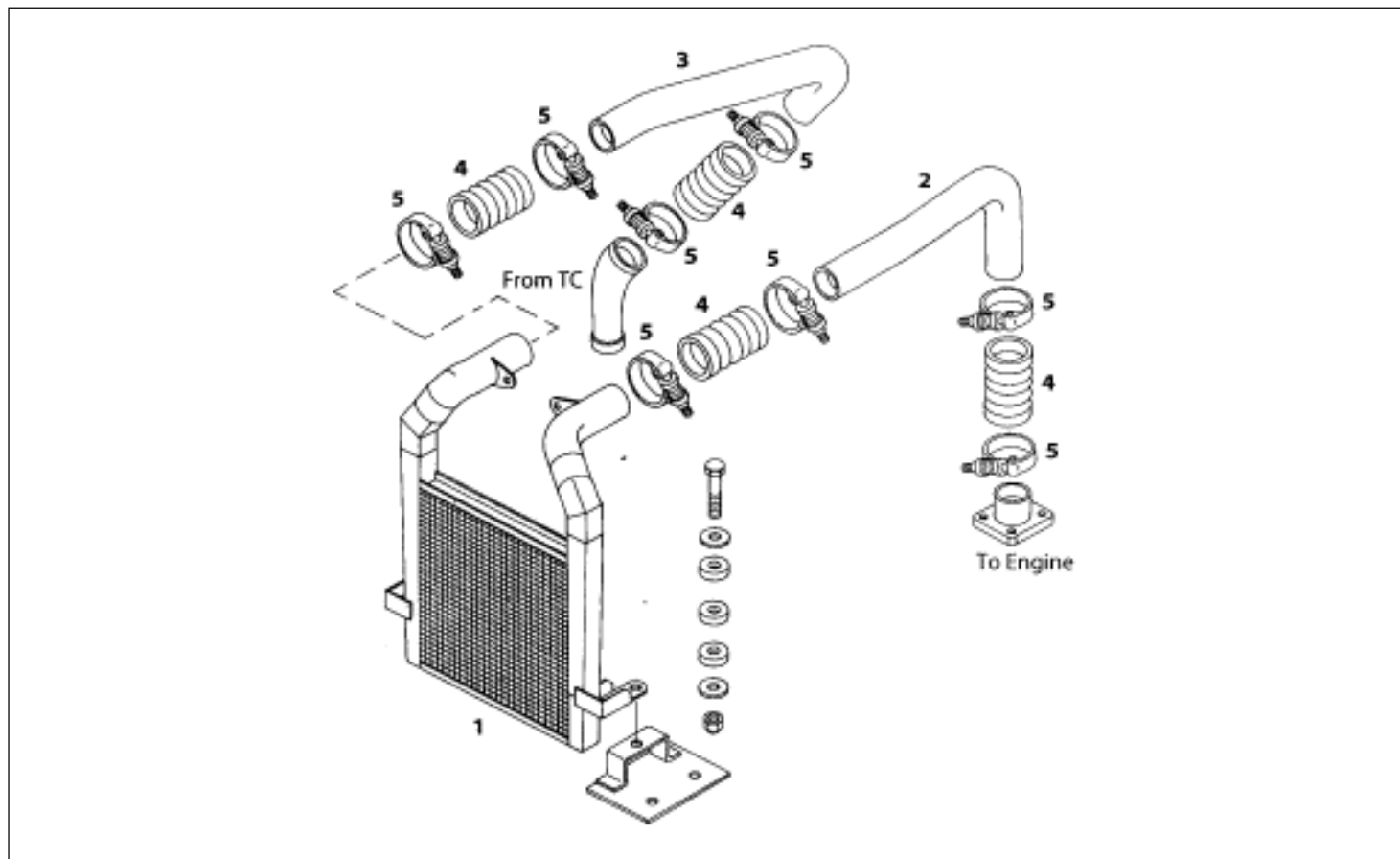


TABLE 14.7
INTERCOOLER
GROUP 14

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		INTERCOOLER		
1	2076 1460 99 07	Intercooler	1	
2	2076 1460 38 17	Pipe (Intercooler To Engine)	1	
3	2076 1460 38 02	Bent Pipe (TC To IC)	1	
4	2786 1460 58 02	Hose Hump	4	
5	1428 059927 2	Hose Clamp SLTB 72	8	

TABLE 15.1

STARTER MOTOR

GROUP 15

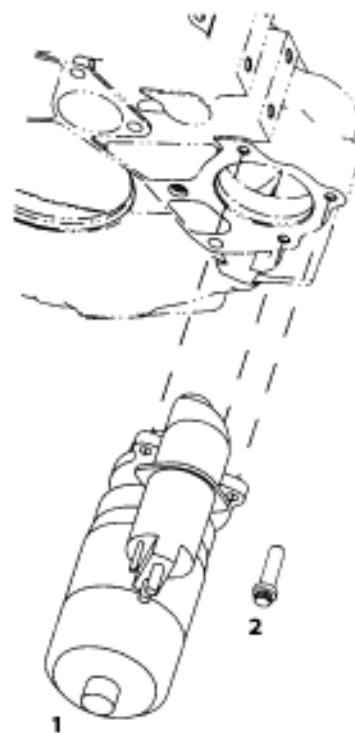


TABLE 15.1
STARTER MOTOR
GROUP 15

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
1	2786 1599 99 66	STARTER MOTOR Starter Motor 24 Volts	1	Replaces 2786 1599 99 04
2	2786 0599 99 36	Screw Twelve Point Cap	3	

TABLE 15.2

ALTERNATOR & ALTERNATOR LOCATION

GROUP 15

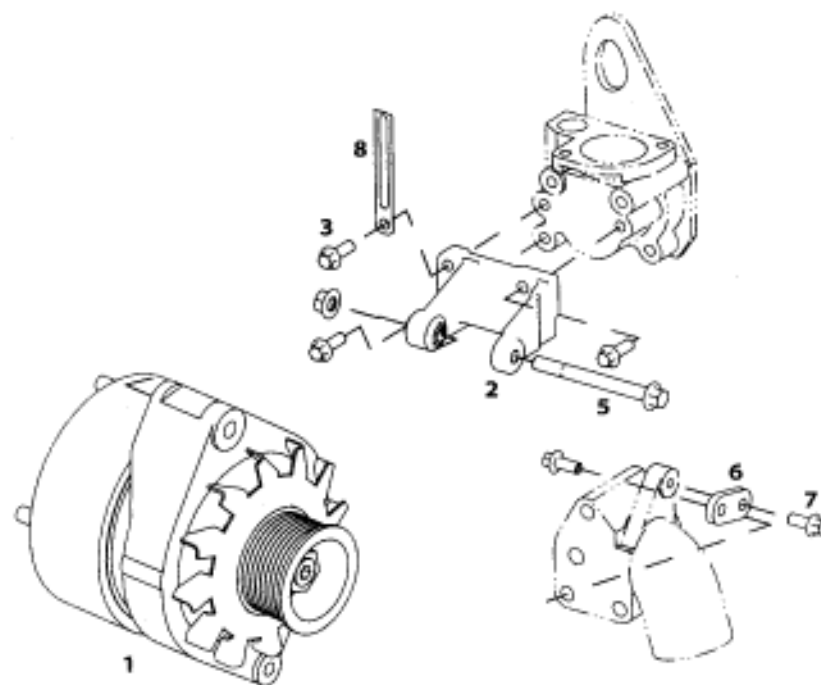


TABLE 15.2
ALTERNATOR & ALTERNATOR LOCATION
GROUP 15

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		ALTERNATOR & ALTERNATOR LOCATION		
1	2786 1599 99 06	Alternator 24 Volts	1	
		ALTERNATOR LOCATION		
2	2786 1599 99 03	Support, Alternator	1	
3	2786 1399 80 02	Screw, Hex Flange (M 8x1.25x25)	3	
5	2786 2099 99 45	Screw, Hex. Head Flange Cap	1	
6	2786 1599 33 02	Brace, Alternator	1	
7	2786 1399 80 01	Screw, Hex Flange M 18x1.25x20	2	
8	2786 1599 99 67	Support, Alternator	1	

TABLE 15.3

ALTERNATOR MOUNTING

GROUP 15

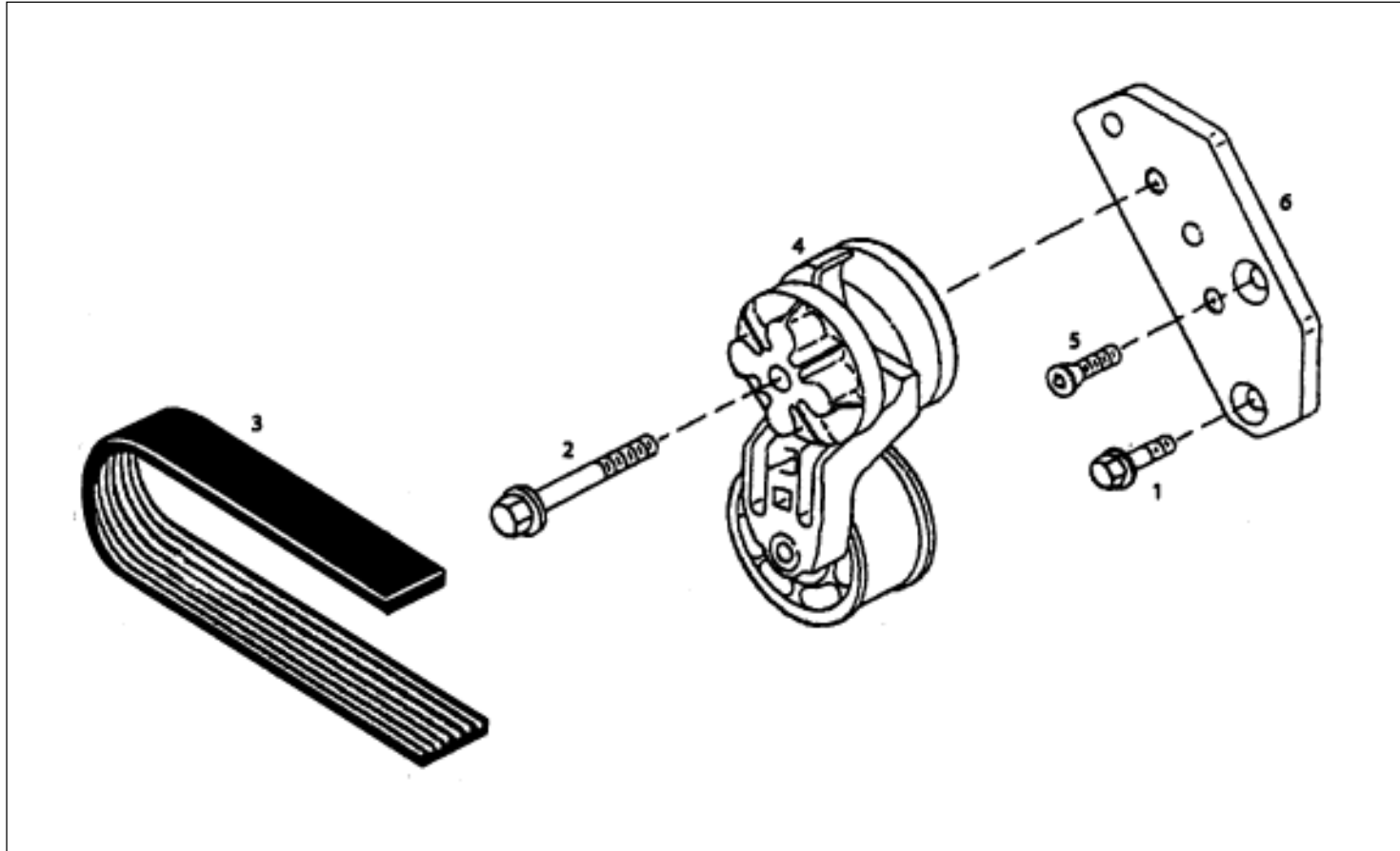


TABLE 15.3
ALTERNATOR MOUNTING
GROUP 15

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		ALTERNATOR MOUNTING		
1	2786 1399 80 02	Screw Hex. Flange Head Cap M 8x1.25x25	1	
2	2786 1599 80 02	Screw Hex. Flange Cap M8 x 1.5 X 72.5	1	
3	2786 1599 63 02	Belt V. Ribbed (10 blade fan) 1442 mm long	1	
4	2786 1599 99 02	Tensioner Belt	1	replaces 2786 2099 99 23
5	2786 1599 80 03	Screw Flat Head Cap M10 x 1.5 x 72.5	1	
6	2786 1599 33 03	Bracket Belt Tensioner	1	

TABLE 18.1

LUBRICATING OIL COOLER / OIL FILTER

GROUP 18

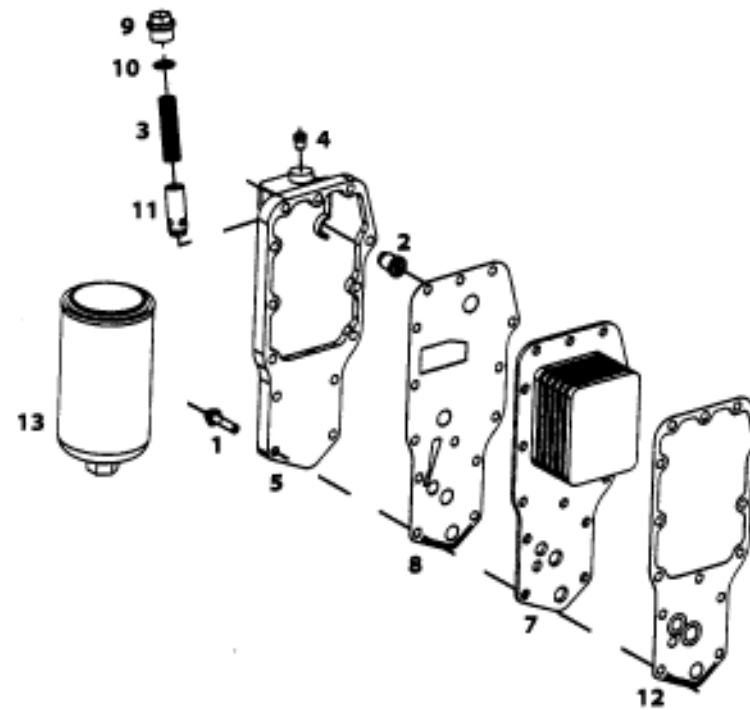


TABLE 18.1
LUBRICATING OIL COOLER / OIL FILTER
GROUP 18

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		LUBRICATING OIL COOLER / OIL FILTER		
1	2786 0799 99 06	Screw Hex. Head Cap M 8x1.25x35	14	
2	2786 1899 99 49	Valve Bypass	1	
3	2786 1899 99 02	Spring Compression	1	
4	2786 0199 99 13	Plug Pipe	1	
5	2786 1899 99 03	Head Lub. Oil Filter with Adapter	1	
7	2786 1899 99 05	Core Cooler	1	
8	2786 1899 99 06	Gasket Filter Head	1	Optional
8	2786 0999 99 62	Gasket Filter Head	1	Optional
9	2786 1899 99 07	Plug Threaded	1	
10	2786 1899 99 08	Seal 'O' Ring	1	
11	2786 1899 99 09	Plunger Pressure Regulator	1	
12	2786 1899 99 10	Gasket Lub. Cooler	1	
13	2786 1813 99 02	Cartridge Lub. Oil Filter	1	

TABLE 18.2

OIL PUMP

GROUP 18

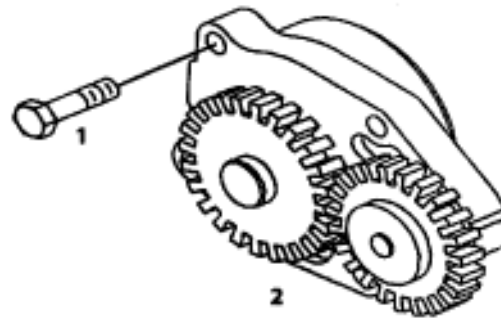


TABLE 18.2
OIL PUMP
GROUP 18

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		OIL PUMP		
1	2786 1899 99 13	Screw Hex. Head Cap M 8x1.25x30	4	
2	2786 1899 99 33	Pump Lubricating Oil	1	

TABLE 20.1

THERMOSTAT

GROUP 20

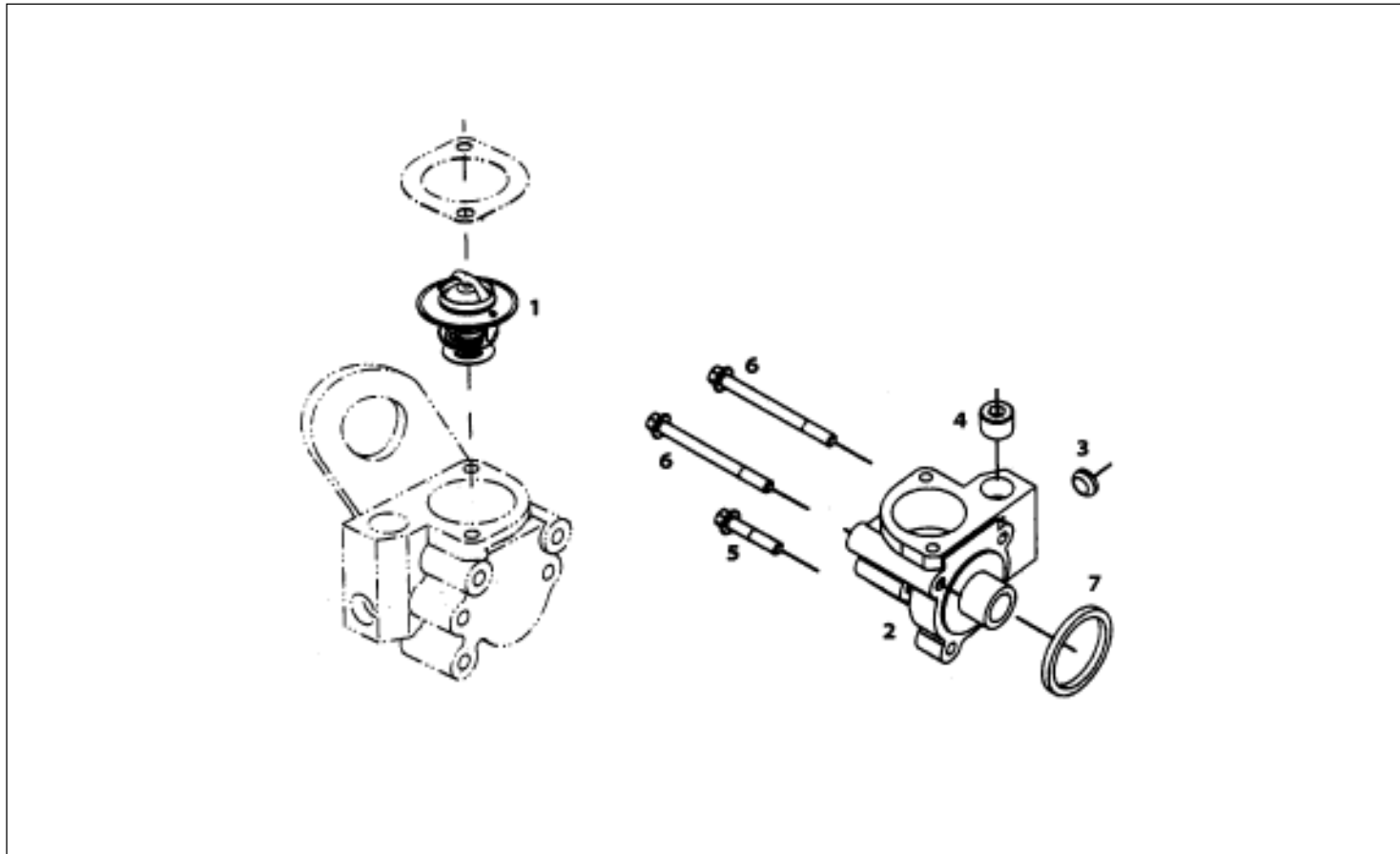


TABLE 20.1
THERMOSTAT
GROUP 20

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		THERMOSTAT		
1	2786 2099 99 25	Thermostat	1	
2	2786 2099 99 08	Housing Thermostat	1	
3	2786 0199 99 07	Plug Expansion	1	
4	2786 0199 99 45	Plug Pipe	1	
5	2786 2099 99 01	Screw Hex. Flange Head Cap M 8x1.25x40	1	
6	2786 2099 99 09	Screw Hex. Flange Head Cap M 8x1.25x90	2	
7	2786 2099 99 10	Seal Rectangular Ring	1	

TABLE 20.2

WATER PUMP

GROUP 20

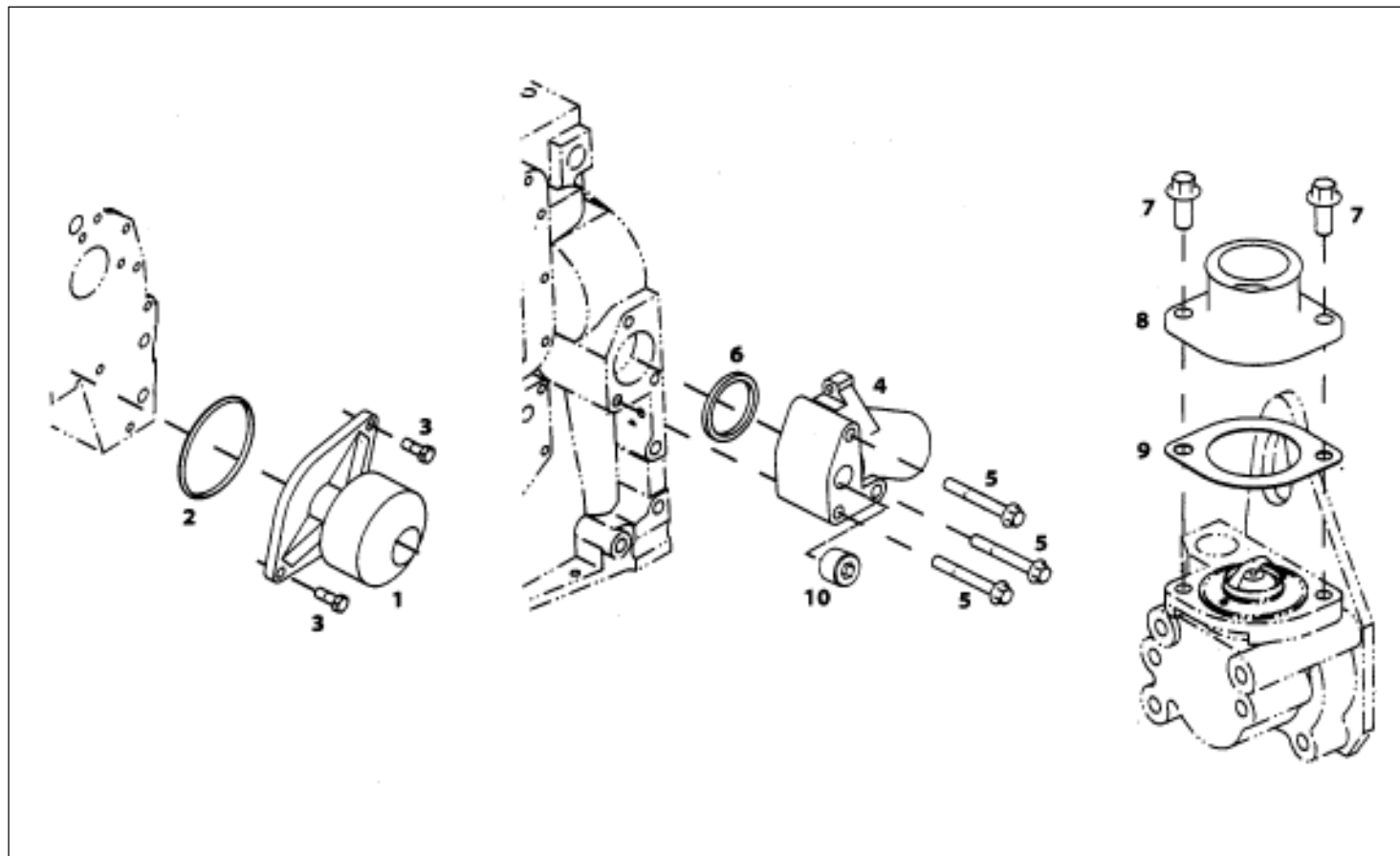


TABLE 20.2
WATER PUMP
GROUP 20

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		WATER PUMP		
1	2786 2099 99 59	Pump Water	1	
2	2786 0799 99 79	Seal 'O' Ring	1	
3	2786 0599 99 11	Screw Hex. Head Cap M 8x1.25x22	2	
		Water Inlet Connection		
4	2786 2099 99 19	Connection Water Inlet	1	
5	2786 2099 99 20	Screw Hex. Flange Head Cap M 10x1.5x75	3	
6	2786 2099 99 10	Seal Rectangular Ring	1	
		Water Outlet Connection		
7	2786 1399 80 01	Screw Hex. Flange Head Cap M 8x1.25x20	2	
8	2786 2099 99 21	Connection Water Outlet	1	
9	2786 2099 99 22	Gasket Connection	1	
10	2786 0199 99 45	Plug Pipe	2	
		REPAIR KIT		
	2786 2099 01 03	Repair Kit Water Pump Consisting of :	1	
		Seal Kit	1	
		Impeller	1	

TABLE 20.3

FAN AND FAN DRIVE

GROUP 20

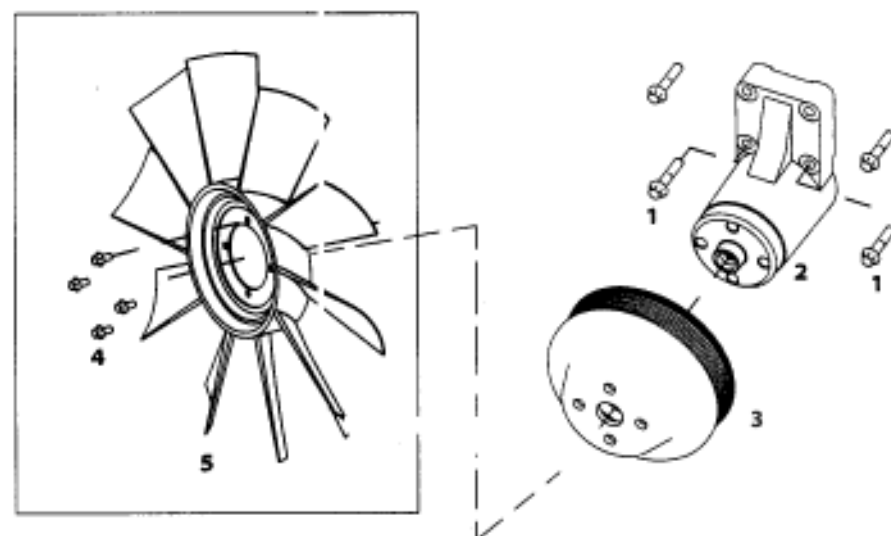


TABLE 20.3
FAN AND FAN DRIVE
GROUP 20

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		FAN AND FAN DRIVE		
1	2786 2099 99 01	Screw H.F.H.C. M8 x 1.25 x 40	4	
2	2786 2099 99 02	Support Fan	1	
3	2786 2099 99 35	Pulley Fan	1	
4	2786 2099 99 04	Screw H.F.H.C.	4	
5	2786 2099 99 55	Fan Viscous (22" Inch 10 Blade)	1	
6	2786 2099 99 31	Spacer Fan (30 mm thk.)	1	

TABLE 20.4

CLUTCH VISCOUS FAN

GROUP 20

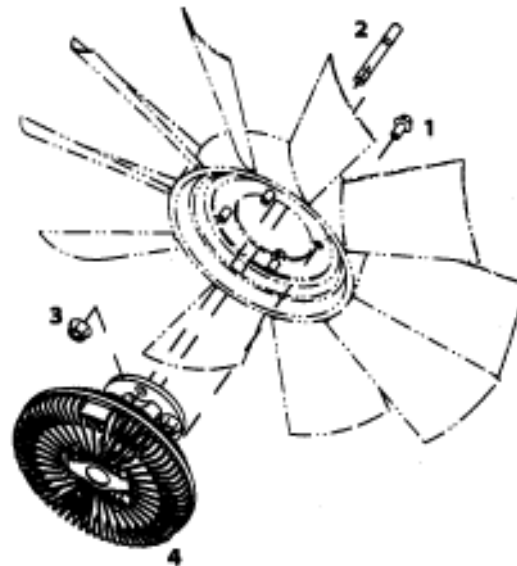


TABLE 20.4
CLUTCH VISCOUS FAN
GROUP 20

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		CLUTCH VISCOUS FAN		
1	2786 0599 99 05	Screw, Hex. FFlange Head Cap M8 x 1.25 x 16	4	
2	2786 0799 99 03	Stud M10 x 1.25 x 67	4	
3	2786 0799 99 07	Nut, Hex. Flange M10 x 1.50	4	
4	2786 2099 99 37	Clutch, Viscous Fan	1	

TABLE 22.1

ENGINE LIFTING

GROUP 22

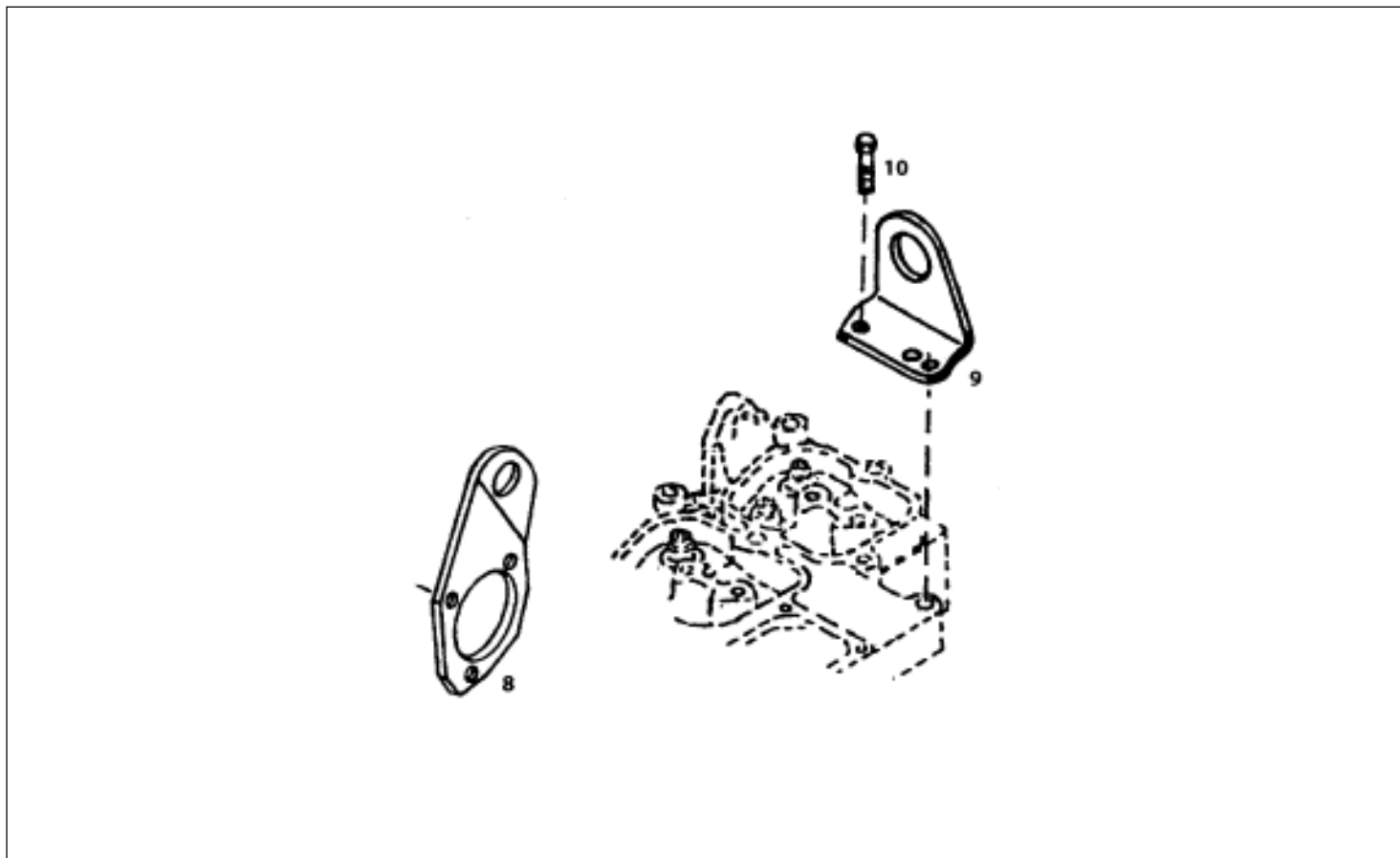


TABLE 22.1
ENGINE LIFTING
GROUP 22

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		ENGINE LIFTING		
8	2786 2299 99 03	Bracket Lifting Front	1	
9	2786 2099 99 12	Bracket Lifting Engine Rear	1	
10	2786 2099 99 13	Screw Hex. Flange Head Cap M12 x 1.75 x 30	2	

TABLE 24.1

ENGINE SUSPENSION

GROUP 24

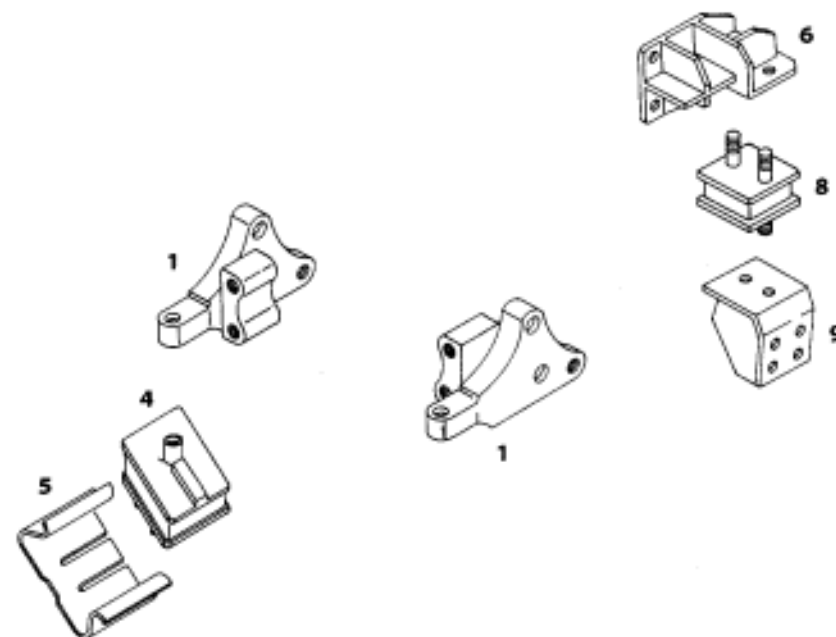


TABLE 24.1
ENGINE SUSPENSION
GROUP 24

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		ENGINE SUSPENSION		
1	2770 2410 51 01	Engine Mounting Arm RH (Front)	1	
1	2770 2410 51 02	Engine Mounting Arm LH (Front)	1	
4	2576 2410 01 01	Assy Rubber Support Front	2	
	2576 2410 92 01	Washer (for Front Rubber Support)	2	
5	352 242 05 09	Torque Support	2	
6	2091 2420 01 04	Assy. Bracket (Engine Mounting Rear RH Top on Engine)	1	
6	2091 2420 01 02	Assy. Bracket (Engine Mounting Rear LH Top on Engine)	1	
8	2576 2420 01 18	Assy Rubber Support Rear	2	
9	2091 2420 01 01	Assy.Bracket(Engine Mounting Rear RH Bottom on Frame)	1	
9	2091 2420 01 03	Assy.Bracket(Engine Mounting Rear LH Bottom on Frame)	1	

TABLE 25.1

CLUTCH (352 MM DIA.) COIL TYPE

GROUP 25

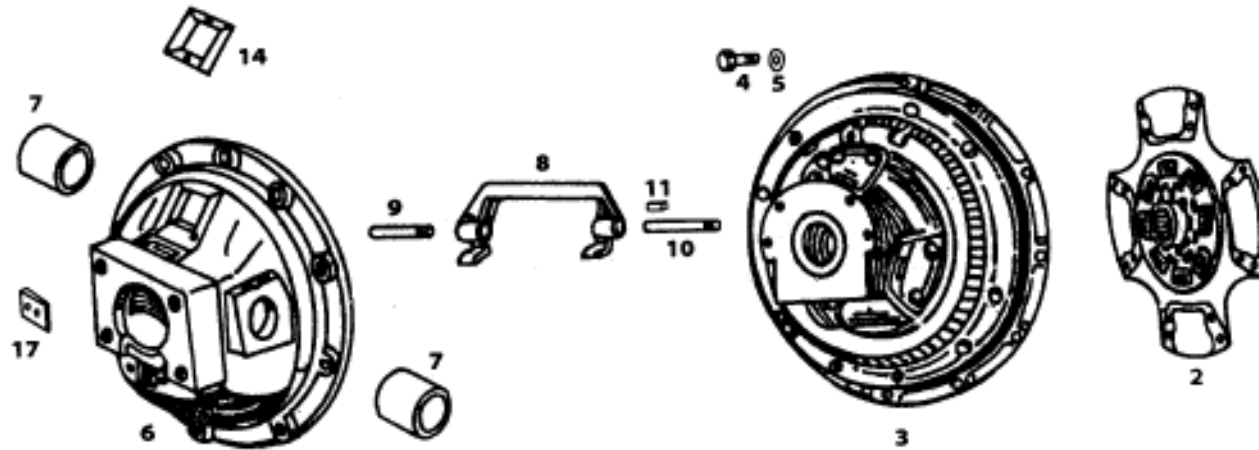


TABLE 25.1
CLUTCH (352 MM DIA.) COIL TYPE
GROUP 25

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		CLUTCH (352 MM DIA.) COIL TYPE		
2	2752 2520 01 06	Driven Disc Assy. (1.75 mm Spline Dia)	1	
3	2752 2540 01 05	Cover Assy. (1.75 mm Spline Dia)	1	
4	2754 2540 80 01	Hex. Screw (For Clutch Mounting)	8	
5	2754 2540 92 01	Flat Washer	8	
		Clutch Housing		
6	2691 2510 01 01	Sub - Assy. Clutch Housing	1	
7	2754 2510 34 02	Bush	4	
		Release Yoke on Clutch Housing		
8	2754 2560 51 01	Clutch Release Yoke	1	
9	2754 2560 79 01	Cross Shaft (Knurled on LH Side)	1	
10	2754 2560 79 02	Cross Shaft (Knurled on RH Side)	1	
11	2754 2560 59 01	Key (6.35 Thk. 28.5x14.5)	1	
14	042 251 00 04J	Cover Clutch Housing Upper	1	
17	2691 2510 82 01	Cover	1	
		REPAIR KITS		
	2754 2540 01 19	Release Sleeve Service Kit Consist of :		
		Lock Nut Sleeve	1	

TABLE 25.1

CLUTCH (352 MM DIA.) COIL TYPE

GROUP 25

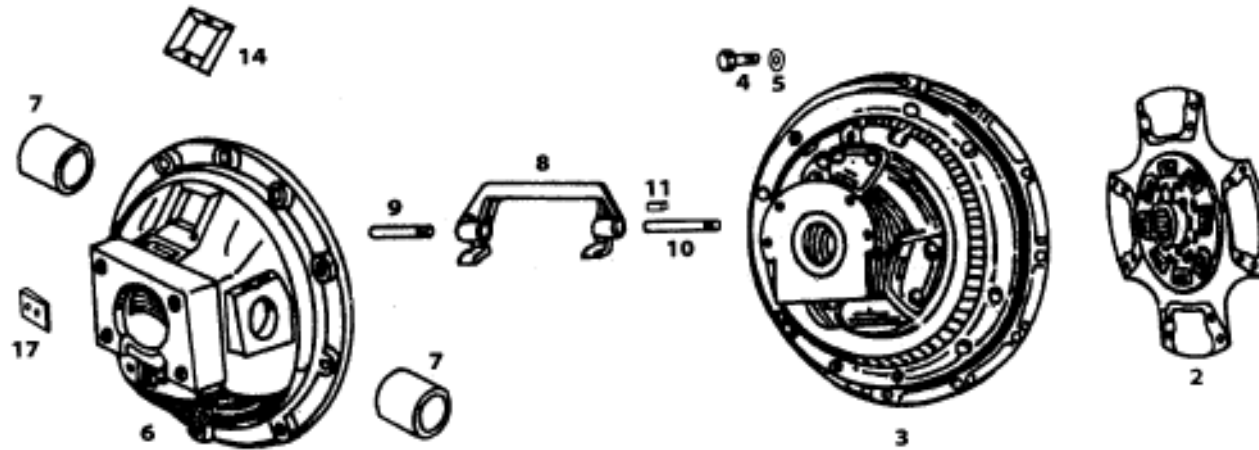


TABLE 25.1
CLUTCH (352 MM DIA.) COIL TYPE
GROUP 25

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		Sleeve	1	
		Sleeve Bushing (Imp.)	1	
		Adj. Ring	1	
	2754 2540 01 10	Release Lever Service Kit Consist of :		
		Release Lever	3	
		Retractor Spring	3	
		Press Plate Pin	3	
		Needle Bearing (Imp.)	6	
		Washer	6	
		Retainer Spring	3	
	2754 2540 01 11	Pressure Spring Service Kit Consist of :		
		Pressure Spring	12	
		Pressure Spring	9	
	2754 2540 01 12	Release Bearing Casting Service Kit Consist of :		
		Grease Nipple	1	
		Release Bearing Housing Sub. Assy.	1	
		Bearing Housing	1	
		Welding w/Brg. Hsg. Wear Pad	2	

TABLE 25.1

CLUTCH (352 MM DIA.) COIL TYPE

GROUP 25

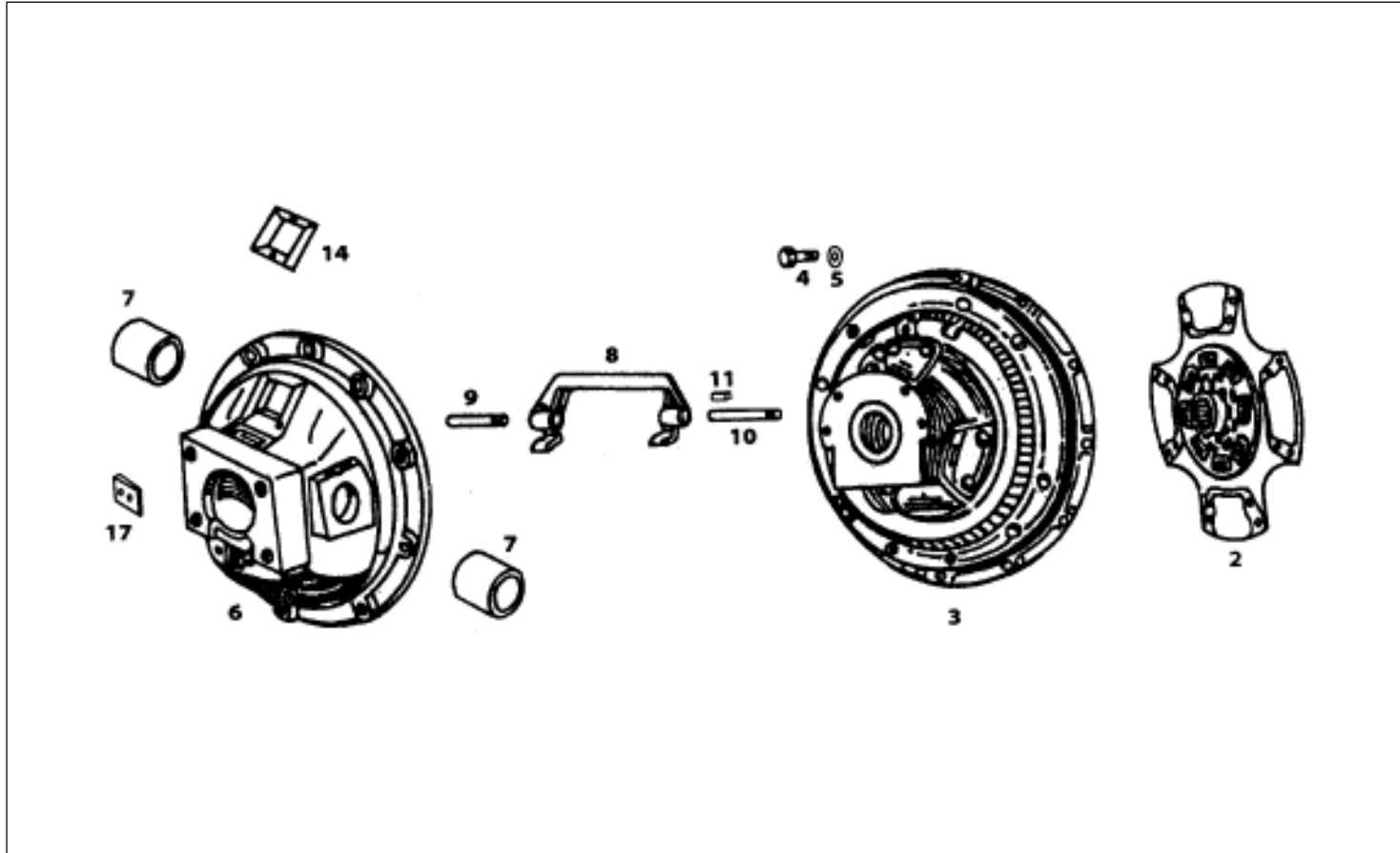


TABLE 25.1
CLUTCH (352 MM DIA.) COIL TYPE
GROUP 25

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
	2754 2540 01 13	Full Release Lever Assy. Service Kit Consist of : Spider Lock Nut Sleeve Cotter Pin Release Bearing Sub Assy. Bearing Housing Adj. Ring Cover Plate Welding w/Brg. Hsg. Wear Pad Sleeve Bearing Sleeve Bushing Bearing Rivet Grease Nipple Snap Ring	 1 1 1 3 1 1 1 1 2 1 1 1 4 1 1	
	2754 2540 01 14	Pressure Plate and Needle Roller Service Kit Consist of : Pressure Plate Needle Bearing	 1 6	

TABLE 25.1

CLUTCH (352 MM DIA.) COIL TYPE

GROUP 25

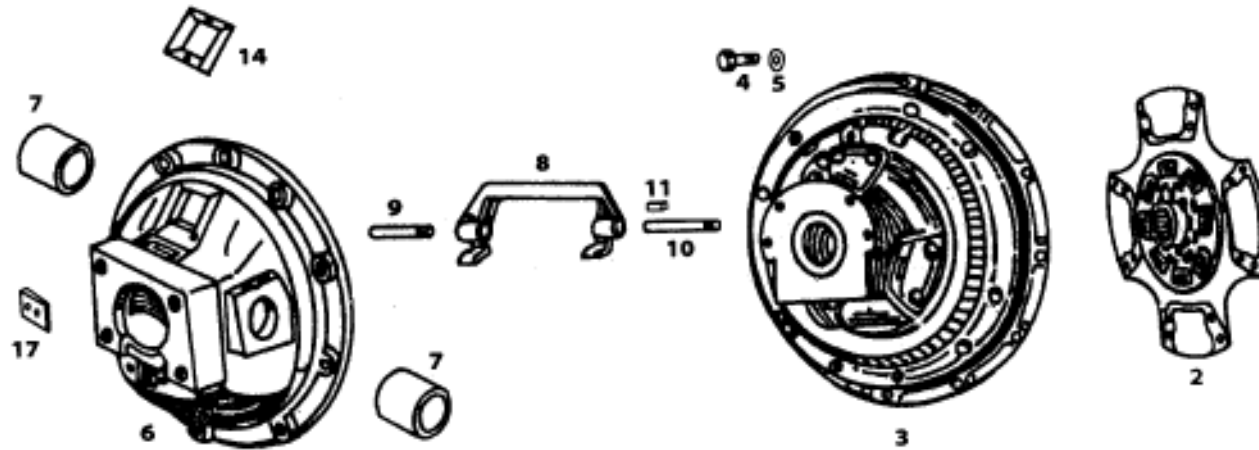


TABLE 25.1
CLUTCH (352 MM DIA.) COIL TYPE
GROUP 25

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
	2754 2540 01 15	Eye Bolt and Needle Roller Service Kit Consist of : Eye Bolt Lock Nut Agjusting Nut Needle Bearing (Imp.) Eye Bolt Pin	 3 3 3 3 3	
	2754 2540 01 16	Release Spider Service Kit Consist of : Spider Cotter Pin Lock Nut Sleeve	 1 3 1	
	2754 2540 01 20	Hold Down Bolt Kit Consist of : Hold Down Bolt Washer	 3 3	
	2754 2520 01 09	Disc Facing Kit Consist of : Facing Ceramic Facing Rivets	 12 12	
	2752 2540 01 10	Assy. Release Bearing (1.75 Dia.)	1	

TABLE 26.1

GEAR BOX HOUSING AND COVERS

GROUP 26

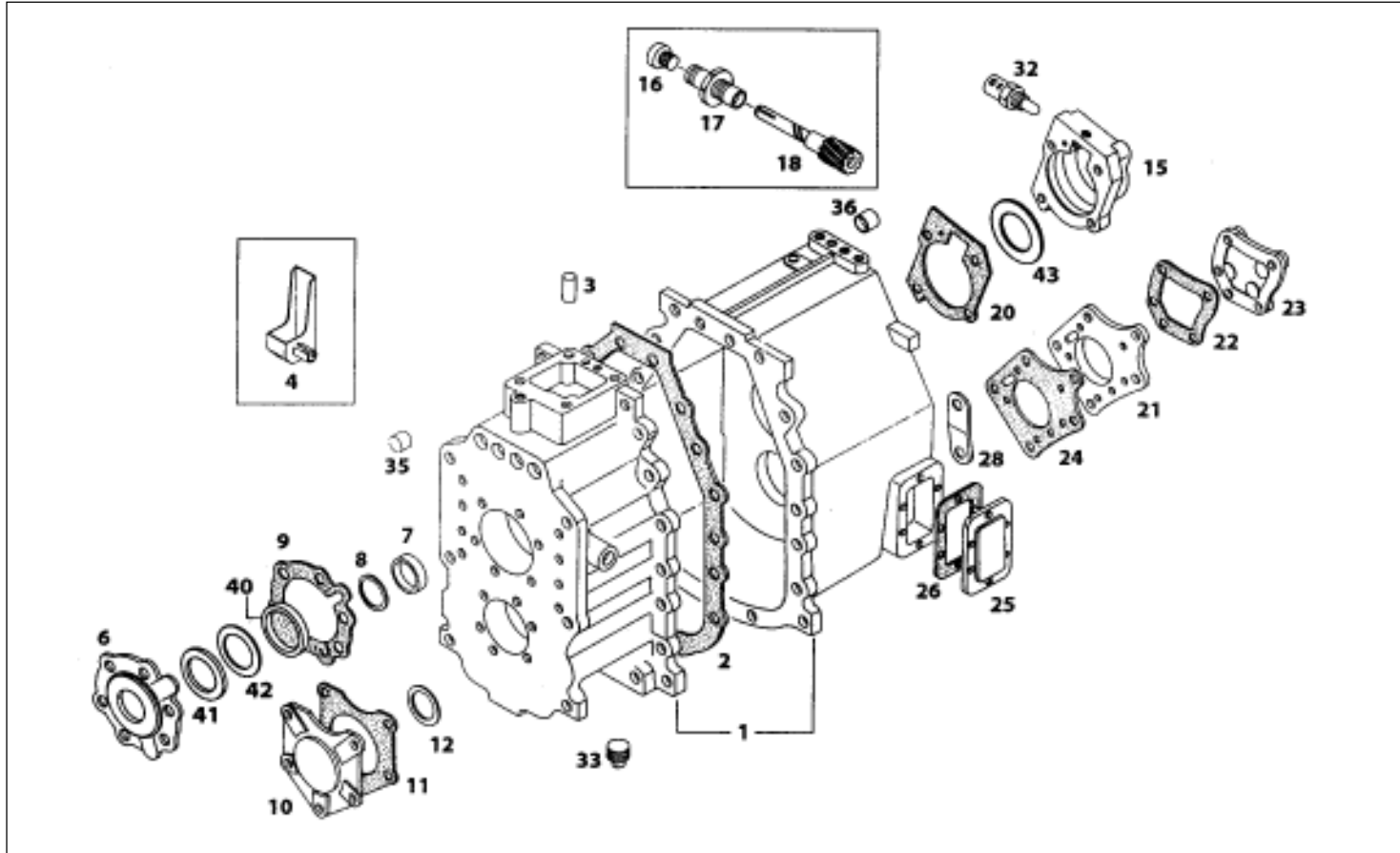


TABLE 26.1
GEAR BOX HOUSING AND COVERS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		GEAR BOX HOUSING AND COVERS		
	2691 2601 01 50	Assy. GBS 600 Gear Box Complete (Ratio 6.58) w/30 deg SL lever	1	from Feb 2004
	2691 2601 01 22	Assy. GBS 600 Gear Box Complete (Ratio 8.47)	1	Old Model
	2691 2601 01 15	Assy. GBS 600 Gear Box Complete (Ratio 6.58)	1	upto Jan 2004
1	2691 2610 01 04	Assy. Gear Box Housing(6th Speed) (Front & Rear Half) (Ratio 8.47)	1	
1	2691 2610 01 06	Assy. Gear Box Housing(6th Speed) (Front & Rear Half) (Ratio 6.58)	1	
2	2691 2610 53 03	Gasket (Housing Front & Rear)	1	
3	2691 2610 67 01	Pin (Gear Box Housing)	2	
4	2691 2610 63 01	Oil Catcher	1	
	2691 2610 82 02	Cover (Oil Catcher)	1	
6	2691 2625 37 04	Front Cover (Upper)	1	
7	2665 3520 77 02	Oil Seal (Three Lip)	1	
8	2691 2620 83 01	Shim (0.5 Thick)	AR	For Selection
8	2691 2620 83 02	Shim (0.25 Thick)	AR	For Selection
8	2691 2620 83 03	Shim (0.125 Thick)	AR	For Selection
8	2691 2620 83 04	Shim (0.05 Thick)	AR	For Selection
9	2691 2625 53 02	Gasket (Front Cover Upper)	1	
10	2691 2630 37 03	Front Cover (Lower)	1	

TABLE 26.1

GEAR BOX HOUSING AND COVERS

GROUP 26

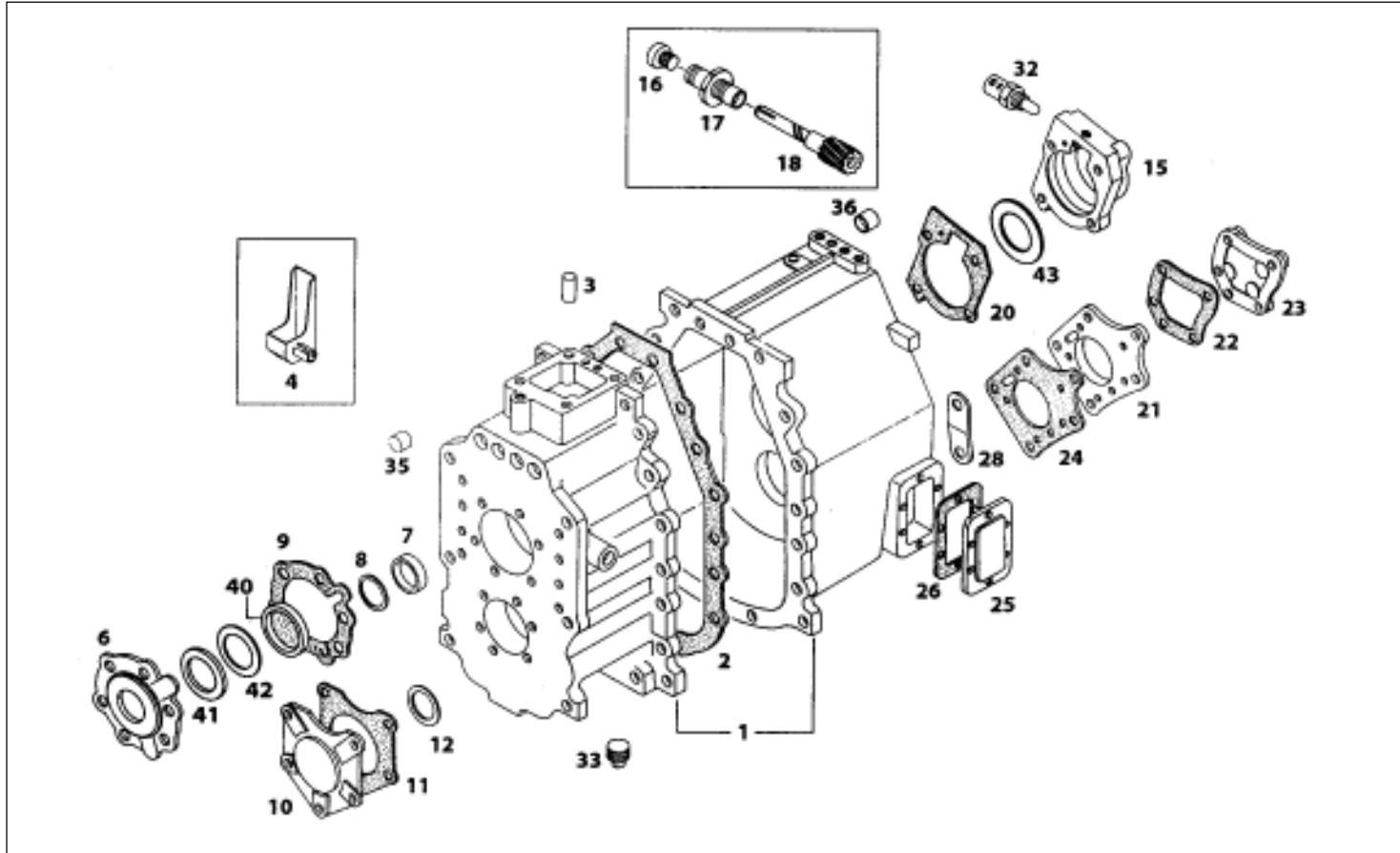


TABLE 26.1
GEAR BOX HOUSING AND COVERS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
11	2691 2625 53 03	Gasket (Front Cover Lower)	1	
12	2691 2630 83 05	Shim (0.5 Thick)	AR	For Selection
12	2691 2630 83 06	Shim (0.25 Thick)	AR	For Selection
12	2691 2630 83 07	Shim (0.125 Thick)	AR	For Selection
12	2691 2630 83 08	Shim (0.05 Thick)	AR	For Selection
15	2691 2620 37 07	Rear Cover (Upper)	1	
	2691 2620 82 03	Oil Slinger (Rear Cover Upper)	1	
16	2506 2620 78 04	Oil Seal (Speedo Pinion)	1	
17	2691 2620 34 20	Speedo Adapter	1	
18	2691 2620 79 04	Speedo Pinion	1	
20	2691 2620 53 02	Gasket (Rear Cover Upper)	1	
21	2691 2620 37 03	Rear Cover (Gear Box Housing Cover - Lower Inner)	1	
22	2691 2620 53 03	Gasket (Rear Cover Lower Outer)	1	
23	2691 2620 37 08	Rear Cover (Gear Box Housing Cover - Lower Outer)	1	
24	2691 2620 53 04	Gasket (Rear Cover Lower Inner)	1	
25	2691 2635 82 01	Cover (R.I. Gear)	1	
26	2691 2635 53 01	Gasket (R.I. Gear Cover)	1	
28	2691 2635 71 01	Locking Plate (R.I. Shaft)	1	

TABLE 26.1

GEAR BOX HOUSING AND COVERS

GROUP 26

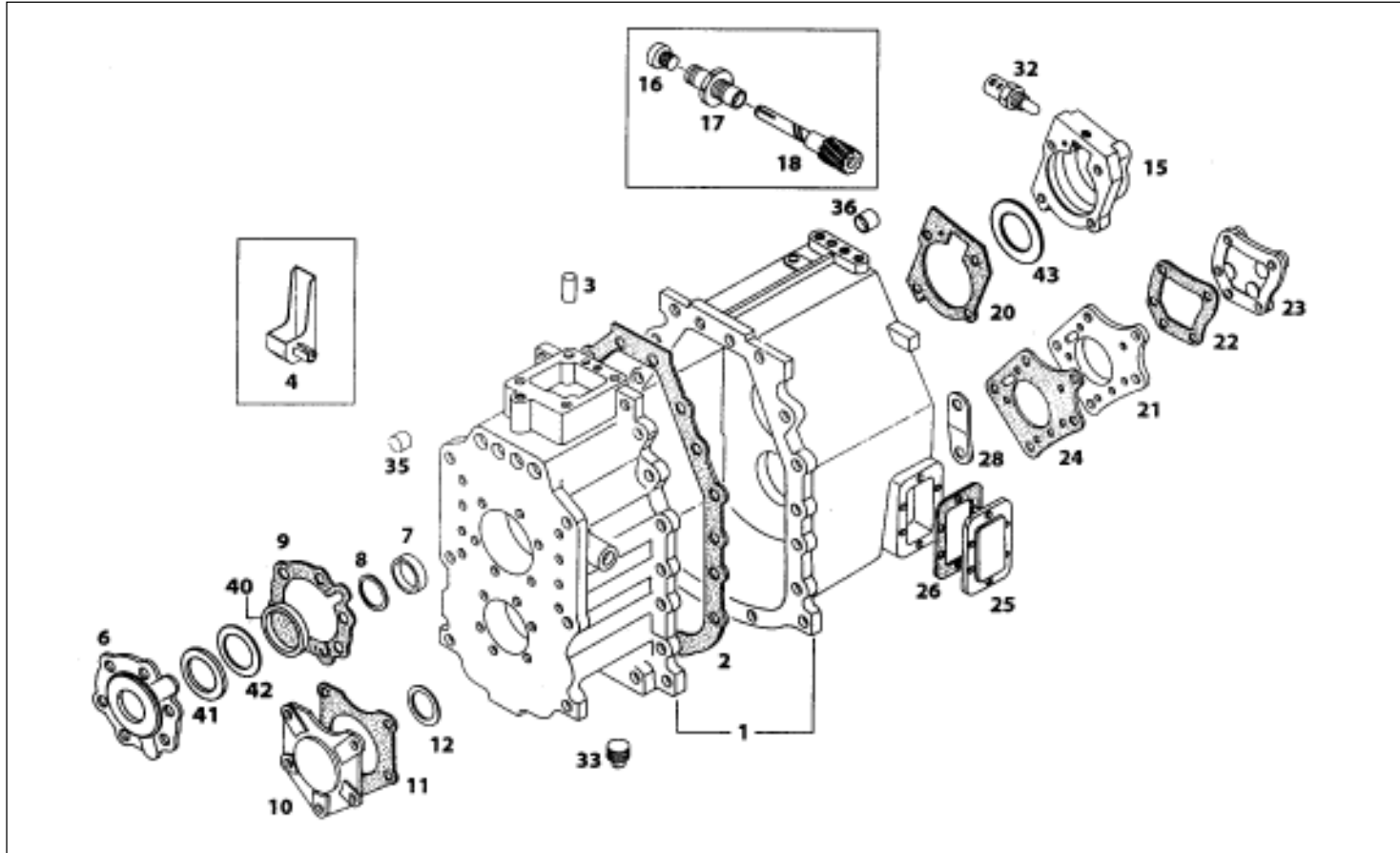


TABLE 26.1
GEAR BOX HOUSING AND COVERS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
	2691 2615 99 01	Adapter (Breather)	1	
	2574 2815 99 01	Breather (MICO)	1	
32	2702 5450 99 50	Reverse Light Switch	1	
33	2506 2610 72 03	Magnetic Drain Plug (Hex. Head Type)	1	
	000 997 00 06J	Plug Oil Filling	1	
35	2691 2610 82 01	Plug (Shifter Shaft Rear)	8	
40	2691 2625 78 05	Oil Retainer (Drive Shaft)	1	from March 04
41	2691 2625 82 03	Oil Dam (Front Cover)	1	from March 04
42	2691 2625 82 05	Oil Slinger (Front Cover)	1	from March 04
43	2691 2620 82 03	Oil Slinger (Rear Cover)	1	from March 04

TABLE 26.2

TOP COVER

GROUP 26

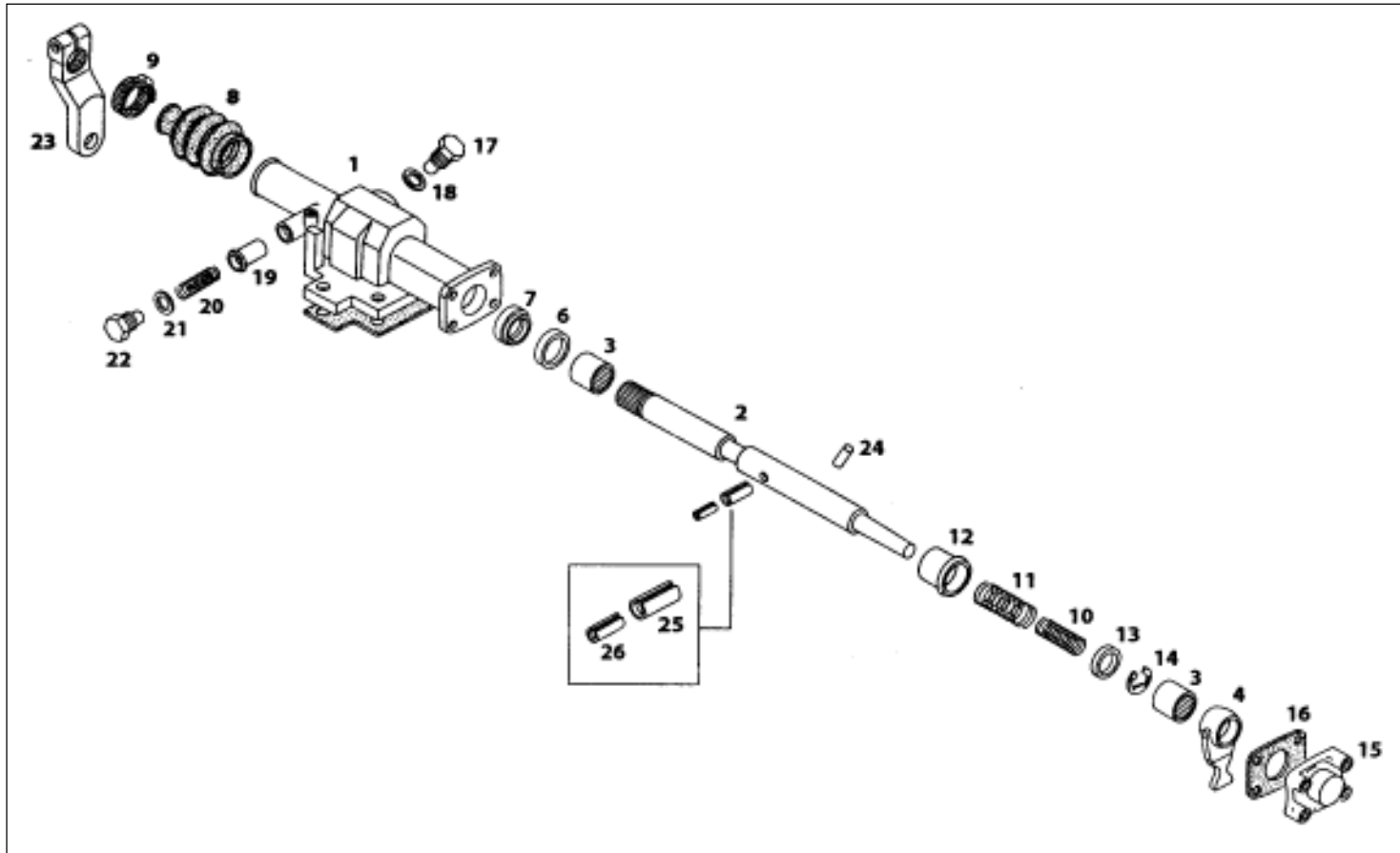


TABLE 26.2
TOP COVER
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		TOP COVER		
1	2516 2671 37 05	Cover Top (Upper)	1	
2	2691 2670 79 02	Selector and Shifter Shaft	1	for Assy G600 2691 2601 01 15
2	2691 2670 79 03	Selector and Shifter Shaft	1	for Assy G600 2691 2601 01 50
	2691 2671 37 03	Interlock Finger	1	and 2691 2601 01 22
				for Assy G600 2691 2601 01 50
3	2507 2671 31 05	Needle Cage	2	
4	2691 2671 51 01	Shifter Finger	1	
6	1706 160251 8	Oil Seal 25x35x7	1	
7	2507 2671 78 03	Scraper Ring	1	
8	2505 2671 77 01	Bellow	1	
9	1427 020250 1	Hose Clip 25	1	
10	2691 2671 87 02	Compression Spring (Inner)	1	
11	2691 2671 87 01	Compression Spring (Outer)	1	
12	2516 2671 82 01	Cup	1	
13	2516 2671 86 01	Spacer	1	
14	1455 080120 6	Circlip 12x1.3	1	
15	2516 2671 38 05	Cover (Side)	1	

TABLE 26.2

TOP COVER

GROUP 26

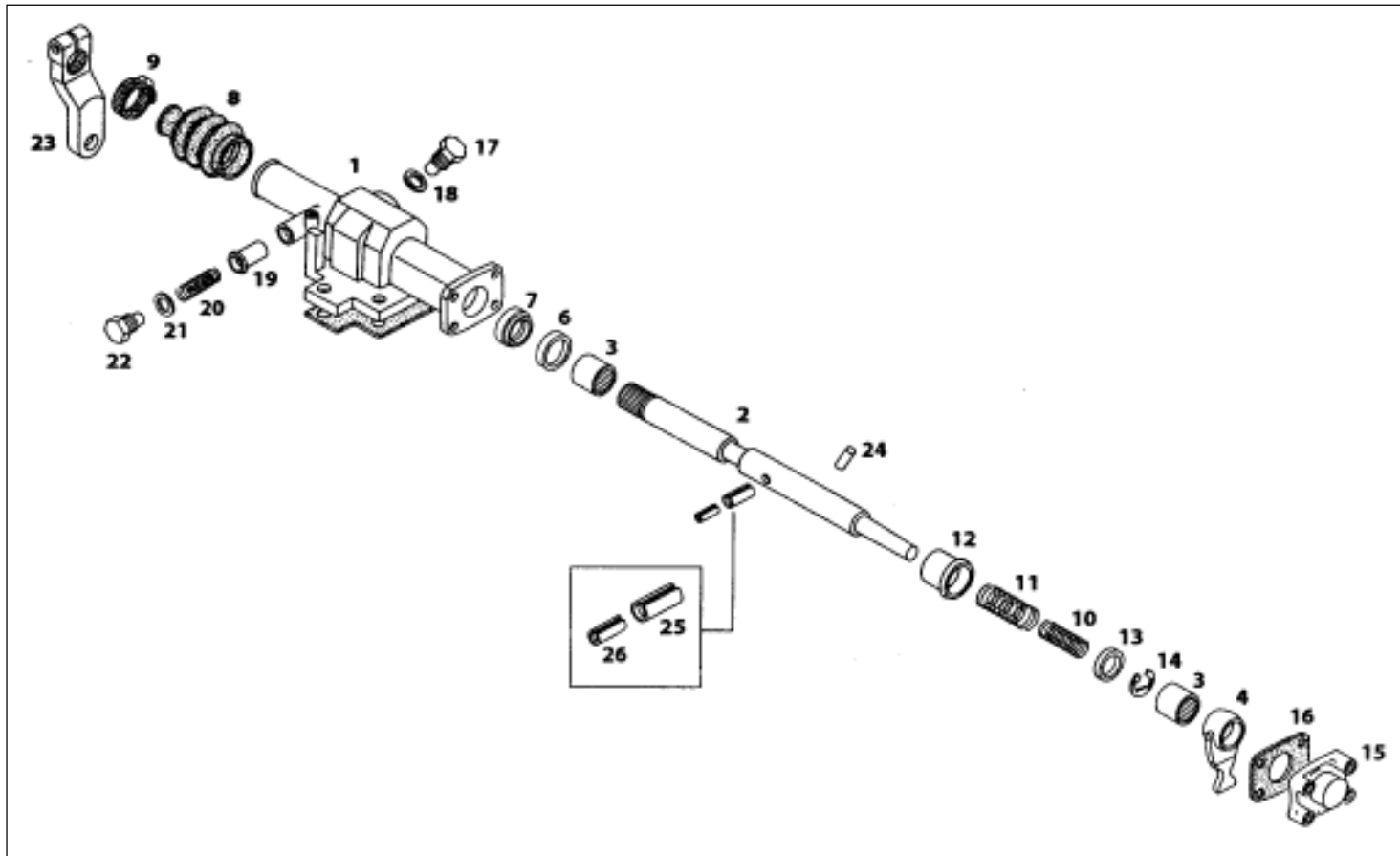


TABLE 26.2
TOP COVER
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
16	2516 2671 53 02	Gasket (Side Cover)	1	
17	1608 100160 3	Sealing Plug AM 16x1.5	1	
18	2516 2671 86 02	Crinkled Washer	1	
19	2516 2671 67 05	Pressure Piece	1	
20	2516 2671 87 04	Compression Spring	1	
21	2516 2671 86 03	Crinkled Washer	1	
22	2516 2671 72 01	Sealing Plug	1	
23	2505 2670 60 09	Shifting Lever (Selector & Shifter Shaft)	1	
25	1312 051240 9	Dowel Sleeve Heavy 10x40	1	
26	1312 051040 6	Dowel Sleeve Heavy 6x40	1	

TABLE 26.3

SHIFTER SHAFT AND FORK

GROUP 26

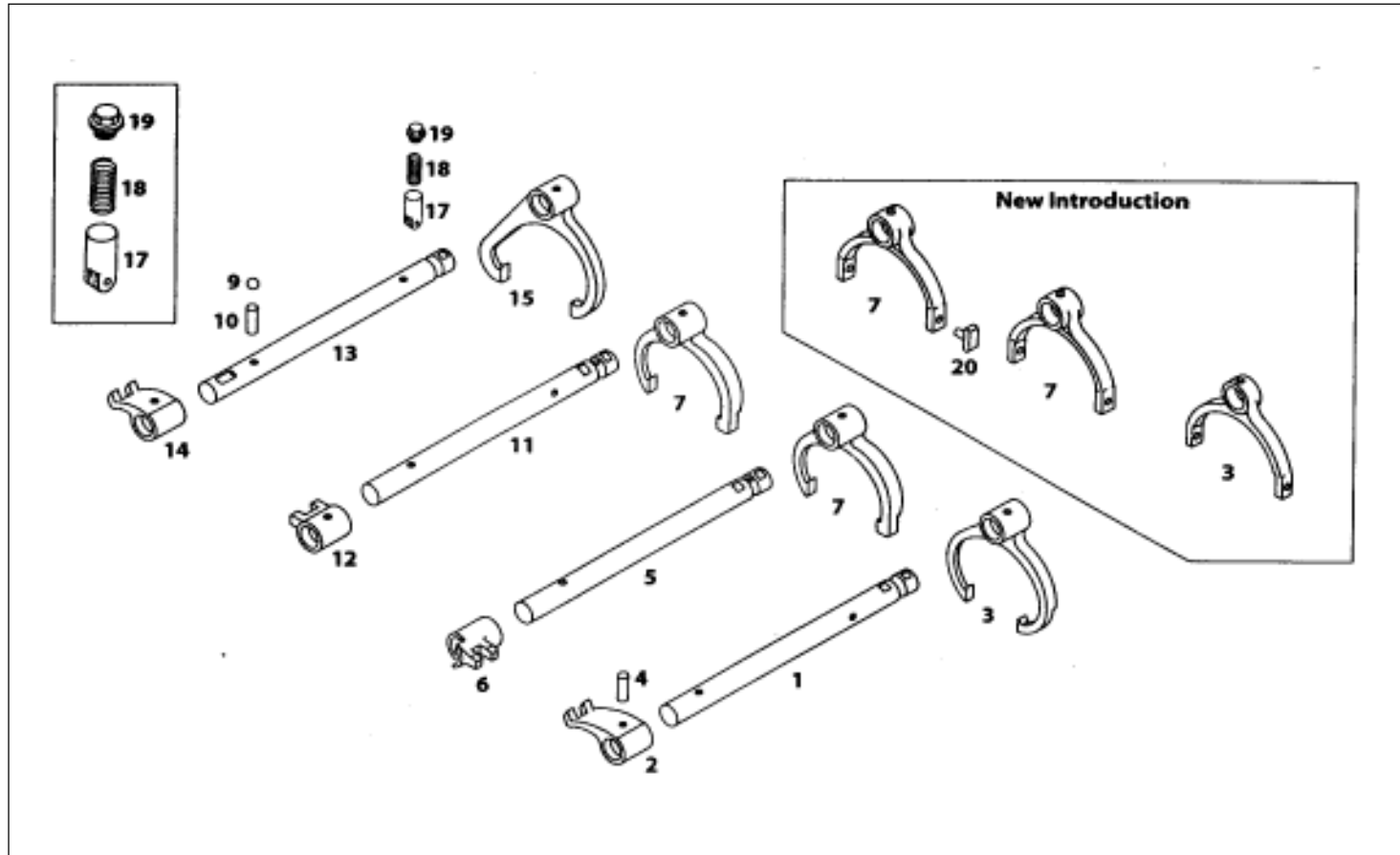


TABLE 26.3
SHIFTER SHAFT AND FORK
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		SHIFTER SHAFT AND FORK		
1	2691 2651 79 07	Shifter Shaft (5th / 6th Speed)	1	
2	2691 2651 51 17	Shifter Dog (5th / 6th Speed) (Ratio 8.47)	1	
2	2691 2651 51 23	Shifter Dog (5th / 6th Speed) (Ratio 6.58)	1	
3	2691 2651 51 06	Shifter Fork (5th / 6th Speed) (Ratio 8.47)	1	Upto Feb 04
3	2691 2651 51 27	Shifter Fork (5th / 6th Speed) (Ratio 8.47)	1	From March 04
3	2691 2651 51 20	Shifter Fork (5th / 6th Speed) (Ratio 6.58)	1	
4	2691 2651 67 05	Spiral Pin 8x36	2	
5	2691 2651 79 10	Shifter Shaft (3/4 Speed)	1	
6	2691 2651 51 16	Shifter Dog (3rd / 4th Speed)	1	
7	2691 2651 51 12	Shifter Fork (1/2, 3/4 Speed)	1	Upto Feb 04
7	2691 2651 51 25	Shifter Fork (1/2, 3/4 Speed)	1	From March 04
4	2691 2651 67 05	Spiral Pin 8x36	2	
9	1595 040017 7	Ball 13.49 Dia.	3	
10	2691 2651 67 03	Interlock Pin	2	
11	2691 2651 79 08	Shifter Shaft (1st / 2nd Speed)	1	
12	2691 2651 51 15	Shifter Dog (1st / 2nd Speed)	1	
7	2691 2651 51 12	Shifter Fork (1/2, 3/4 Speed)	1	Upto Feb 04

TABLE 26.3

SHIFTER SHAFT AND FORK

GROUP 26

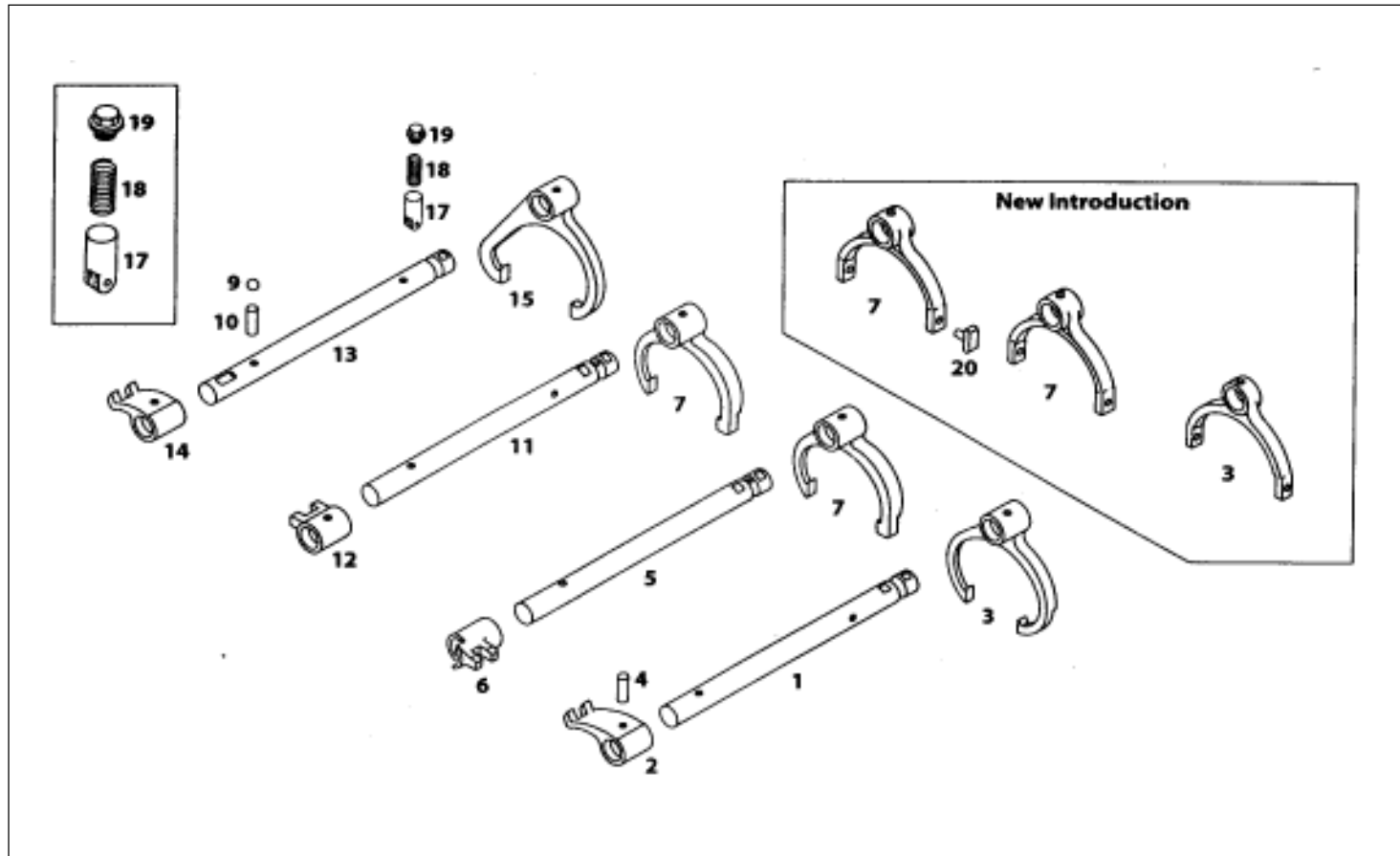


TABLE 26.3
SHIFTER SHAFT AND FORK
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
7	2691 2651 51 25	Shifter Fork (1/2, 3/4 Speed)	1	From March 04
4	2691 2651 67 05	Spiral Pin 8x36	2	
13	2691 2651 79 09	Shifter Shaft (Reverse)	1	
14	2691 2651 51 18	Shifter Dog (Reverse)	1	
15	2691 2651 51 13	Shifter Fork (Reverse)	1	
4	2691 2651 67 05	Spiral Pin 8x36	2	
17	2691 2651 01 20	Assy. Detent	4	
18	2691 2651 87 03	Compression Spring (Detent)	4	
19	2691 2610 72 02	Sealing Plug (Detent)	6	
20	2691 2651 99 01	Brass Pad	6	
				New Introduction from March 04

TABLE 26.4

DRIVE SHAFT

GROUP 26

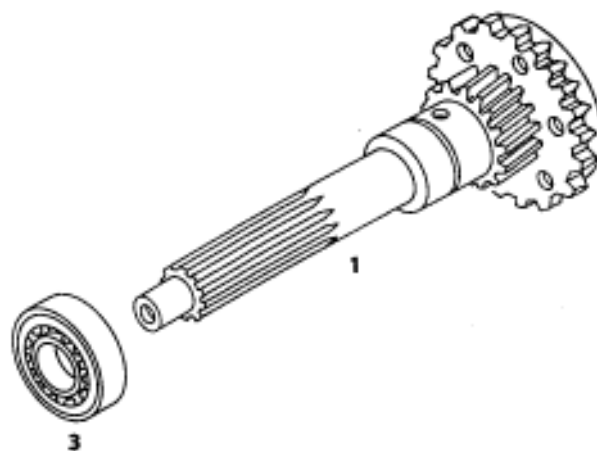


TABLE 26.4
DRIVE SHAFT
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		DRIVE SHAFT		
1	2691 2625 01 17	Assy. Drive Shaft (Ratio 8.47)	1	
1	2691 2625 01 10	Assy. Drive Shaft (Ratio 6.58)	1	
3	2691 2620 31 03	Taper Roller Bearing (Clutch Side)	1	

TABLE 26.5

MAIN SHAFT AND GEARS

GROUP 26

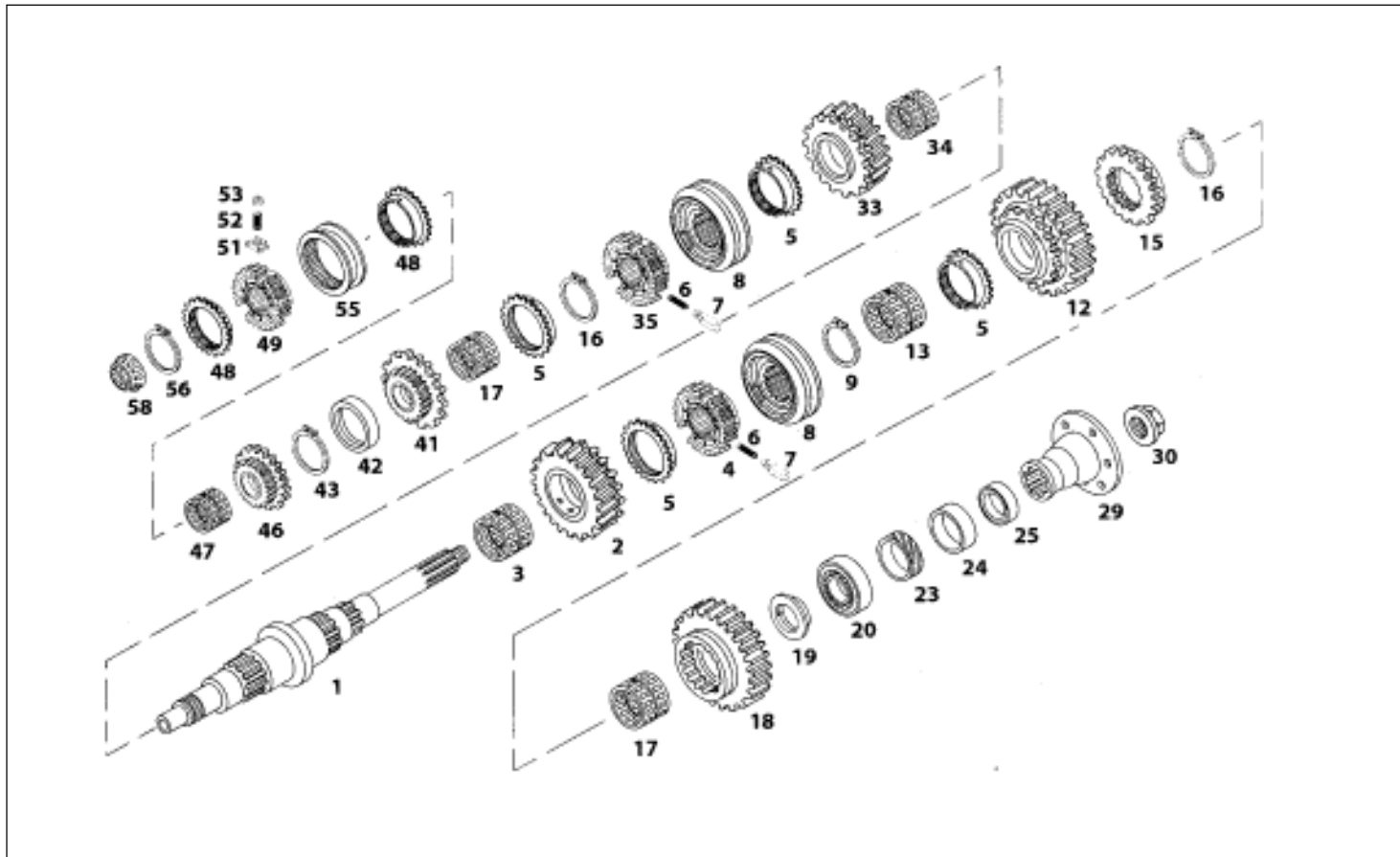


TABLE 26.5
MAIN SHAFT AND GEARS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		MAIN SHAFT AND GEARS		
1	2691 2620 79 05	Main Shaft (6 Speed)	1	
2	2691 2620 01 33	Assy. Helical Gear 2nd Speed	1	
3	2691 2620 31 20	Needle Cage Double Row	1	
4	2691 2620 46 15	Engaaging Gear (1/2 Gear)	1	
5	2691 2620 46 22	Synchrocone (Machined) (1/2/3/4 Steel)	2	Optional
5	2691 2620 46 23	Synchrocone (Forged) (1/2/3/4 Steel)	2	Optional
6	2507 2620 87 05	Compression Spring	3	
7	2507 2620 67 02	Retention Pin	3	
8	2691 2620 46 18	Shifter Sleeve (1st / 2nd / 3rd / 4th)	1	
9	2691 2620 43 13	Circlip (2.3 Thick)	1	For Selection
9	2691 2620 43 14	Circlip (2.4 Thick)	1	For Selection
9	2691 2620 43 15	Circlip (2.6 Thick)	1	For Selection
9	2691 2620 43 16	Circlip (2.6 Thick)	1	For Selection
9	2691 2620 43 17	Circlip (2.7 Thick)	1	For Selection
12	2691 2620 01 35	Assy. 1st Gear (Main Shaft)	1	
13	2691 2620 31 11	Needle Cage 1st Speed	1	
15	2691 2620 46 16	Engaging Gear (Reverse)	1	

TABLE 26.5

MAIN SHAFT AND GEARS

GROUP 26

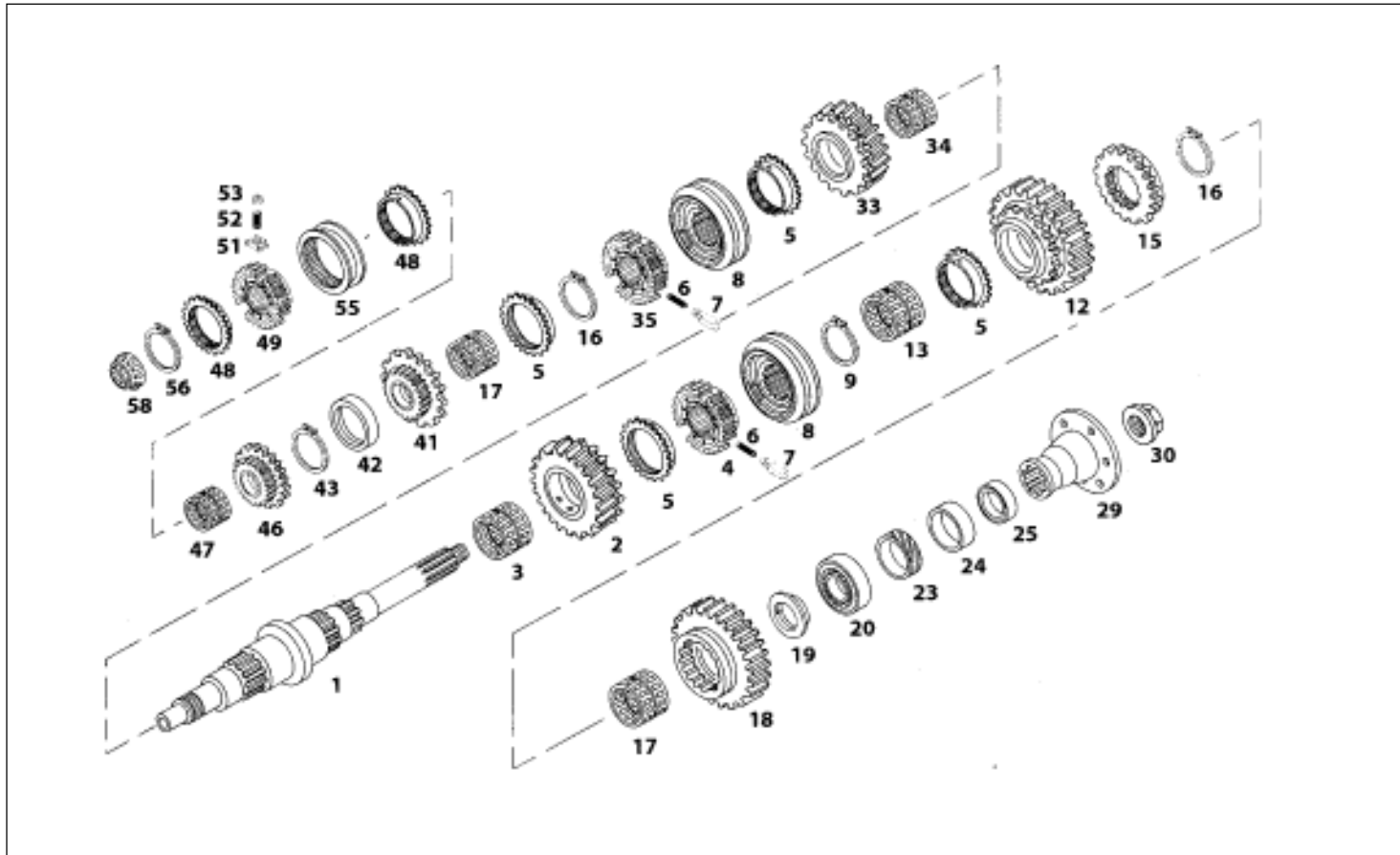


TABLE 26.5
MAIN SHAFT AND GEARS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
16	2691 2620 43 01	Circlip (1.8 Thick)	1	For Selection
16	2691 2620 43 02	Circlip (1.9 Thick)	1	For Selection
16	2691 2620 43 03	Circlip (2.0 Thick)	1	For Selection
16	2691 2620 43 04	Circlip (2.1 Thick)	1	For Selection
16	2691 2620 43 05	Circlip (2.2 Thick)	1	For Selection
16	2691 2620 43 10	Circlip (2.3 Thick)	1	For Selection
16	2691 2620 43 11	Circlip (2.4 Thick)	1	For Selection
17	2691 2620 31 06	Needle Cage (Reverse / 4th Gear)	1	
18	2691 2620 54 13	Reverse Gear (Main Shaft)	1	
19	2691 2620 86 12	Spacer (Main Shaft) (11.4 Thick)	1	For Selection
19	2691 2620 86 13	Spacer (Main Shaft) (11.3 Thick)	1	For Selection
19	2691 2620 86 14	Spacer (Main Shaft) (11.2 Thick)	1	For Selection
19	2691 2620 86 15	Spacer (Main Shaft) (11.1 Thick)	1	For Selection
19	2691 2620 86 16	Spacer (Main Shaft) (11.0 Thick)	1	For Selection
19	2691 2620 86 17	Spacer (Main Shaft) (10.9 Thick)	1	For Selection
19	2691 2620 86 18	Spacer (Main Shaft) (10.8 Thick)	1	For Selection
19	2691 2620 86 19	Spacer (Main Shaft) (10.7 Thick)	1	For Selection
19	2691 2620 86 20	Spacer (Main Shaft) (10.5 Thick)	1	For Selection

TABLE 26.5

MAIN SHAFT AND GEARS

GROUP 26

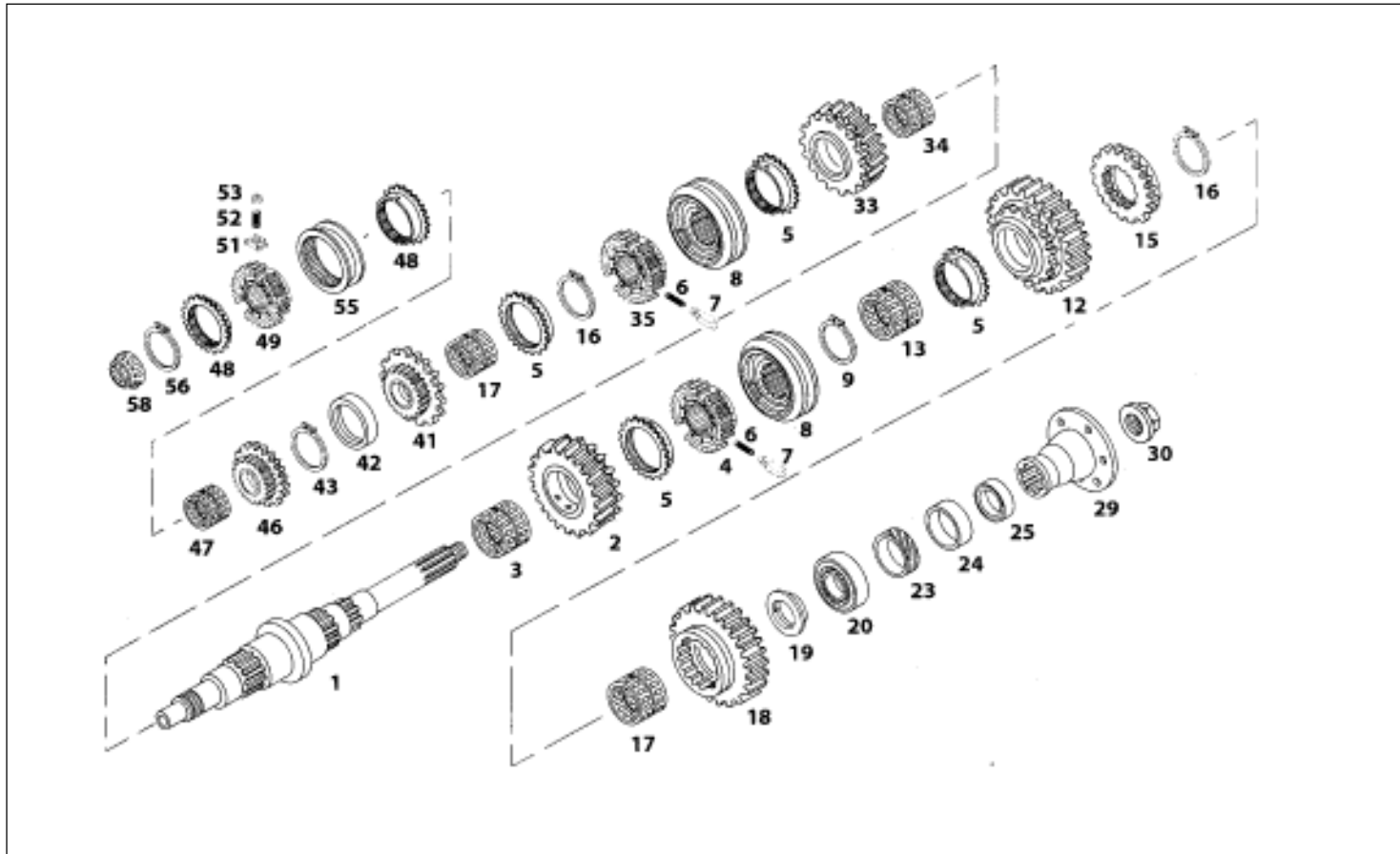


TABLE 26.5
MAIN SHAFT AND GEARS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
19	2691 2620 86 24	Spacer (Main Shaft) (11.6 Thick)	1	For Selection
19	2691 2620 86 25	Spacer (Main Shaft) (11.5 Thick)	1	For Selection
19	2691 2620 86 26	Spacer (Main Shaft) (10.5 Thick)	1	For Selection
19	2691 2620 86 27	Spacer (Main Shaft) (10.4 Thick)	1	For Selection
20	2691 2620 31 03	Taper Roller Bearing	1	
23	2688 2620 54 07	Speedo Gear (Main Shaft)	1	
24	2691 2620 86 01	Spacer (Coupling Flange)	1	
25	2691 2620 78 02	Oil Seal (Main Shaft)	1	
29	2691 2620 01 18	Assy. Coupling Flange	1	
30	2688 2620 65 01	Lock Nut (Coupling Flange)	1	
33	2691 2620 01 36	Assy. 3rd Gear Main Shaft	1	
34	2691 2620 31 24	Needle Cage (1st / 2nd / 3rd Gear)	1	
35	2691 2620 46 21	Engaging Gear (3rd / 4th)	1	
8	2691 2620 46 18	Shifter Sleeve (1st / 2nd & 3rd / 4th)	1	
7	2507 2620 67 02	Retention Pin	3	
6	2507 2620 87 05	Compression Spring	3	
5	2691 2620 46 22	Synchromesh (Machined) (1/2/3/4) Steel	2	
5	2691 2620 46 23	Synchromesh (Forged) (1/2/3/4) Steel	2	

TABLE 26.5

MAIN SHAFT AND GEARS

GROUP 26

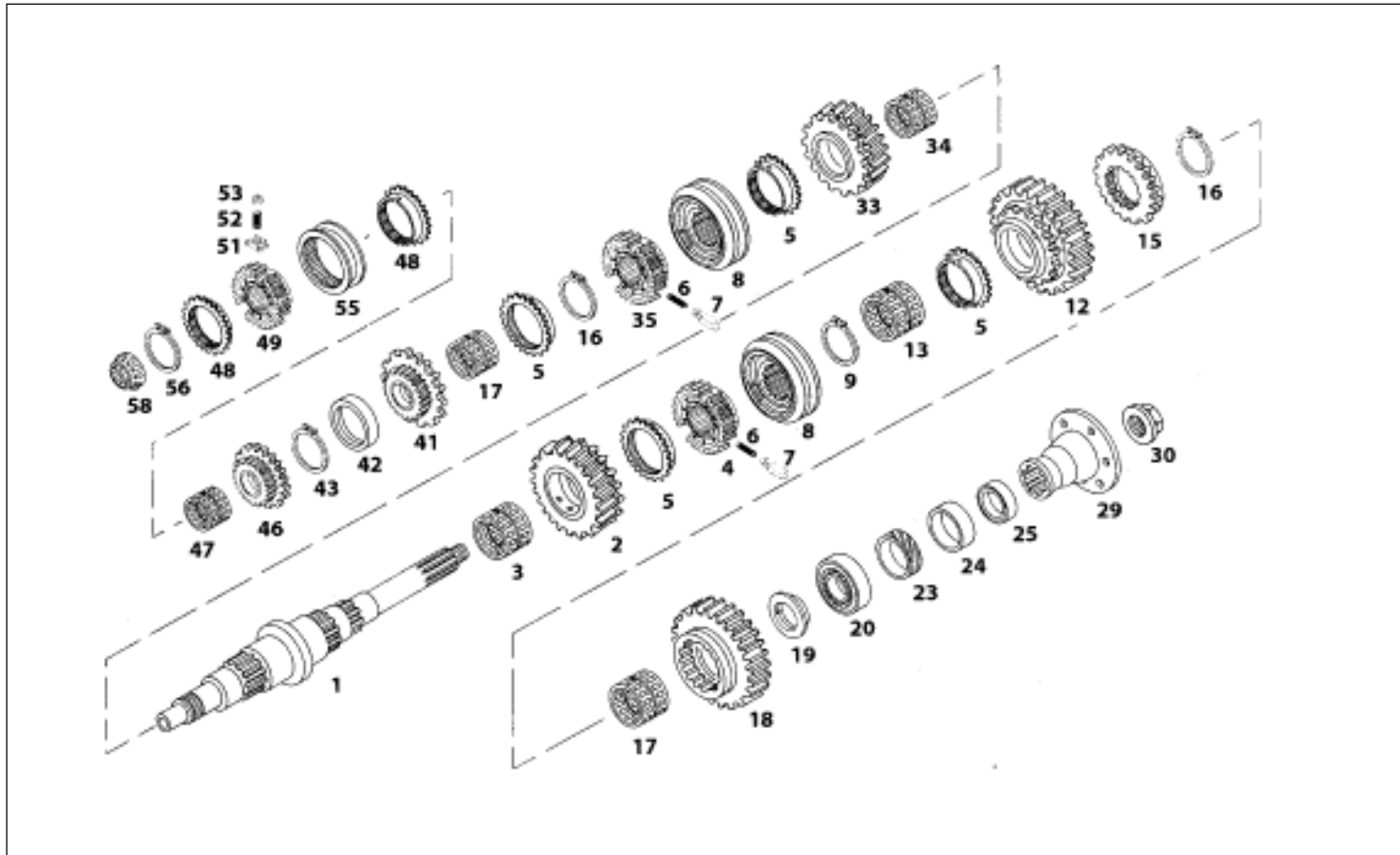


TABLE 26.5
MAIN SHAFT AND GEARS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
16	2691 2620 43 01	Circlip (1.8 Thick)	1	For Selection
16	2691 2620 43 02	Circlip (1.9 Thick)	1	For Selection
16	2691 2620 43 03	Circlip (2.0 Thick)	1	For Selection
16	2691 2620 43 04	Circlip (2.1 Thick)	1	For Selection
16	2691 2620 43 05	Circlip (2.2 Thick)	1	For Selection
16	2691 2620 43 10	Circlip (2.3 Thick)	1	For Selection
16	2691 2620 43 11	Circlip (2.4 Thick)	1	For Selection
17	2691 2620 31 06	Needle Cage (Rev. Gear / 4th)	1	
41	2691 2620 01 37	Assy. 4th Gear Main Shaft (Ratio 8.47)	1	
41	2691 2620 01 47	Assy. 4th Gear Main Shaft (Ratio 6.58)	1	
42	2691 2620 86 29	Spacer (Main Shaft) (Ratio 8.47)	1	
42	2691 2620 86 28	Spacer (Main Shaft) (Ratio 6.58)	1	
43	2691 2620 43 06	Circlip (2.4 Thick)	1	For Selection
43	2691 2620 43 07	Circlip (2.5 Thick)	1	For Selection
43	2691 2620 43 08	Circlip (2.6 Thick)	1	For Selection
43	2691 2620 43 09	Circlip (2.7 Thick)	1	For Selection
43	2691 2620 43 12	Circlip (2.8 Thick)	1	For Selection
46	2691 2620 01 63	Assy. Overdrive Gear (Ratio 8.47)	1	

TABLE 26.5

MAIN SHAFT AND GEARS

GROUP 26

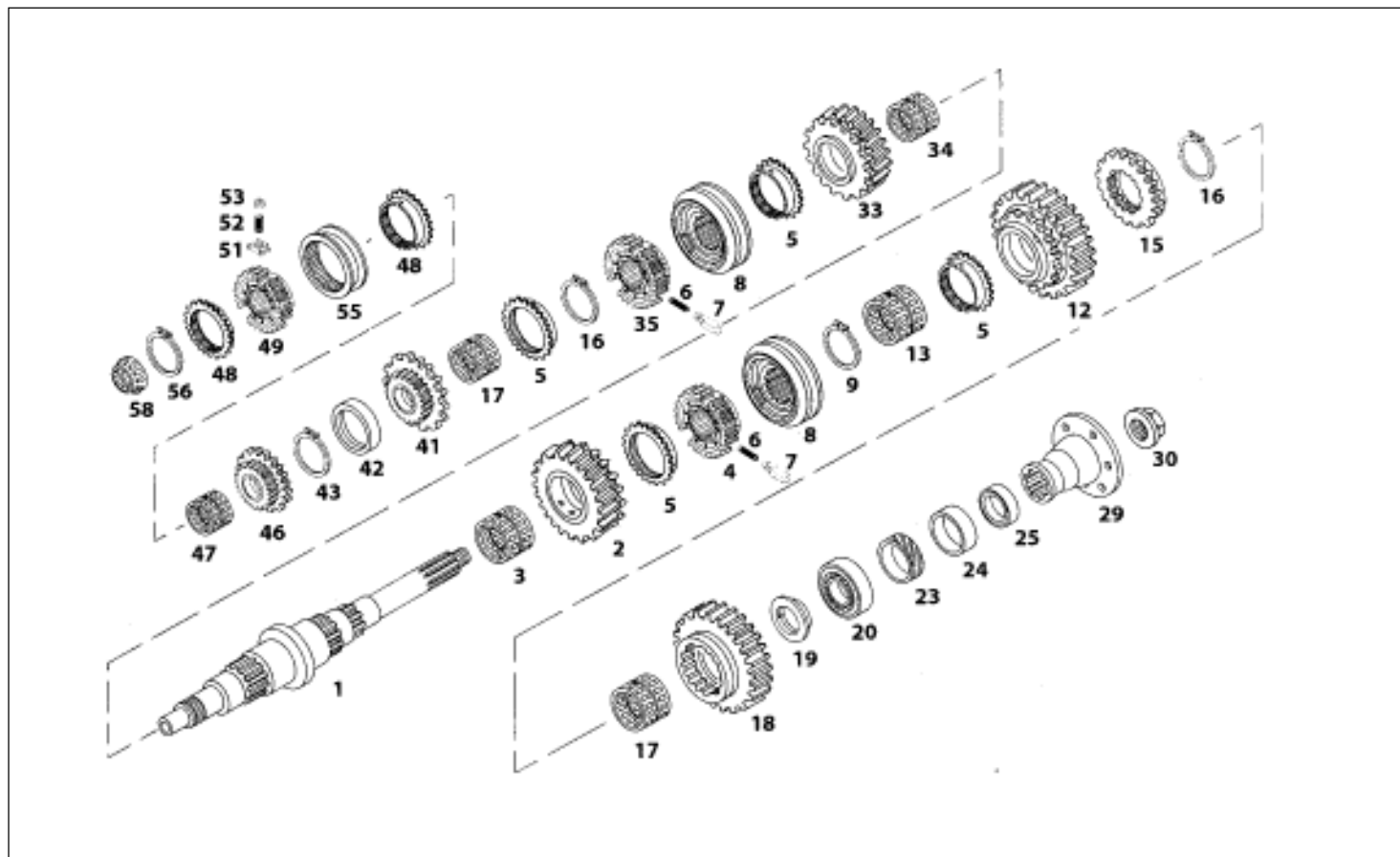


TABLE 26.5
MAIN SHAFT AND GEARS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
46	2691 2620 01 46	Assy. Overdrive Gear (Ratio 6.58)	1	
47	2691 2620 31 05	Needle Cage	1	
48	2691 2620 46 35	Synchro Cone Forged (5th / 6th Speed)	2	
49	2691 2620 46 12	Engaging Gear (5th / 6th Speed)	1	
51	2688 2620 99 01	Carrier	3	
52	321 993 07 01	Compression Spring	3	
53	2688 2620 67 02	Retention Pin (3/4)	3	
55	2688 2620 46 08	Shifter Sleeve (5th / 6th Speed)	1	
56	2515 2620 43 12	Circlip 2.5 Thick	1	For Selection
56	2515 2620 43 13	Circlip 2.54 Thick	1	For Selection
56	2515 2620 43 14	Circlip 2.58 Thick	1	For Selection
56	2515 2620 43 15	Circlip 2.62 Thick	1	For Selection
56	2515 2620 43 16	Circlip 2.66 Thick	1	For Selection
56	2515 2620 43 33	Circlip 2.7 Thick	1	For Selection
56	2515 2620 43 34	Circlip 2.8 Thick	1	For Selection
56	2515 2620 43 35	Circlip 2.75 Thick	1	For Selection
58	2691 2625 31 02	Taper Roller Bearing (for Drive Shaft)	1	

TABLE 26.6

COUNTER SHAFT, GEARS AND REVERSE IDLER

GROUP 26

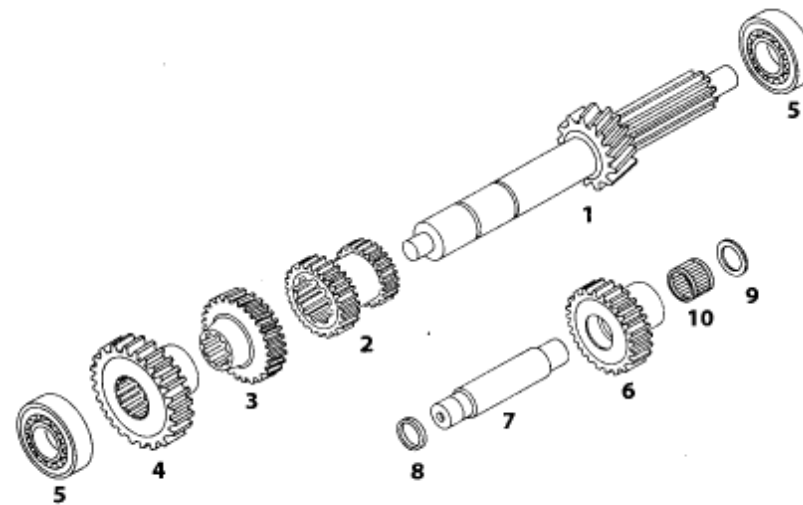


TABLE 26.6
COUNTER SHAFT, GEARS AND REVERSE IDLER
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		COUNTER SHAFT,GEARS AND REVERSE IDLER		
1	2691 2630 79 04	Counter Shaft (6 Speed)	1	
2	2691 2630 54 12	Twin Gear (Counter Shaft) (Ratio 8.47)	1	Part Optional with Set A
	2691 2630 54 24	3rd Gear (Counter Shaft)	1	Set A
	2691 2630 54 25	4th Gear (Counter Shaft)	1	Set A
2	2691 2630 54 15	Twin Gear (Counter Shaft) (Ratio 6.58)	1	
3	2691 2630 54 10	5th Gear (Counter Shaft) (Ratio 8.47)	1	
3	2691 2630 54 14	Overdrive Gear (Counter Shaft) (Ratio 6.58)	1	
4	2691 2630 54 23	Constant Mesh Gear (Ratio 8.47)	1	
4	2691 2630 54 13	Constant Mesh Gear (Ratio 6.58)	1	
5	2691 2630 31 04	Taper Roller Bearing	2	
6	2691 2635 54 03	Reverse Idler Gear	1	
7	2691 2635 79 02	Reverse Idler Shaft	1	
8	2691 2635 86 01	Spacer (Reverse Idler Shaft)	1	
9	2516 2635 61 02	Thrust Washer (Reverse Idler Gear)	1	
10	2516 2635 31 04	Roller Ring (Rev. Idler Gear)	2	

TABLE 26.7

GEAR SHIFT LINKAGES

GROUP 26

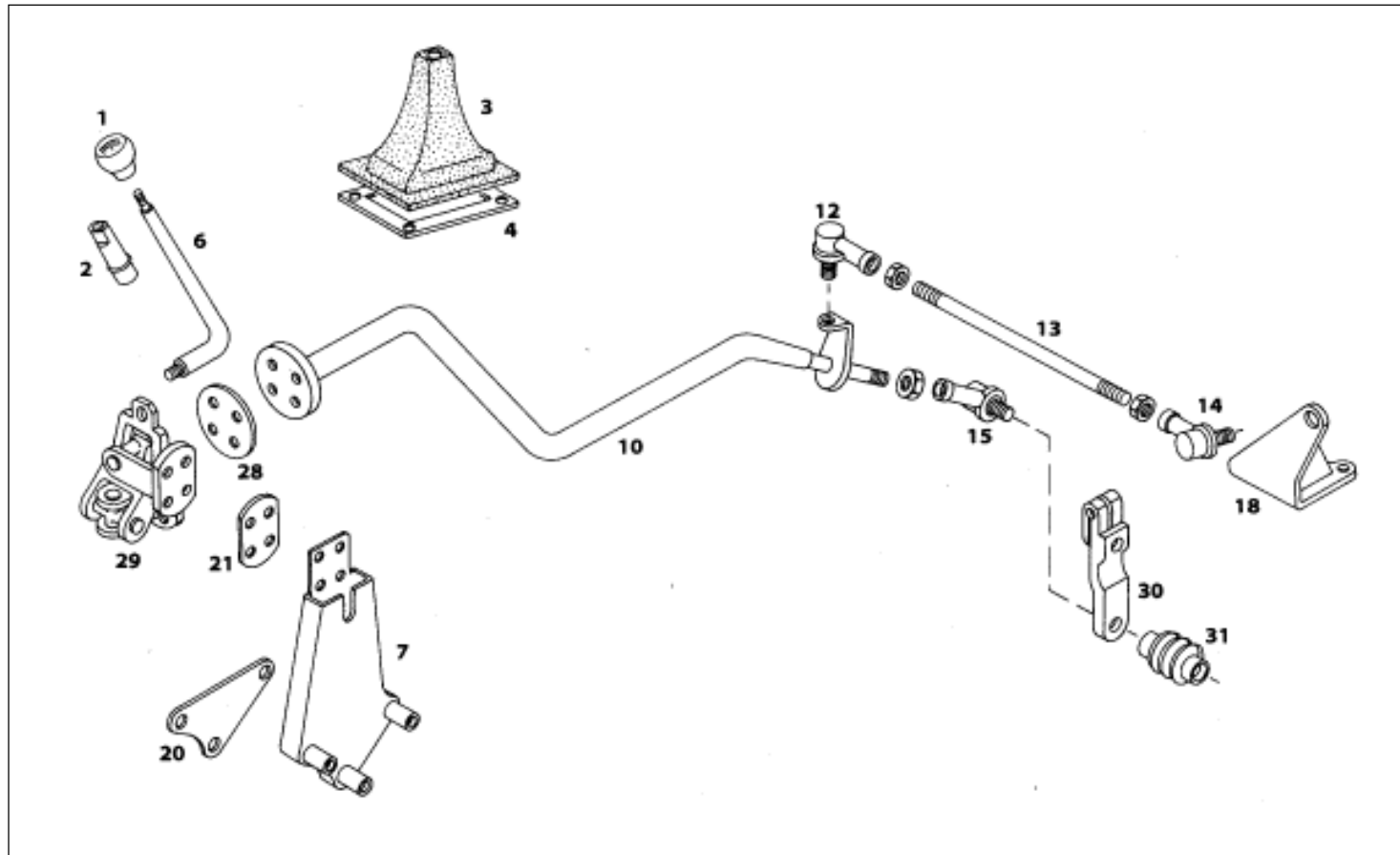


TABLE 26.7
GEAR SHIFT LINKAGES
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		GEAR SHIFT LINKAGES		
1	2751 2680 01 06	Assy Gear Shift Lever Knob	1	
2	2763 2680 01 13	Assy Spacer	1	
3	2763 2680 01 12	Assy.Rubber Bellow	1	
4	2763 2680 01 14	Assy Clamping Plate	1	
6	2750 2680 99 02	Gear Shift Lever	1	
7	2091 2680 01 04	Assy.Bracket (On Engine)	1	
10	2163 2680 01 01	Assy.Turning Tube	1	
12	2641 2680 02 24	Assy Ball Joint RH Threads	1	
13	2755 2670 79 01	Link Rod	1	
14	2641 2680 02 25	Assy Ball Joint LH Threads	1	
15	2507 2670 01 52	Sub Assy Ball & Socket Joint Big	1	
18	2691 2671 01 09	Assy Bracket (On Gearbox)	1	
20	2750 2680 53 02	Gasket (Between Exhaust Manifold And Bracket)	1	
21	2750 2680 53 03	Gasket (Between Assy. Housing Block and Bracket)	1	
28	2750 2680 53 01	Gasket (Between Housing Block and Turning Tube)	1	
29	2073 2680 01 10	Assy Housing Block	1	
30	2505 2670 60 09	Shifting Lever (Selector and Shifter shaft)	1	
31	2505 2671 77 01	Bellow	1	

TABLE 29.1

CLUTCH CONTROLS

GROUP 29

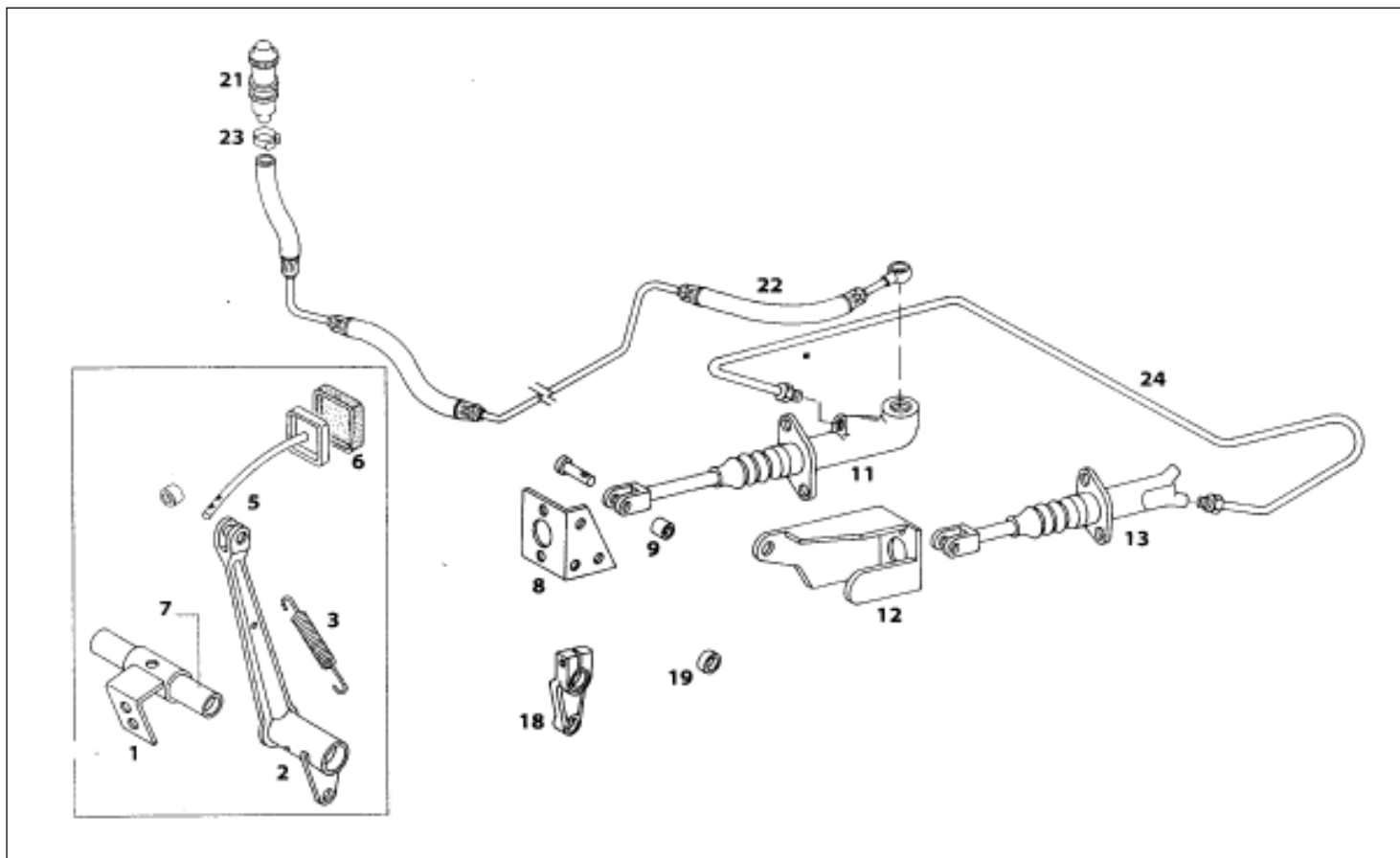


TABLE 29.1
CLUTCH CONTROLS
GROUP 29

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		CLUTCH CONTROLS		
1	2091 2950 01 03	Assy.Pedal Support with Tube	1	
2	2782 2910 01 03	Assy.Clutch Pedal Lever Complete.	1	
3	2608 2930 87 01	Spring (For Clutch Pedal Return)	1	
5	2750 2910 01 08	Assy Clutch Pedal Plate	1	
6	320 292 50 82	Rubber Cover Brake & Clutch Pedal	1	
7	2750 2950 01 02	Assy.Bearing Tube.	1	
8	2091 2950 01 02	Assy. Bracket (Clutch Master Cylinder Mounting)	1	
9	2751 2950 63 01	Bush	3	
11	2750 2910 01 02	Assy.Clutch Master Cylinder (19.05 Mm Dia)	1	
12	1316 2910 00 02	Assy. Bracket (For Slave Cylinder Mounting)	1	
13	2754 2910 01 06	Clutch Slave Cylinder	1	
14	2091 2910 01 02	Assy. Tube with Lever (At Clutch Slave Cylinder)	1	
15	312 294 10 50	Bush (Inside Assy Tube with Lever)	1	
16	2091 2910 67 01	Pin	1	
17	2091 2910 01 03	Assy. Pull Rod (For Clutch Release Lever Actuation)	1	
18	2091 2910 60 03	Clutch Release Lever (Actuated by Clutch Slave Cylinder through Pull Rod)	1	
19	2751 2950 63 01	Bush	1	

TABLE 29.1

CLUTCH CONTROLS

GROUP 29

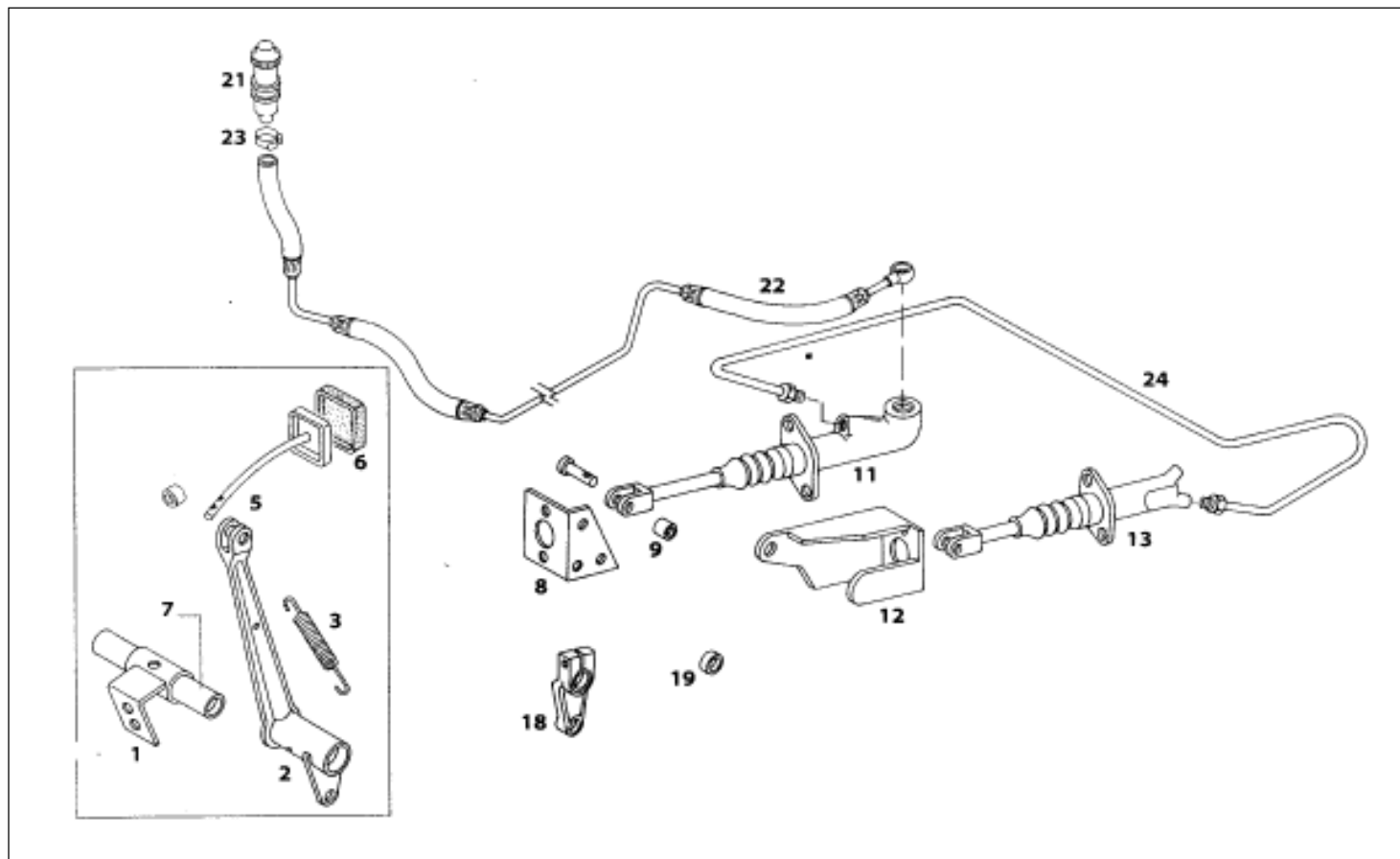


TABLE 29.1
CLUTCH CONTROLS
GROUP 29

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
21	2573 4310 01 56	Assy Clutch Fluid Container Complete	1	
22	2060 2915 01 01	Assy Connecting Line (Fluid Container To Clutch Master Cylinder)	1	
23	1427 020190 4	Hose Clip 19	1	
	2573 4310 75 02	Rubber Grommet (On floor)	1	
24	2068 2910 01 05	Assy Tube (From Clutch Master Cylinder To Clutch Slave Cylinder) (6 O.D. X 3160 Long)	1	

TABLE 30.1

ACCELERATOR CONTROLS

GROUP 30

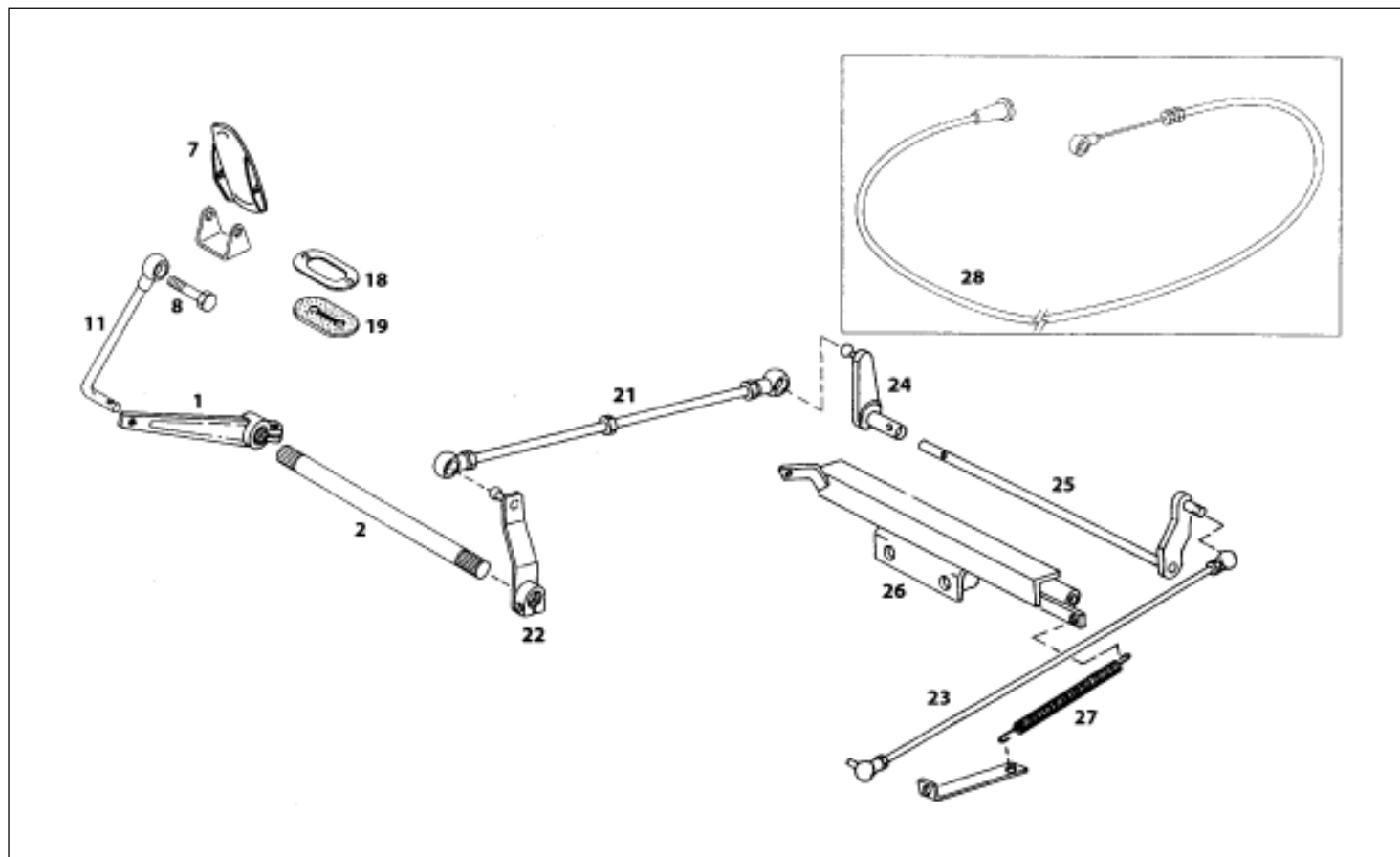


TABLE 30.1
ACCELERATOR CONTROLS
GROUP 30

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		ACCELERATOR CONTROLS		
1	2750 3010 01 01	Assy. Lever Accelerator Pedal	1	
2	2571 3010 79 03	Accelerator Shaft (Connecting Levers through Housing)	1	
7	2576 3010 38 04	Accelerator Pedal	1	
8	2576 3010 67 05	Pin	1	
11	2750 3010 01 29	Assy Thrust Rod	1	
18	2060 8150 82 01	Retaining Plate	1	
	2763 3010 01 11	Assy Stopper	1	
19	2576 8150 63 05	Rubber Pad	1	
22	2750 3010 01 02	Assy. Accelerator Lever (At 1st Pull Rod)	1	
21	2750 3010 01 17	Assy Pull Rod	1	
23	2754 3010 01 18	Assy.Pull Rod (For FIP)	1	
	2599 3410 87 01	Jaw Spring (At Timing Gear Cover)	1	
	2763 3010 33 01	Bracket (On Timing Gear Housing for Jaw Spring)	1	
24	2750 3010 01 33	Assy. Lever	1	
25	2073 3010 01 11	Assy. Control Shaft	1	
26	2073 3010 01 10	Assy. Bracket	1	
27	322 993 03 10	Return Spring	1	
28	2750 3020 01 01	Assy. Pull Cable,Engine Stop.	1	

TABLE 31.1

FRAME

GROUP 31

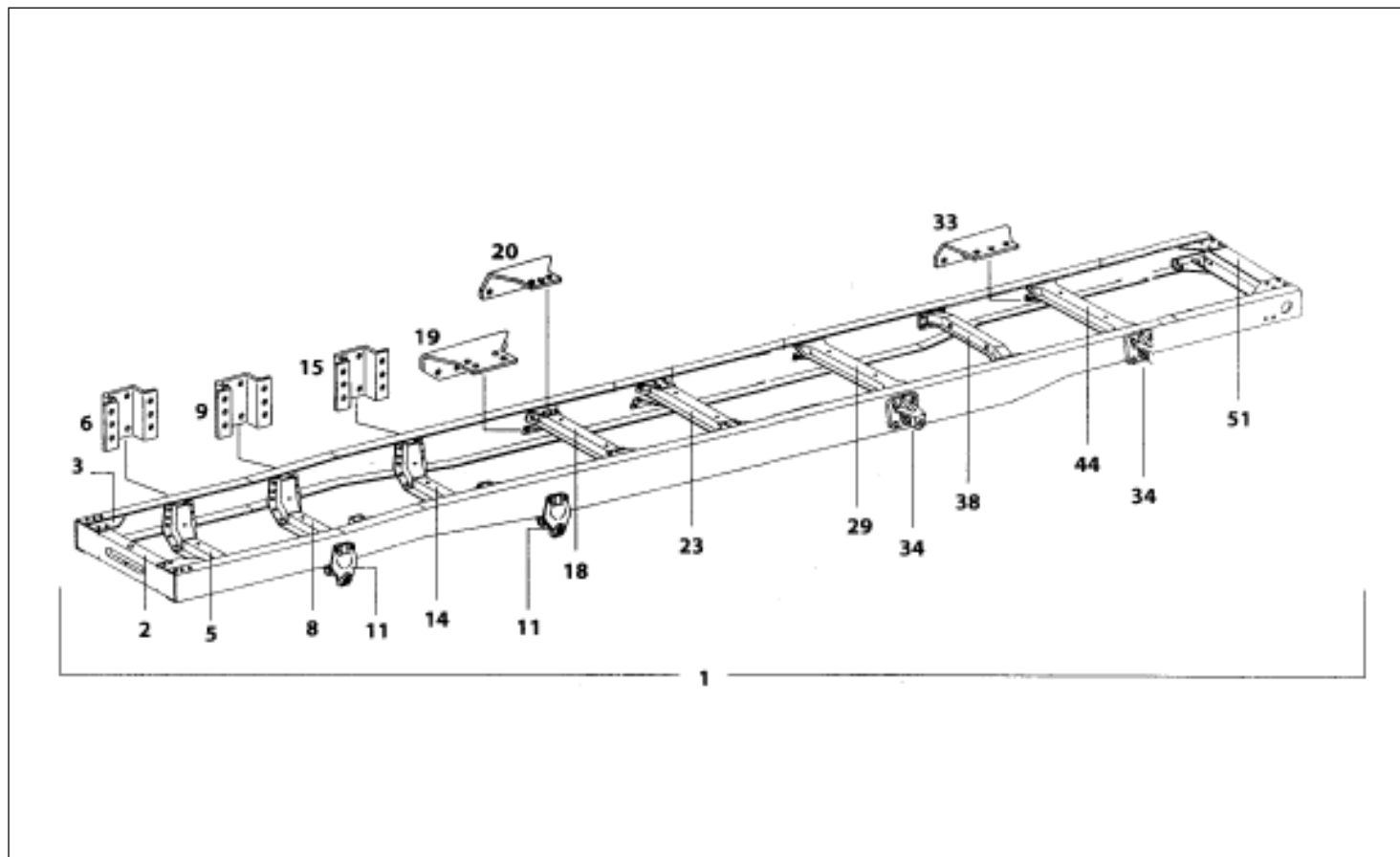


TABLE 31.1
FRAME
GROUP 31

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		FRAME		
1	2163 3100 01 01	Assy. Frame Complete	1	
2	2576 3120 01 05	Assy Bumper Cross Member (No. 1)	1	
3	2163 3120 82 01	Gusset-Top R.H (Bumper Cross Member)	2	
3	2163 3120 82 02	Gusset-Top L.H (Bumper Cross Member)	2	
5	2073 3120 01 03	Assy. Engine Cross Member Front (No. 2)	1	
6	2091 3120 71 13	Support RH (Engine Cross Member Front)	1	
6	2091 3120 71 12	Support LH (Engine Cross Member Front)	1	
8	2576 3120 01 06	Assy Engine Cross Member Rear (No. 3)	1	
9	2091 3120 71 05	Support-LH (For Engine Cross Member Rear)	1	
9	2091 3120 71 06	Support-RH (For Engine Cross Member Rear)	1	
11	2576 3210 33 04	Front Spring Bracket	4	
14	2576 3120 01 06	Assy Engine Cross Member (No. 4)	1	
15	2576 3120 71 20	Support Engine Cross Member Front	2	
18	2091 3120 71 09	Cross Member (No. 5)	1	
19	2573 3120 71 01	Support Bottom (For Cross Members 5,7,11)	2	
20	2091 3120 71 11	Support Top (For Cross Member 5)	2	
	2163 3130 71 01	Support Top - RH	1	

TABLE 31.1

FRAME

GROUP 31

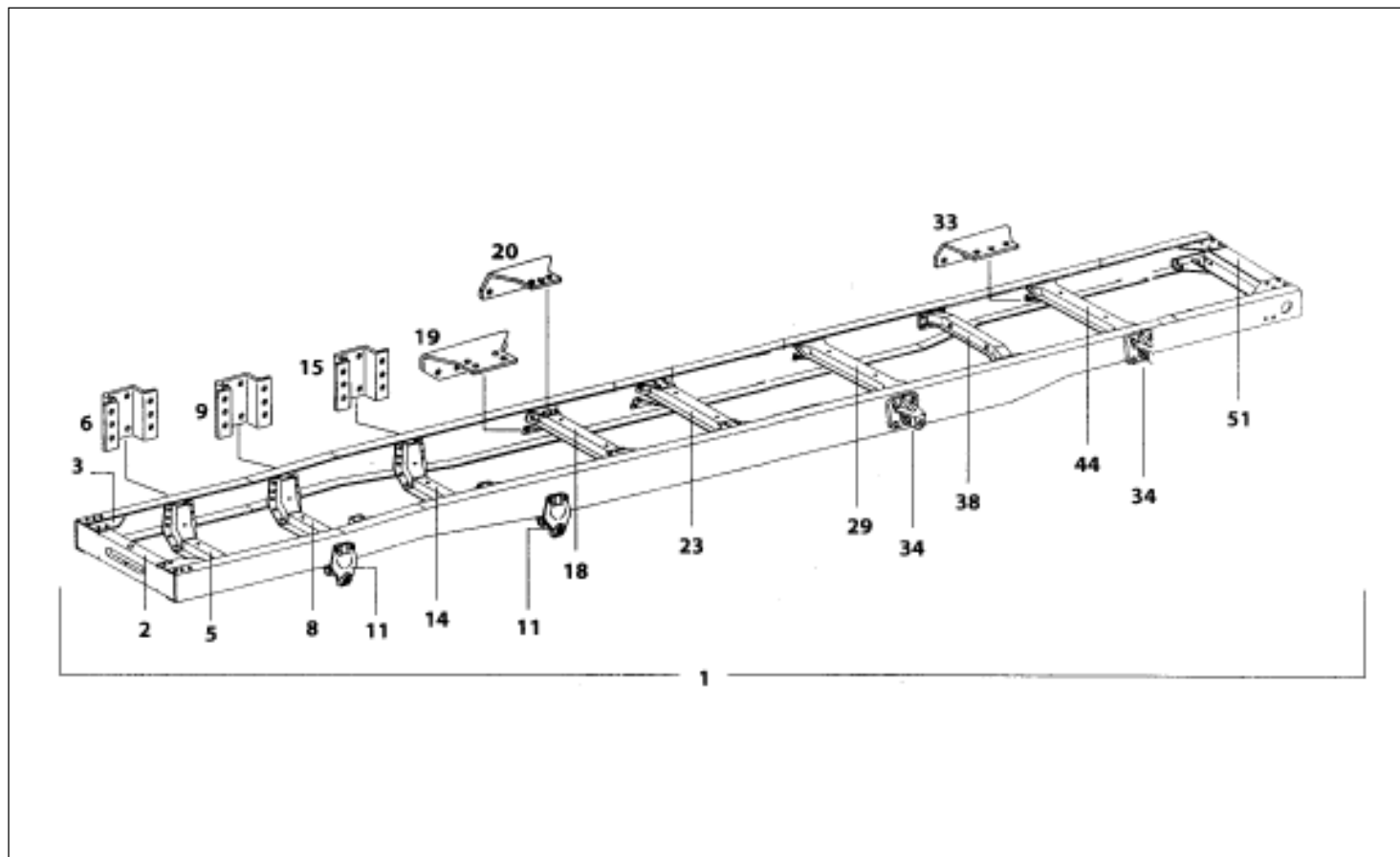


TABLE 31.1 **FRAME** **GROUP 31**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
	2163 3130 71 02	Support Top - LH	1	
23	2576 3120 71 05	Cross Member (No. 6)	1	
24	2576 3130 71 38	Support Top (For Cross Member 6)	2	
25	2576 3130 71 30	Support Bottom (For Cross Member 6)	2	
26	2091 3120 71 09	Cross Member (No 7)	1	
27	042 312 16 52J	Support Top (For Cross Member 7 And 11)	2	
19	2573 3120 71 01	Support Bottom (For Cross Members 5,7,11)	2	
29	2576 3120 71 23	Cross Member (No 8)	1	
33	2600 3130 71 10	Support (For Cross Member No 8 And 10)	2	
34	2576 3240 33 11	Rear Spring Bracket (Front And Rear)	4	
	2600 3120 01 11	Assy Rubber Buffer	2	
38	2091 3120 01 02	Assy. Cross Member (No. 9) (For Rear Shock Absorber Fitment)	1	
44	2091 3120 71 10	Cross Member (No. 10)	1	
33	2600 3130 71 10	Support (For Cross Member No 8 And 10)	2	
48	2091 3120 71 09	Cross Member (No 11)	1	
19	2573 3120 71 01	Support Bottom (For Cross Members 5,7,11)	2	
27	042 312 16 52J	Support Top (For Cross Member 7 And 11)	2	
51	2163 3120 01 01	Assy. End Cross Member (No. 12)	1	

TABLE 31.1

FRAME

GROUP 31

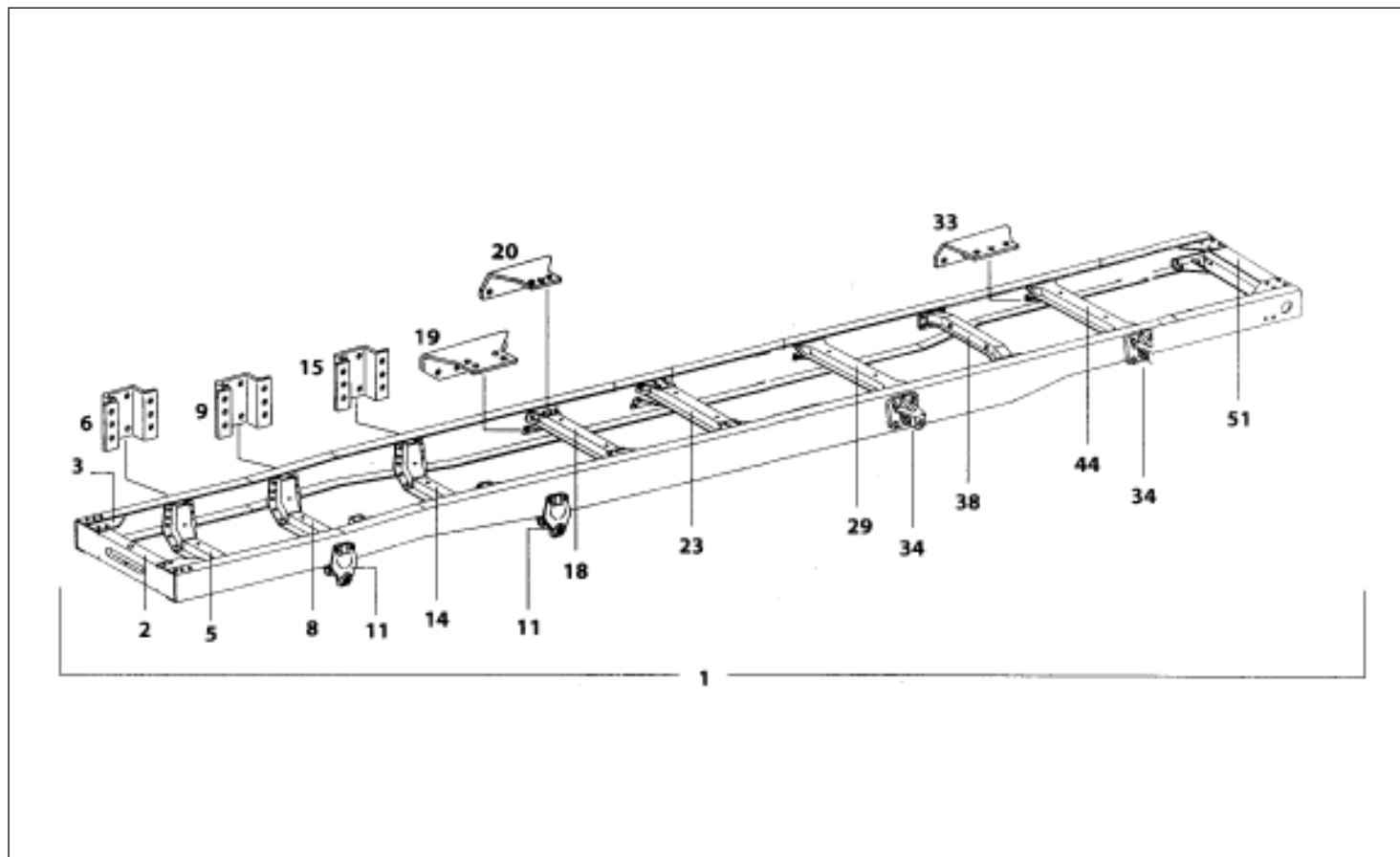


TABLE 31.1	FRAME	GROUP 31
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
	2163 3130 82 01	Gusset Top -RH (End Cross Member)	2	
	2163 3130 82 02	Gusset Top -LH (End Cross Member)	2	

TABLE 32.1

FRONT SPRING

GROUP 32

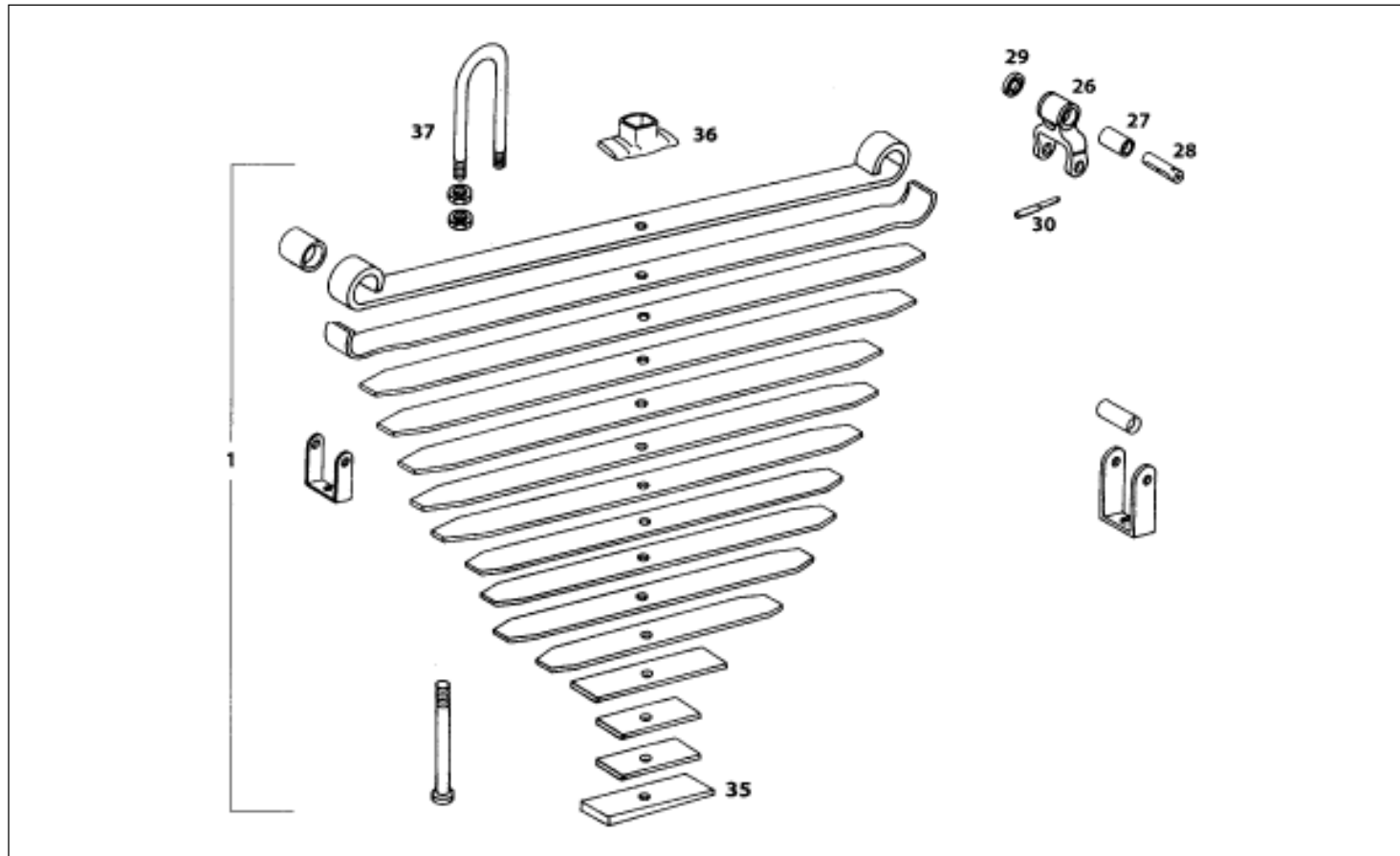


TABLE 32.1
FRONT SPRING
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		FRONT SPRING		
1	2091 3210 01 03	Assy Front Spring (High Camber)	2	
2	2091 3210 01 04	Assy First Leaf With Bush	2	
3	2576 3210 34 01	Bush	2	
4	2091 3210 71 14	Second Leaf	2	
5	2091 3210 71 15	Third Leaf	2	
6	2091 3210 71 16	Fourth Leaf	2	
7	2091 3210 71 17	Fifth Leaf	2	
8	2091 3210 71 18	Sixth Leaf	2	
9	2091 3210 71 19	Seventh Leaf	2	
10	2091 3210 71 20	Eigth Leaf	2	
11	2091 3210 71 21	Ninth Leaf	2	
12	2091 3210 71 22	Tenth Leaf	2	
13	2091 3210 71 23	Eleventh Leaf	2	
14	2091 3210 71 24	Tweleveth Leaf	2	
25	2081 3210 71 01	Plate (Spacer)	4	
25	2091 3210 71 25	Plate (Spacer)	4	
15	2575 3210 42 01	Spring Clip	4	

TABLE 32.1

FRONT SPRING

GROUP 32

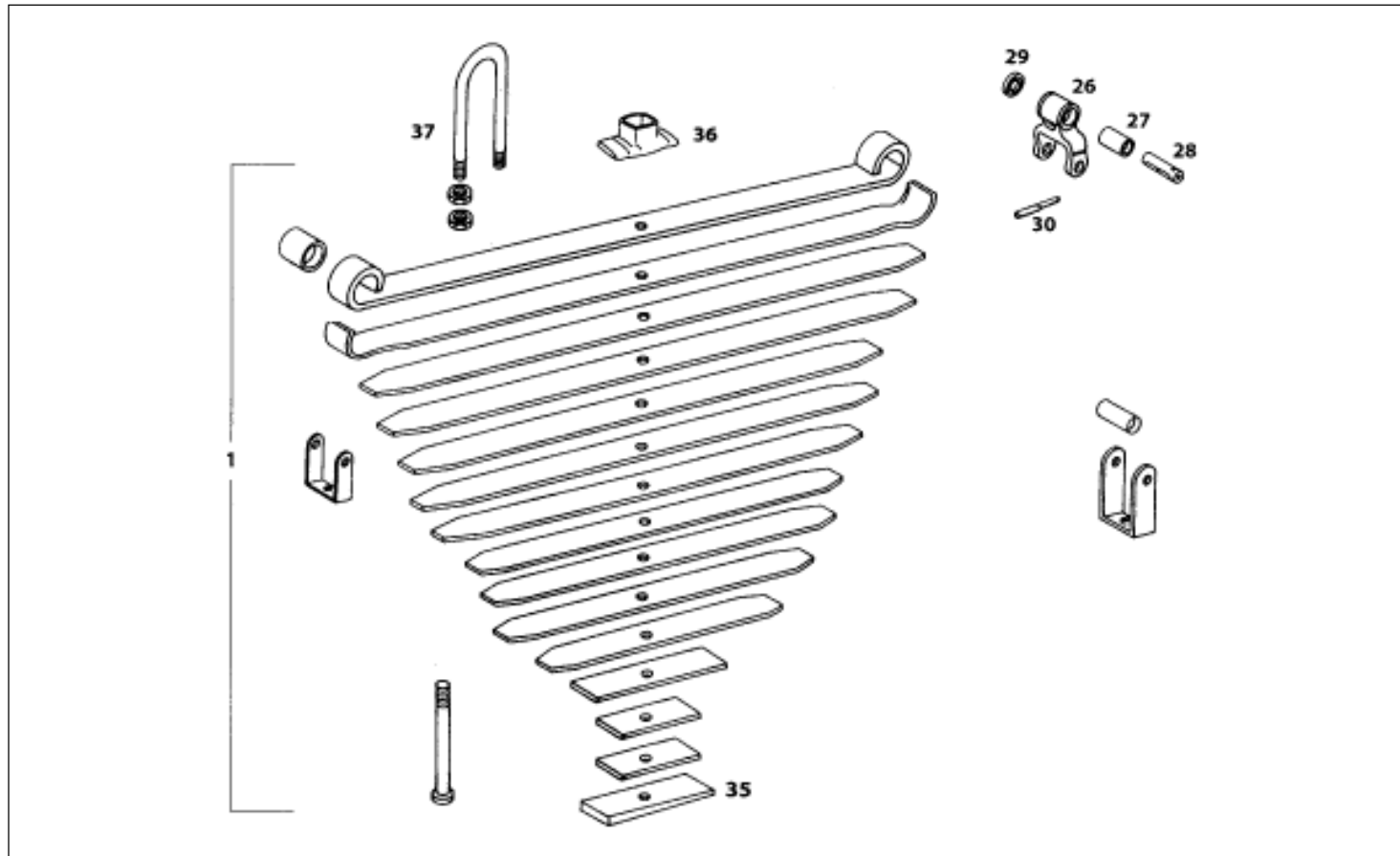


TABLE 32.1
FRONT SPRING
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
16	2640 3240 42 05	Spring Clip	4	
21	012 324 01 53J	Spacer	8	
23	2163 3210 32 02	Centre Bolt	2	
26	2576 3210 01 05	Assy Spring Shackle Front Spring	2	
27	2576 3210 34 01	Bush	2	
28	2576 3210 67 02	Spring Pin	6	
29	2573 3240 01 19	Assy Sealing Ring	12	
30	042 990 00 37J	Cotter Pin	2	
36	2576 3220 37 01	Guide Plate	2	
35	342 322 00 84	Caster Plate	2	
37	2575 3220 42 05	U Clamp Front	2	
37	2163 3220 42 01	U Clamp (Front)	2	

TABLE 32.2

FRONT SHOCK ABSORBER

GROUP 32

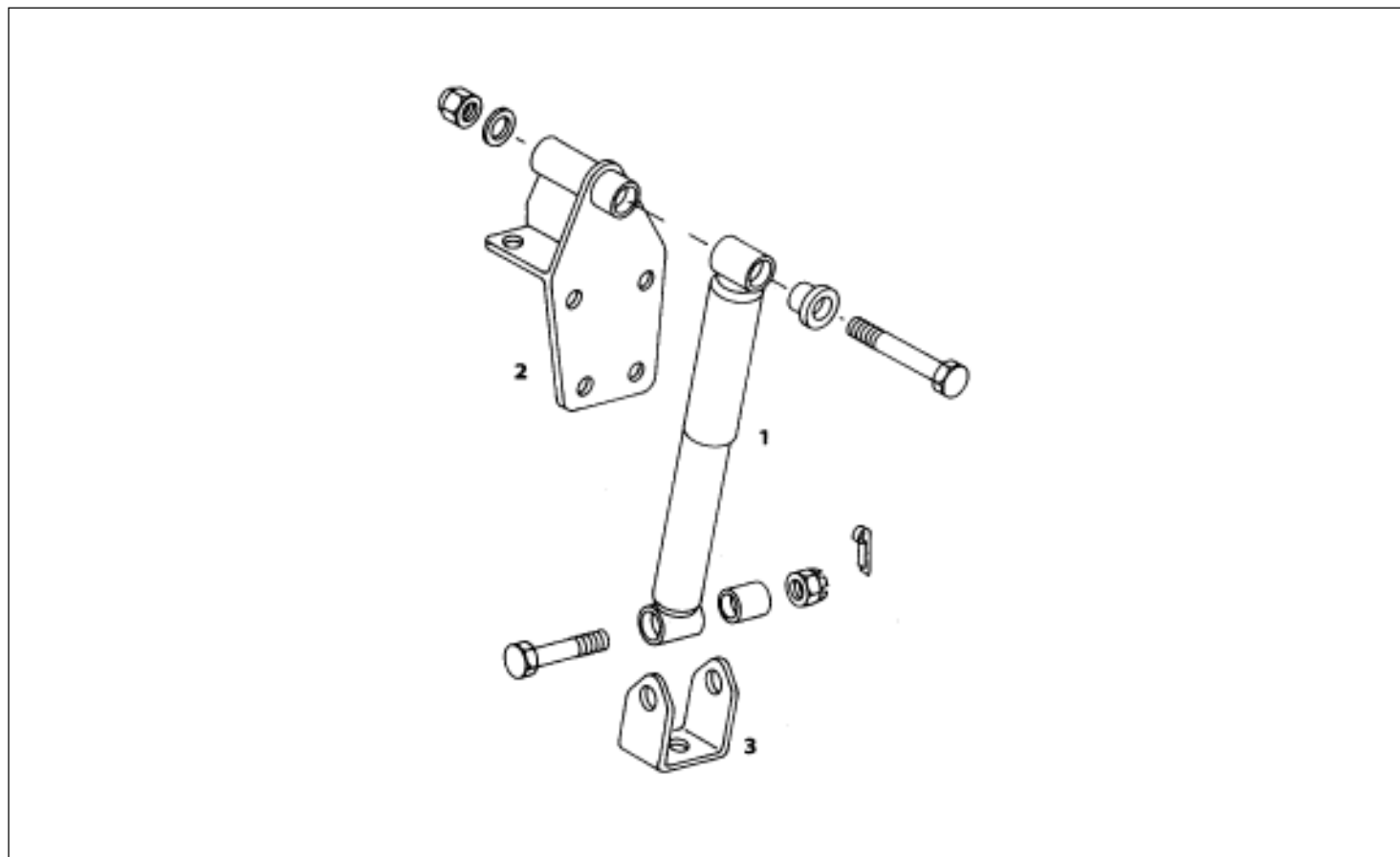


TABLE 32.2
FRONT SHOCK ABSORBER
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		FRONT SHOCK ABSORBER		
1	2576 3230 01 10	Front Shock Absorber	2	
2	2608 3230 01 07	Assy Shock Absorber Bracket LH Top	1	
2	2608 3230 01 08	Assy Shock Absorber Bracket RH Top	1	
3	2163 3230 33 01	Bracket (Shock Absorber Front Bottom)	2	
4	2576 3230 82 01	Locking Sheet	2	

TABLE 32.3

REAR SHOCK ABSORBER

GROUP 32

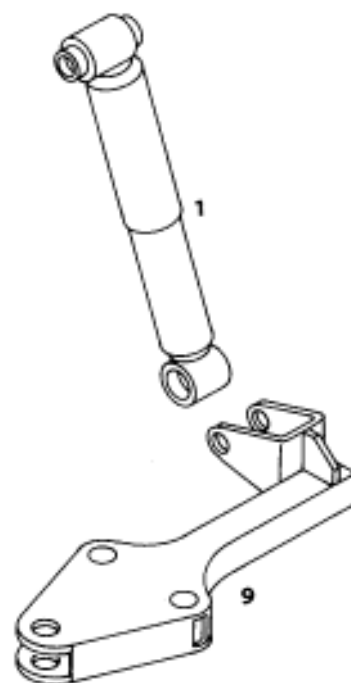


TABLE 32.3
REAR SHOCK ABSORBER
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		REAR SHOCK ABSORBER		
1	2576 3260 01 07	Rear Shock Absorber	2	
2	2576 3260 80 05	Mounting Pin	2	
6	2576 3260 80 04	Mounting Pin	2	
9	2163 3260 01 01	Assy. Rear Shock Absorber Bracket LH Rear Bottom	1	
9	2163 3260 01 02	Assy. Rear Shock Absorber Bracket RH Rear Bottom	1	

TABLE 32.4

FRONT ANTI-ROLL BAR

GROUP 32

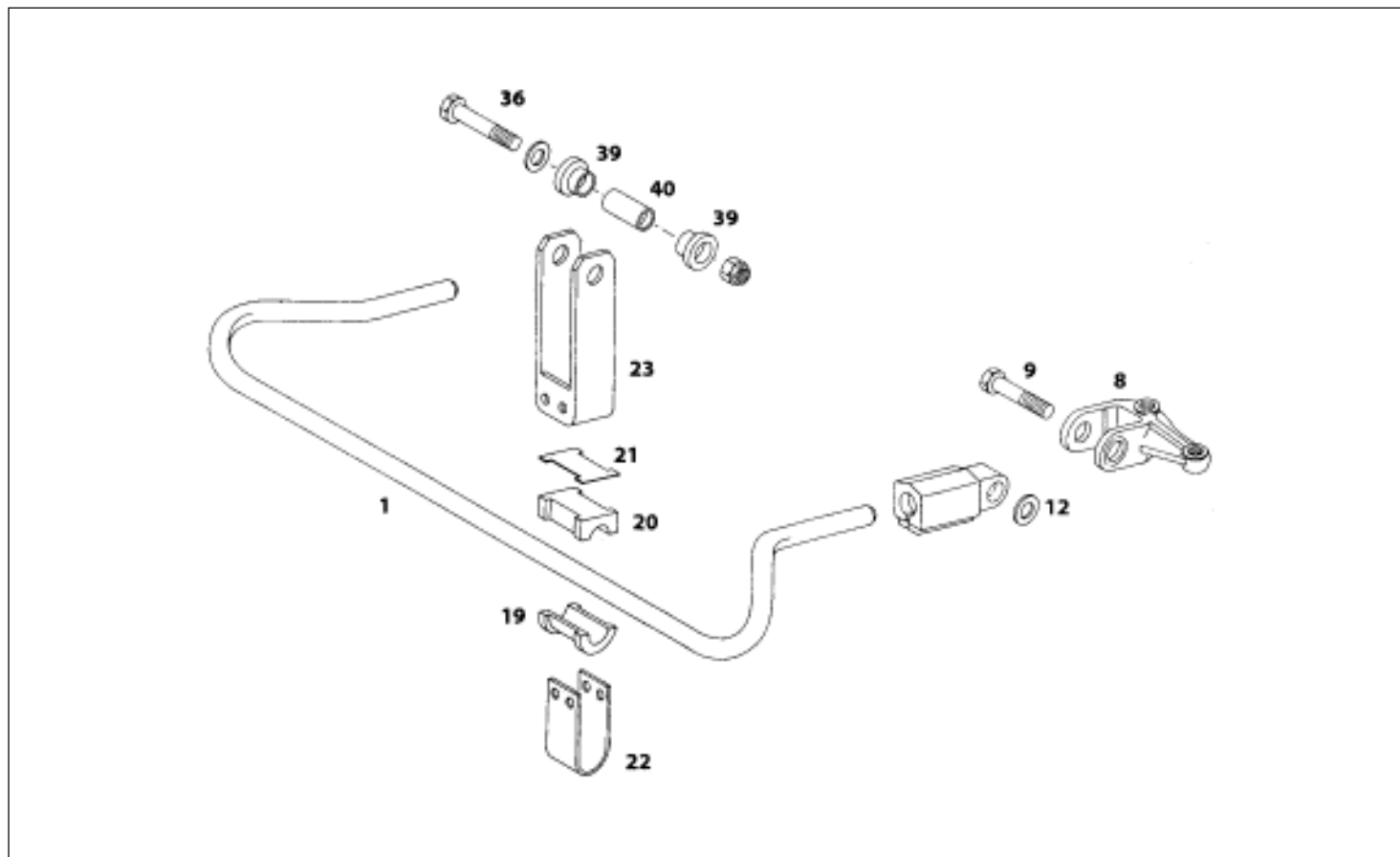


TABLE 32.4
FRONT ANTI-ROLL BAR
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		FRONT ANTI-ROLL BAR		
1	2576 3280 01 31	Sub Assy. Antiroll Bar	1	
3		Eye Piece	2	
8	2576 3280 33 11	Bracket RH (Mtg at Front Axle)	1	
8	2576 3280 33 12	Bracket LH (Mtg at Front Axle)	1	
9	2640 3290 67 02	Mounting Pin	2	
12	2576 3280 83 06	Shim	AR	
12	2576 3280 83 07	Shim	AR	
12	2576 3280 83 08	Shim	AR	
	2631 3280 86 01	Spacer	AR	
19	2576 3280 34 02	Bush Half Bottom (Sub Assy Anti Roll Bar to Connecting Link)	2	
20	2576 3280 34 03	Bush Half Top (Sub Assy Anti Roll Bar to Connecting Link)	2	
21	2576 3280 83 02	Shim	AR	
21	2576 3280 83 03	Shim	AR	
21	2576 3280 83 04	Shim	AR	
22	2576 3280 71 03	Clamp	2	
23	2576 3280 01 12	Assy Connecting Link	2	
	2576 3280 33 07	Bracket (At Frame)	2	

TABLE 32.4

FRONT ANTI-ROLL BAR

GROUP 32

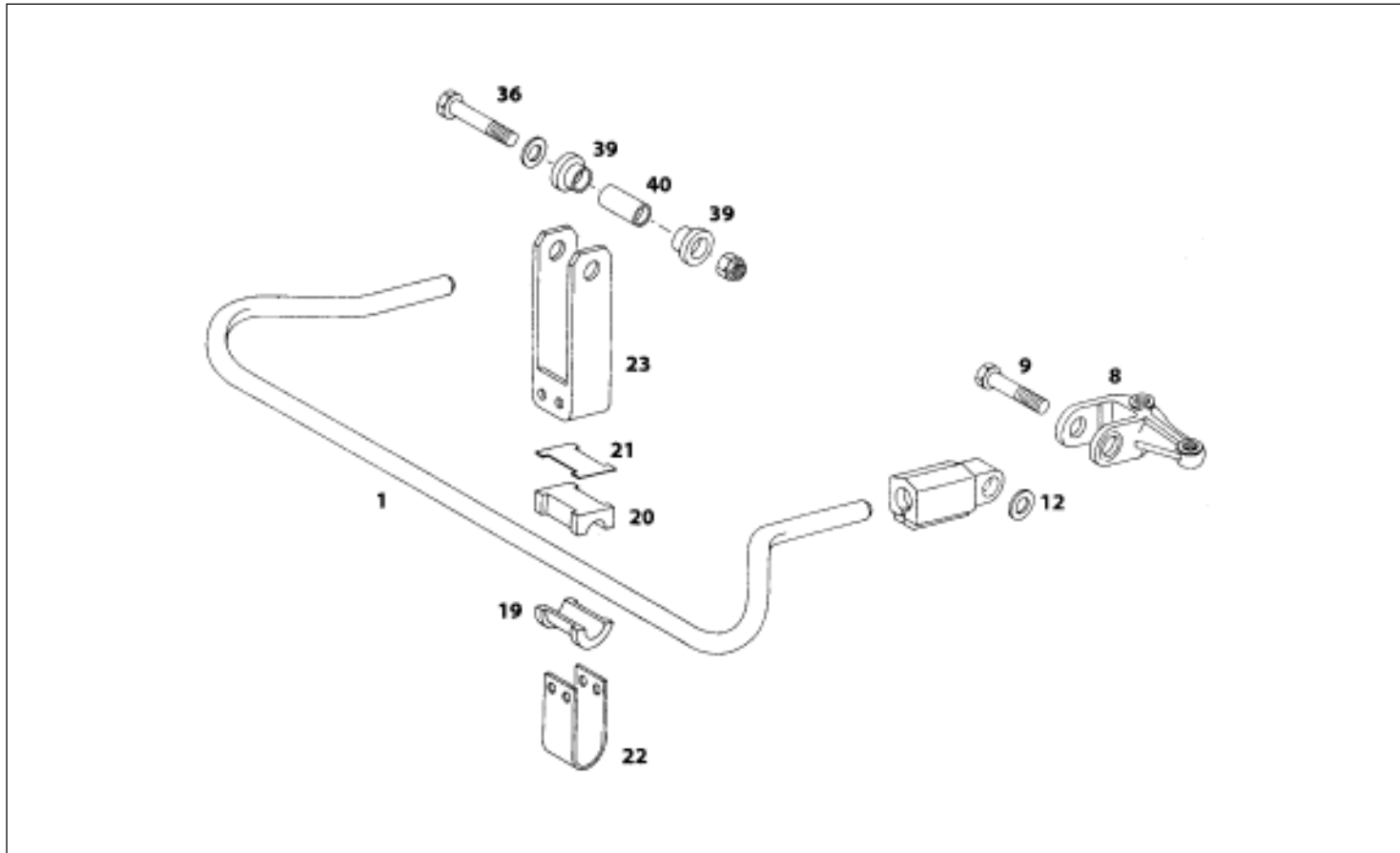


TABLE 32.4
FRONT ANTI-ROLL BAR
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
39	2576 3280 75 01	Rubber Bush	4	
40	2576 3280 84 01	Sleeve	2	
36	2576 3280 67 03	Mounting Pin	2	

TABLE 32.5

REAR SPRING

GROUP 32

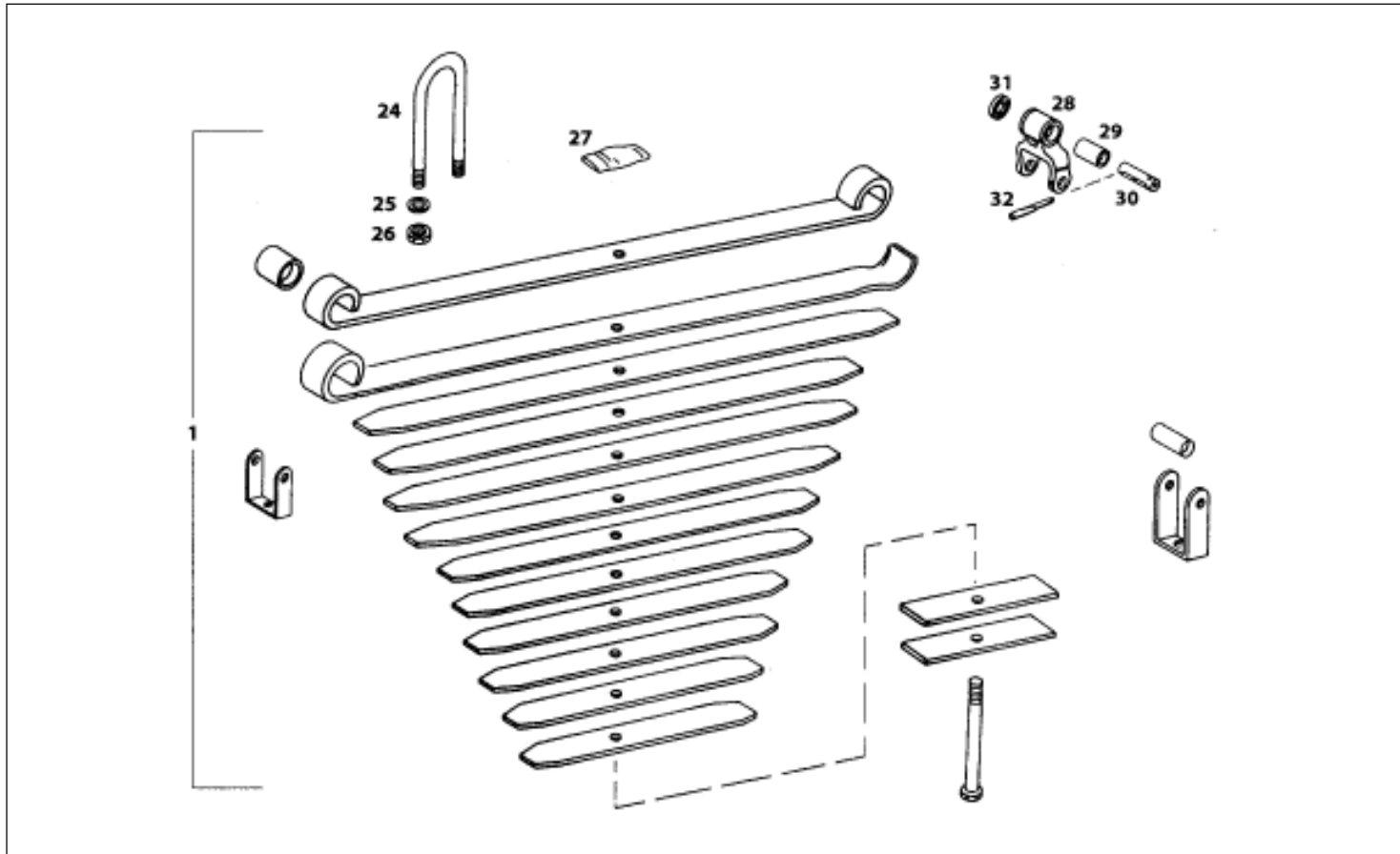


TABLE 32.5
REAR SPRING
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		REAR SPRING		
1	2163 3240 01 01	Assy Rear Spring	2	
2	2163 3240 01 02	Assy First Leaf with Bush	2	
3	2576 3240 34 01	Bush	2	
4	2163 3240 71 02	Second Leaf	2	
5	2163 3240 71 03	Third Leaf	2	
6	2163 3240 71 04	Fourth Leaf	2	
7	2163 3240 71 05	Fifth Leaf	2	
8	2163 3240 71 06	Sixth Leaf	2	
9	2163 3240 71 07	Seventh Leaf	2	
10	2163 3240 71 08	Eigth Leaf	2	
11	2163 3240 71 09	Ninth Leaf	2	
12	2163 3240 71 10	Tenth Leaf	2	
13	2163 3240 71 11	Eleventh Leaf	2	
14	2163 3240 71 12	Twelveth Leaf	2	
15	2163 3240 71 13	Thirteenth Leaf	2	
16	2163 3240 71 14	Fourteenth Leaf	2	
17	2163 3240 32 01	Centre Bolt	2	

TABLE 32.5

REAR SPRING

GROUP 32

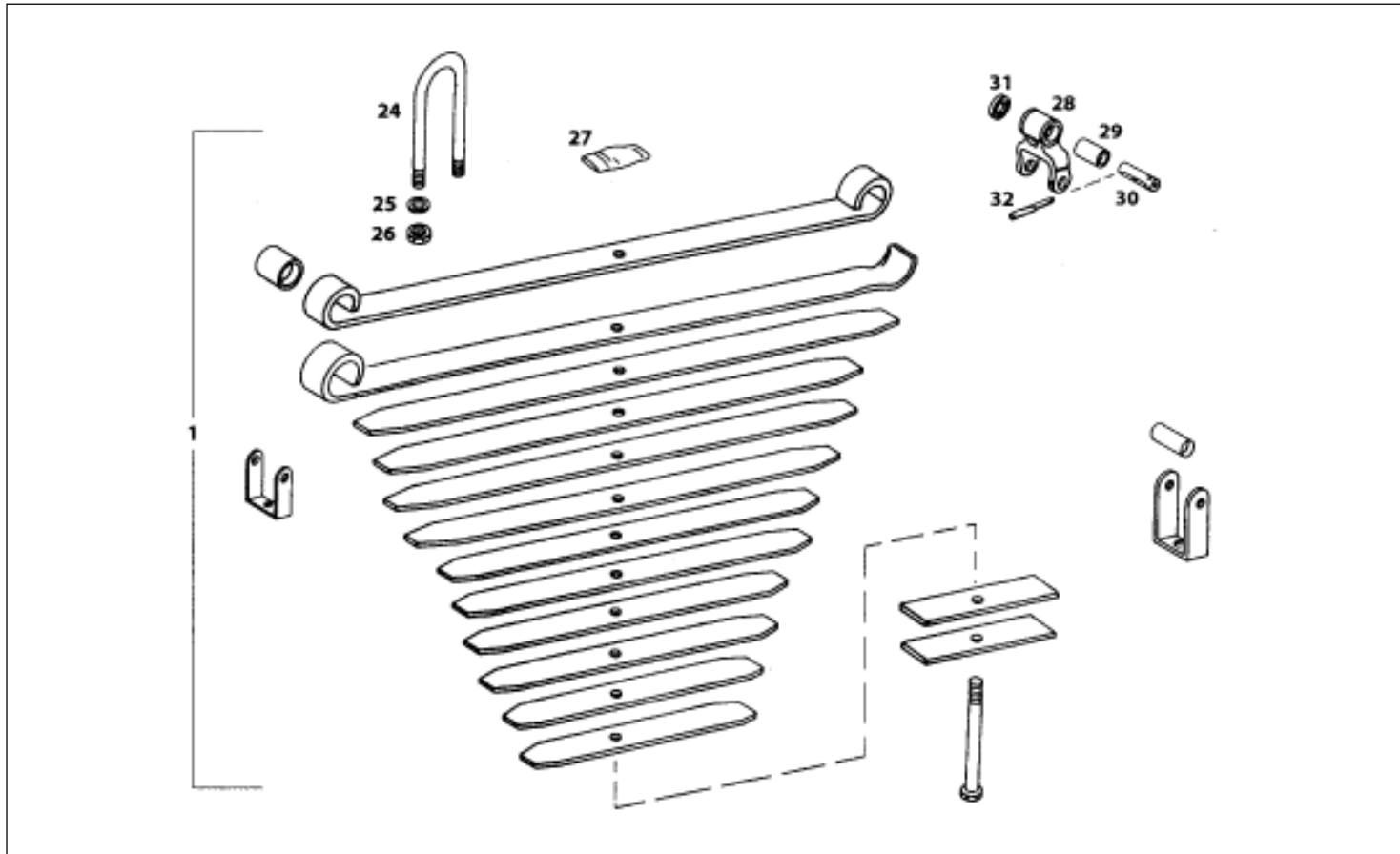


TABLE 32.5
REAR SPRING
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
18	2573 3240 42 24	Spring Clip	4	
19	2618 3240 42 01	Spring Clip	4	
21	042 321 00 53J	Distance Tube	8	
24	2617 3250 42 03	U Clamp	4	
26	2632 3250 65 01	Nut	8	
27	2632 3250 37 01	Guide Plate Rear (Casting)	2	
28	2576 3240 01 07	Assy Spring Shackle Rear	2	
29	2576 3240 34 01	Bush	2	
30	2576 3240 67 01	Spring Pin	6	
31	2618 3240 01 01	Assy. Sealing Ring (Rear Spring)	12	
32	042 990 00 37J	Cotter Pin	6	

TABLE 33.1

FRONT AXLE

GROUP 33

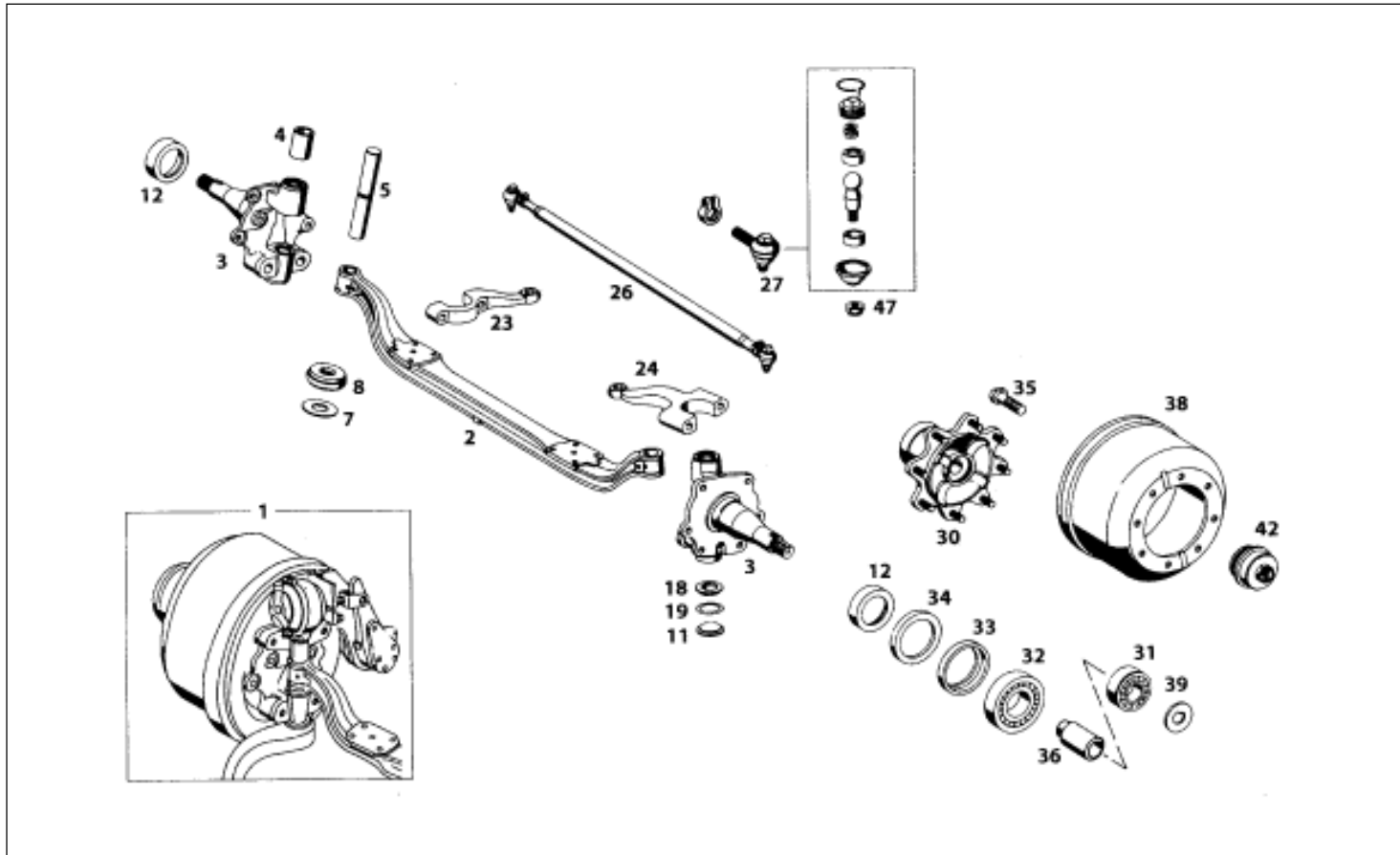


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		FRONT AXLE		
1	2091 3300 01 01	Assy Front Axle Complete With S-CAM Brakes	1	Replaces 2753 3300 01 03
2	2576 3310 51 10	Front Axle Beam STD	1	
3	2575 3320 01 25	Assy Stub Axle STD	2	
4	2575 3320 34 01	Bush (for King Pin)	4	
5	2576 3320 67 09	King Pin STD.	2	
7	2575 3320 92 03	Thrust Washer Upper STD	1	
7	2575 3320 92 07	Thrust Washer Lower STD	1	
8	2576 3320 31 09	Tapered Roller Thrust Bearing STD	1	
11	2575 3320 63 01	Dust Cap (Stub Axle)	2	
12	2576 3320 86 01	Spacer	2	
	2576 3320 92 12	Thrust Washer	AR	
	2576 3320 92 13	Thrust Washer	AR	
	2576 3320 92 14	Thrust Washer	AR	
	2576 3320 92 15	Thrust Washer	AR	
	2576 3320 92 16	Thrust Washer	AR	
	2576 3320 92 17	Thrust Washer	AR	
	2576 3320 92 18	Thrust Washer	AR	

TABLE 33.1

FRONT AXLE

GROUP 33

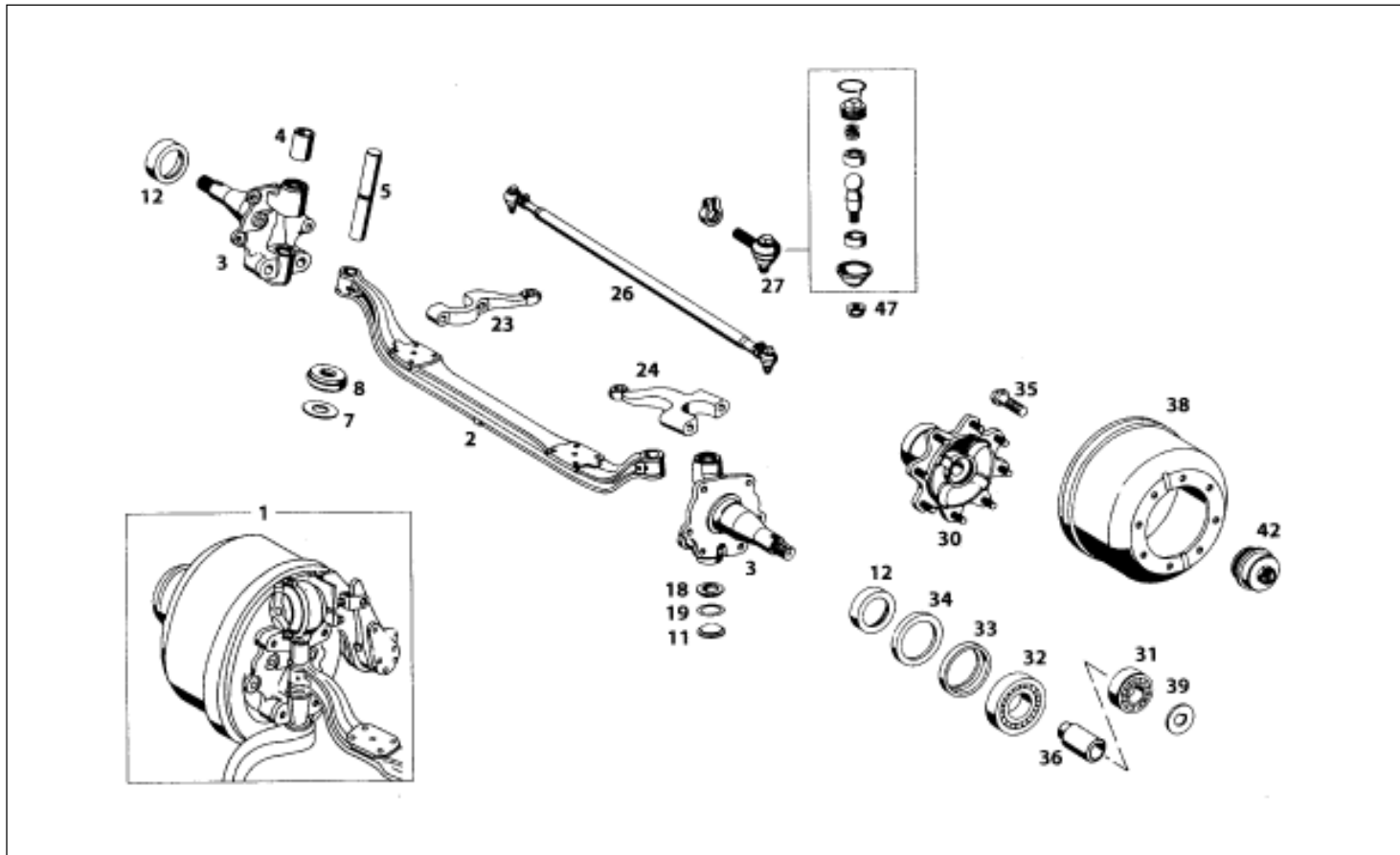


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
	2576 3320 92 19	Thrust Washer	AR	
	2576 3320 92 20	Thrust Washer	AR	
	2576 3320 92 21	Thrust Washer	AR	
	2576 3320 92 22	Thrust Washer	AR	
18	2576 3320 82 02	Sealing Cap (Stub Axle)	4	
19	2576 3320 77 02	Gasket Ring	4	
24	2576 3380 51 07	Steering Arm Top	1	
23	2576 3380 51 04	Steering Arm LH	1	
23	2576 3380 51 06	Steering Arm RH	1	
26	2576 3380 01 03	Assy. Tie Rod	1	
27	000 338 26 29	Assy. Ball Joint LH	1	
27	000 338 34 29	Assy. Ball Joint RH	1	
30	2631 3340 01 08	Wheel Hub (Front)	2	
31	2576 3340 31 03	Taper Roller Bearing, Outer	2	
32	2576 3340 31 01	Taper Roller Bearing, Inner	2	
33	2576 3340 86 01	Spacer	2	
34	2576 3340 78 01	Sealing Ring	2	
35	2631 4010 67 01	Hub Bolt (M22)	20	

TABLE 33.1

FRONT AXLE

GROUP 33

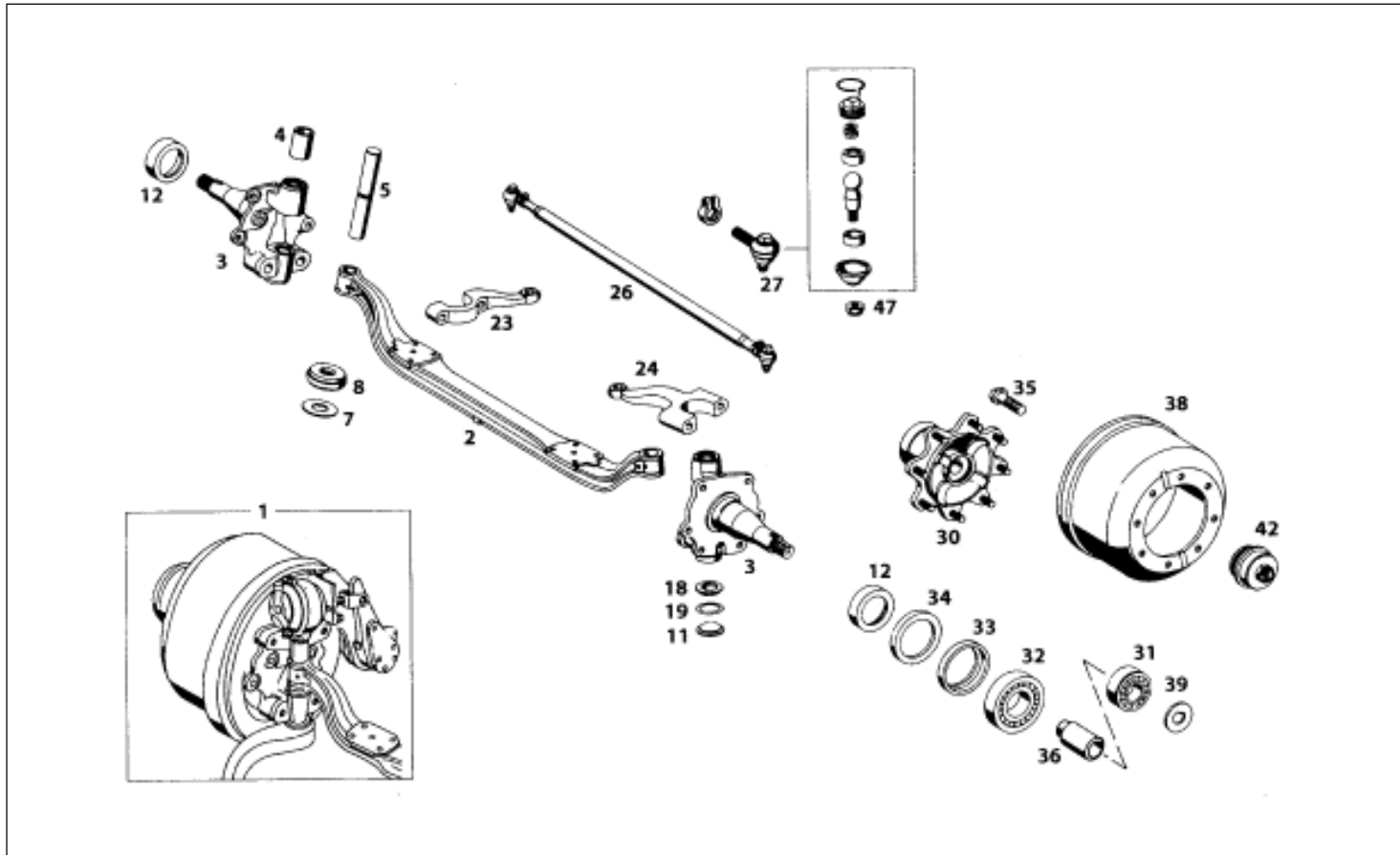


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
36	2573 3340 86 02	Spacer Tube	2	for 327 330 04 03
	2574 3340 83 04	Shim 1 Thk	AR	
	2574 3340 83 05	Shim 0.5 Thk	AR	
	2574 3340 83 06	Shim 0.3 Thk	AR	
	2574 3340 83 07	Shim 0.1 Thk	AR	
38	2631 4210 37 01	Brake Drum	2	
39	2575 3340 92 01	Thrust Washer	2	
42	2573 3340 37 03	Front Hub Cover	2	
47	2574 4600 65 02	Castle Nut		
	000 330 00 03J	Tie Rod Repair Kit Consisting of :	1	
		Lower Ball Cup	2	
		Upper Ball Cup	2	
		Pressure Spring	2	
		Locking Ring	2	
		Spherical Pin	2	
		Castle Nut	2	
		Seal Cap	2	
		Thrust Washer (Brass)	2	

TABLE 33.1

FRONT AXLE

GROUP 33

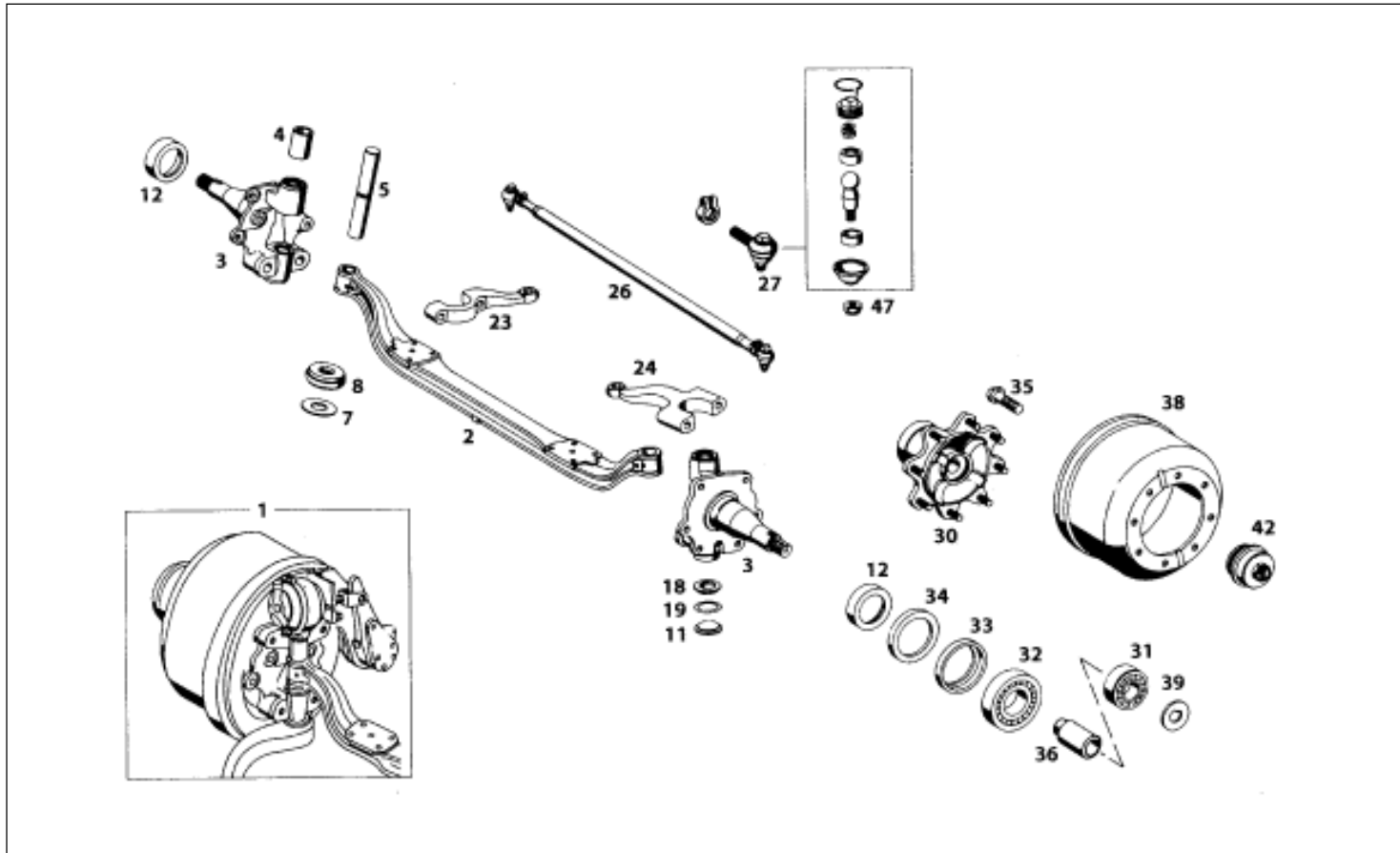


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		Thrust Washer (Steel)	2	
		KING PIN REPAIR KITS		
	8854 3316 16 12	King Pin Repair Kit with Minor Kit & Bush STD (38.25mm)	1	Pl. refer page
		Consisting of :		for Minor Kit
		King Pin STD	2	Part No. &
		King Pin Bush	4	Contents
		Minor Kit	1	
	8854 3301 16 12	King Pin Repair Kit with Minor Kit & Bush O/S I (38.35mm)	1	
		Consisting of :		
		King Pin O/S I	2	
		King Pin Bush	4	
		Minor Kit	1	
	8854 3302 16 12	King Pin Repair Kit with Minor Kit & Bush O/S II (38.45mm)	1	
		Consisting of :		
		King Pin O/S II	2	
		King Pin Bush	4	
		Minor Kit	1	

TABLE 33.1

FRONT AXLE

GROUP 33

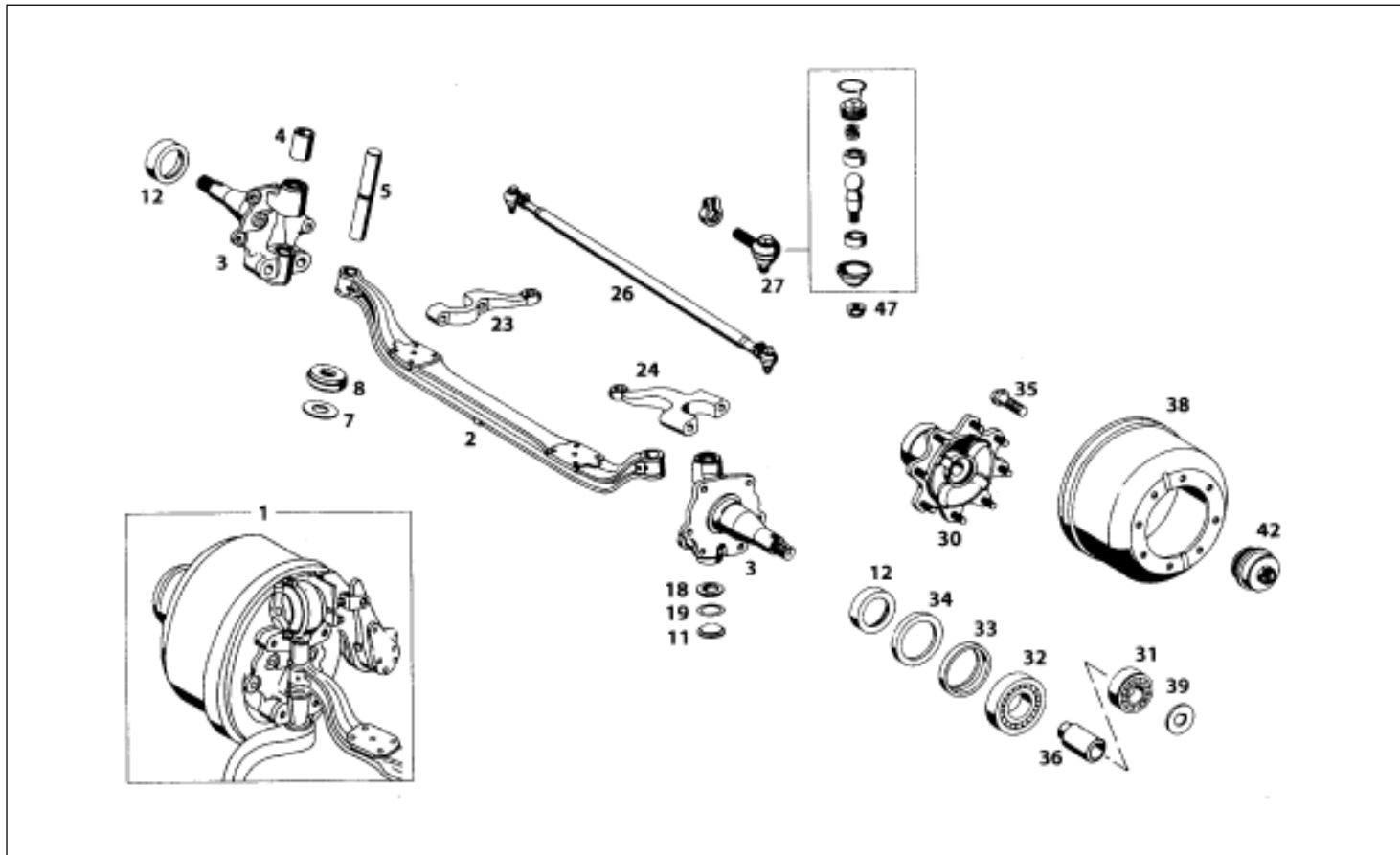


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
	8854 3303 16 12	King Pin Repair Kit with Minor Kit & Bush O/S III (38.55mm)	1	
		Consisting of :		
		King Pin O/S III	2	
		King Pin Bush	4	
		Minor Kit	1	
	8854 3304 16 12	King Pin Repair Kit with Minor Kit & w/oBush STD (38.25mm) Consisting of :	1	
		King Pin STD	1	
		Minor Kit	1	
	8854 3305 16 12	King Pin Repair Kit with Minor Kit & w/oBush O/S I (38.35mm) Consisting of :	1	
		King Pin O/S I	1	
		Minor Kit	1	
	8854 3306 16 12	King Pin Repair Kit with Minor Kit & w/oBush O/S II (38.45mm) Consisting of :	1	
		King Pin O/S II	1	
		Minor Kit	1	

TABLE 33.1

FRONT AXLE

GROUP 33

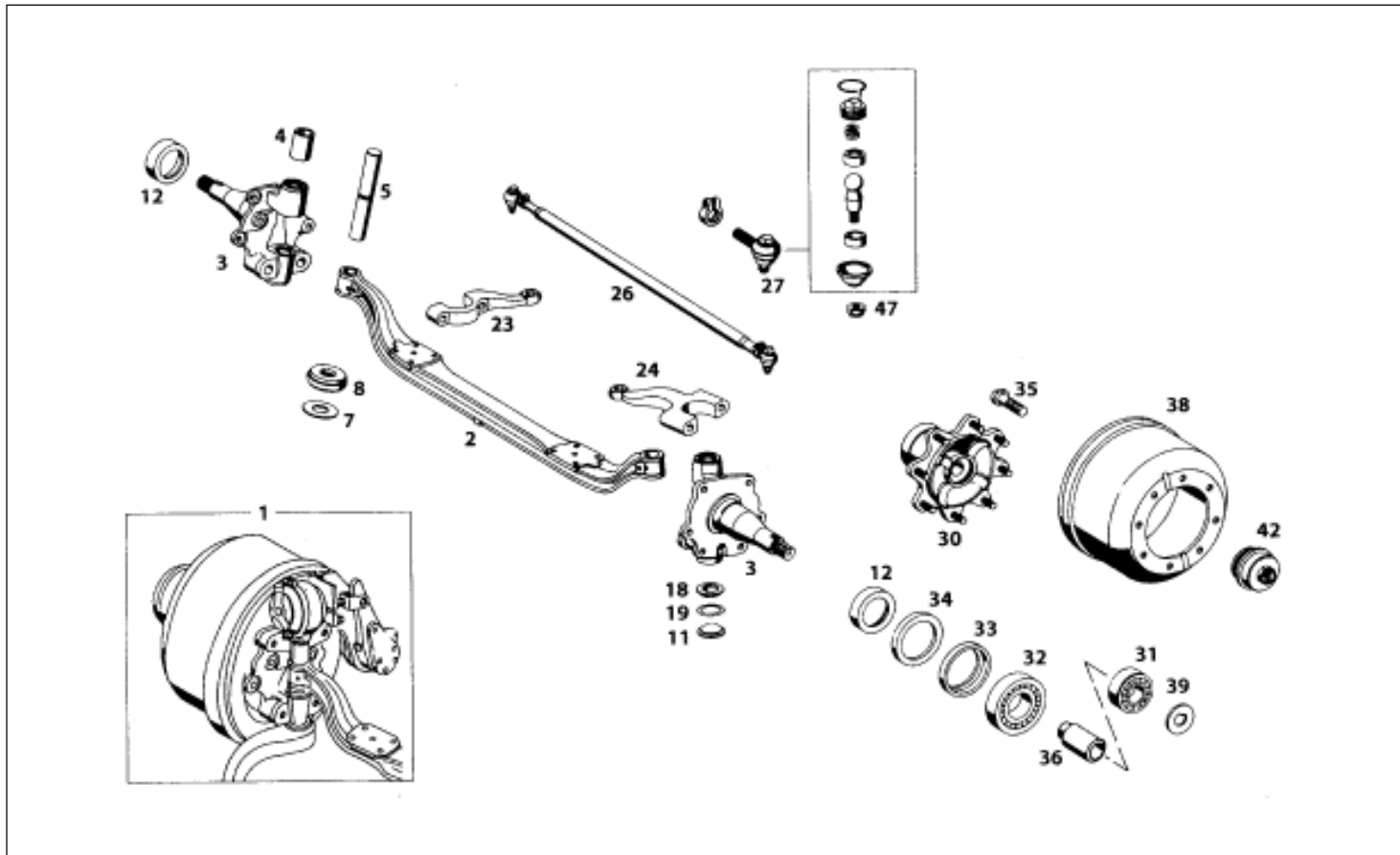


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
	8854 3307 16 12	King Pin Repair Kit with Minor Kit & w/oBush O/S III (38.55mm) Consisting of :	1	
		King Pin O/S III	1	
		Minor Kit	1	
	8854 3308 16 12	Minor Kit Consisting of :	1	
		Cotter Bolt	2	
		'O' Ring	4	
		Circlip B-50	4	
		Sealing Cap	4	
		Hex Nut M 8	2	
		Spring Washer`	2	
		Grease Nipple	4	

TABLE 35.1

REAR AXLE RA 109 RR

GROUP 35

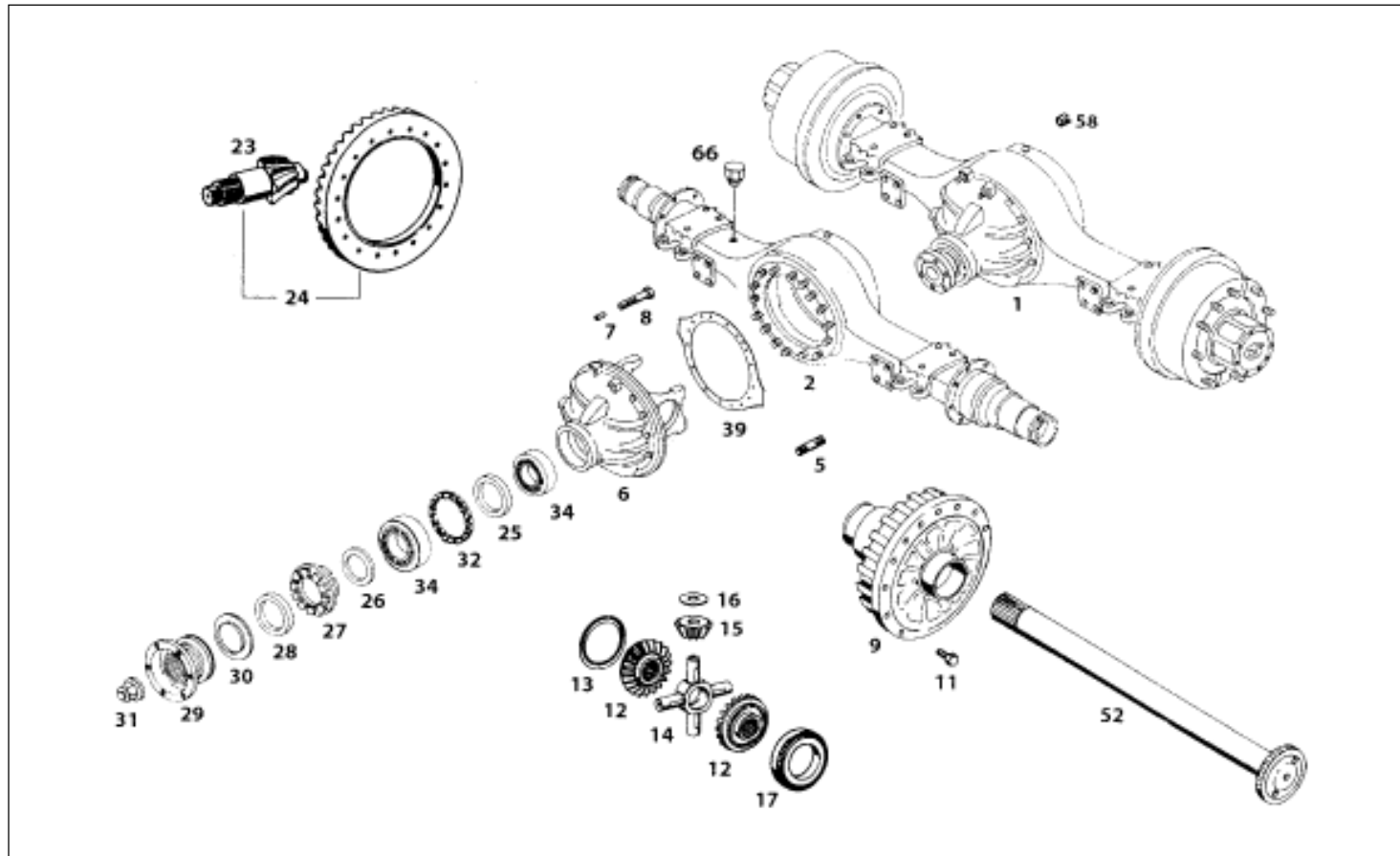


TABLE 35.1
REAR AXLE RA 109 RR
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		REAR AXLE RA 109 RR		
1	2732 3500 01 53	Assy. Rear Axle RA 109 RR(Spigotted Hub) Larger Hub Bearing	1	1044 mm
2	2732 3510 01 26	Assy. Rear Axle Beam with Pr. Rings Studs & Dowels	1	1044 mm
5	1163 260940 1	Stud BM 12x40	12	
	1163 260964 9	Stud BM 12x80	2	
6	2732 3511 01 07	Assy. Carrier Housing	1	
7	1305 090920 9	Cylindrical Pin 10 h 8x20	4	
8	2732 3511 32 01	Bolt (Plummer Block Cover)	4	replaces 2576 3511 32 01
	2732 3530 01 84	Assy. Differential Housing (with Gears)	1	
9	2732 3530 01 83	Differential Housing	1	
	2576 3530 80 05	Hex. Screw (Diff. Case to Cover)	16	
11	2732 3530 80 03	Hex. Bolt Serrated (Crown Wheel)	18	
12	2732 3530 54 42	Gear, Rear Axle Shaft	2	
13	2732 3530 92 02	Thrust Washer (Gear) 1.95 mm Thick	2	For Selection
13	2732 3530 92 03	Thrust Washer (Gear) 2.00 mm Thick	2	For Selection
13	2732 3530 92 04	Thrust Washer (Gear) 2.05 mm Thick	2	For Selection
13	2732 3530 92 05	Thrust Washer (Gear) 2.10 mm Thick	2	For Selection
13	2732 3530 92 06	Thrust Washer (Gear) 2.15 mm Thick	2	For Selection

TABLE 35.1

REAR AXLE RA 109 RR

GROUP 35

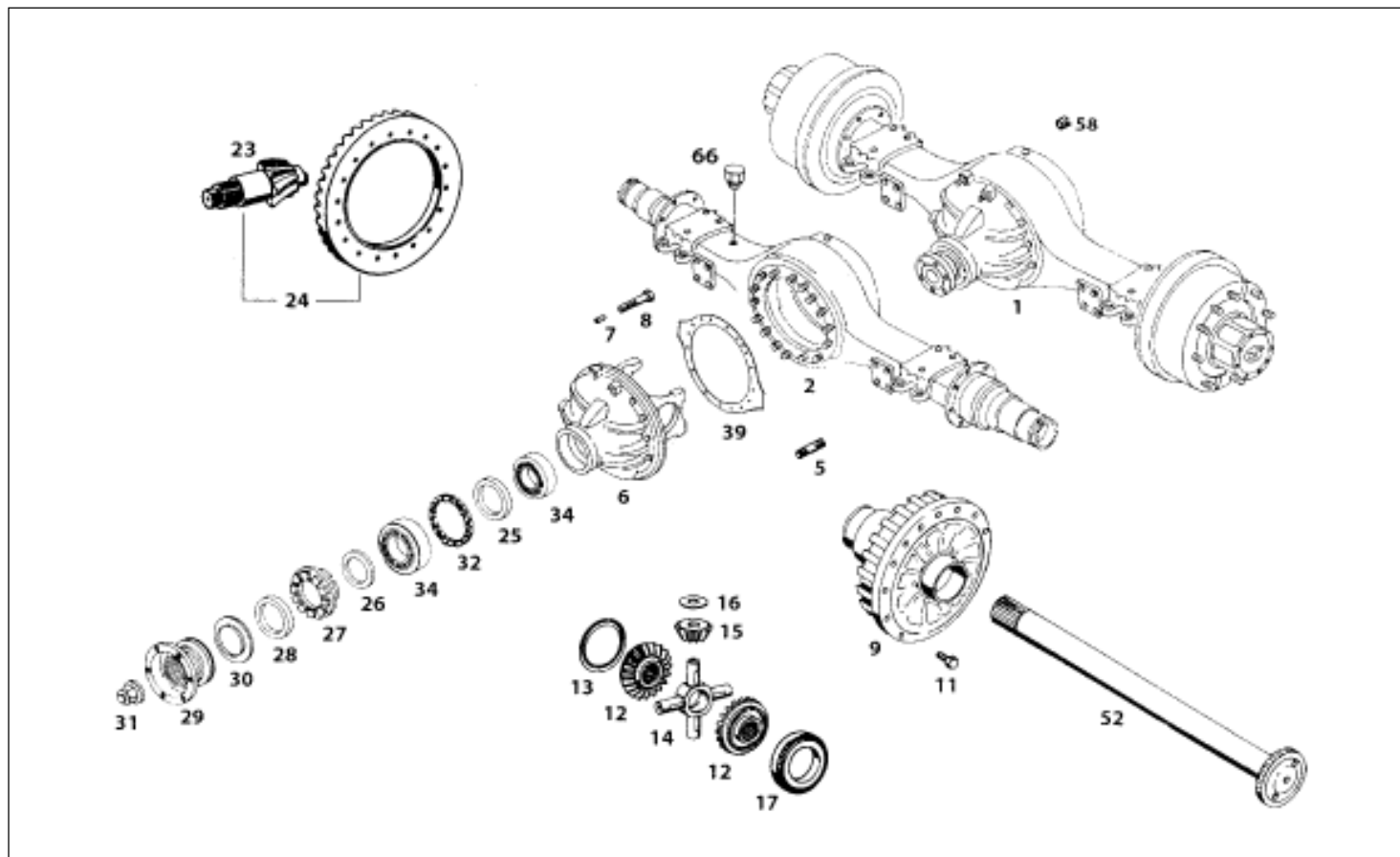


TABLE 35.1
REAR AXLE RA 109 RR
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
13	2732 3530 92 07	Thrust Washer (Gear) 2.20 mm Thick	2	For Selection
13	2732 3530 92 08	Thrust Washer (Gear) 2.25 mm Thick	2	For Selection
14	2732 3530 51 13	Spider (Differential) (Lockable)	1	
15	2732 3530 54 43	Bevel Pinion	4	
16	2732 3530 92 17	Spherical Washer (Lockable)	4	
17	2669 3530 31 01	Taper Roller Bearing (Diff.)	2	
23	2732 3530 54 20	Pinion (41/7)	1	
24	2732 3530 01 31	Crown Wheel and Pinion (41/7)	1	EN 353
34	2576 3530 31 02	Taper Roller Bearing (Pinion)	2	
25	2576 3530 86 01	Spacer (Between Pinion Brg.)	1	
26	2732 3530 86 01	Spacer (Between Pinion Brg. & Flange)	1	
27	2576 3530 65 03	Threaded Ring	1	
28	2573 3530 77 05	Oil Seal Double Lip	1	
29	2732 3530 50 03	Coupling Flange	1	
30	2732 3530 82 01	Dust Cover	1	
	2732 3530 77 01	Dust Seal	1	
31	042 353 01 72J	Hex. Nut (Machined)	1	
32	2576 3530 86 04	Spacer Ring 7.74 mm Thick	1	For Selection

TABLE 35.1

REAR AXLE RA 109 RR

GROUP 35

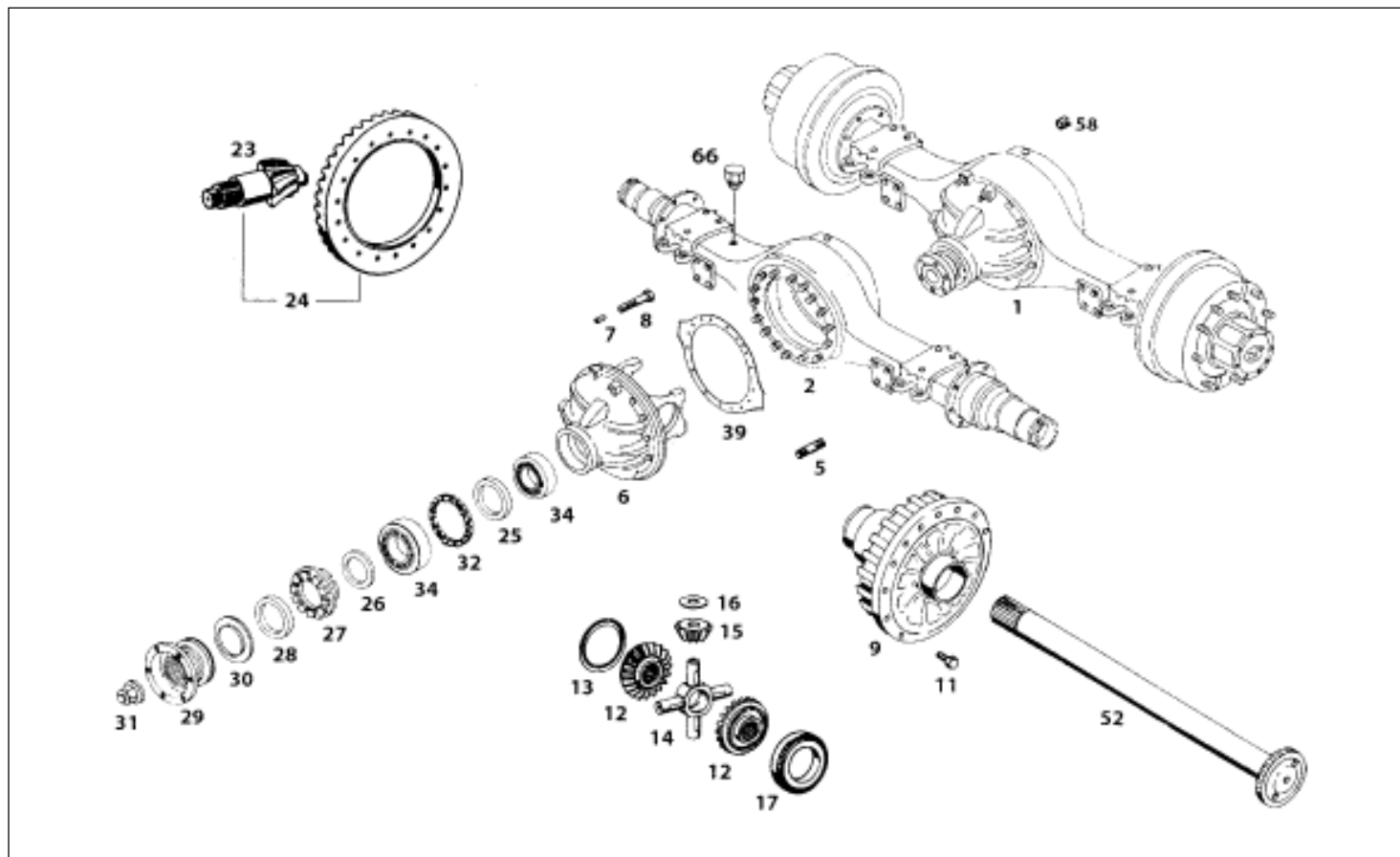


TABLE 35.1
REAR AXLE RA 109 RR
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
32	2576 3530 86 05	Spacer Ring 7.72 mm Thick	1	For Selection
32	2576 3530 86 06	Spacer Ring 7.70 mm Thick	1	For Selection
32	2576 3530 86 07	Spacer Ring 7.68 mm Thick	1	For Selection
32	2576 3530 86 08	Spacer Ring 7.66 mm Thick	1	For Selection
32	2576 3530 86 09	Spacer Ring 7.64 mm Thick	1	For Selection
32	2576 3530 86 10	Spacer Ring 7.62 mm Thick	1	For Selection
32	2576 3530 86 11	Spacer Ring 7.60 mm Thick	1	For Selection
32	2576 3530 86 12	Spacer Ring 7.58 mm Thick	1	For Selection
32	2576 3530 86 13	Spacer Ring 7.56 mm Thick	1	For Selection
32	2576 3530 86 14	Spacer Ring 7.54 mm Thick	1	For Selection
32	2576 3530 86 15	Spacer Ring 7.52 mm Thick	1	For Selection
32	2576 3530 86 16	Spacer Ring 7.50 mm Thick	1	For Selection
32	2576 3530 86 17	Spacer Ring 7.48 mm Thick	1	For Selection
32	2576 3530 86 18	Spacer Ring 7.46 mm Thick	1	For Selection
32	2576 3530 86 19	Spacer Ring 7.44 mm Thick	1	For Selection
32	2576 3530 86 20	Spacer Ring 7.42 mm Thick	1	For Selection
32	2576 3530 86 21	Spacer Ring 7.40 mm Thick	1	For Selection
32	2576 3530 86 22	Spacer Ring 7.38 mm Thick	1	For Selection

TABLE 35.1

REAR AXLE RA 109 RR

GROUP 35

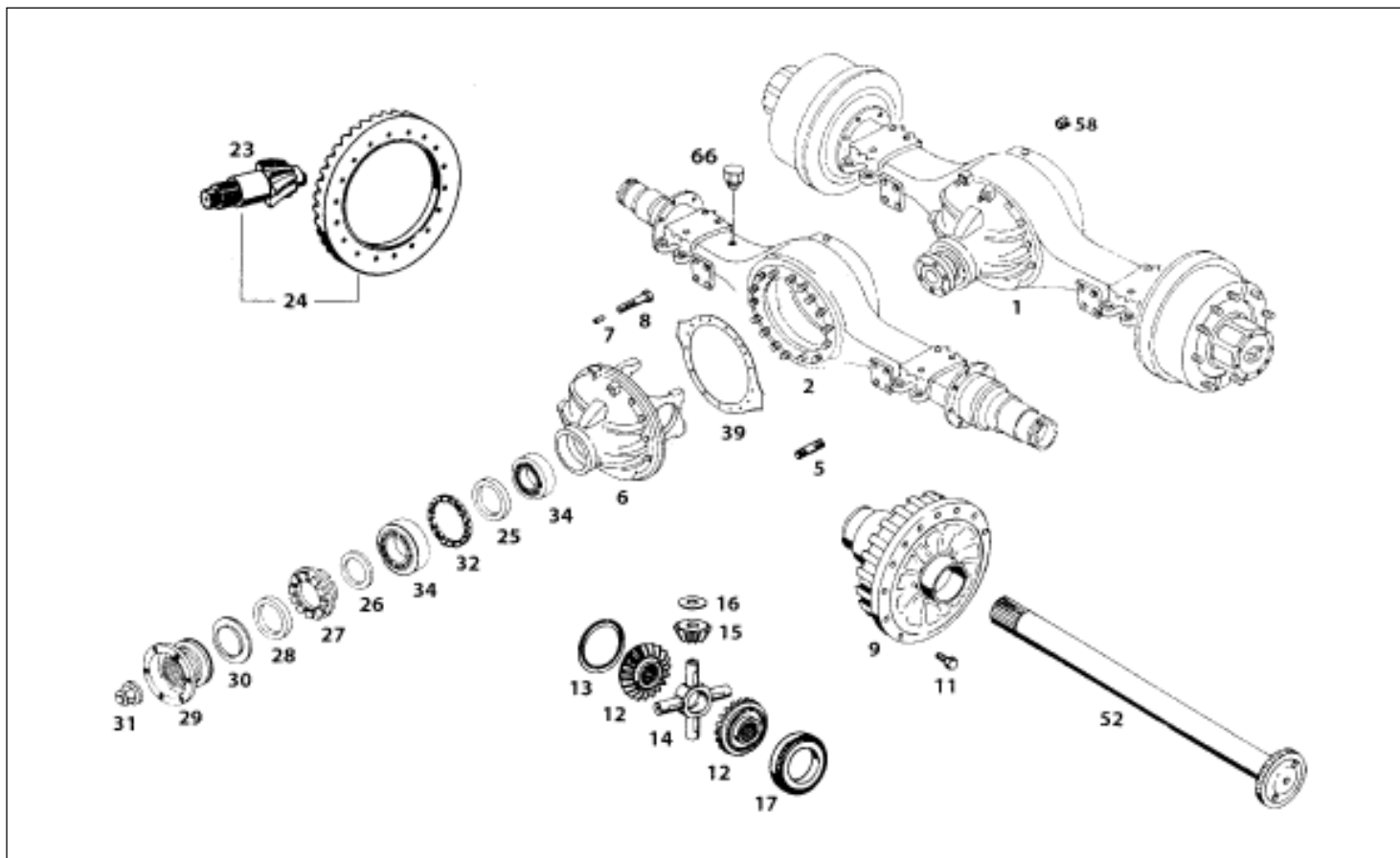


TABLE 35.1
REAR AXLE RA 109 RR
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
32	2576 3530 86 23	Spacer Ring 7.76 mm Thick	1	For Selection
	2576 3530 83 02	Shim 0.15 mm Thick	AR	For Selection
	2576 3530 83 03	Shim 0.20 mm Thick	AR	For Selection
	2576 3530 83 04	Shim 0.25 mm Thick	AR	For Selection
	2576 3530 83 05	Shim 0.30 mm Thick	AR	For Selection
	2576 3530 83 06	Shim 0.50 mm Thick	AR	For Selection
	2576 3530 83 07	Shim 1.00 mm Thick	AR	For Selection
34	2576 3530 31 04	Cylindrical Roller Bearing	2	
	2576 3530 99 02	Locking Wire (Inner Race)	1	
	2576 3530 99 03	Locking Wire (Outer Race)	1	
	2576 3530 82 01	Locking Plate	1	
	1252 069802 5	Spring Washer B8	1	
	1132 399822 3	Screw M8 x 16	1	
39	2576 3511 53 02	Gasket (Carrier)	1	
58	000 997 05 06	Screw Plug	1	
	2663 3510 72 07	Magnetic Drain Plug	1	
66	2574 3315 01 02	Assy Breather	1	
52	2668 3570 79 01	Rear Axle Shaft (53 mm Dia)	1	

TABLE 35.2

REAR AXLE RA 109 RR

GROUP 35

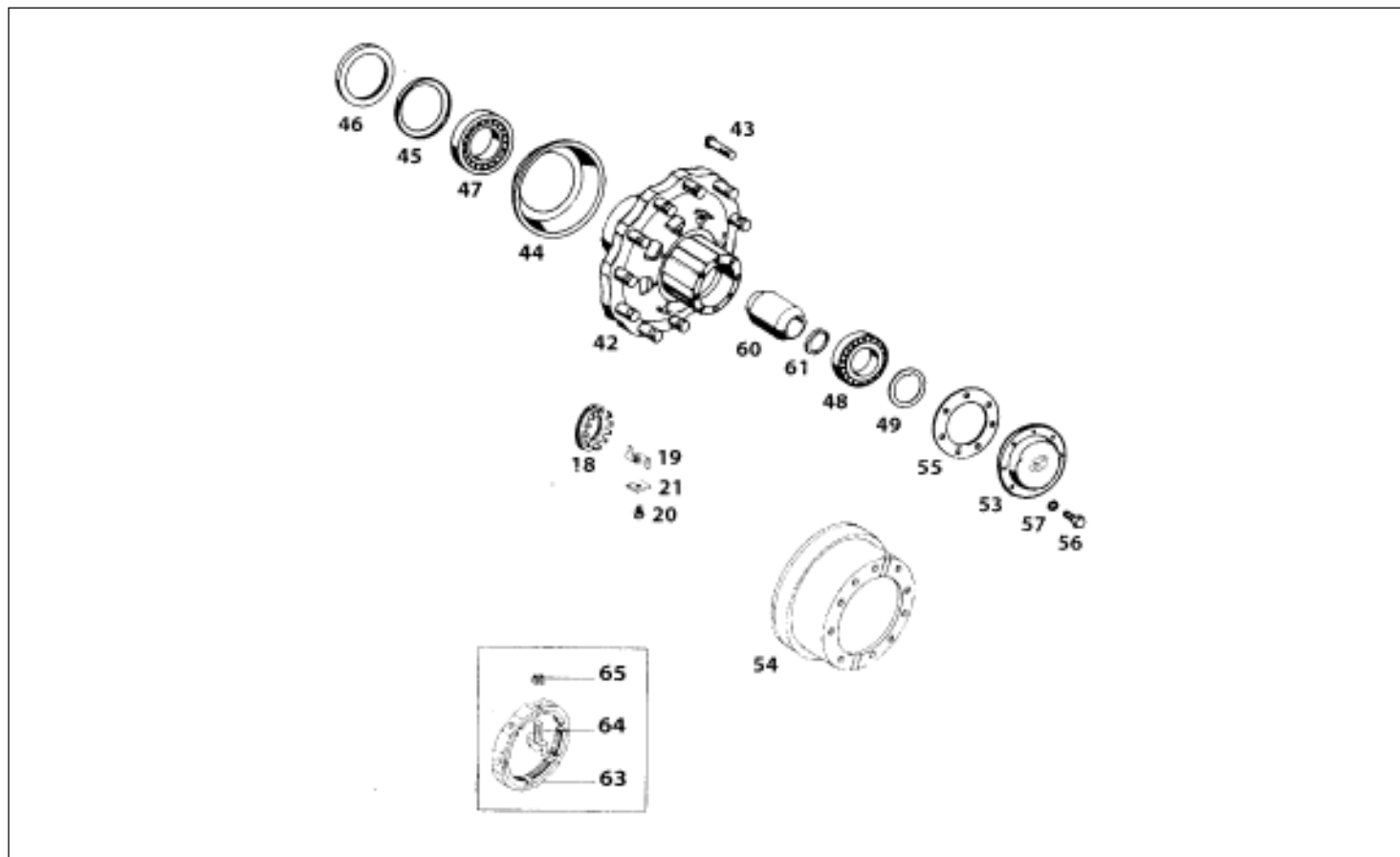


TABLE 35.2
REAR AXLE RA 109 RR
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		REAR AXLE RA 109 RR		
18	2576 3530 65 01	Threaded Ring	2	
19	2576 3530 82 01	Locking Plate (To Threaded Ring)	2	
20	1132 399619 1	Screw M 8x12	2	
21	312 994 12 01	Locking Plate	2	
42	2732 3560 01 03	Assy. Hub (Rear) w/o Bearings and Oil Seal	2	
43	2631 4020 67 01	Hub Bolt, Rear	20	
44	2668 3560 82 01	Oil Catcher Rear	2	
45	2668 3560 86 01	Spacer Ring (Hub Outer Seal)	2	
46	2668 3560 77 01	Oil Seal (Inner)	2	
47	2668 3560 31 01	Taper Roller Bearing (Inner) (95x168x41)	2	
48	2668 3560 31 02	Taper Roller Bearing (Outer) (85x150x38)	2	
	2668 3560 77 02	Oil Seal (Outer)	2	
60	2668 3560 86 03	Spacer Tube (Between Hub Brgs)	2	
61	2651 3530 83 03	Shim 0.10 mm Thick	AR	For Selection
61	2651 3530 83 04	Shim 0.15 mm Thick	AR	For Selection
61	2651 3530 83 05	Shim 0.20 mm Thick	AR	For Selection
61	2651 3530 83 06	Shim 0.25 mm Thick	AR	For Selection

TABLE 35.2

REAR AXLE RA 109 RR

GROUP 35

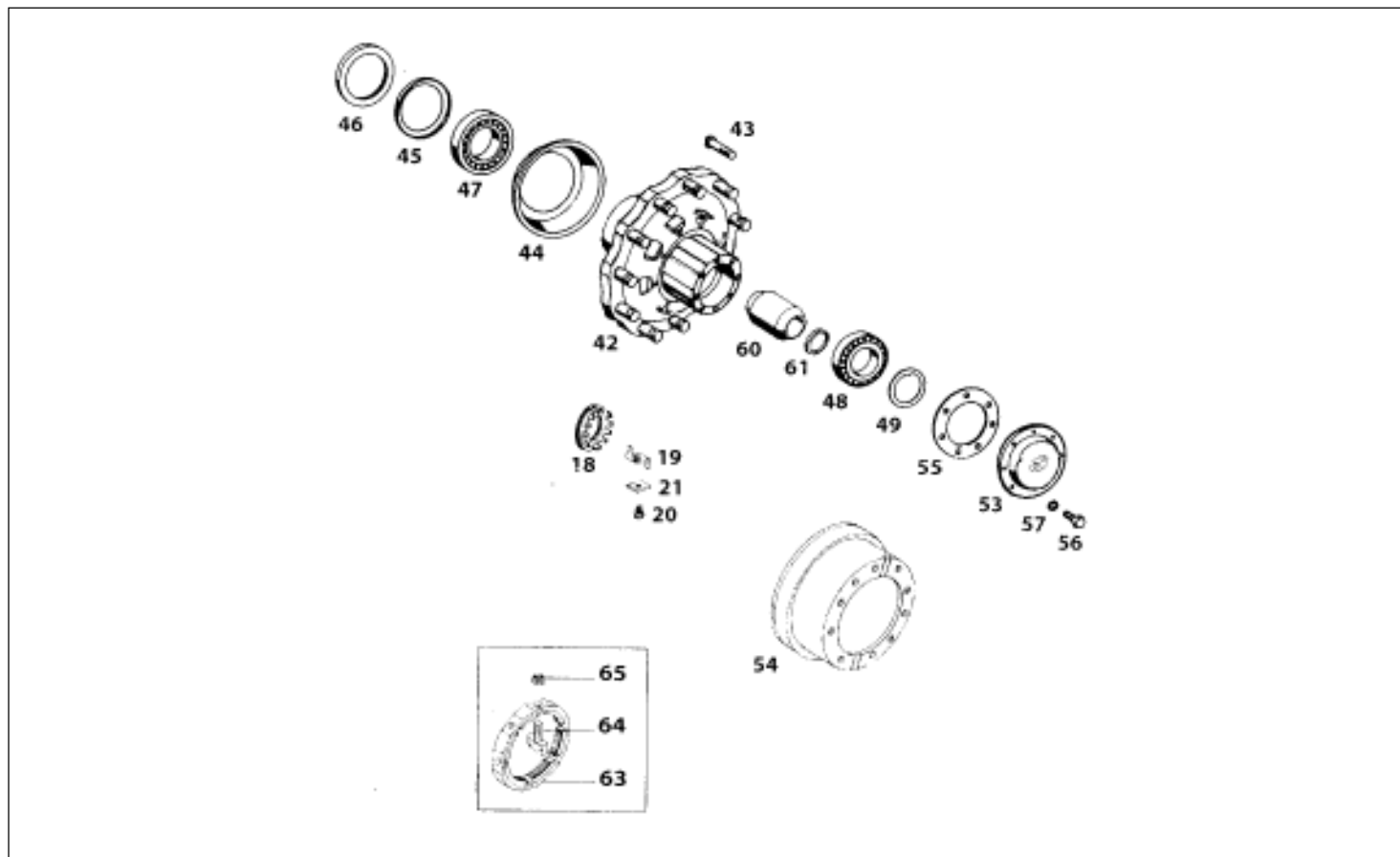


TABLE 35.2
REAR AXLE RA 109 RR
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
61	2651 3530 83 07	Shim 0.50 mm Thick	AR	For Selection
61	2651 3530 83 08	Shim 1.50 mm Thick	AR	For Selection
61	2651 3530 83 09	Shim 0.30 mm Thick	AR	For Selection
61	2651 3530 83 10	Shim 0.45 mm Thick	AR	For Selection
61	2651 3530 83 11	Shim 1.00 mm Thick	AR	For Selection
54	2631 4210 37 01	Brake Drum (Spigotted) (RA 109 RR)	2	
52	2668 3570 79 01	Rear Axle Shaft (53 mm dia.)	2	
53	2668 3560 47 01	Cover, Rear Hub	2	
55	2668 3560 53 01	Gasket (Hub)	2	
49	2668 3560 86 02	Spacer	2	
	2668 3560 86 04	Tongue Spacer (Hub Outer Bearing)	2	
63	2668 3560 65 01	Hub Lock Nut	2	
64	2668 3560 80 01	Pin (Hub Lock Nut)	2	
65	1214 050080 0	Nyloc Nut M 8 (Hub Lock Nut)	2	
	2573 4230 32 07	Hex Bolt	16	
	1230 259802 7	Hex Nut	16	
	1132 399609 3	Hex Screw M 12x30	8	
	1252 069601 4	Spring Washer B 12	8	

TABLE 35.2

REAR AXLE RA 109 RR

GROUP 35

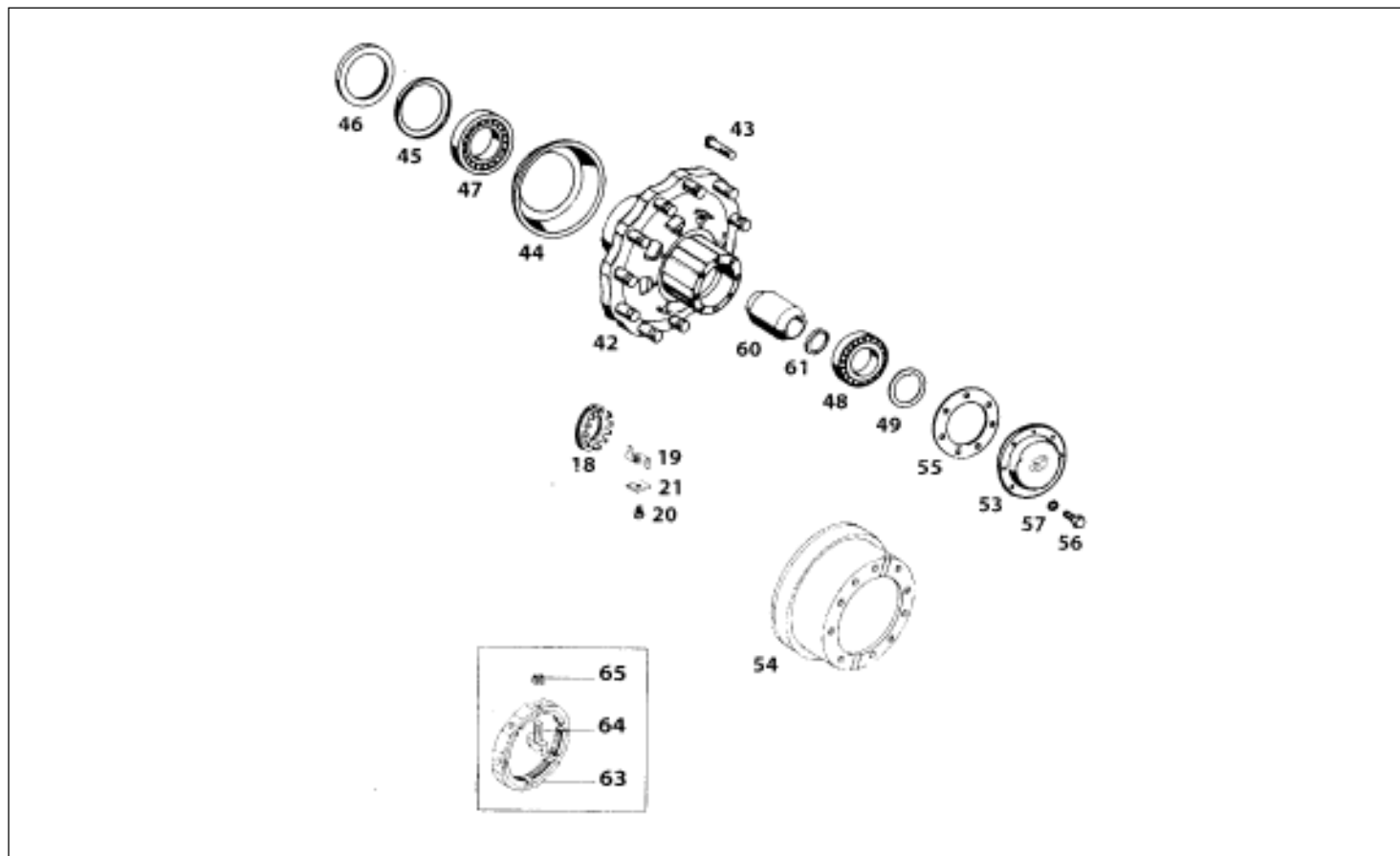


TABLE 35.2
REAR AXLE RA 109 RR
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
	1106 389640 5	Hex Bolt M 10x95	4	
	1252 069805 0	Spring Washer B10	4	
56	1132 399911 4	Hex Screw M 8 X 18	16	
57	1252 069802 5	Spring Washer B8	16	

TABLE 40.1

WHEEL RIM AND SPARE WHEEL CARRIER

GROUP 40

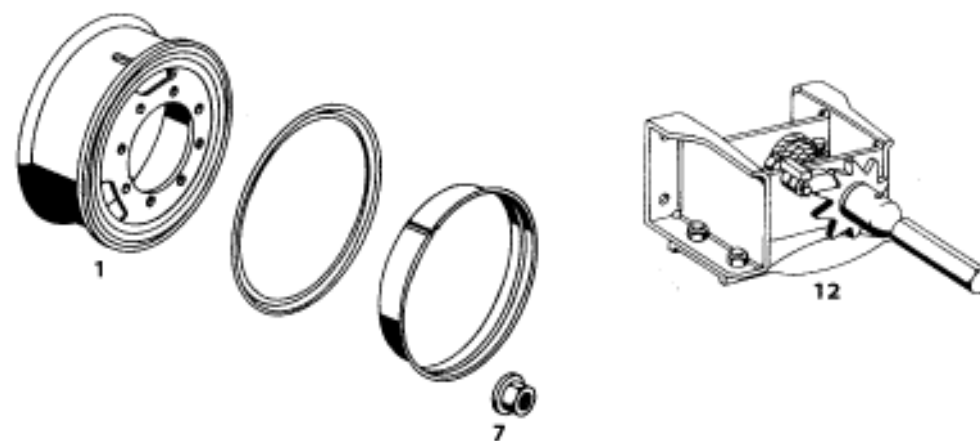


TABLE 40.1
WHEEL RIM AND SPARE WHEEL CARRIER
GROUP 40

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		WHEEL RIM AND SPARE WHEEL CARRIER		
1	2631 4010 01 01	Assy. Wheel Disc. and Rim (B 7.5 HD x20)	7	
7	2631 4010 01 07	Assy. Wheel Nut	40	
12	2576 4030 01 11	Assy. Spare Wheel Carrier	1	

TABLE 41.1

PROPELLER SHAFT

GROUP 41

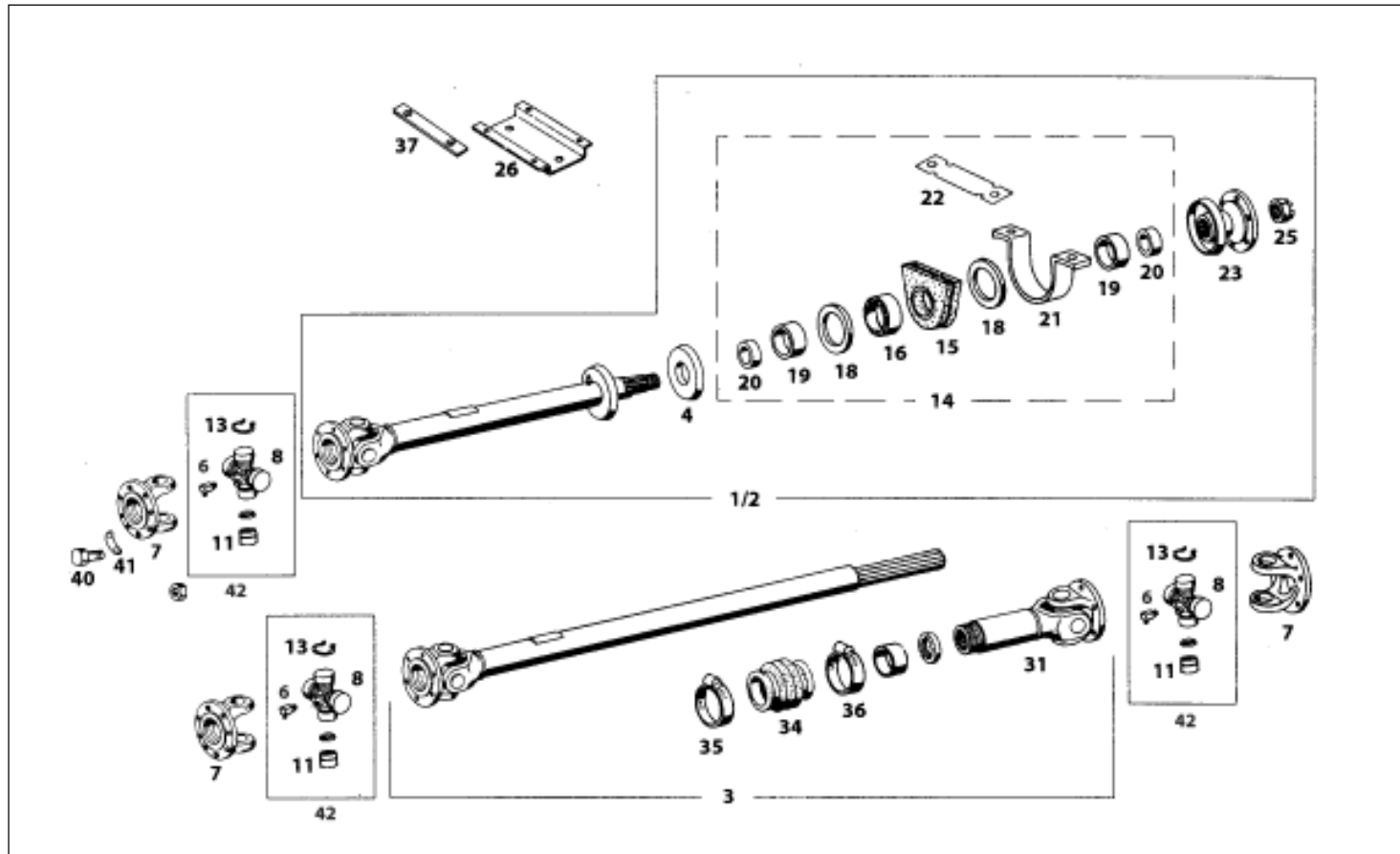


TABLE 41.1
PROPELLER SHAFT
GROUP 41

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		PROPELLER SHAFT		
1	2163 4110 01 01	Assy Propeller Shaft with Center Bearing (Front) (Len = 1922 mm, Dia = 90 mm)	1	
2	2073 4110 01 01	Assy Propeller Shaft with Center Bearing (Middle) (Len = 1586 mm, Dia = 90 mm)	1	
3	2163 4112 01 01	Assy Propeller Shaft (Rear)	1	
4	2632 4130 82 02	Dust Cover	4	
7	2576 4111 51 10	Flange Yoke (8 Holes)	4	
	2576 4110 99 01	Adaptor	4	
14	2632 4130 01 02	Assy Centre Bearing Bracket (Greaseable) (Consisting Of SI Nos 15 To 22)	2	
15	2576 4130 63 01	Rubber Housing	2	
	2576 4130 34 01	Bush	2	
16	2574 4130 31 04	SRDG Ball Bearing (Center Bearing Bracket)	2	
18	2576 4130 43 01	Snap Ring	4	
19	2632 4130 78 01	Oil Seal	4	
20	2632 4130 86 02	Spacer	4	
21	2576 4130 33 01	Centre Bearing Bracket	2	
22	2576 4130 42 01	Clamp	2	

TABLE 41.1

PROPELLER SHAFT

GROUP 41

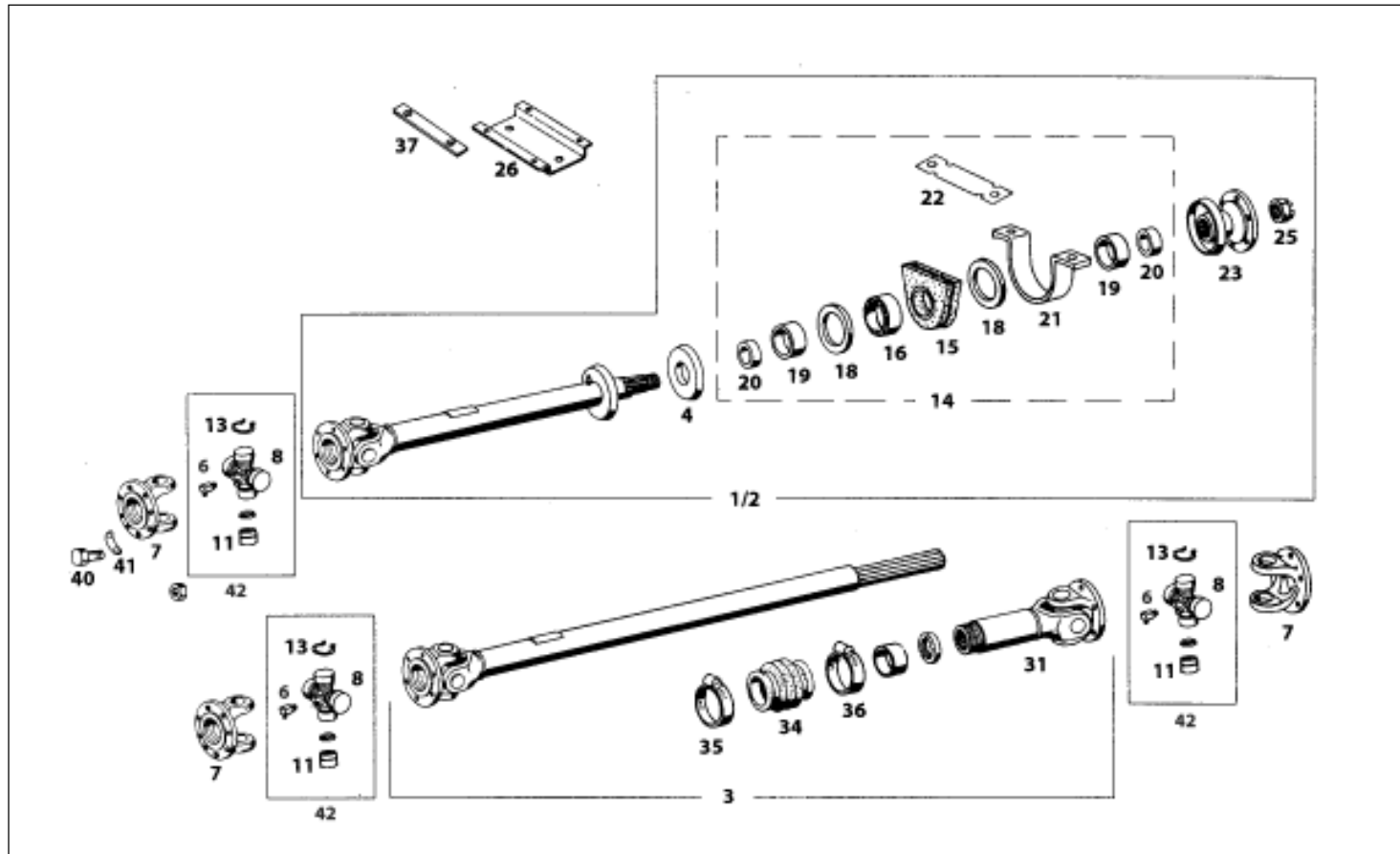


TABLE 41.1
PROPELLER SHAFT
GROUP 41

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
23	2632 4111 01 11	Assy Coupling Flange	2	
23	2576 4111 51 05	Coupling Flange	2	
25	042 353 01 72J	Hex Nut (Machined)	2	
31	2576 4112 01 21	Assy Universal Joint Long Fork Complete	1	
8	2576 4111 51 08	Cross	4	
33	2576 4112 99 01	Sealing Ring	1	
34	2600 4112 75 01	Rubber Boot	1	
35	1428 050080 2	Hose Clamp 80	1	
36	1428 050100 1	Hose Clamp 100	1	
26	2163 4130 33 01	Bracket (Prop.Shaft Centre Bearing Bkt-1)	1	
26	2163 4130 33 02	Bracket (Prop.Shaft Centre Bearing Bkt-2)	1	
37	2573 4130 82 17	Spacer Plate	4	
40	2576 4111 32 01	Bolt	32	
41	2576 4111 61 01	Locking Plate	16	
42	8854 4121 16 12	Assy. Cross Kit Consisting of :	1	
11		Assy. Bearing Cup	1	
8		Cross	1	
		End Ring	1	

TABLE 41.1

PROPELLER SHAFT

GROUP 41

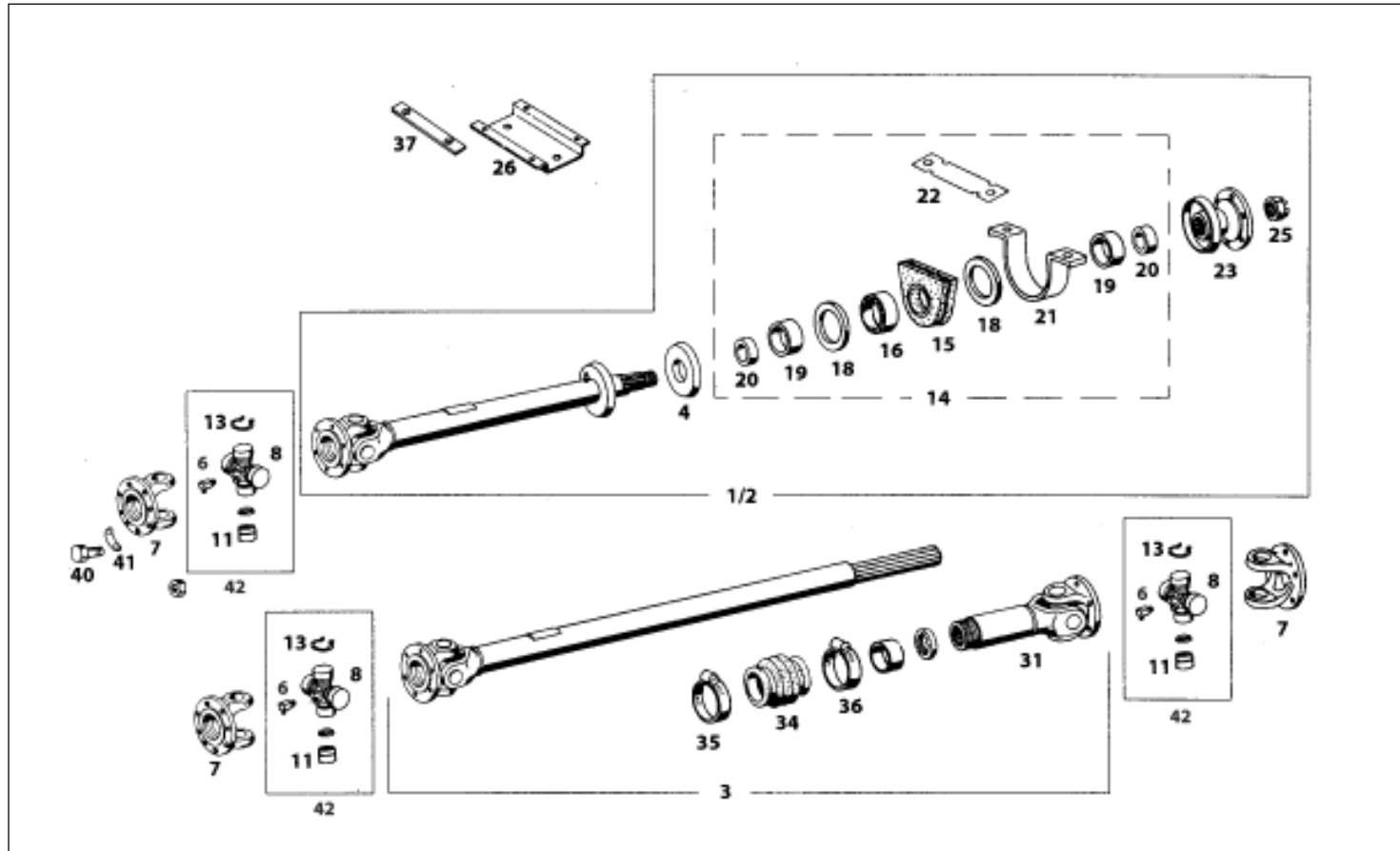


TABLE 41.1
PROPELLER SHAFT
GROUP 41

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
6		Adapter	1	
		Grease Nipple AM 10x1	1	
		Hex. Thin Nut M 8x1	1	
13		Spring Ring	1	

TABLE 42.1

FRONT WHEEL BRAKE S-CAM (BIL)

GROUP 42

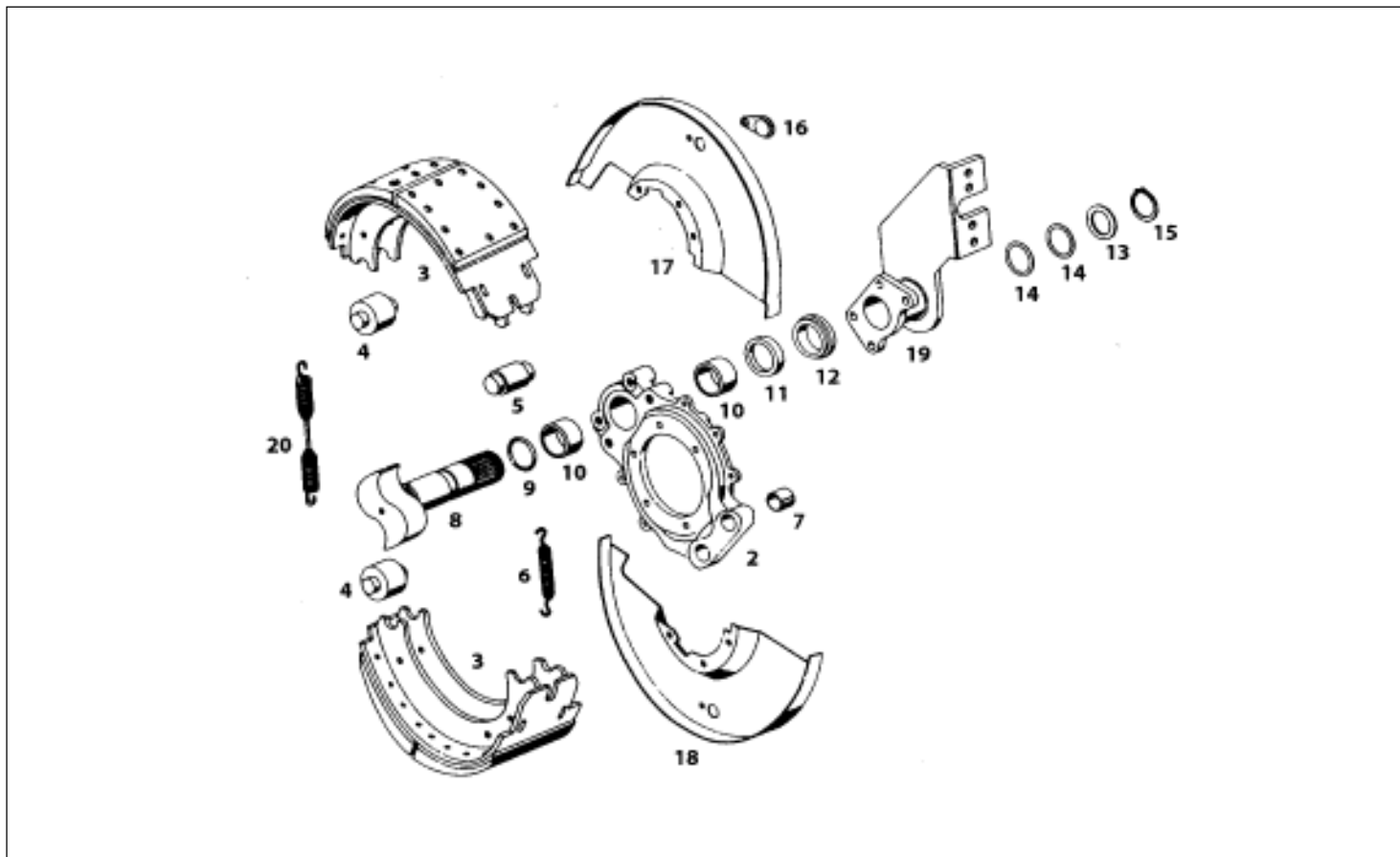


TABLE 42.1
FRONT WHEEL BRAKE S-CAM (BIL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		FRONT WHEEL BRAKE S - CAM (BIL)		Optional with M/s. AAL as a Set. Refer Table 42.2
2	2575 4211 37 01	Torque Plate LH	1	
2	2575 4211 37 02	Torque Plate RH	1	
3	2778 4213 01 05	Assy. Brake Shoe with Non Asbestos Brake Lining (Front)	4	
4	2573 4210 99 02	Roller	4	
5	2573 4210 67 24	Fulcrum	4	
6	2573 4210 87 04	Spring (Pull off) Fulcrum End	4	
7	2573 4210 34 04	Fulcrum Pin Bush	4	
8	2573 4210 79 04	Cam Shaft LH	1	
8	2573 4210 79 05	Cam Shaft RH	1	
9	2573 4210 77 02	'O' Ring	2	
10	2573 4210 34 05	Delrin Bush	4	
11	2573 4210 78 01	Oil Seal	2	
12	2573 4210 84 05	Sleeve (Slack Adj. End)	2	
13	2573 4210 92 09	Washer	2	

TABLE 42.1

FRONT WHEEL BRAKE S-CAM (BIL)

GROUP 42

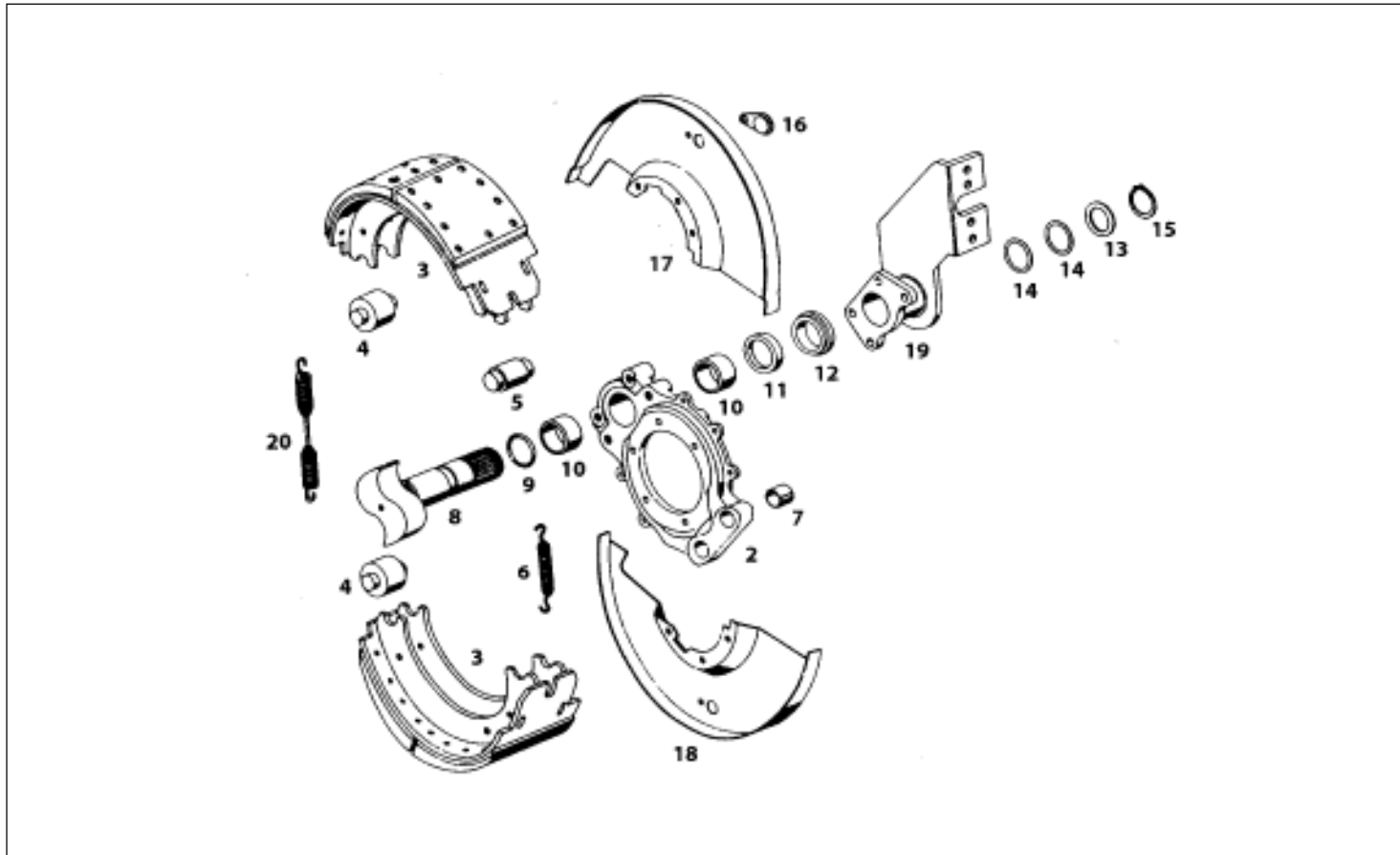


TABLE 42.1
FRONT WHEEL BRAKE S-CAM (BIL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
14	2573 4210 83 01	Shim 0.5 mm	2	For Selection
14	2573 4210 83 02	Shim 1.0 mm	2	For Selection
15	2573 4210 43 03	Circlip	2	
16	2573 4210 75 01	Grommet	4	
17	2573 4211 82 11	Dust Cover Top	2	
18	2573 4211 82 10	Dust Cover Bottom	2	
19	2573 4210 01 56	Assy. Flange, Tube & Bracket LH	1	
19	2573 4210 01 57	Assy. Flange, Tube & Bracket RH	1	
20	2573 4210 87 05	Spring Pull off, Cam End	2	
		BRAKE LINING SET		
	8854 4201 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Front STD NASB	1	For Selection
	8854 4202 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Front RS 1 NASB	1	For Selection
	8854 4203 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Front RS 2 NASB	1	For Selection

TABLE 42.2

FRONT WHEEL BRAKE (M/S. AAL)

GROUP 42

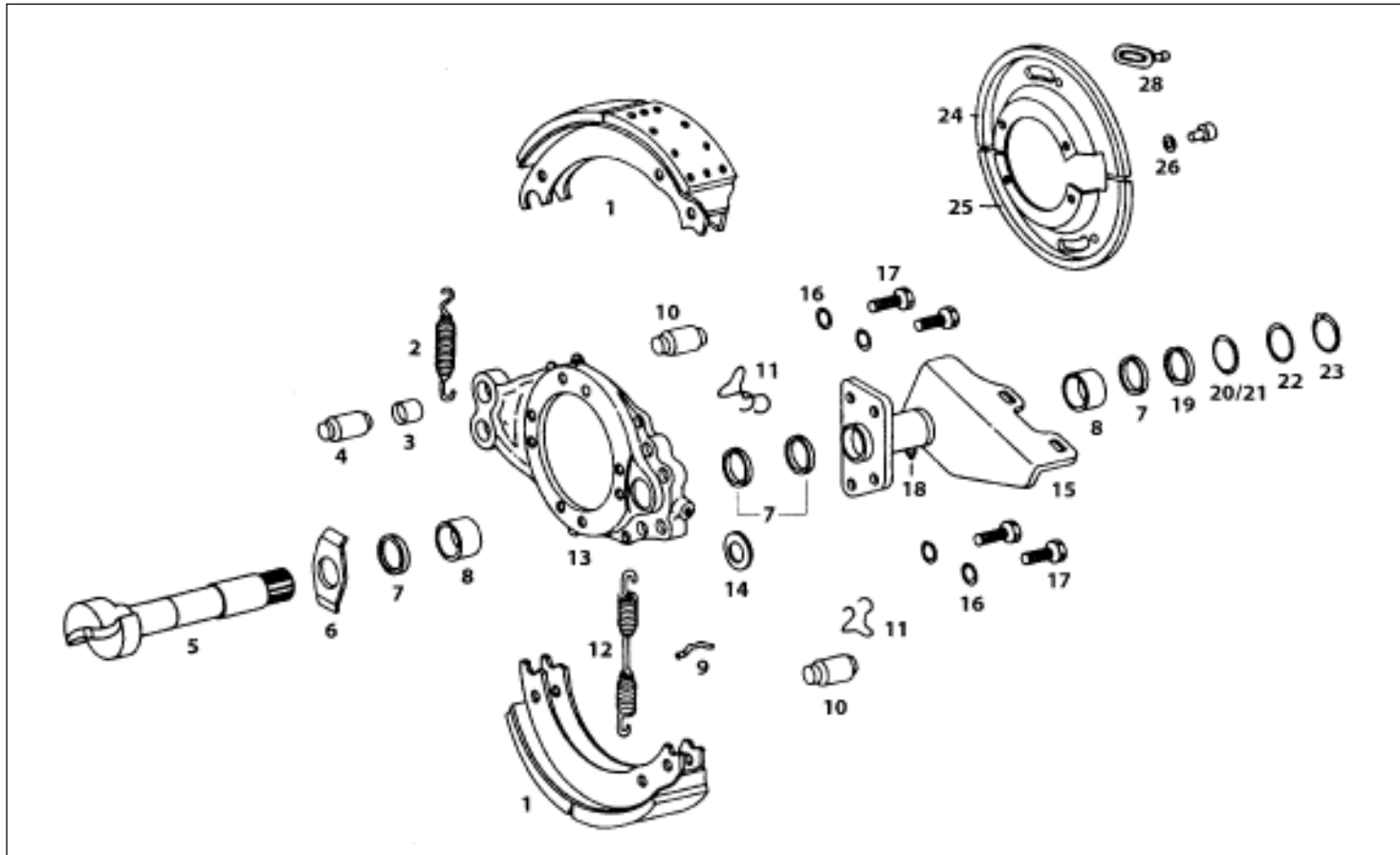


TABLE 42.2
FRONT WHEEL BRAKE (M/S. AAL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		FRONT WHEEL BRAKE (M/S. AAL)		Optional with M/s. BIL as a Set. Refer Table 42.1
1	2573 4210 01 51	Brake Shoe Lining & Roller Assy.	4	
2	2573 4210 87 02	Spring (Brake Shoe Return)	4	
3	2573 4210 34 01	Bush (Anchor Pin)	2	
4	2573 4210 67 23	Anchor Pin (Brake Shoe)	2	
5	2618 4210 79 02	Camshaft LH	1	
5	2618 4210 79 01	Camshaft RH	1	
6	2573 4210 92 03	Washer (Cam Head)	2	
7	2573 4210 77 01	Seal (Camshaft)	2	
8	2573 4210 34 02	Bush (Camshaft)	4	
9	2573 4210 34 03	Pin	4	
10	2573 4210 79 03	Roller (Brake Shoe)	4	
11	2573 4210 43 01	Retainer (Brake Shoe Roller)	4	
12	2573 4210 87 03	Return Spring (Brake Shoe)	2	
13	2573 4210 01 80	Spider Brake LH	1	

TABLE 42.2

FRONT WHEEL BRAKE (M/S. AAL)

GROUP 42

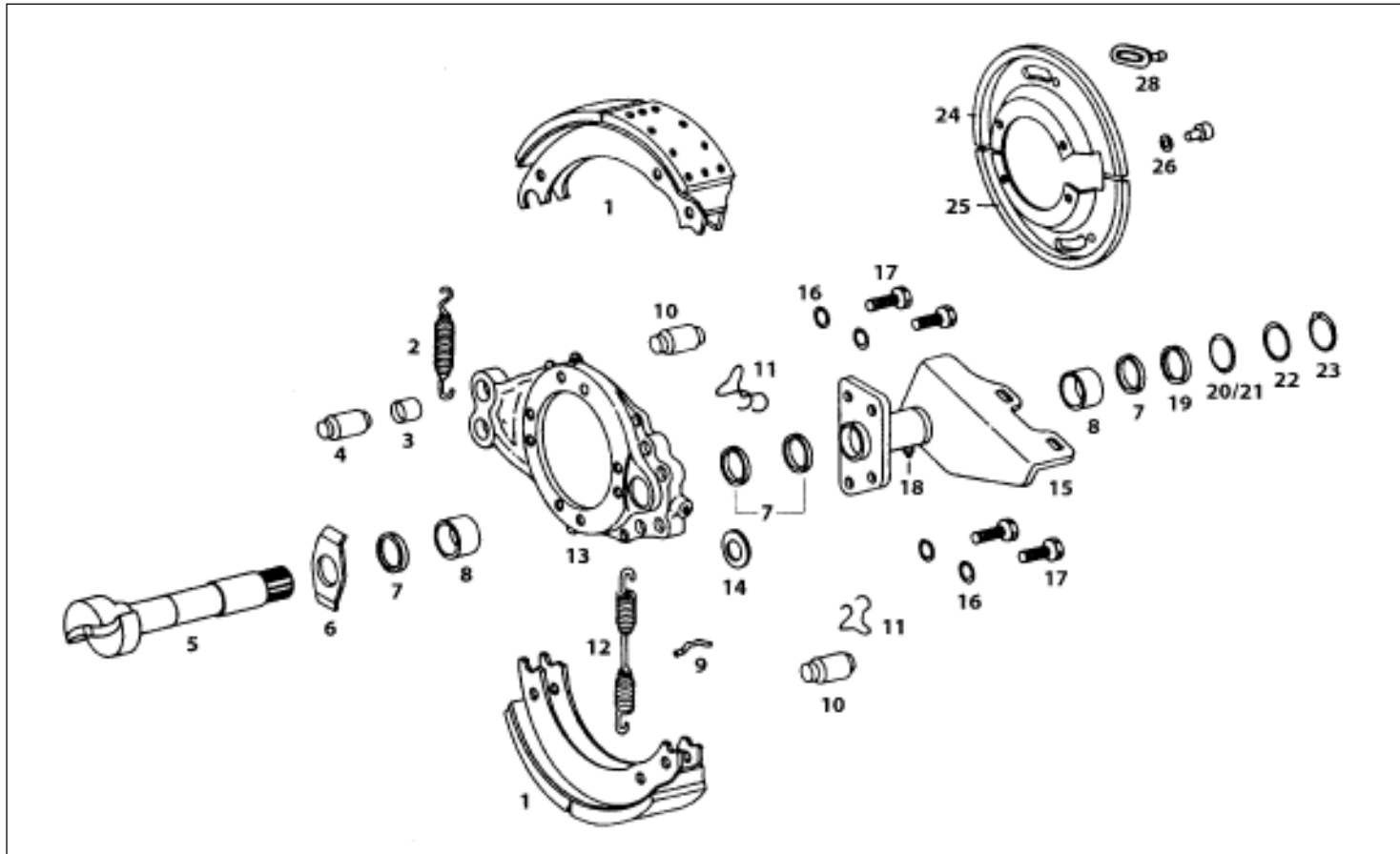


TABLE 42.2
FRONT WHEEL BRAKE (M/S. AAL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
13	2573 4210 01 81	Spider Brake RH	1	
14	2573 4210 53 01	Gasket (Chamber Bracket)	1	
15	2573 4210 33 01	Bracket LH	1	
15	2573 4210 33 02	Bracket RH	1	
16	2573 4210 92 04	Washer (Bracket for Cap Screw)	4	
17	2573 4210 80 07	Cap Screw (Chamber Bracket)	4	
18	2573 4210 99 01	Fitting Grease (Chamber Bracket)	1	
19	2618 4210 92 02	Washer	2	
20	2618 4210 92 03	Washer	2	
21	2618 4210 92 04	Washer (Hardened)	2	
23	2618 4210 43 01	Lock Ring	2	
24	2573 4210 82 07	Dust Shield Top	2	
25	2573 4210 82 08	Dust Shield Bottom	1	
26	2573 4210 92 08	Washer	12	
28	2573 4210 68 02	Plug	4	
	2573 4210 67 04	Collared Pin	4	
	2573 4210 67 20	Collared Pin	4	
	2573 4210 32 07	Bolt	4	

TABLE 42.2

FRONT WHEEL BRAKE (M/S. AAL)

GROUP 42

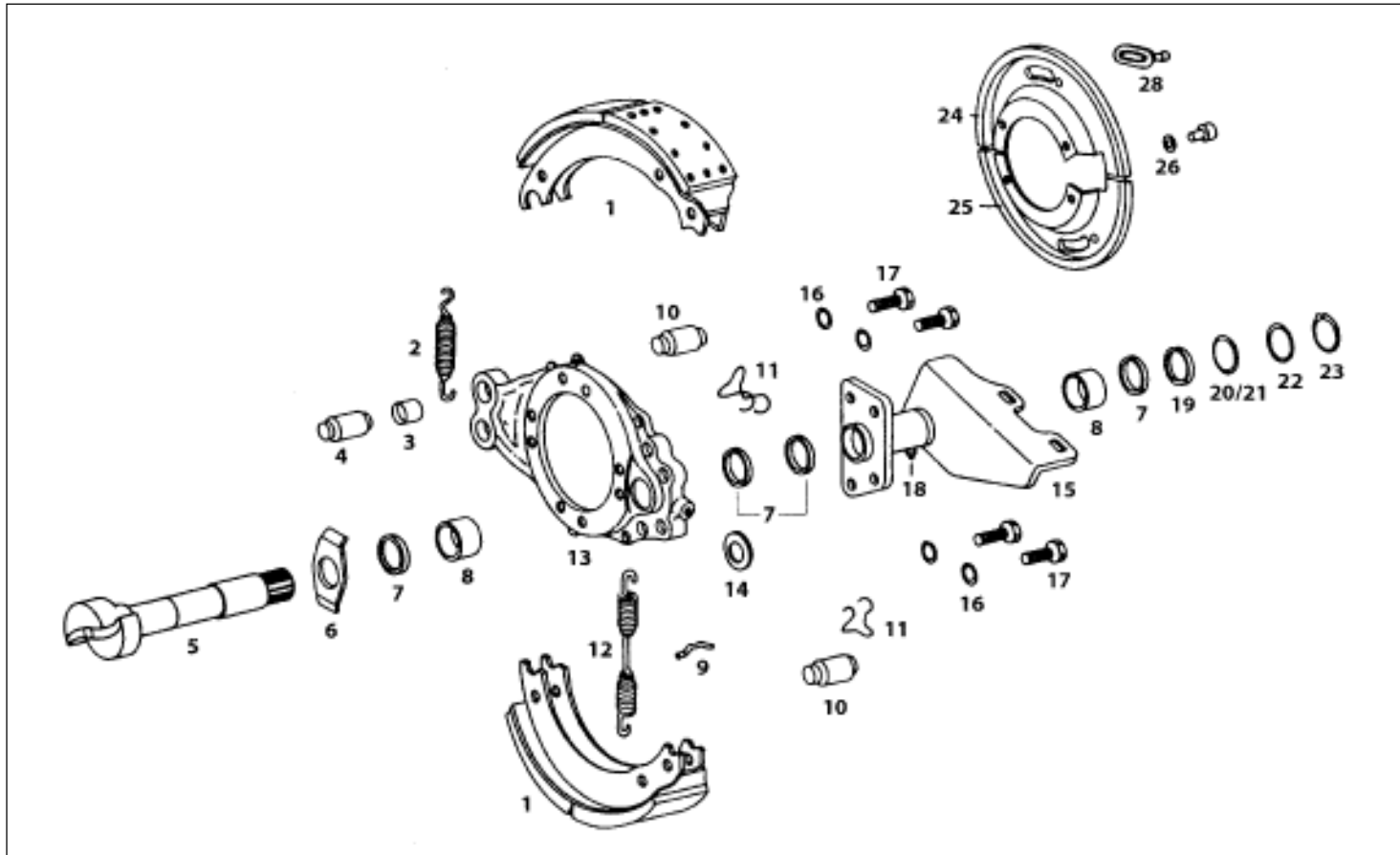


TABLE 42.2
FRONT WHEEL BRAKE (M/S. AAL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
	2576 4210 65 01	Castle Nut	4	
	1315 060936 9	Split Pin Ax36	12	
		REPAIR KITS		
	2573 4210 01 83	Front Brake Overhaul Kit (Minor) Consisting of :	1	
		Brake Lining	8	
		Retaining Spring	4	
		Return Spring	2	
		Roller	4	
		Retainer	4	
		Rivets	80	
	2573 4210 01 48	Service Kit (Minor) Front Consisting of :	1	
		Spring (Retaining)	4	
		Spring (Return)	2	
		Roller (Brake Shoe)	4	
		Retainer	4	
		Pin (Return Spring)	4	
	2573 4210 01 49	Brake Spring Kit (Front) Consisitng of :	1	
		Spring (Retaining)	4	

TABLE 42.2

FRONT WHEEL BRAKE (M/S. AAL)

GROUP 42

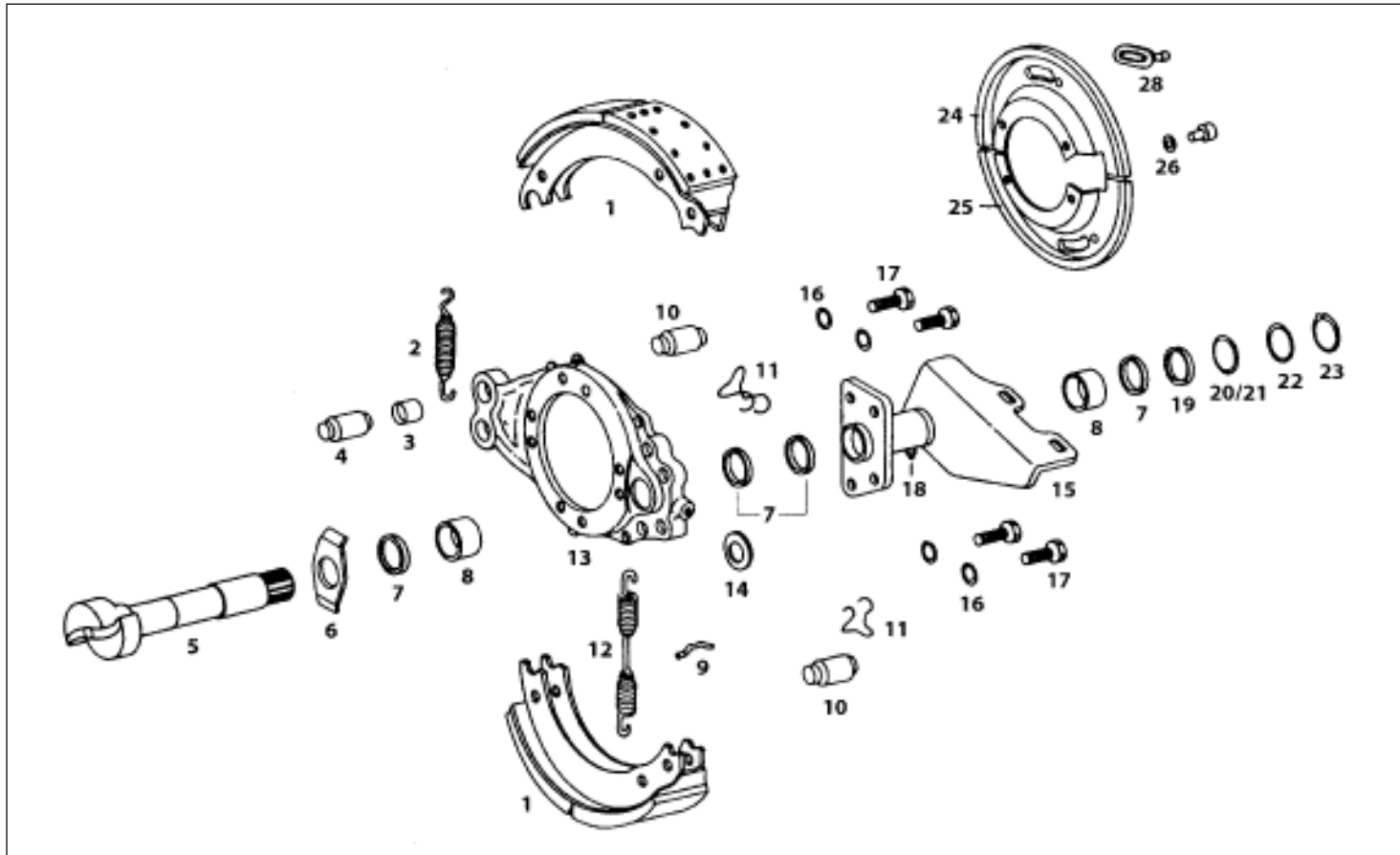


TABLE 42.2
FRONT WHEEL BRAKE (M/S. AAL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		Spring (Return)	2	
		Retainer (Shoe Roller)	2	
	2573 4210 01 50	Service Kit for Camshaft (Front) Consisting of :	1	
		Bush	4	
		Seal	2	
		Lock Ring	2	
		BRAKE LINING SET		
	8854 4201 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Front STD NASB	1	For Selection
	8854 4202 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Front RS 1 NASB	1	For Selection
	8854 4203 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Front RS 2 NASB	1	For Selection

TABLE 42.3

REAR WHEEL BRAKE BIL

GROUP 42

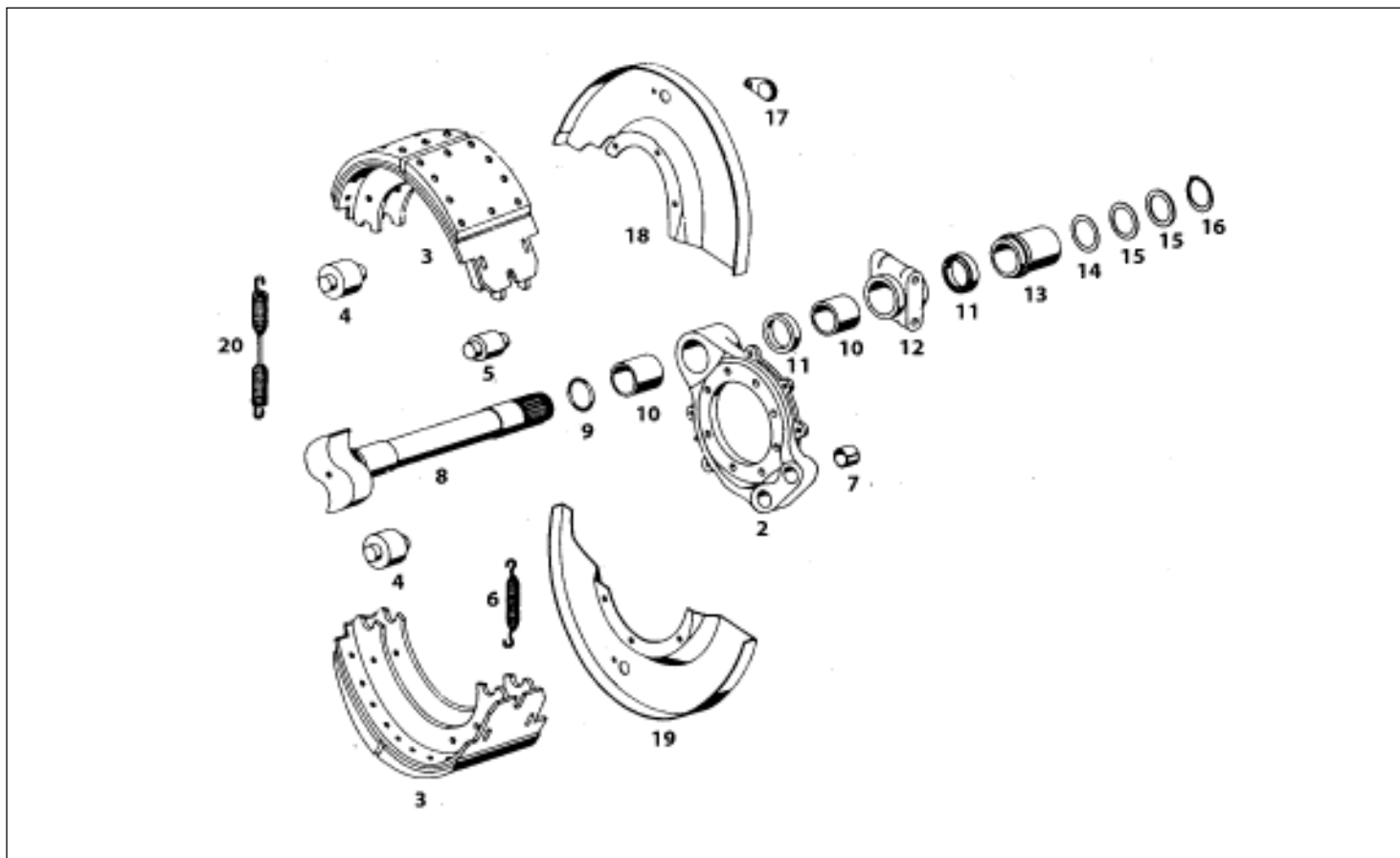


TABLE 42.3
REAR WHEEL BRAKE BIL
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		REAR WHEEL BRAKE BIL		Optional with M/S. AAL as a Set. Refer Table 42.4
2	2573 4231 37 01	Torque Plate LH / RH	2	
3	2778 4213 01 06	Assy. Brake Shoe with Non Asbestos Brake Lining (Rear)	4	
4	2573 4210 99 02	Roller	4	
5	2573 4210 67 24	Fulcrum Pin	4	
6	2573 4210 87 04	Spring Pull Off, Fulcrum Pin	4	
7	2573 4210 34 04	Fulcrum Pin Bush	4	
8	2573 4230 79 07	Camshaft LH	1	
8	2575 4230 79 08	Camshaft RH	1	
9	2573 4210 77 02	'O' Ring	2	
10	2573 4210 34 04	Delrin Bush	4	
11	2573 4210 78 01	Oil Seal	6	
12	2573 4230 01 90	Camshaft Bracket Assy.	2	
13	2573 4230 84 01	Sleeve (Slack Adj. End)	2	
14	2573 4210 92 09	Washer	2	

TABLE 42.3

REAR WHEEL BRAKE BIL

GROUP 42

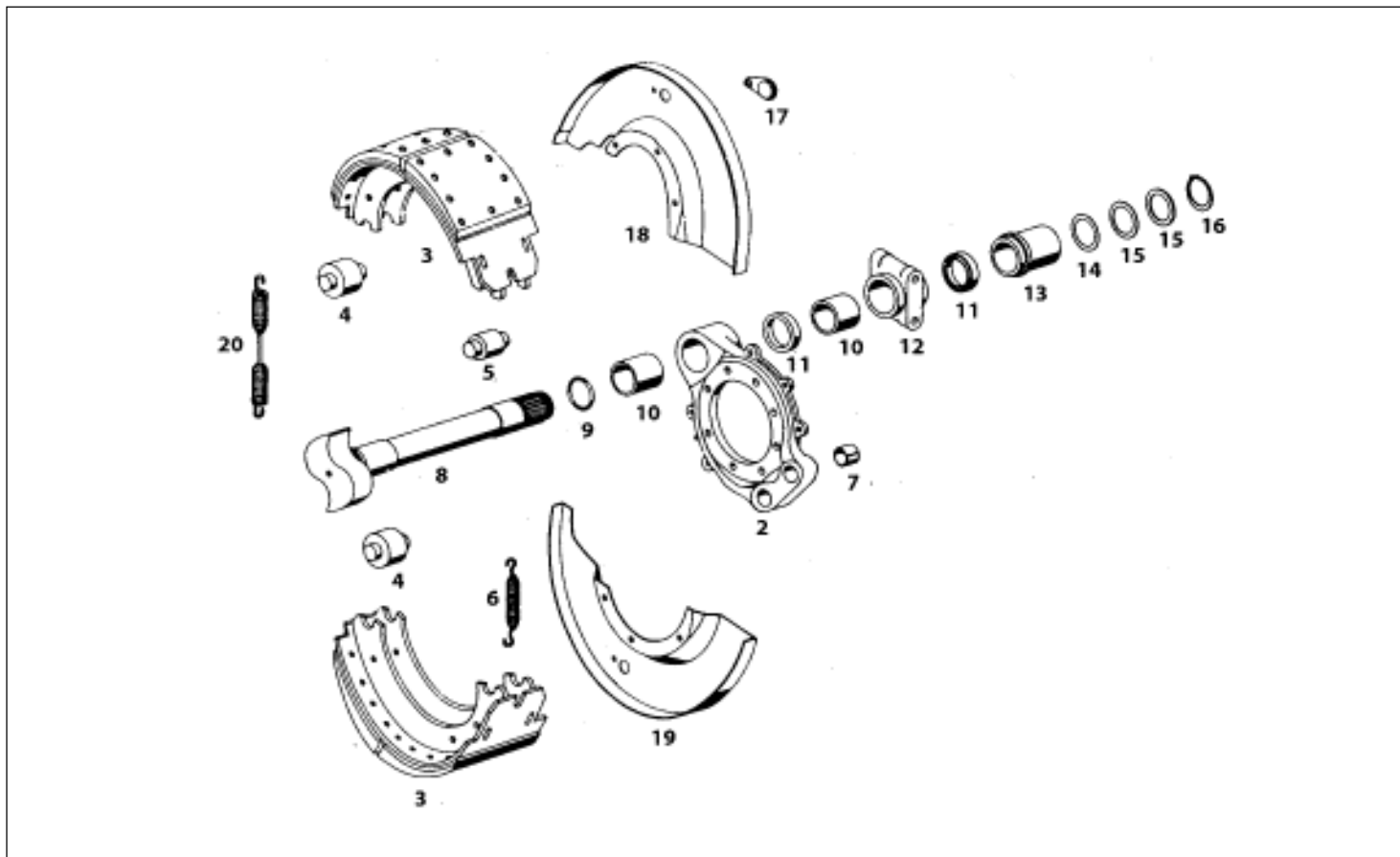


TABLE 42.3
REAR WHEEL BRAKE BIL
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
15	2573 4210 83 01	Shim 0.5 mm	2	For Selection
15	2573 4210 83 02	Shim 1.0 mm	2	For Selection
16	2573 4210 43 03	Circlip	4	
17	2573 4210 75 01	Grommet	2	
18	2573 4231 82 12	Dust Cover (Top)	2	
19	2573 4231 82 13	Dust Cover (Bottom)	2	
20	2573 4210 87 05	Spring Pull Off Cam End	2	
		BRAKE LINING SET		
	8854 4204 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Rear STD NASB	1	For Selection
	8854 4205 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Rear RS 1 NASB	1	For Selection
	8854 4206 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Rear RS 2 NASB	1	For Selection

TABLE 42.4

REAR WHEEL BRAKE (S-CAM) M/S. AAL

GROUP 42

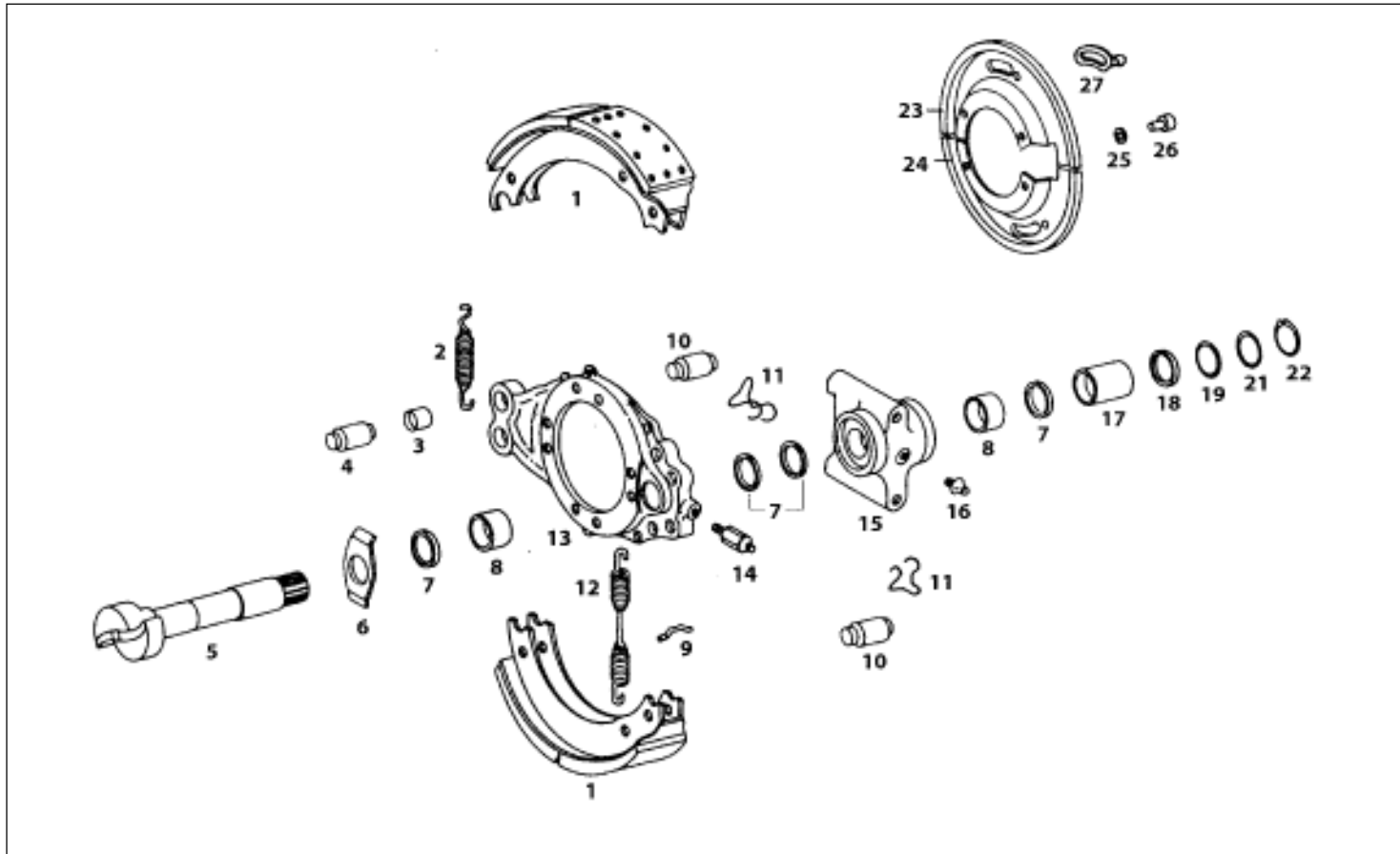


TABLE 42.4
REAR WHEEL BRAKE (S-CAM) M/S. AAL
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		REAR WHEEL BRAKE (S - CAM) M/S. AAL		Optional with M/s. BIL as a Set. Refer Table 42.3
1	2573 4230 01 84	Brake Shoe Lining & Roller Assy.	4	
2	2573 4210 87 02	Spring (Brake Shoe Return)	4	
3	2573 4210 34 01	Bush (Anchor Pin)	4	
4	2573 4210 67 23	Anchor Pin (Brake Shoe)	2	
5	2632 4230 79 02	Camshaft LH	1	
5	2632 4230 79 01	Camshaft RH	1	
6	2573 4210 92 03	Washer (Cam Head)	2	
7	2573 4210 77 01	Seal (Camshaft)	2	
8	2573 4230 34 03	Bush (Camshaft)	4	
9	2573 4210 34 03	Pin (Return Spring)	4	
10	2573 4210 79 03	Roller (Brake Shoe)	4	
11	2573 4210 43 01	Retainer (Brake Shoe Roller)	4	
12	2573 4210 87 03	Return Spring (Brake Shoe)	2	
13	2573 4231 01 49	Spider Brake LH/RH (Common)	2	

TABLE 42.4

REAR WHEEL BRAKE (S-CAM) M/S. AAL

GROUP 42

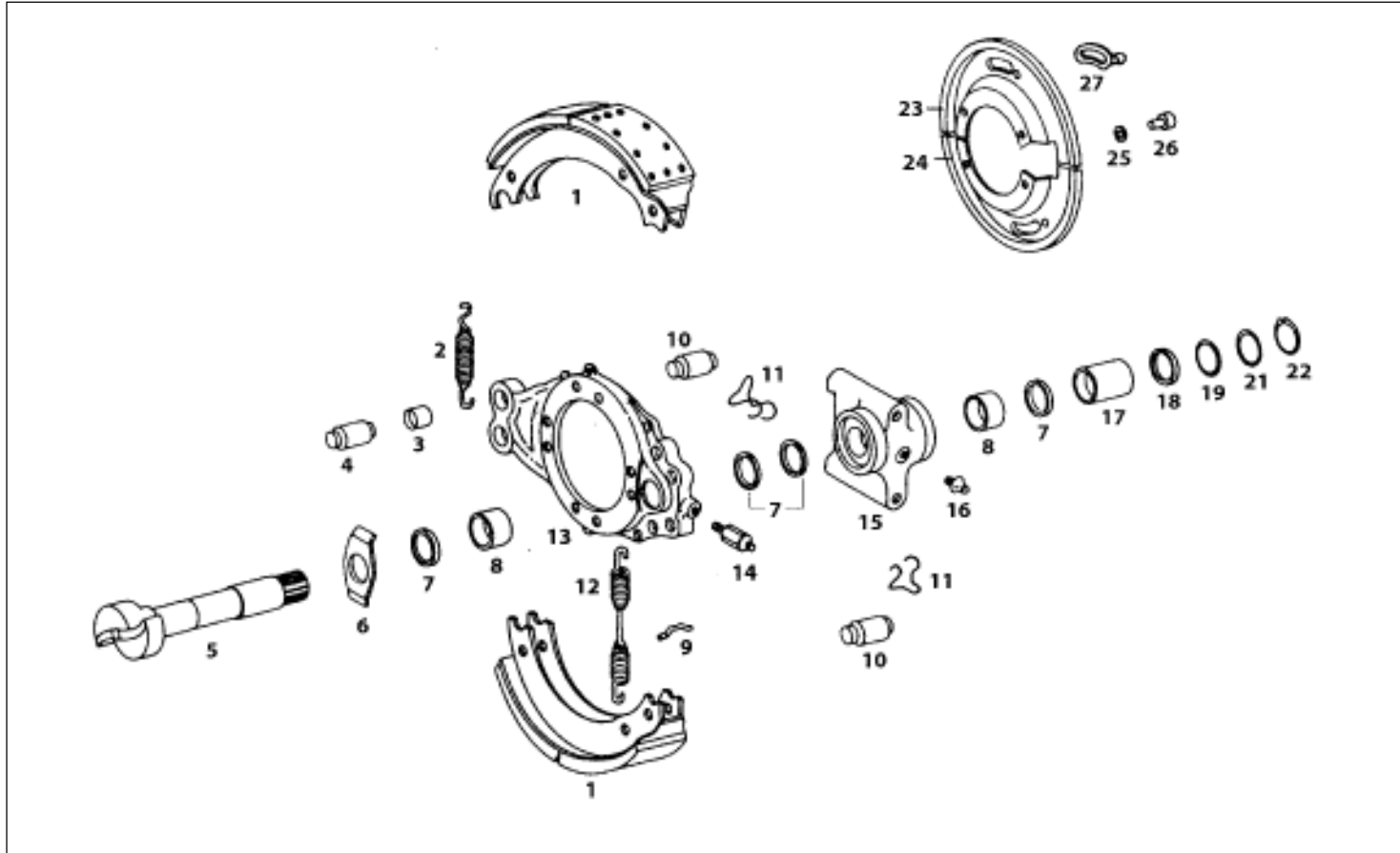


TABLE 42.4
REAR WHEEL BRAKE (S-CAM) M/S. AAL
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
14	2573 4210 99 01	Fitting Grease (Chamber Bracket)	2	
19	2618 4210 92 02	Washer Camshaft (Thick)	2	
20	2618 4210 92 03	Washer	2	
21	2618 4210 92 04	Washer (Hardened)	2	
18	2618 4210 43 01	Lock Ring (Camshaft)	2	
16	2573 4230 99 06	Fitting Grease (Spider)	2	
15	2573 4230 71 23	Plummer Block	2	
23	2573 4230 82 04	Dust Shield Top	2	
24	2573 4230 82 05	Dust Shield Bottom	2	
25	2573 4210 92 08	Washer	12	
27	2573 4210 68 02	Plug	2	
	2573 4210 74 01	Rivet	80	
		Repair Kits		
	2573 4231 01 51	Rear Brake Overhaul Kit (Minor) Consisitng of :	1	
		Brake Lining	8	
		Spring (Retaining)	4	
		Spring (Return)	2	

TABLE 42.4

REAR WHEEL BRAKE (S-CAM) M/S. AAL

GROUP 42

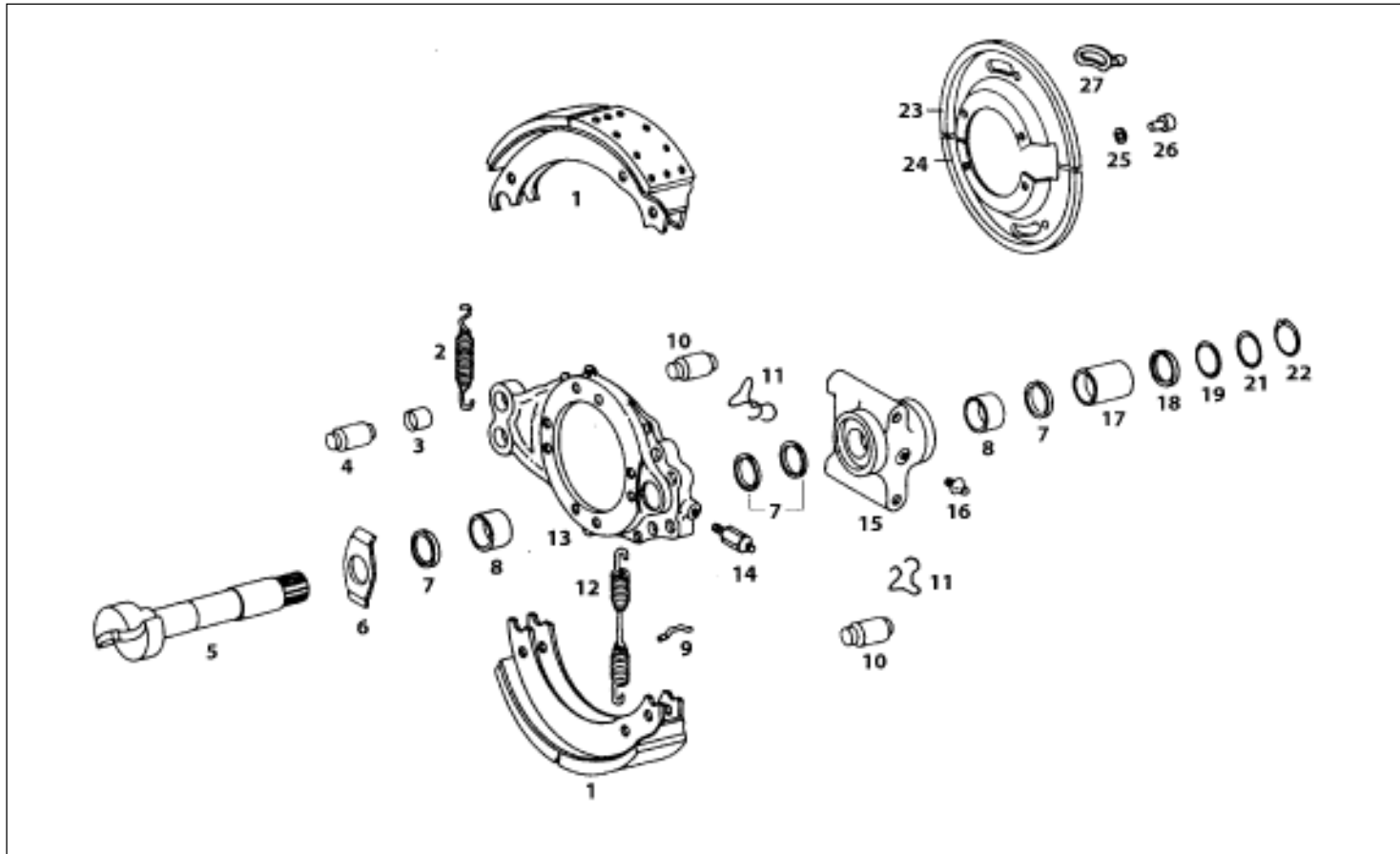


TABLE 42.4
REAR WHEEL BRAKE (S-CAM) M/S. AAL
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		Roller	4	
		Retainer	4	
		Rivet	80	
	2573 4210 01 48	Service Kit (Minor) Rear Consisting of :	1	
		Spring (Retaining)	4	
		Spring (Return)	2	
		Roller (Brake Shoe)	4	
		Retainer	4	
		Pin (Return Spring)	1	
	2573 4210 01 49	Brake Spring Kit (Rear) Consisting of :	1	
		Spring (Retaining)	4	
		Spring (Return)	2	
		Retainer	4	
	2573 4230 01 83	Service Kit Camshaft (Rear) Consisting of :	1	
		Bush	4	
		Seal	2	
		Lock Ring	2	

TABLE 42.4

REAR WHEEL BRAKE (S-CAM) M/S. AAL

GROUP 42

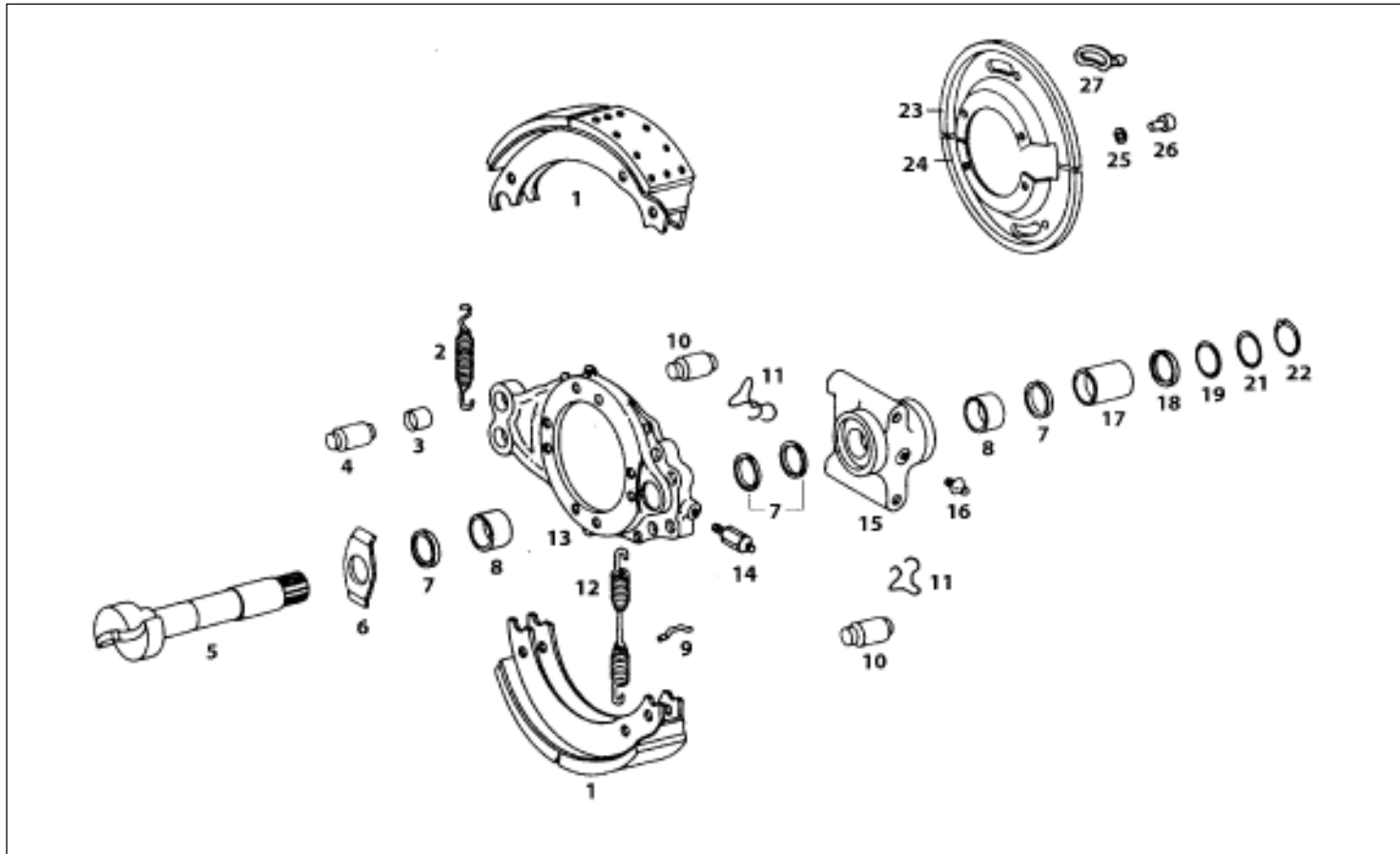


TABLE 42.4
REAR WHEEL BRAKE (S-CAM) M/S. AAL
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		BRAKE LINING SET		
	8854 4204 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Rear STD NASB	1	For Selection
	8854 4205 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Rear RS 1 NASB	1	For Selection
	8854 4206 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Rear RS 2 NASB	1	For Selection

TABLE 42.5

FRONT BRAKE CHAMBER

GROUP 42

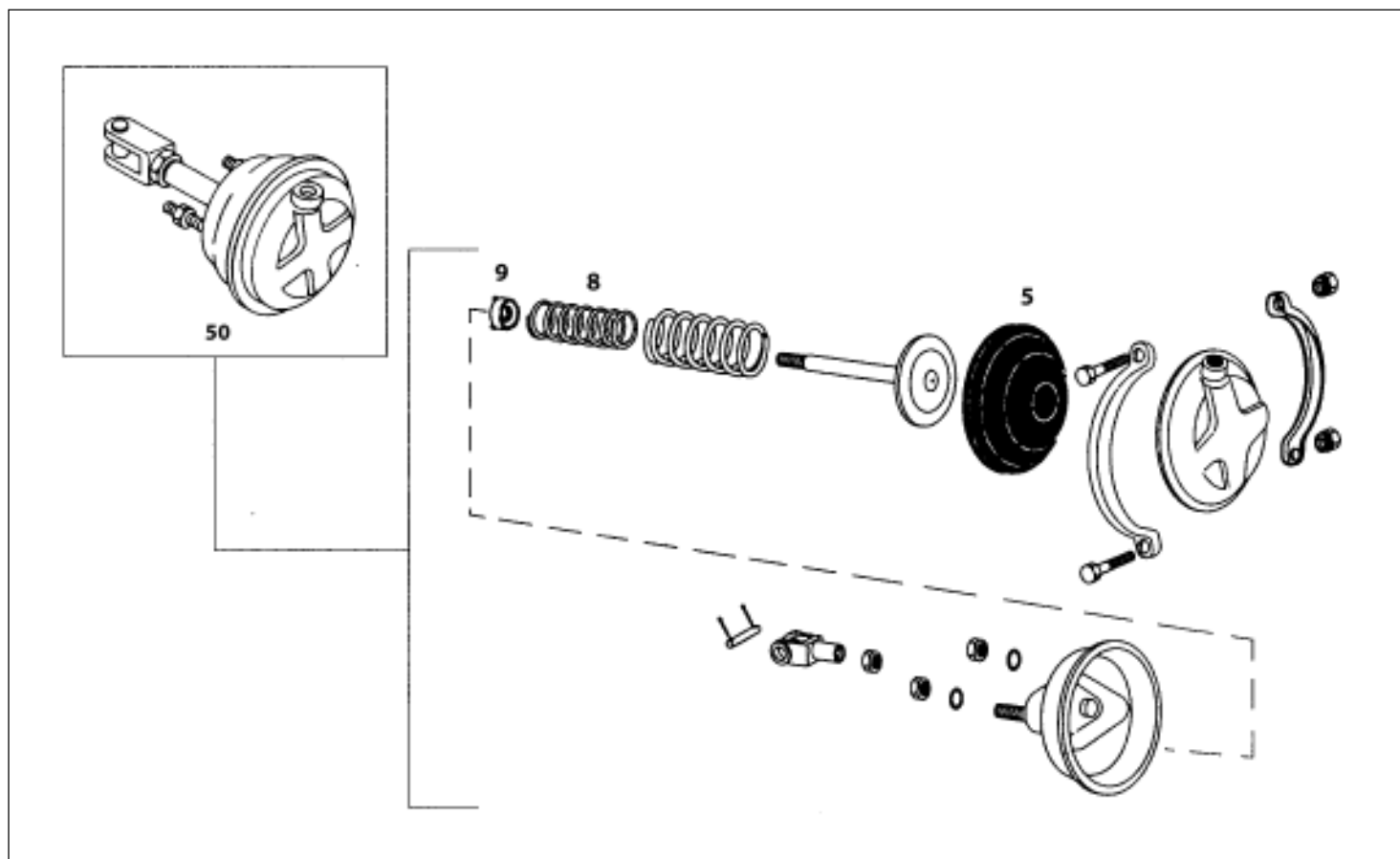


TABLE 42.5
FRONT BRAKE CHAMBER
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		FRONT BRAKE CHAMBER		
50	2753 4210 01 02	Assy. Front Brake Chamber LH	1	replaces 2632 4210 01 07
50	2753 4210 01 01	Assy. Front Brake Chamber RH	1	replaces 2632 4210 01 08
	2573 4310 01 15	Brake Chamber Repair Kit Consists of :	1	
5		Diaphragm	1	
8		Seal Spring	1	
9		Seal Assy	1	

TABLE 42.6

REAR BRAKE ACTUATOR

GROUP 42

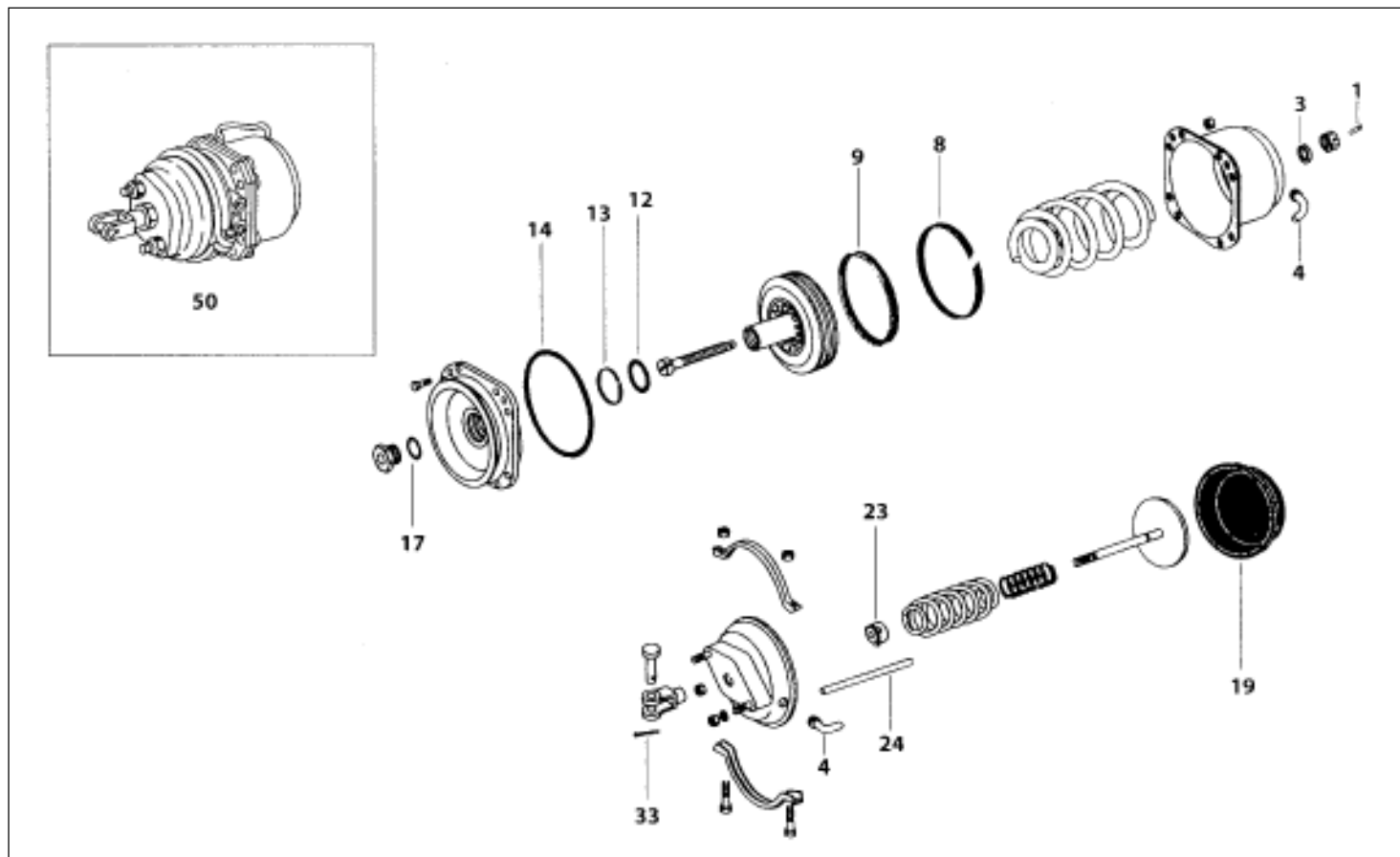


TABLE 42.6
REAR BRAKE ACTUATOR
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		REAR BRAKE ACTUATOR		
50	2632 4230 01 06	Assy. Rear Brake Actuator	2	
	2618 4230 01 32	Repair Kit for Rear Spring Brake Actuator Consisting of :	1	
1		Knurl Pin	1	
3		Sealing Washer	1	
4		Elbow	2	
8		Bearing	1	
9		Seal	1	
13		Bearing	1	
14		Sealing Ring	1	
17		'O' Ring	1	
19		Diaphragm	1	
23		Seal	1	
24		Tube	1	
33		Split Pin	1	
		Grease Sachet	4	

TABLE 42.7

SLACK ADJUSTER (FRONT)

GROUP 42

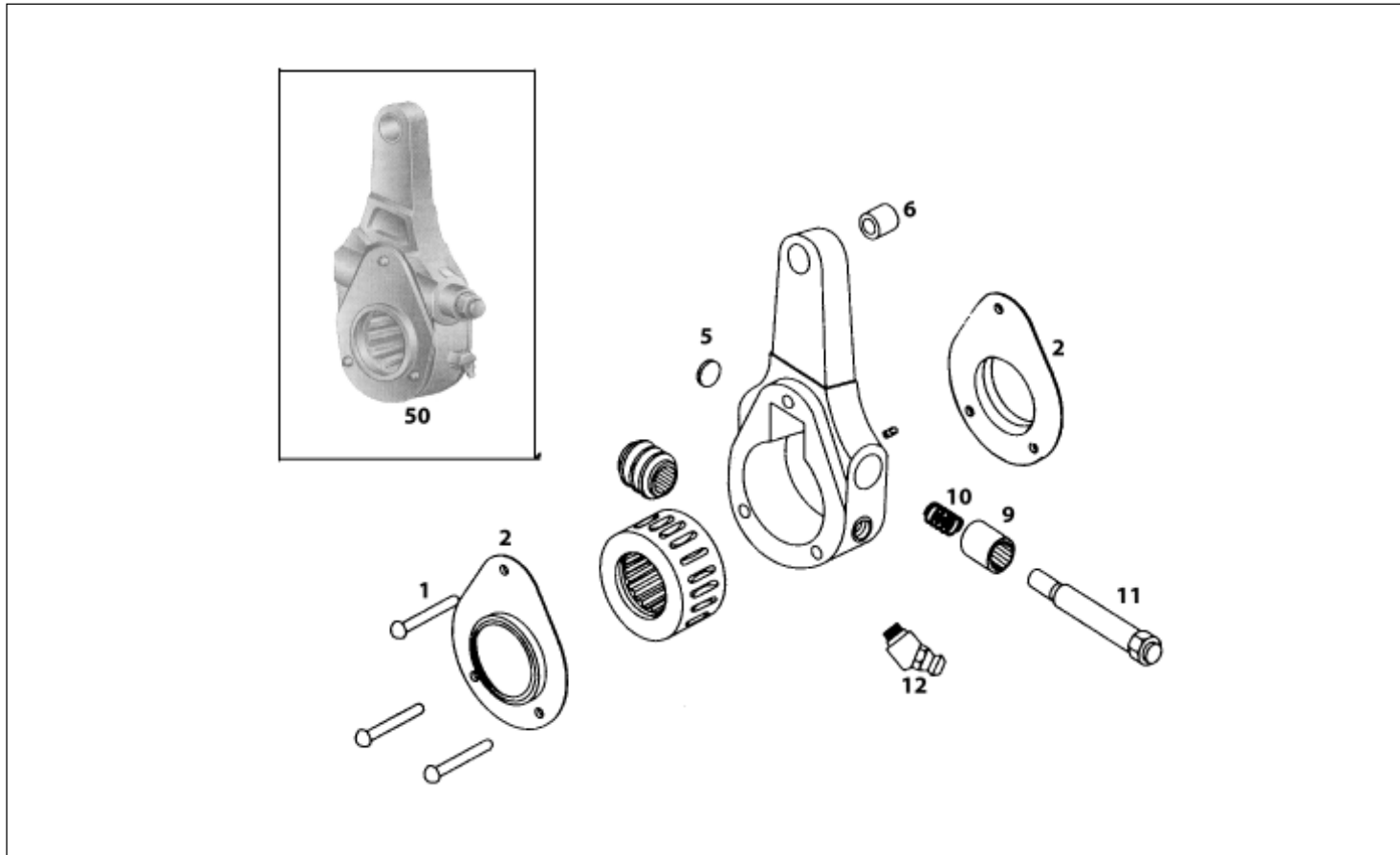


TABLE 42.7
SLACK ADJUSTER (FRONT)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		SLACK ADJUSTER (FRONT)		
50	2573 4210 01 60	Slack Adjuster (Front)	2	
	2641 4231 01 34	Repair Kit, Slack Adjuster (Front) Consists of :	1	
1		Rivet	3	
2		Cover	2	
5		Welch Plug	1	
6		Bush	1	
9		Worm Shaft Lock	1	
10		Worm Shaft Lock Spring	1	
11		Worm Shaft	1	
12		Conical HD. Grease Nipple	1	

TABLE 42.8

SLACK ADJUSTER (REAR)

GROUP 42

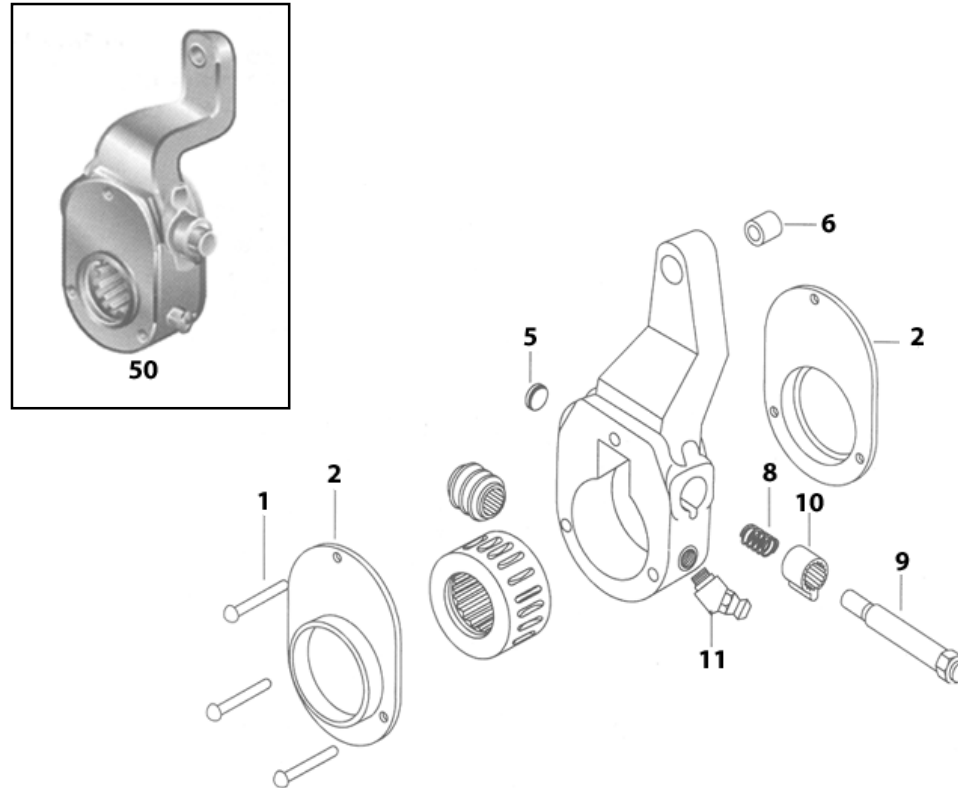


TABLE 42.8
SLACK ADJUSTER (REAR)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		SLACK ADJUSTER (REAR)		
50	2576 4230 01 27	Slack Adjuster LH (Rear)	1	
50	2576 4230 01 28	Slack Adjuster RH (Rear)	1	
	2618 4230 01 33	Repair Kit, Slack Adjuster (Rear) Consists of :	1	
1		Rivet	3	
2		Cover	2	
5		Welch Plug	1	
6		Bush	1	
8		Worm Shaft Lock Spring	1	
9		Worm Shaft	1	
10		Worm Shaft Lock	1	
11		Conical HD. Grease Nipple	1	

TABLE 42.9

SYSTEM PROTECTION VALVE

GROUP 42

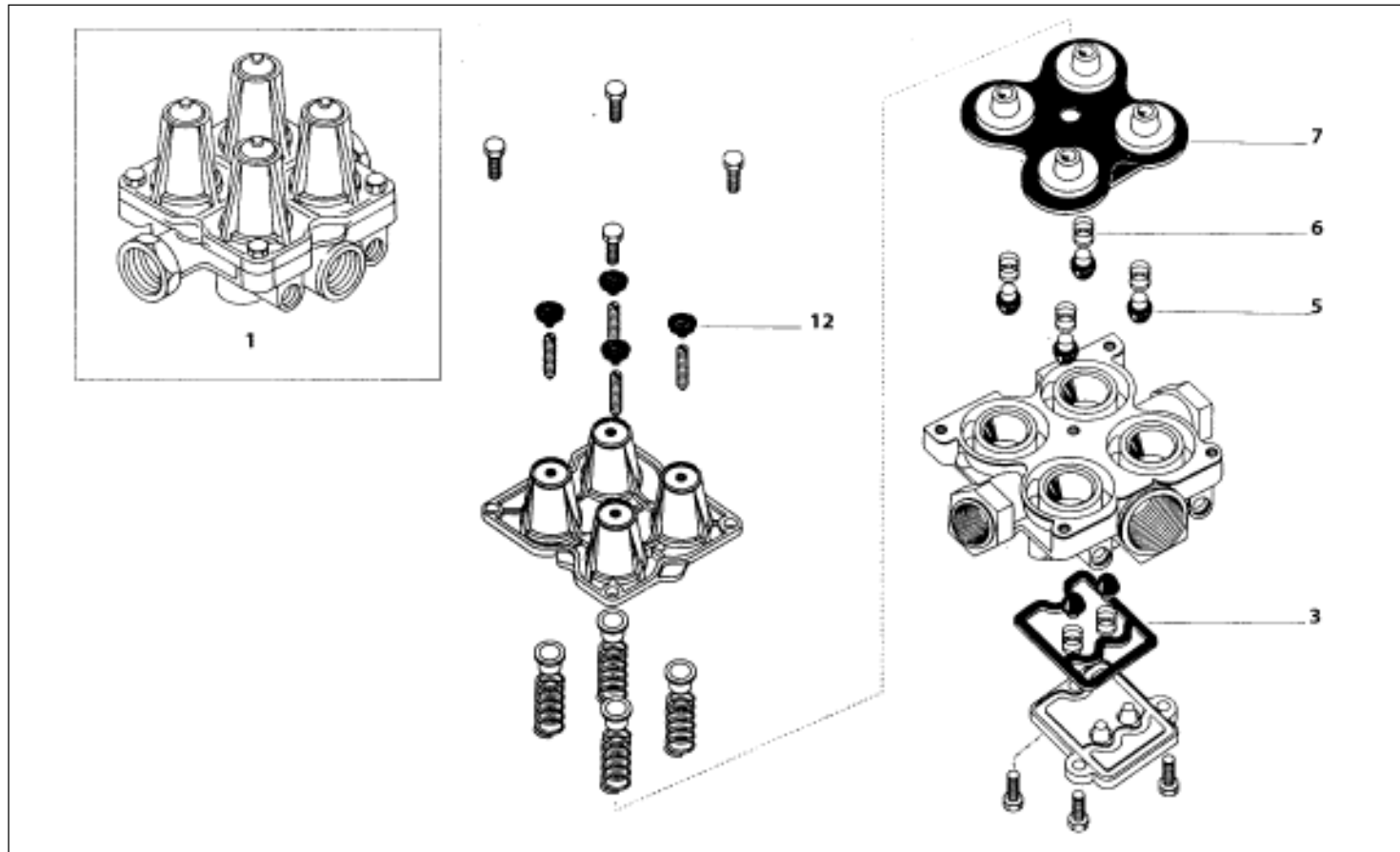


TABLE 42.9
SYSTEM PROTECTION VALVE
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		SYSTEM PROTECTION VALVE		
1	2573 4370 01 57	System Protection Valve	1	
	2573 4370 01 96	Repair Kit, System Protection Valve Consisting of :	1	
3		Gasket	1	
5		Valve	6	
6		Spring	6	
7		Diaphragm	1	
12		Dust Cover	1	
		Grease Sachet	1	

TABLE 42.10

DUAL BRAKE VALVE

GROUP 42

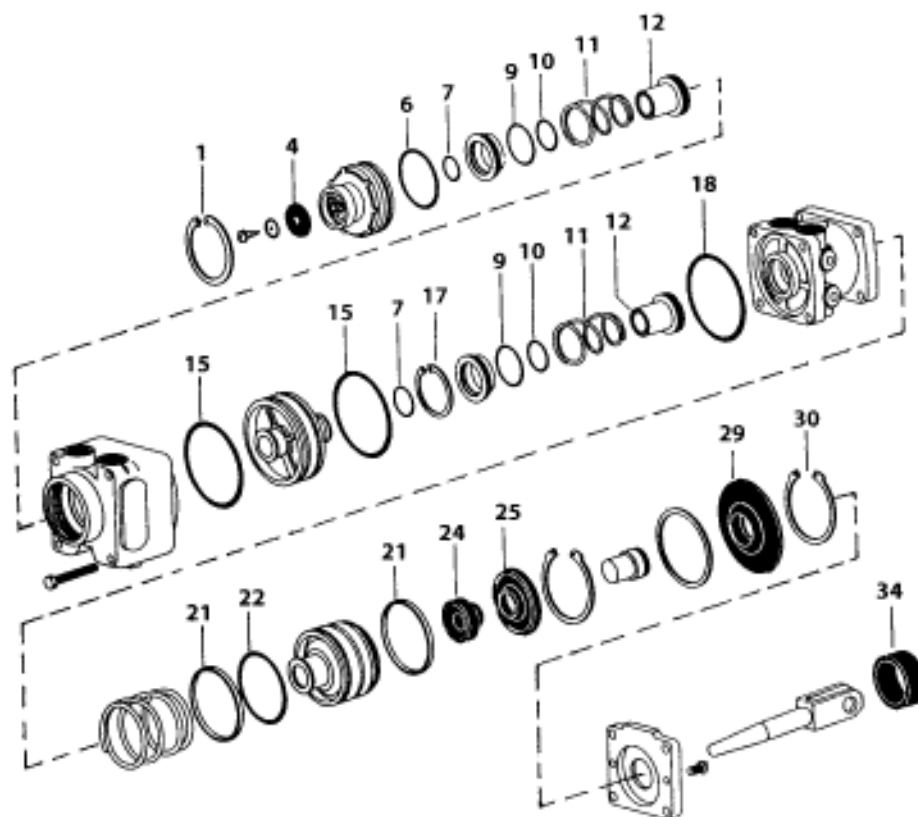
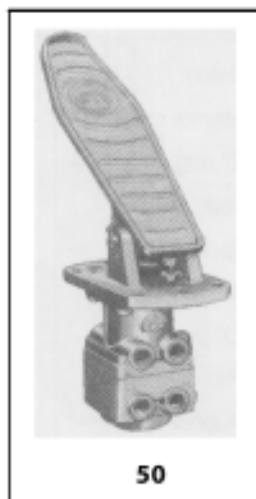


TABLE 42.10
DUAL BRAKE VALVE
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		DUAL BRAKE VALVE		
36	2068 4310 01 01	Dual Brake Valve	1	
	2576 4373 01 34	Repair Kit for Dual Brake Valve w/o Integral Filter Consists of :	1	
1		Circlip	1	
4		Washer	1	
6		Sealing Ring	2	
7		Sealing Ring	2	
9		Sealing Ring	2	
10		Sealing Ring	2	
11		Spring	2	
12		Valve	2	
15		Sealing Ring	2	
17		Circlip	1	
18		Sealing Ring	1	
21		Guide Ring	2	
22		Sealing Ring	1	
24		Rubber Spring	1	
25		Spring Seat	1	

TABLE 42.10

DUAL BRAKE VALVE

GROUP 42

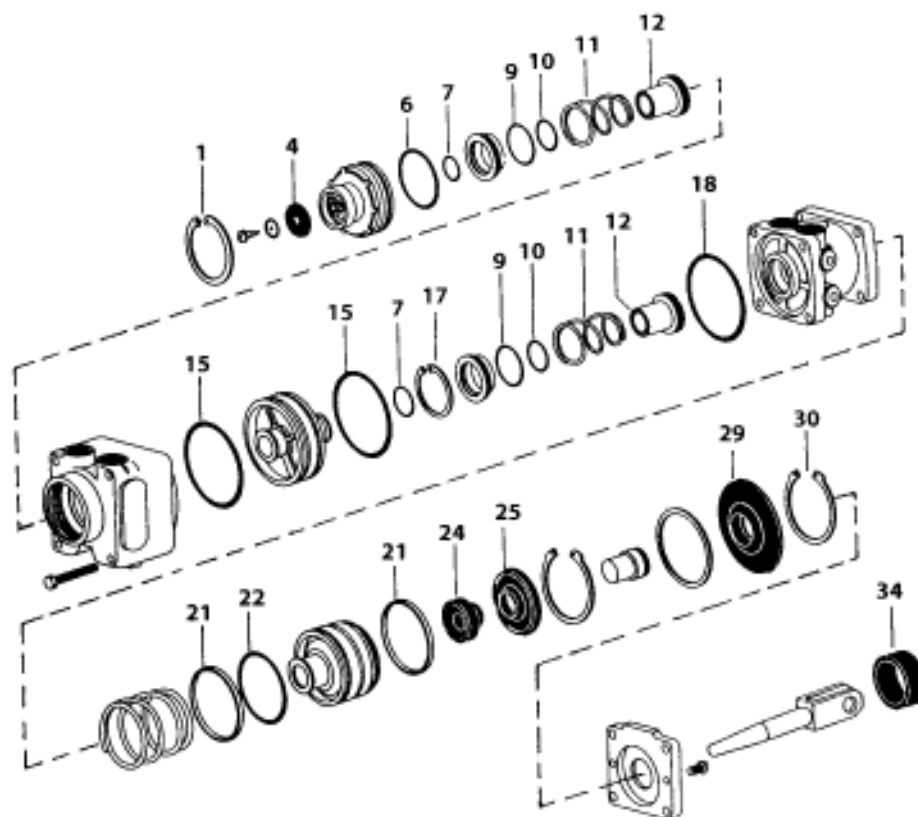
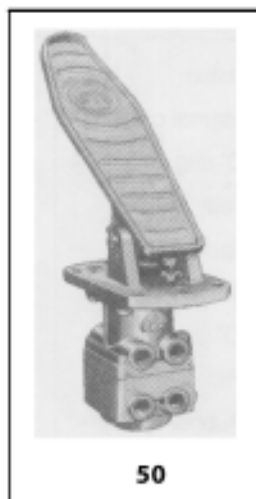


TABLE 42.10
DUAL BRAKE VALVE
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
29		Circlip	1	
		Boot	1	
30		Circlip	1	
		Split Pin	4	
34		Boot	1	
		Grease Sachet	2	

TABLE 42.11

GRADUATED HAND BRAKE VALVE

GROUP 42

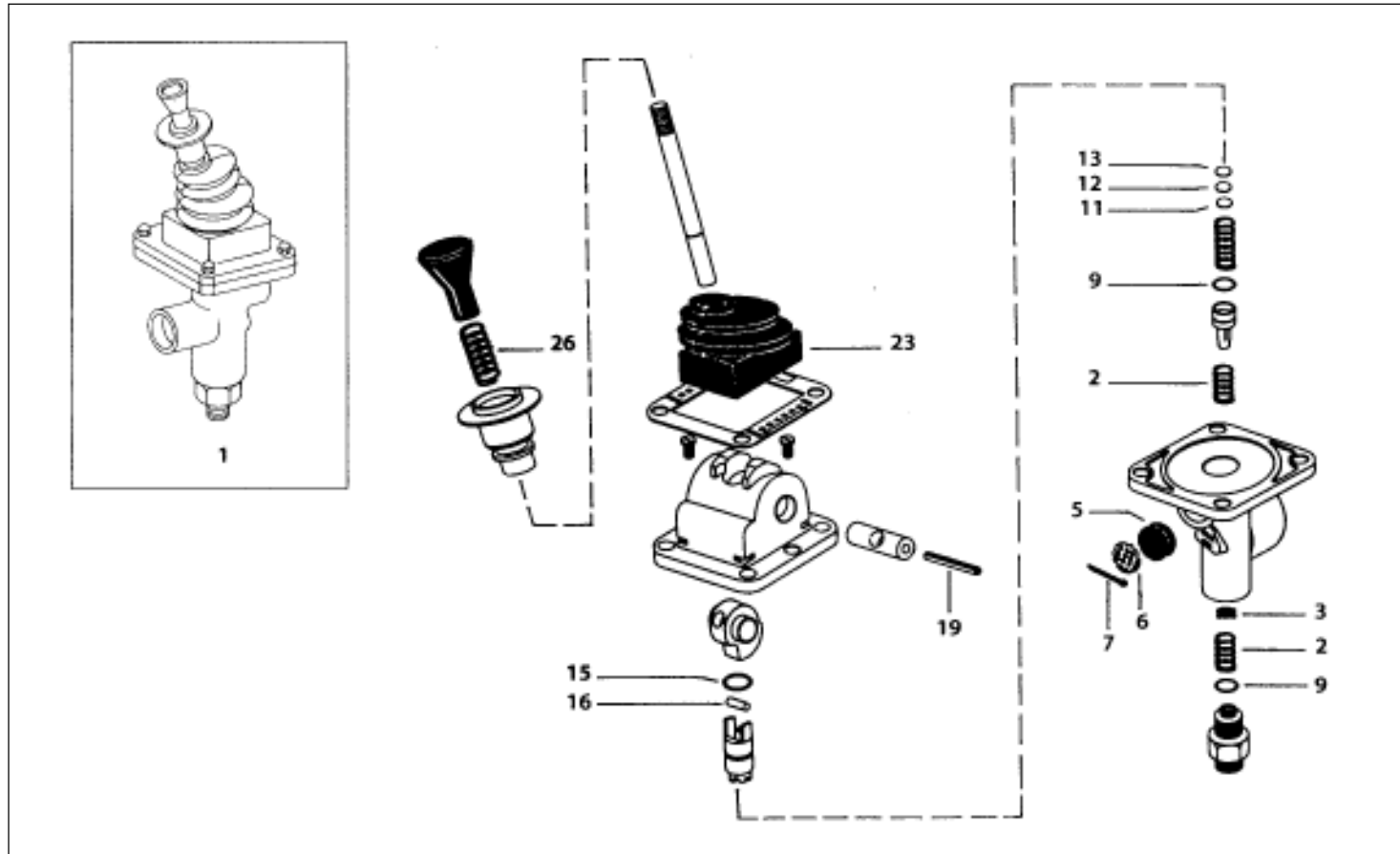


TABLE 42.11
GRADUATED HAND BRAKE VALVE
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		GRADUATED HAND BRAKE VALVE		
1	2573 4370 01 53	Graduated Hand Brake Valve	1	
	2573 4242 00 01	Repair Kit Graduated Hand Brake Valve Consisting of :	1	
3		Valve	1	
23		Gaiter	1	
26		Spring	1	
16		Roller	1	
2		Spring	1	
9		Sealing Ring	1	
15		Sealing Ring	1	
7		Split Pin	1	
19		Tension Pin	1	
5		Filter	1	
6		Strainer Plate	1	
11		Shim	1	
12		Shim	1	
13		Shim	1	
		Grease Sachet	1	

TABLE 42.12

AIR DRYER WITH TYRE INFLATOR

GROUP 42

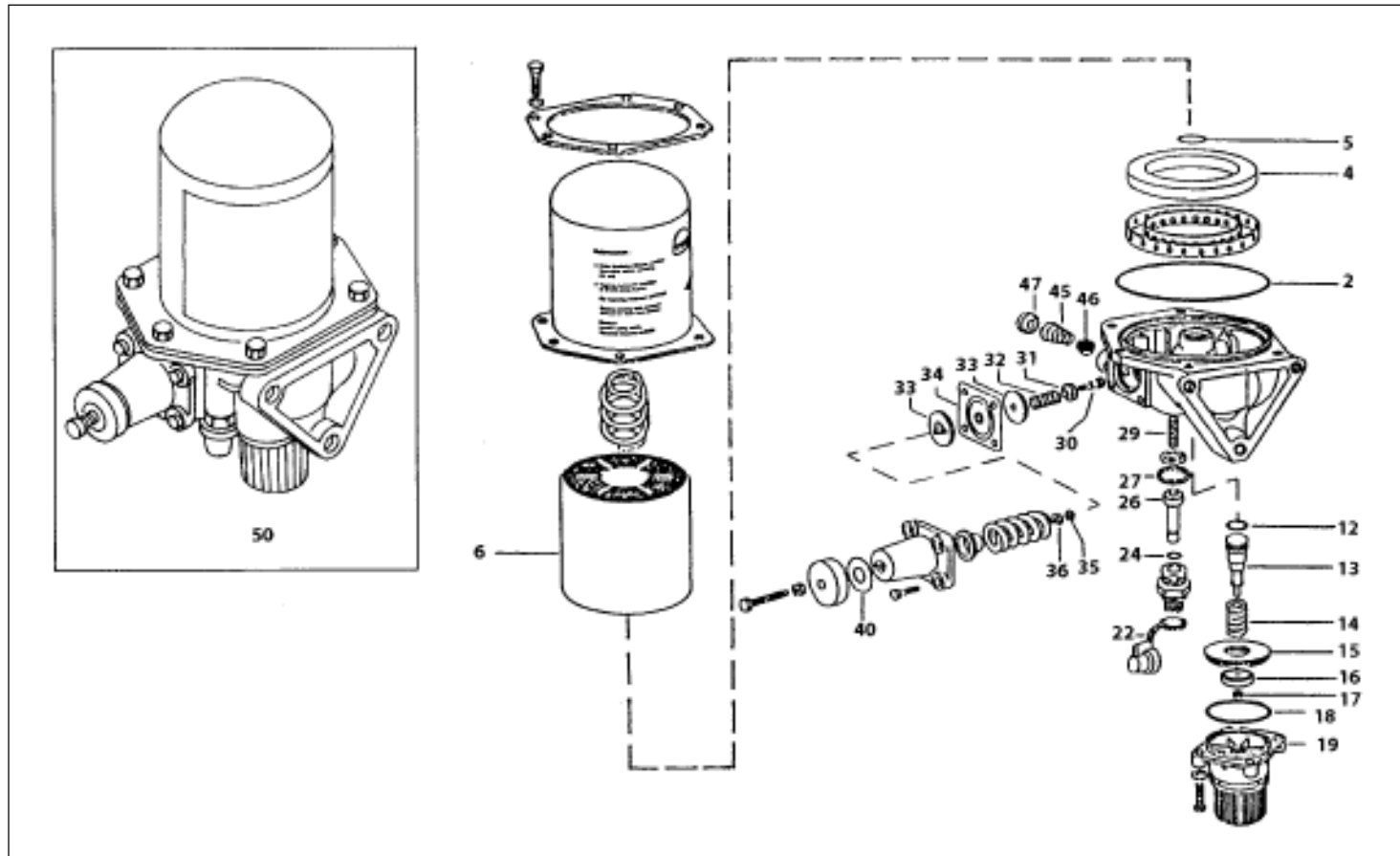


TABLE 42.12
AIR DRYER WITH TYRE INFLATOR
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		AIR DRYER WITH TYRE INFLATOR		
50	2641 4370 01 05	Air Dryer with Unloader Valve	1	
	2641 4370 01 12	Plunger Assy. Consists of :	1	
13		Unloader Plunger	1	
14		Compression Spring	1	
15		Valve Seat	1	
16		Valve	1	
17		Hex. Nyloc Nut	1	
	2641 4370 01 13	Diaphragm Assy. Consists of :	1	
30		Governor Plunger	1	
31		Valve	1	
32		Spring	1	
33		Follower	2	
34		Diaphragm	1	
35		Spring Washer	1	
36		Hex. Nut	1	
	2641 4370 01 23	Repair Kit (Major), Air Dryer Consists of :	1	
2		Sealing Ring	1	

TABLE 42.12

AIR DRYER WITH TYRE INFLATOR

GROUP 42

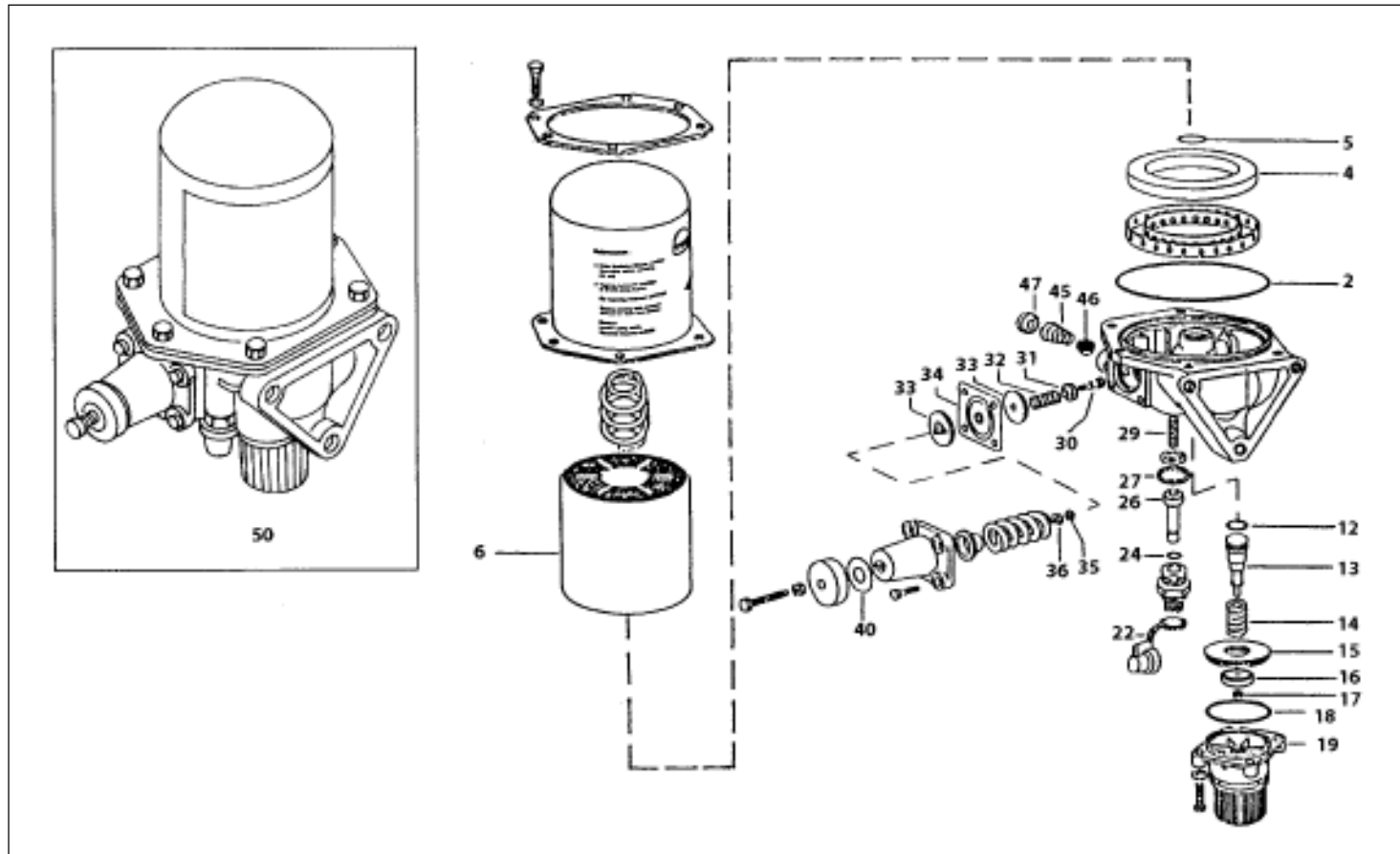


TABLE 42.12
AIR DRYER WITH TYRE INFLATOR
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
4		Filter	1	
5		Sealing Ring	1	
6		Desiccant Cartridge	1	
12		Sealing Ring	1	
16		Valve	1	
17		Hex. Nyloc Nut	1	
18		Sealing Ring	1	
19		Silencer	1	
22		Dust Cap	1	
24		Sealing Ring	1	
26		Valve	1	
27		Sealing Washer	1	
29		Sealing Washer	1	
31		Valve	1	
34		Diaphragm	1	
40		Exhaust Flap	1	
45		Conical Spring	1	
46		Non Return Valve	1	

TABLE 42.12

AIR DRYER WITH TYRE INFLATOR

GROUP 42

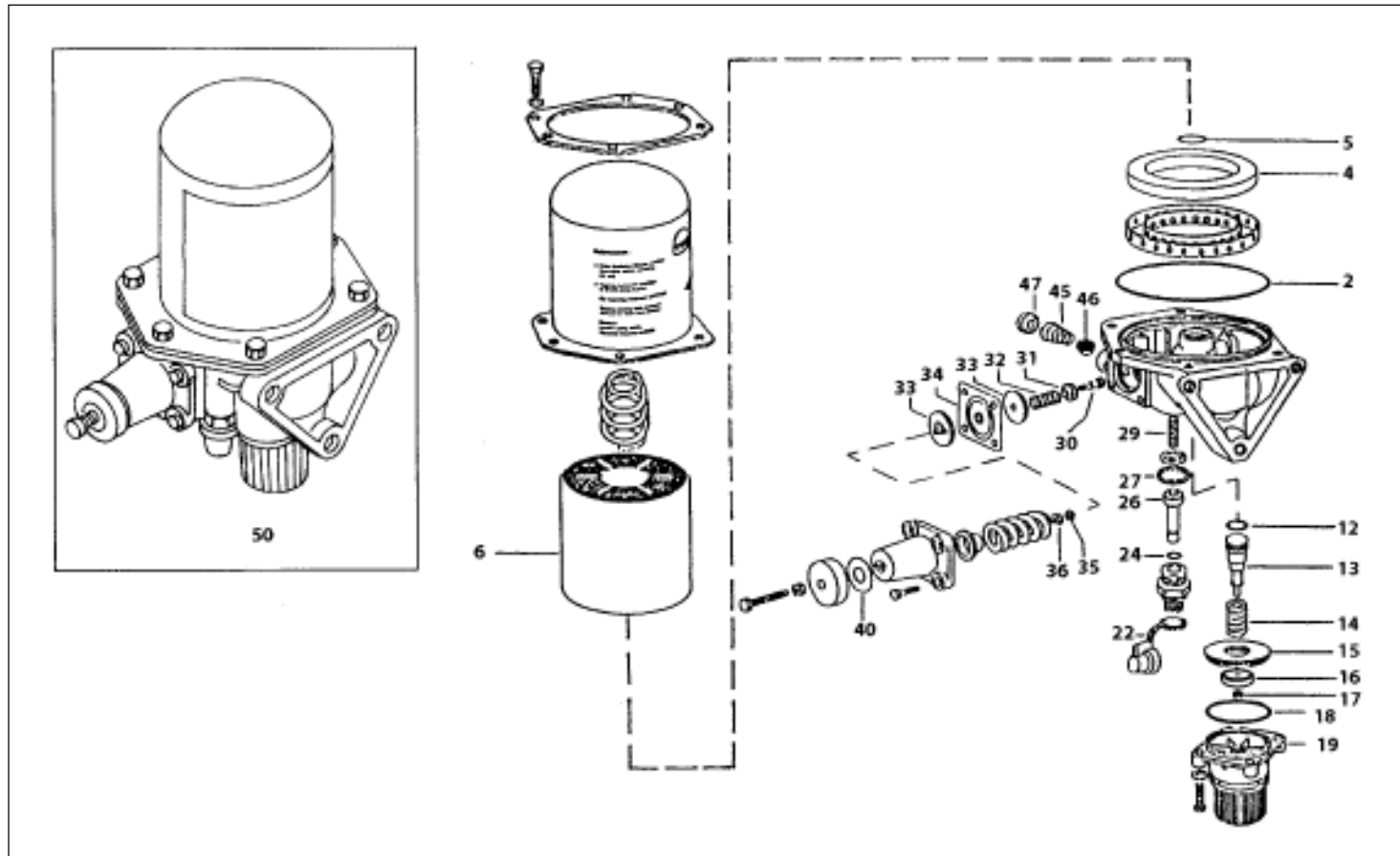


TABLE 42.12
AIR DRYER WITH TYRE INFLATOR
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
47	2641 4370 01 24	Valve Stop and Spring Retainer	1	
		Silicon Grease Sachet	2	
		Repair Kit (Minor), Air Dryer Consists of :	1	
2		Sealing Ring	1	
5		Sealing Ring	1	
12		Sealing Ring	1	
16		Valve	1	
17		Hex. Nyloc Nut	1	
18		Sealing Ring	1	
22		Dust Cap	1	
24		Sealing Ring	1	
26		Valve	1	
27		Sealing Washer	1	
31		Valve	1	
34		Diaphragm	1	
40		Exhaust Flap	1	
46		Non Return Valve	1	
		Silicon Grease Sachet	2	

TABLE 42.13

AIR TANK

GROUP 42

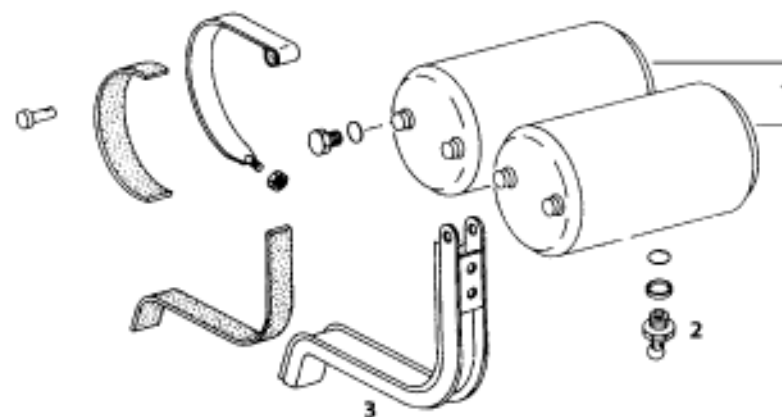


TABLE 42.13
AIR TANK
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		AIRTANK		
1	2573 4230 01 44	Assy. Air Tank	2	
	2576 4350 92 01	Thrust Ring	4	
	1705 050117 5	'O' Ring	4	
2	2576 4379 01 59	Water Drain Valve	2	
3	2573 4320 01 23	Bracket Air Tank Mounting	2	
3	2573 4320 01 24	Bracket Air Tank Mounting	2	

TABLE 42.14

QUICK RELEASE VALVE

GROUP 42

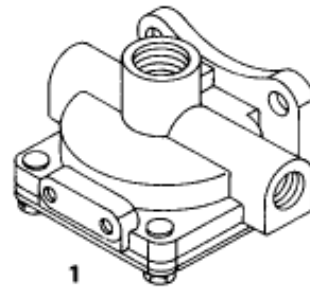


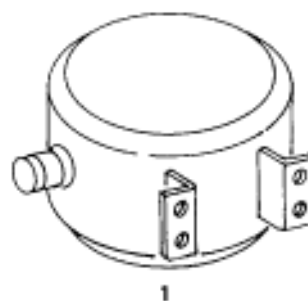
TABLE 42.14
QUICK RELEASE VALVE
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
1		QUICK RELEASE VALVE		
	2632 4291 01 65	Assy. Quick Release Valve	1	
	2632 4291 01 89	Repair Kit, Quick Release Valve Consists of :	1	
		Diaphragm	1	
		Sealing Ring	1	

TABLE 42.15

PURGETANK

GROUP 42



1

TABLE 42.15
PURGETANK
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
1	2768 4370 01 03	PURGETANK Purge Tank	1	

TABLE 42.16

RELAY VALVE

GROUP 42

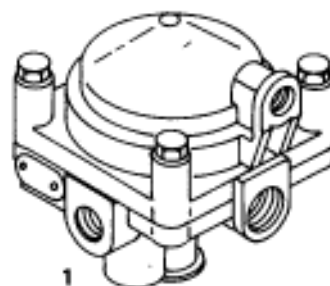


TABLE 42.16
RELAY VALVE
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
1		RELAY VALVE		
	2782 4210 01 01	Assy. Relay Valve	2	
	2782 4210 71 01	Bracket (Relay Valve Mounting)	2	
	2782 4370 01 06	Repair Kit, Relay Valve	1	
		Sealing Ring	1	
		Sealing Ring	1	
		Sealing Ring	1	
		Sealing Ring	1	
		Valve Spring	1	
		Valve	1	
		Valve Body	1	
		Exhaust Flap	1	
		Grease Sachet	1	

TABLE 42.17

DRYING AND DISTRIBUTION UNIT

GROUP 42

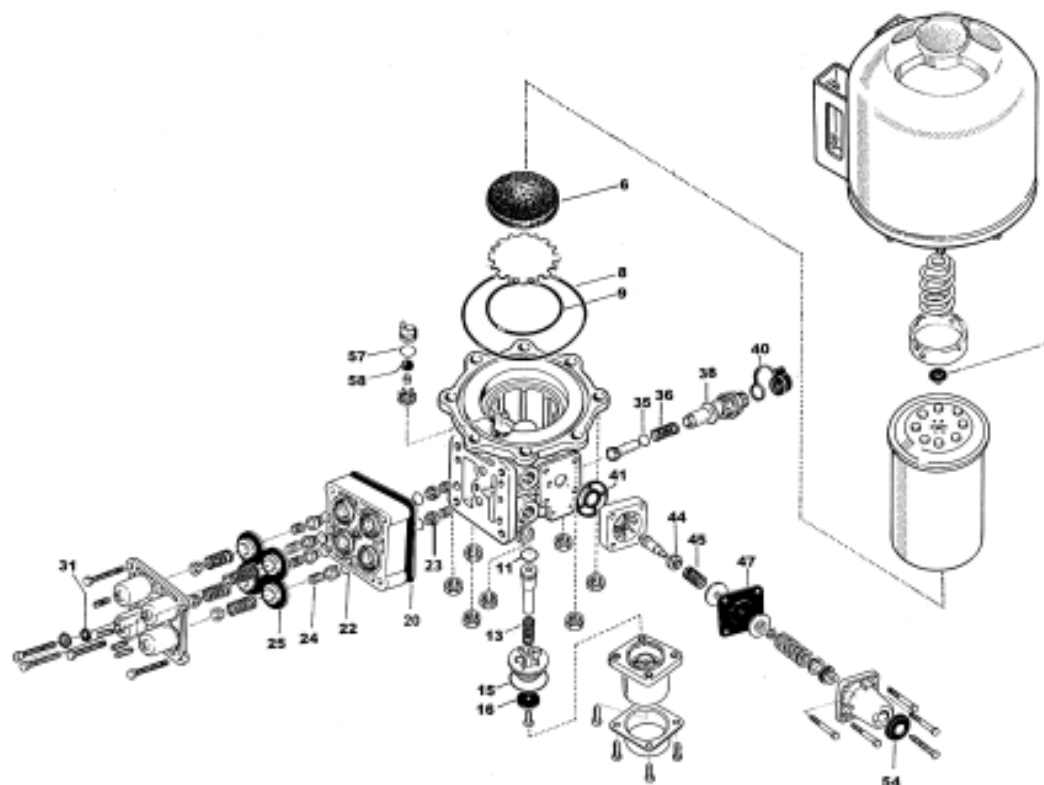
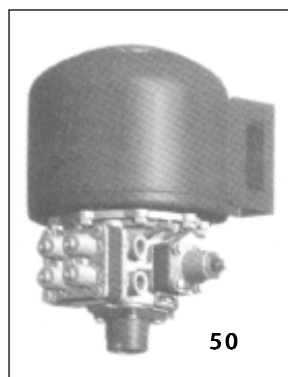


TABLE 42.17
DRYING AND DISTRIBUTION UNIT
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		DRYING AND DISTRIBUTION UNIT		
50	2782 4370 01 63	Drying and Distribution Unit	1	
	2641 4370 01 27	Repair Kit, Drying and Distribution Unit, Consisting of :	1	
4		Purge Valve	1	
6		Filter	1	
8		Sealing Ring	1	
9		Sealing Ring	1	
11		'O' Ring	1	
13		Spring	1	
15		'O' Ring	1	
16		Spherical Valve	1	
20		Gasket, QSPV	1	
22		'O' Ring	6	
23		Valve	6	
24		Spring, Sys. Prot. Valve	7	
25		Diaphragm, Sys. Prot. Valve	1	
31		Lip Seal	1	
35		'O' Ring	1	

TABLE 42.17

DRYING AND DISTRIBUTION UNIT

GROUP 42

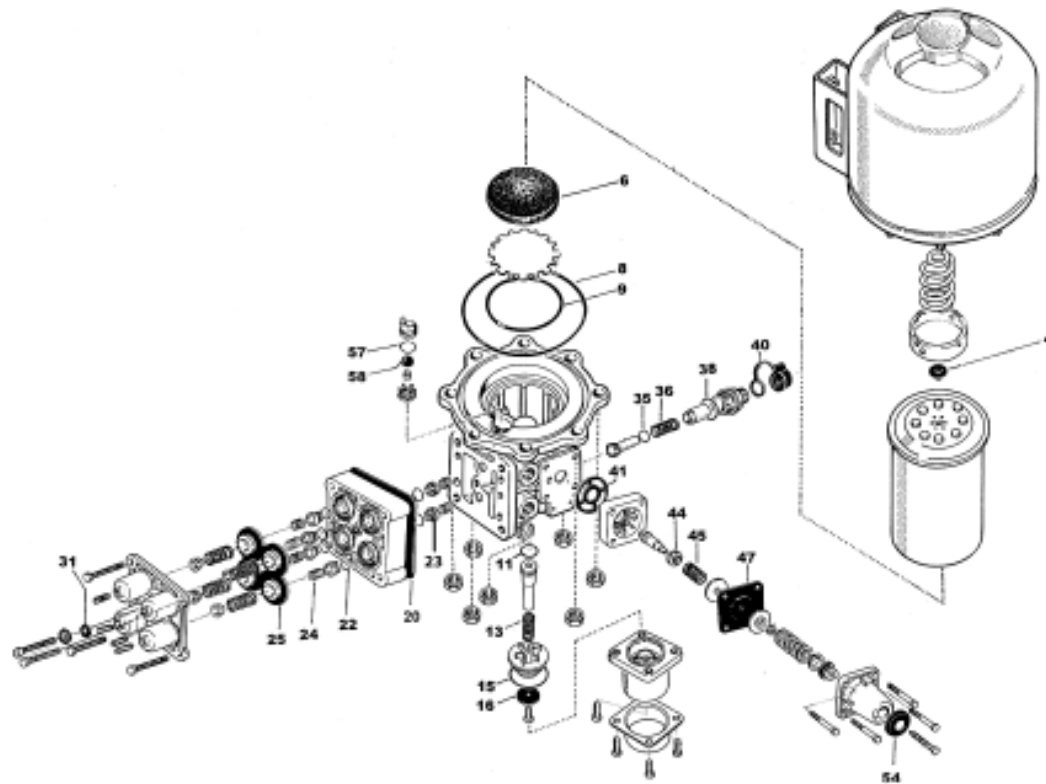
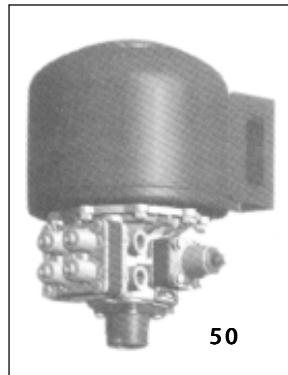


TABLE 42.17
DRYING AND DISTRIBUTION UNIT
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
36		Spring	1	
38		'O' Ring	1	
40		Cap	1	
41		Gasket, Unloader Valve	1	
44		Bonded Valve	1	
45		Spring, Unloader Valve	1	
47		Diaphragm, Unloader Valve	1	
54		Cap	1	
57		'O' Ring	1	
58		Spherical Valve	1	
		Grease Sachet	2	

TABLE 42.18

AIR BRAKE LINES WITHOUT RELAY (OLD)

GROUP 42

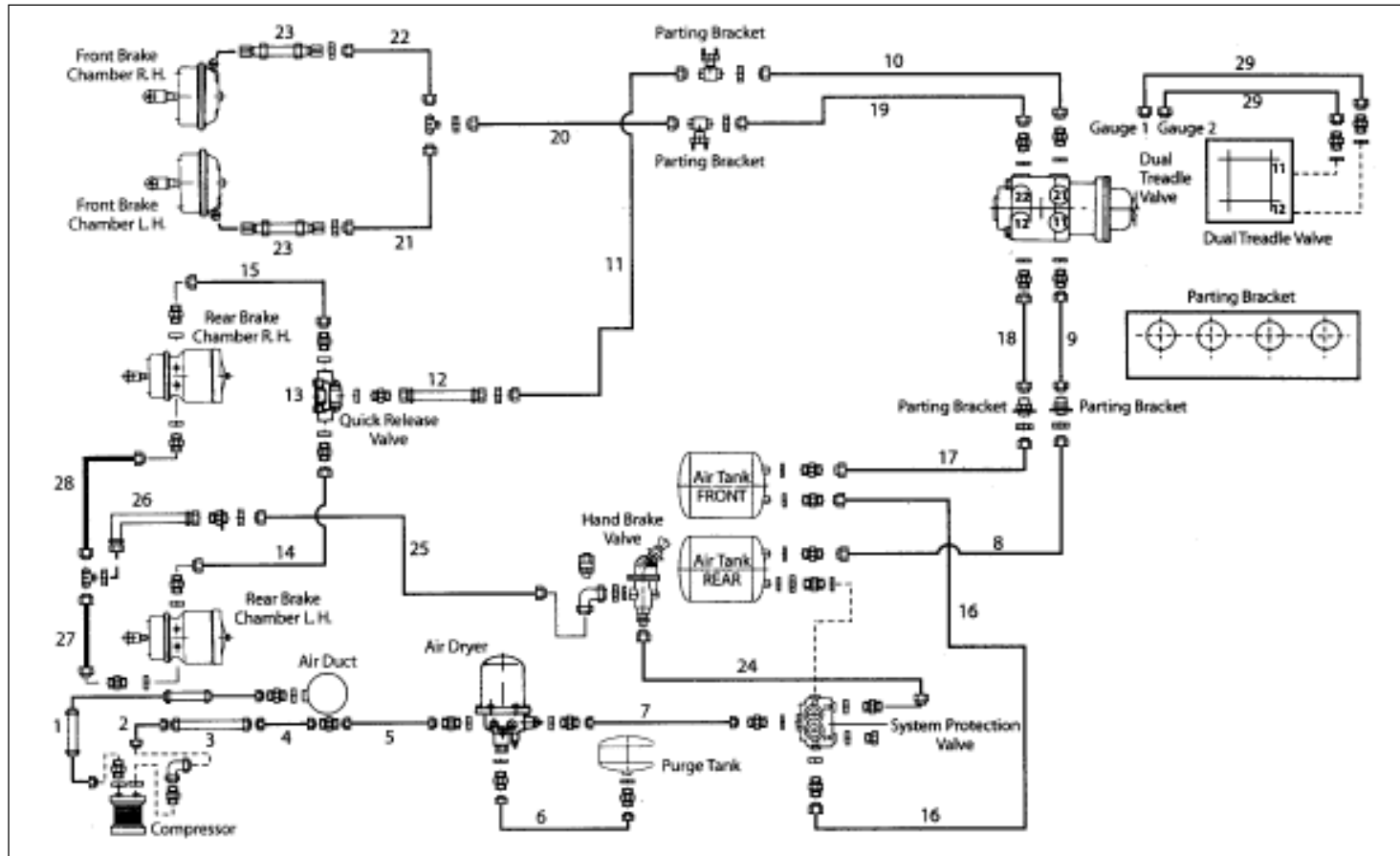


TABLE 42.18
AIR BRAKE LINES WITHOUT RELAY (OLD)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		AIR BRAKE LINES WITHOUR RELAY (OLD)		All dimensions in mm
	2163 4290 01 03	Assy. Nylon Tube Set (Vehicle)	1	W/O Relay
	2073 4290 01 78	Assy. Nylon Tube Set (Cowl)	1	W/O Relay
	2163 4290 01 13	Assy. Nylon Tube Set (Chassis)	1	W/O Relay
		Air Compressor Inlet		
1	2073 4290 01 40	Assy Metal tube With Crimped Rubber Hose	1	
		Air Compressor delivery to Air Dryer		
2	2163 4290 01 01	Assy Metal tube (1st)	1	15 OD X 1.5 THK X 1255 Long
3	2067 4290 01 54	Assy Rubber Hose	1	500 MM Long
4	2163 4290 01 02	Assy Metal tube (2nd)	1	15 OD X 1.5 THK X 2445 Long
5	2163 4290 01 14	Assy Metal tube (3rd)	1	15 OD X 1.5 THK X 2200 Long
		Air Dryer to Purge tank		
6	2163 4290 01 10	Assy Nylon tube (Air Dryer to Purge tank)	1	6 OD X 1 THK X 1300 Long
		Air Dryer to System Protection Valve		
7	2163 4290 01 04	Assy Nylon tube (Air Dryer to System Protection Valve Port 1)	1	15 OD X 1.5 THK X 1350 Long
		Rear Brake Circuit		
8	2163 4290 01 11	Assy Nylon tube (Rear Air tank Inner to Parting Bracket)	1	12 OD X 1.5 THK X 4600 Long
9	2070 4290 01 07	Assy Nylon tube (Parting Bracket to Dual Treadle Valve Port 11)	1	12 OD X 1.5 THK X 850 Long

TABLE 42.18

AIR BRAKE LINES WITHOUT RELAY (OLD)

GROUP 42

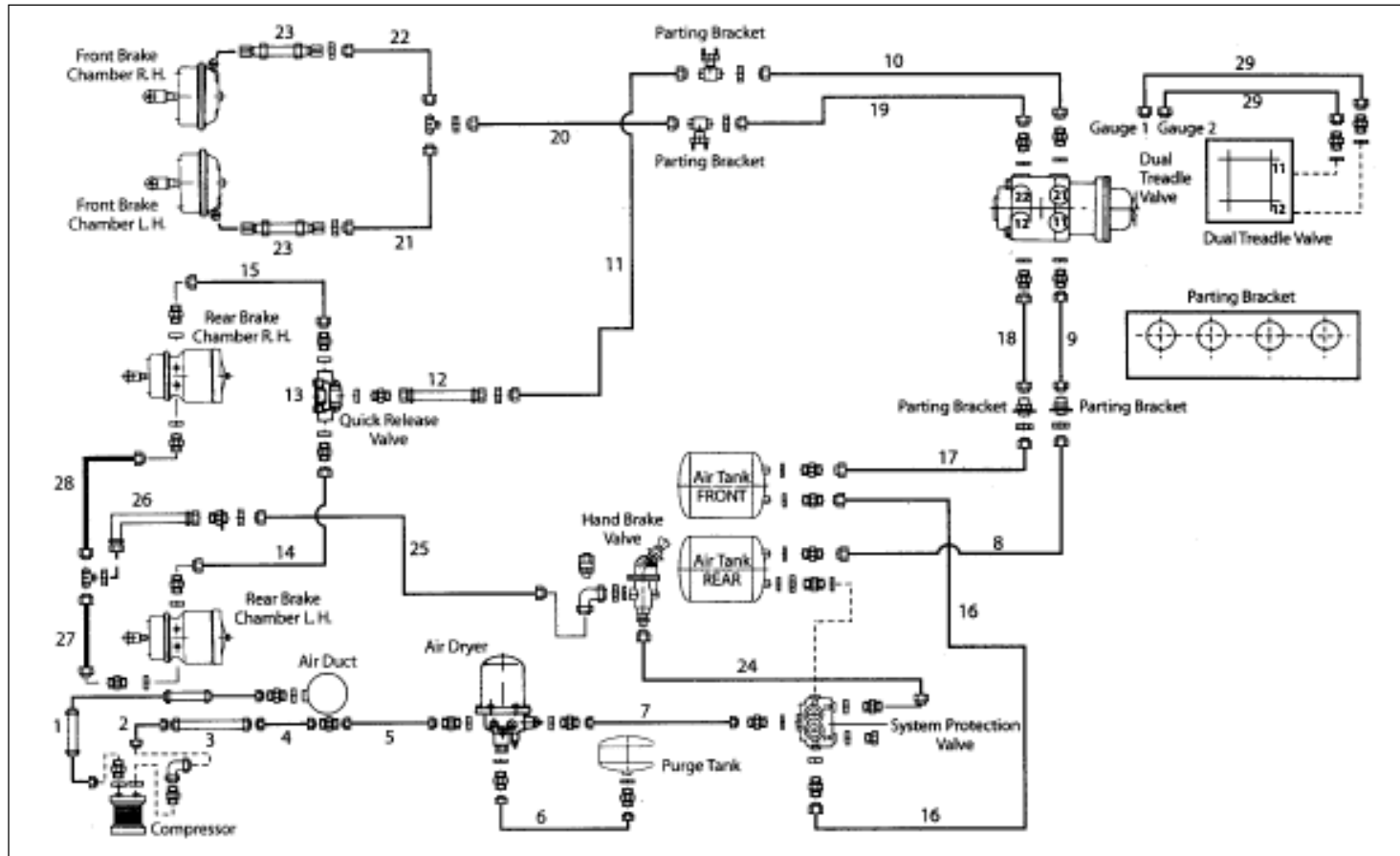


TABLE 42.18
AIR BRAKE LINES WITHOUT RELAY (OLD)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
10	2070 4290 01 08	Assy Nylon tube (Dual Treadle Valve Port 21 to Parting Bracket)	1	12 OD X 1.5 THK X 775 Long
11	2163 4290 01 12	Assy Nylon tube (Parting Bracket to Assy. Rubber Hose)	1	12 OD X 1.5 THK X 8100 Long
12	2096 4290 01 61	Assy. Crimped Rubber Hose	1	
13	2632 4291 01 65	Quick Release Valve	1	
14	2077 4291 01 70	Assy Nylon tube (Quick Release Valve to Rear Brake Chamber LH)	1	12 OD X 1.5 THK X 500 Long
15	2077 4291 01 71	Assy Nylon tube (Quick Release Valve to Rear Brake Chamber RH)	1	12 OD X 1.5 THK X 580 Long
		Front Brake Circuit		
16	2163 4290 01 05	Assy Nylon tube (System Protection Valve Port 22 to Front Air Tank Outer)	1	12 OD X 1.5 THK X 1500 Long
17	2163 4290 01 06	Assy Nylon tube (Front Air Tank Outer to Parting Bracket)	1	12 OD X 1.5 THK X 3150 Long
18	2070 4290 01 12	Assy Nylon tube (Parting Bracket to Dual Treadle Valve Port 12)	1	12 OD X 1.5 THK X 825 Long
19	2070 4290 01 13	Assy Nylon tube (Dual Treadle Valve Port 22 to Parting Bracket)	1	12 OD X 1.5 THK X 800 Long
20	2163 4290 01 07	Assy Nylon Tube (Parting Bracket to Tee Connector)	1	12 OD X 1 THK X 1850 Long
21	2163 4290 01 08	Assy Nylon tube (Tee Conn. to Rubber Hose for Front Brake Cham. LH)	1	12 OD X 1.5 THK X 5100 Long
22	2163 4290 01 09	Assy Nylon tube (Tee Conn. to Rubber Hose for Front Brake Cham. RH)	1	12 OD X 1.5 THK X 500 Long
23	2618 4290 01 70	Assy 3/8 Inch Rubber Hose (at Front Brake Chamber LH/RH)	2	
		Parking Brake Circuit		
24	2163 4270 01 01	Assy Nylon Tube (System Protection Valve Port 23 to	1	6 OD X 1 THK X 5500 Long

TABLE 42.18

AIR BRAKE LINES WITHOUT RELAY (OLD)

GROUP 42

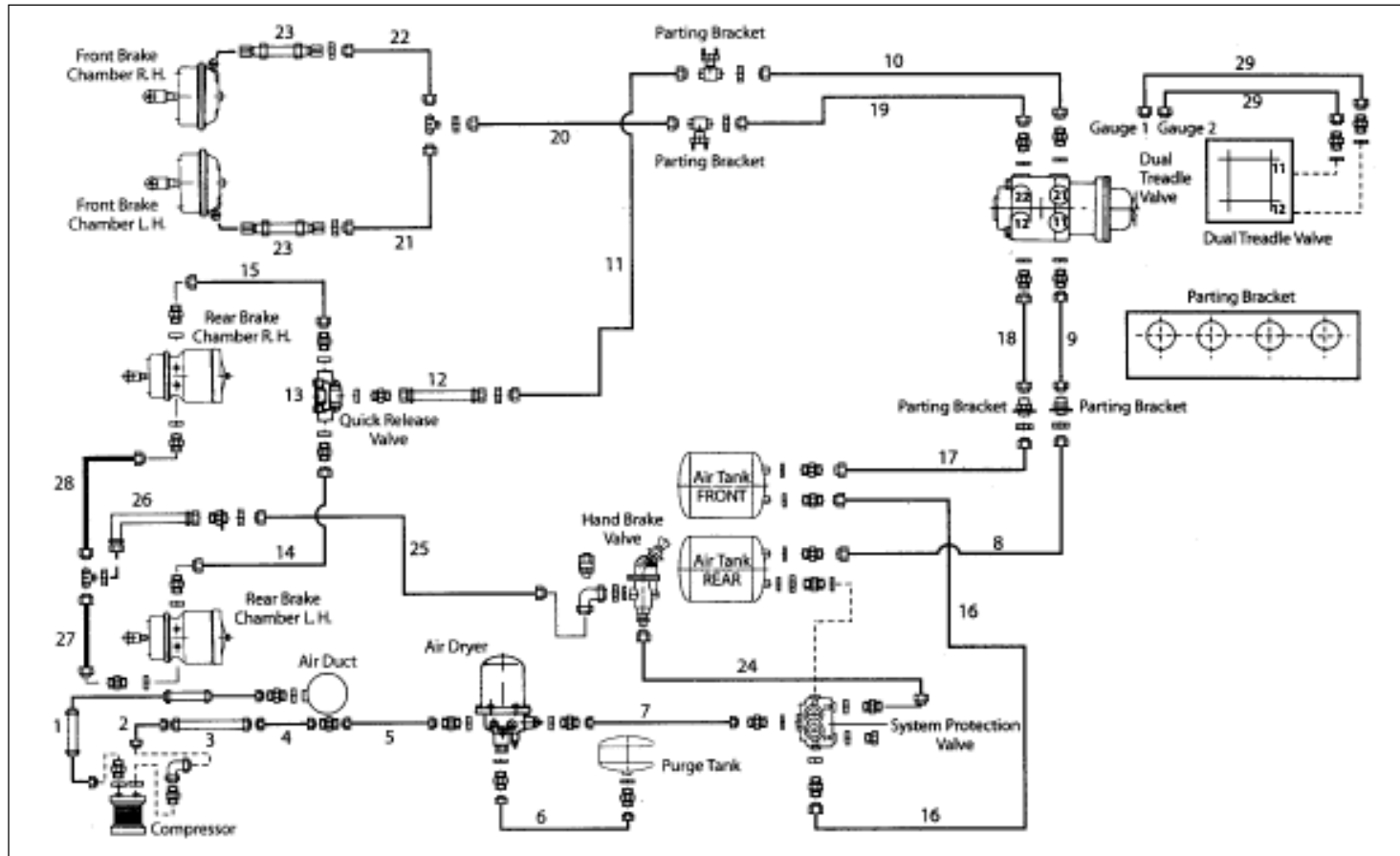


TABLE 42.18
AIR BRAKE LINES WITHOUT RELAY (OLD)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
25	2163 4270 01 02	Hand Brake Valve) Assy Nylon Tube (Hand Brake Valve to Rubber Hose for Parking Brake)	1	12 OD X 1.5 THK X 8800 Long
26	2096 4290 01 61	Assy Rubber Hose (to Tee Connector for Parking Brake)	1	
27	2077 4290 01 58	Assy Nylon tube (from Tee Connector to Parking Brake Chamber LH)	1	15 MM OD X 500 MM Long
28	2077 4290 01 59	Assy Nylon tube (from Tee Connector to Parking Brake Chamber RH)	1	15 MM OD X 450 MM Long
		Air Pressure Gauge Circuit		
29	2096 4290 01 19	Assy Nylon tube (Dual Treadle Valve to Air Pressure Gauges)	2	6 OD X 1 THK X 1600 Long

TABLE 42.19

AIR BRAKE LINES WITH RELAY (NEW)

GROUP 42

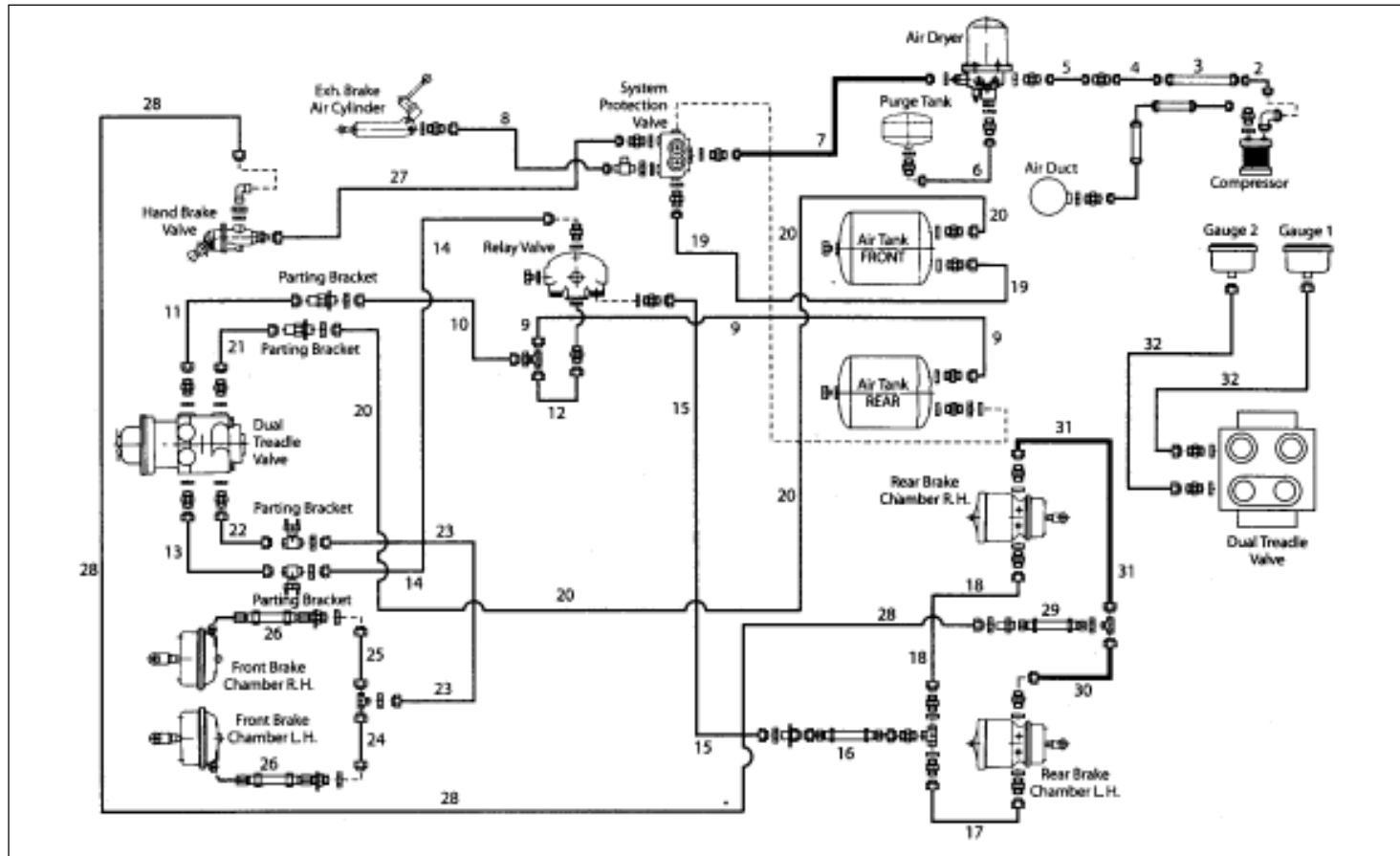


TABLE 42.19
AIR BRAKE LINES WITH RELAY (NEW)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		AIR BRAKE LINES WITH RELAY (NEW)		All dimensions in mm
	2163 4290 01 17	Assy. Nylon Tube Set (Vehicle)	1	With Relay
	2163 4290 01 27	Assy. Nylon Tube Set (Cowl)	1	With Relay
	2163 4290 01 28	Assy. Nylon Tube Set (Chassis)	1	With Relay
		Air Compressor Inlet		
1	2073 4290 01 40	Assy Metal tube With Crimped Rubber Hose Air Compressor delivery to Air Dryer	1	
2	2163 4290 01 01	Assy Metal tube (1st)	1	15 OD X 1.5 THK X 1255 Long
3	2067 4290 01 54	Assy Rubber Hose	1	500 MM LONG
4	2163 4290 01 02	Assy Metal tube (2nd)	1	15 OD X 1.5 THK X 2445 Long
5	2163 4290 01 14	Assy Metal tube (3rd)	1	15 OD X 1.5 THK X 2200 Long
		Air Dryer to Purge tank		
6	2163 4290 01 10	Assy Nylon tube (Air Dryer to Purge tank)	1	6 OD X 1 THK X 1300 Long
		Air Dryer to System Protection Valve		
7	2163 4290 01 04	Assy Nylon tube (Air Dryer to System Protection Valve Port 1)	1	15 OD X 1.5 THK X 1350 Long
		System Protection Valve to Exhaust Brake Cylinder		
8	2163 4290 01 15	Assy Nylon tube (System Protection Valve to Exhaust Brake Cylinder)	1	6 OD X 1 THK X 3800 Long

TABLE 42.19

AIR BRAKE LINES WITH RELAY (NEW)

GROUP 42

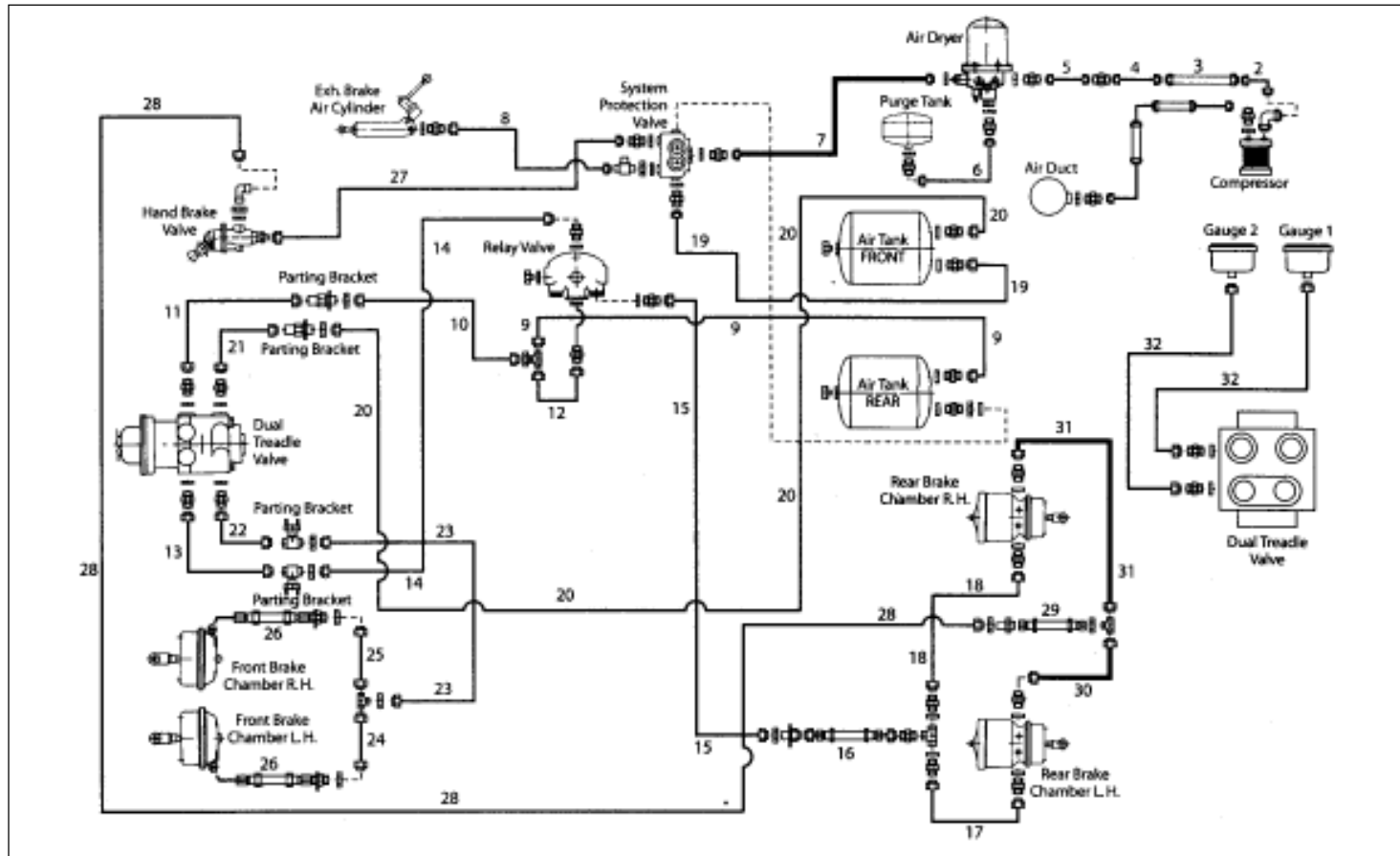


TABLE 42.19
AIR BRAKE LINES WITH RELAY (NEW)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		Rear Brake Circuit		
9	2163 4290 01 18	Assy Nylon tube (Rear Air Tank Inner to Tee Connector)	1	12 OD X 1 THK X 500 Long
10	2163 4290 01 20	Assy Nylon tube (Tee Connector to Parting Bracket)	1	12 OD X 1.5 THK X 4200 Long
11	2070 4290 01 07	Assy Nylon tube (Parting Bracket to Dual Treadle Valve Port 11)	1	12 OD X 1.5 THK X 850 Long
12	2163 4290 01 19	Assy Nylon tube (Tee Connector to Relay Valve)	1	12 OD X 1.5 THK X 1200 Long
13	2163 4290 01 21	Assy Nylon tube (Dual Treadle Valve Port 21 to Parting Bracket)	1	6 OD X 1 THK X 775 Long
14	2163 4290 01 22	Assy Nylon tube (Parting Bracket to Relay Valve)	1	6 OD X 1 THK X 5100 Long
15	2163 4290 01 23	Assy Nylon tube (Relay Valve to Assy Rubber Hose 3/8 Inch)	1	12 OD X 1.5 THK X 3100 Long
16	2096 4290 01 61	Assy Crimped Rubber Hose (to Tee Connector)	1	
17	2077 4291 01 70	Assy Nylon tube (Tee Connector to Rear Brake Chamber LH)	1	12 OD X 1.5 THK X 500 Long
18	2077 4291 01 71	Assy Nylon tube (Tee Connector to Rear Brake Chamber RH)	1	12 OD X 1.5 THK X 580 Long
		Front Brake Circuit		
19	2163 4290 01 05	Assy Nylon tube (System Prot. Valve Port 22 to Front Air Tank Outer)	1	12 OD X 1.5 THK X 1500 Long
20	2163 4290 01 06	Assy Nylon tube (Front Air Tank Outer to Parting Bracket)	1	12 OD X 1.5 THK X 3150 Long
21	2070 4290 01 12	Assy Nylon tube (Parting Bracket to Dual Treadle Valve Port 12)	1	12 OD X 1.5 THK X 825 Long
22	2070 4290 01 13	Assy Nylon tube (Dual Treadle Valve Port 22 to Parting Bracket)	1	12 OD X 1.5 THK X 800 Long
23	2163 4290 01 24	Assy Nylon tube (Parting Bracket to Tee Connector)	1	12 OD X 1.5 THK X 2125 Long
24	2163 4290 01 25	Assy Nylon tube (Tee Conn. to Rubber Hose for Front Brake Cham. LH)	1	12 OD X 1.5 THK X 4200 Long

TABLE 42.19

AIR BRAKE LINES WITH RELAY (NEW)

GROUP 42

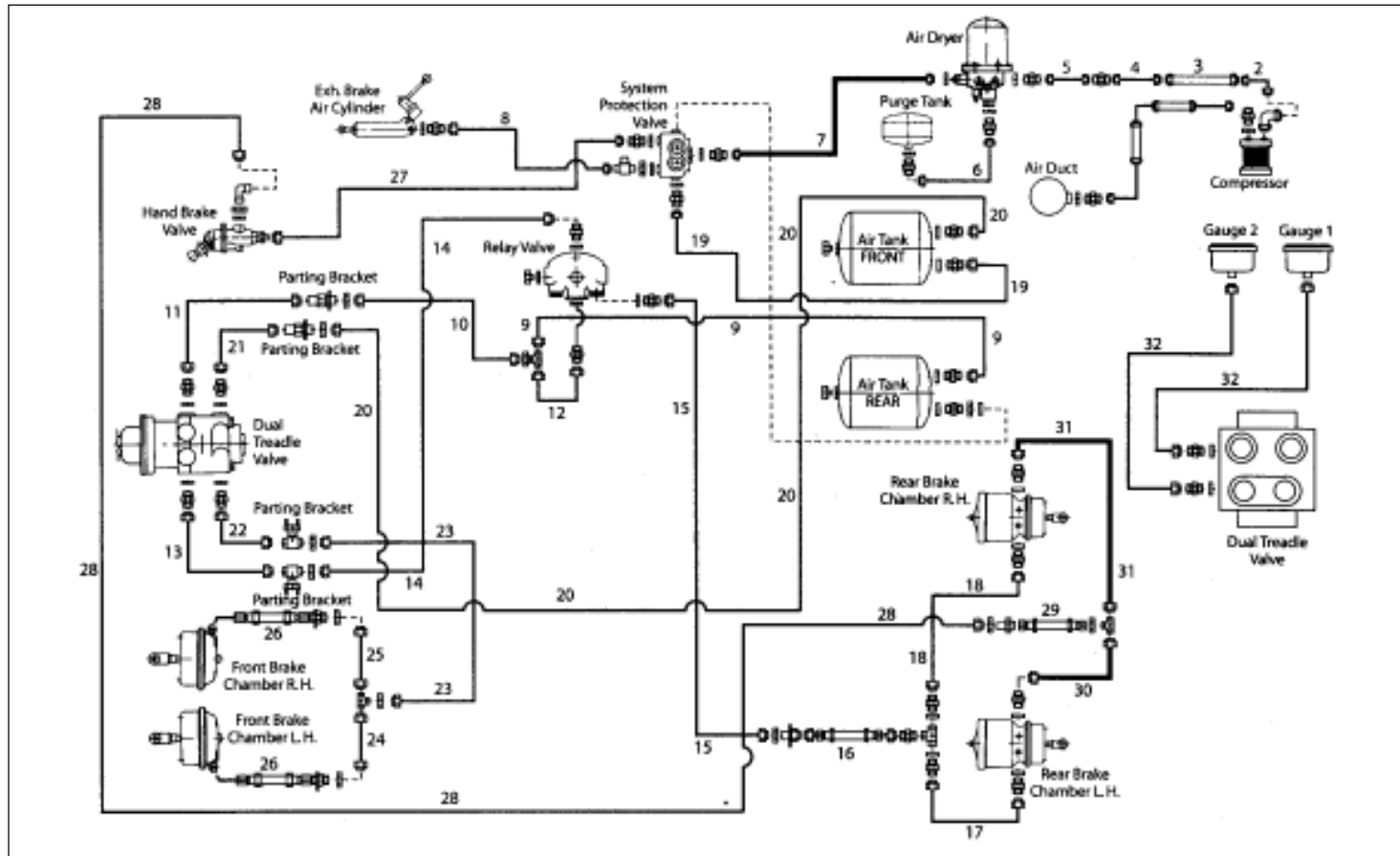


TABLE 42.19
AIR BRAKE LINES WITH RELAY (NEW)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
25	2163 4290 01 26	Assy Nylon tube (Tee Conn. to Rubber Hose for Front Brake Cham. RH)	1	12 OD X 1.5 THK X 900 Long
26	2618 4290 01 70	Assy 3/8 Inch Rubber Hose (at Front Brake Chamber LH/RH)	2	
		Parking Brake Circuit		
27	2163 4270 01 03	Assy Nylon Tube (System Prot. Valve Port 23 to Hand Brake Valve)	1	6 OD X 1 THK X 5210 Long
28	2163 4270 01 04	Assy Nylon Tube (Hand Brake Valve to Rubber Hose for Parking Brake)	1	12 OD X 1.5 THK X 8380 Long
29	2096 4290 01 61	Assy Rubber Hose (to Tee Connector for Parking Brake)	1	
30	2077 4270 01 58	Assy Nylon tube (Tee Connector to Parking Brake Chamber LH)	1	15 OD X 1.5 THK X 450 Long
31	2077 4270 01 59	Assy Nylon tube (Tee Connector to Parking Brake Chamber RH)	1	15 OD X 1.5 THK X 500 Long
		Air Pressure Gauge Circuit		
32	2096 4290 01 19	Assy Nylon tube (Dual Treadle Valve to Air Pressure Gauges)	2	6 OD X 1 THK X 1600 Long

TABLE 46.1

STEERING LINKAGES (OLD)

GROUP 46

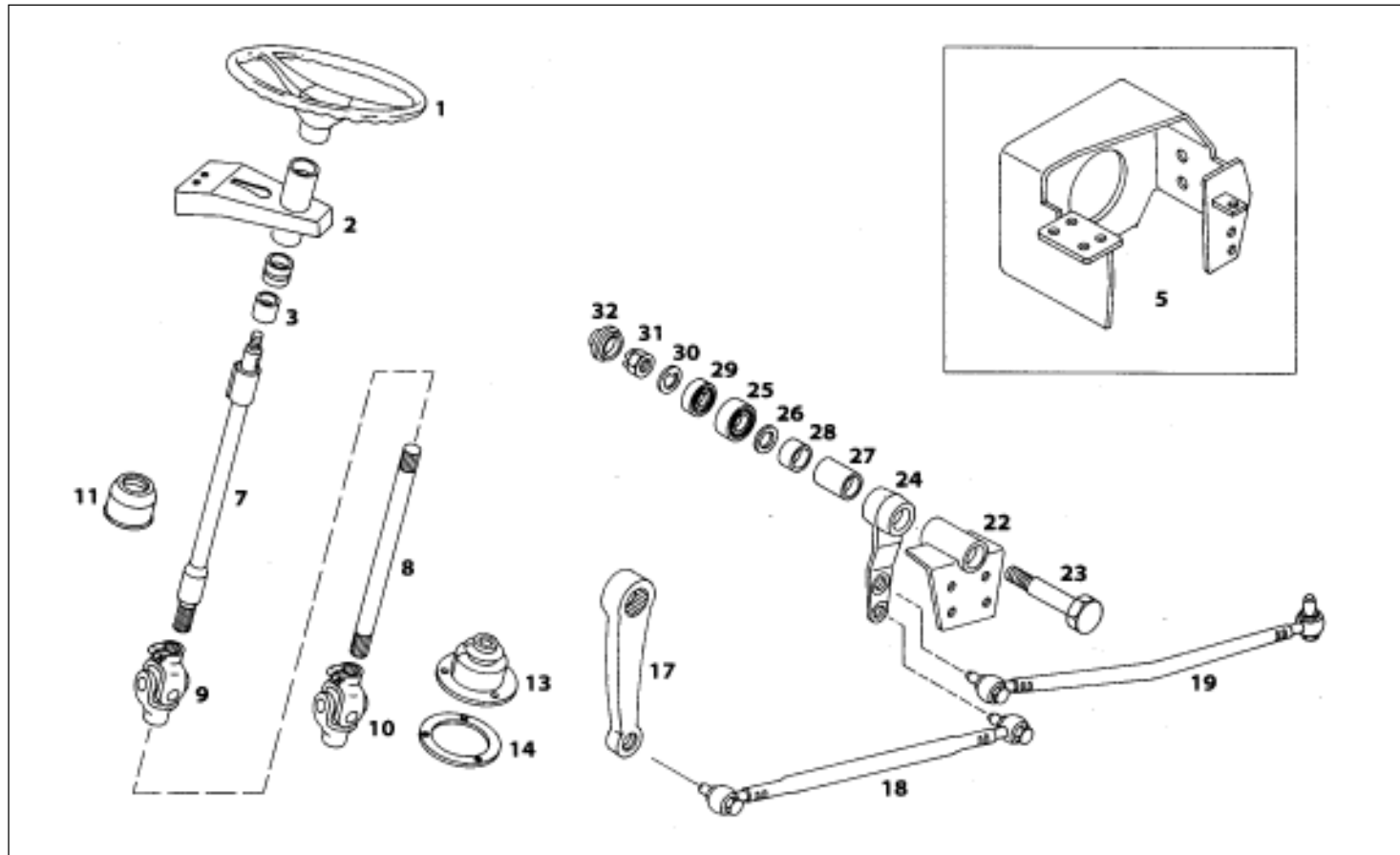


TABLE 46.1
STEERING LINKAGES (OLD)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		STEERING LINKAGES (OLD)		
1	2573 4640 01 01	Assy Steering Wheel 550 Dia	1	
2	2073 4610 01 01	Assy Steering Column Support Complete	1	
2	2073 4610 01 03	Assy Steering Column Support	1	
3	312 462 11 50	Bush For Steering	1	
	321 462 01 65	Retaining Ring (Inside Steering Column)	1	
	322 462 00 23	Cover (Inside Steering Column)	1	
	342 462 00 75	Washer	1	
	2574 4620 63 01	Cam	1	
	2632 4610 75 01	Protective Cover	1	
	1462 050350 0	Spring Ring 35	1	
5	2091 4610 01 01	Assy Bracket, Steering Gearbox Mounting	1	
7	2573 4621 79 04	Steering Spindle (Top) 332 Mm Long	1	
8	2091 4620 79 02	Steering Spindle (Bottom)	1	
9	2573 4620 01 06	Assy Universal Joint (Between Top and Bottom Spindle)	1	
10	2573 4620 01 08	Assy Universal Joint (On Power Steering Gear Box) (Rane)	1	
10	2573 4620 01 06	Assy Universal Joint (On Power Steering Gear Box) (ZF)	1	
11	2575 4610 63 03	Rubber Bellow (Between Top and Bottom Spindle)	1	

TABLE 46.1

STEERING LINKAGES (OLD)

GROUP 46

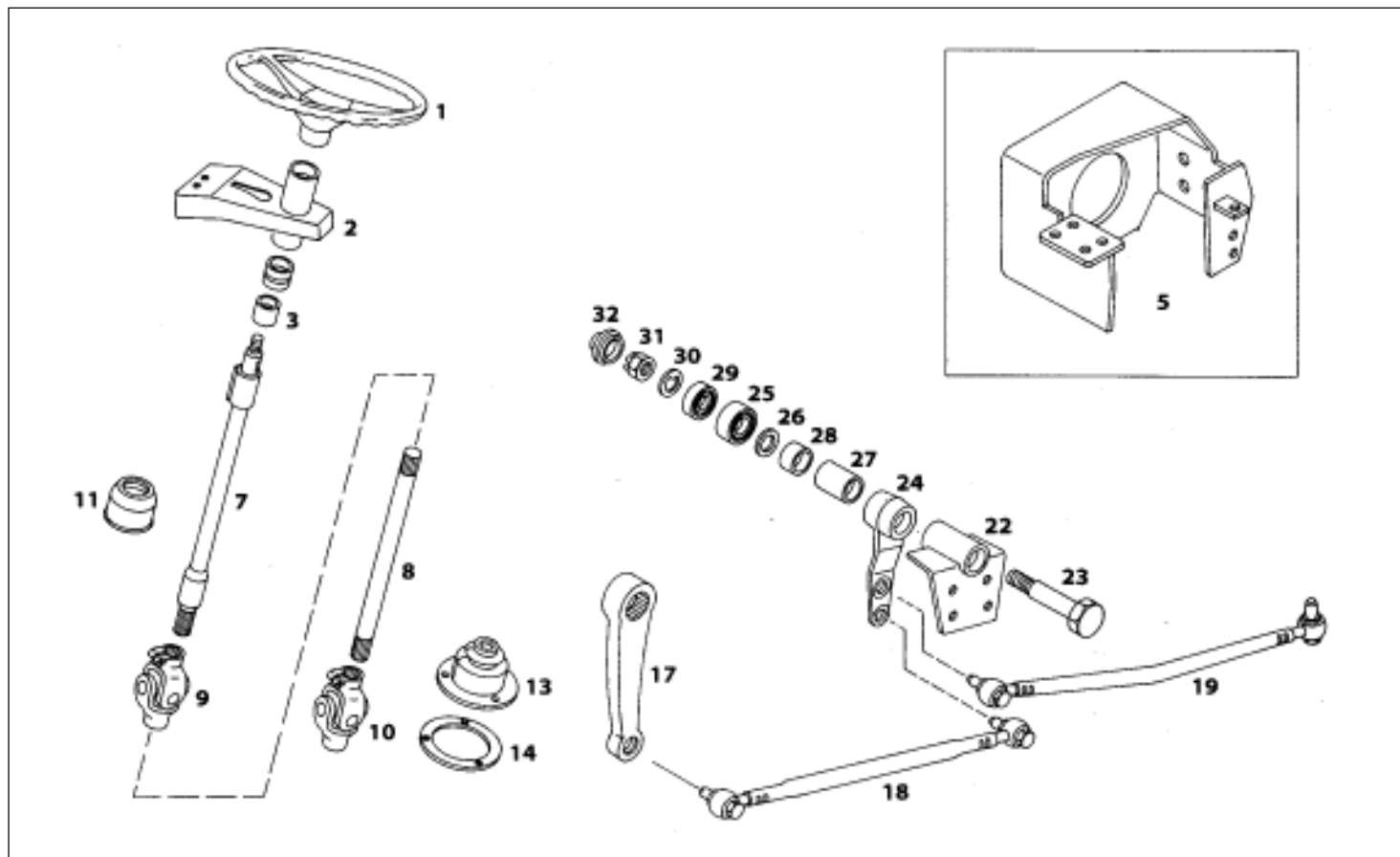


TABLE 46.1
STEERING LINKAGES (OLD)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
	2632 4620 63 02	Rubber Bellow	1	
13	2641 4610 63 01	Rubber Bellow (Floor)	1	
14	2575 4610 82 02	Clamping Ring	1	
17	2063 4630 51 04	Pitman Arm	1	
18	2608 4600 01 09	Assy Drag Link Front	1	
19	2608 4600 01 11	Assy Drag Link Rear	1	
		Parts Associated With Intermediate Pitman Arm		
22	2608 4630 37 02	Bracket (For Mounting Intermediate Pitman Arm on Frame)	1	
23	2608 4630 79 01	Shaft (For Intermediate Pitman Arm)	1	
24	2608 4630 60 06	Intermediate Pitman Arm	1	
25	2651 3340 31 29	Taper Roller Bearing	1	
26	2608 4630 86 01	Spacer Ring	1	
27	2608 4630 86 02	Pressure Ring	1	
28	2518 2620 78 03	Double Lip Oil Seal (Rear Cover)	1	
29	2654 3340 31 02	Taper Roller Bearing	1	
30	2608 4630 92 04	Tongued Washer	1	
31	1210 229903 3	Thin Castle Nut M24x1.5	1	
32	2608 4630 37 01	Cap (Intermediate Pitman Arm)	1	

TABLE 46.2

STEERING LINKAGES (NEW)

GROUP 46

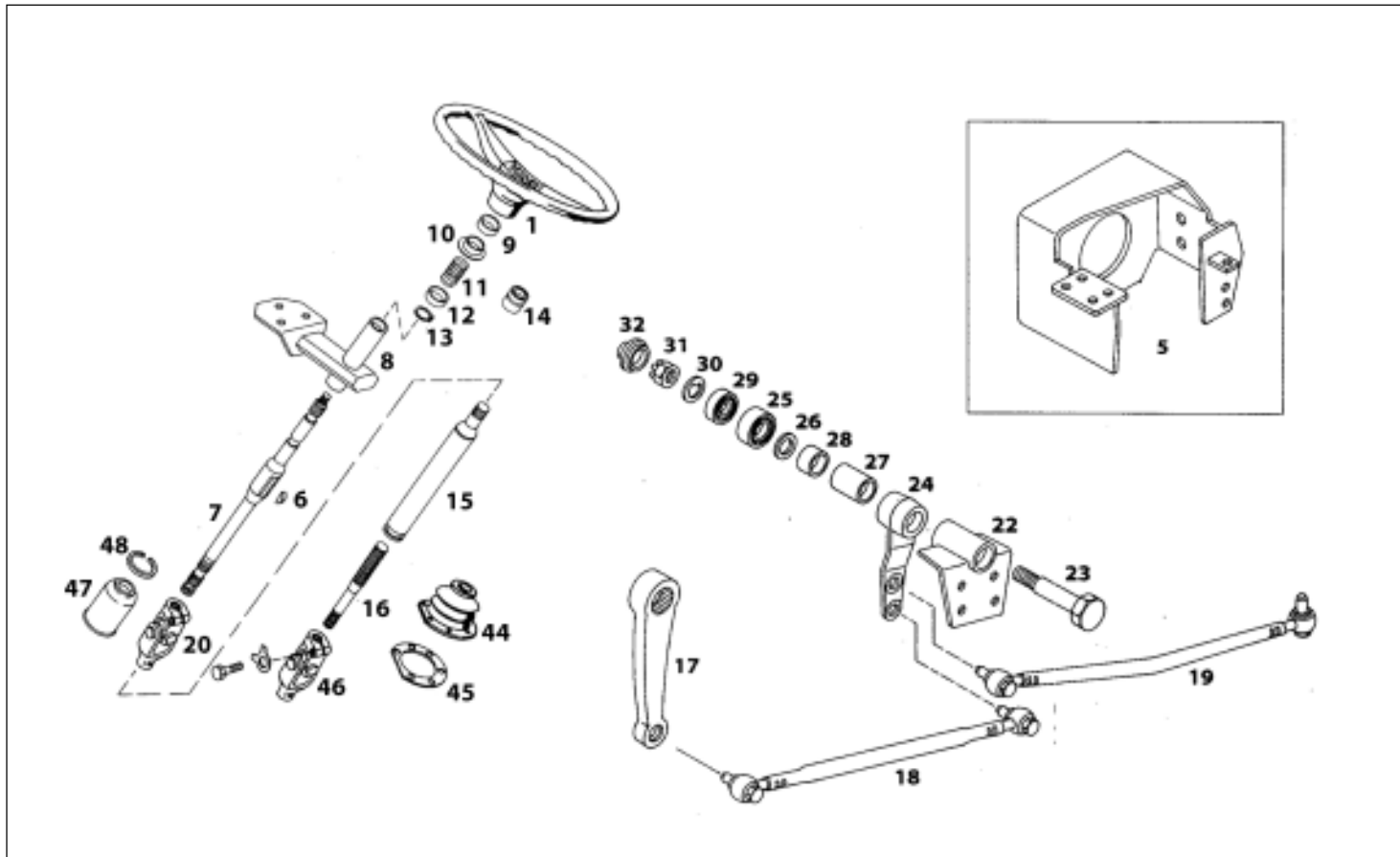


TABLE 46.2
STEERING LINKAGES (NEW)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		STEERING LINKAGES (NEW)		
1	2573 4640 01 01	Assy Steering Wheel 550 Dia	1	
5	2091 4610 01 01	Assy Bracket, Steering Gearbox Mounting	1	
6	1365 059601 8	Woodruff Key 5x7.5	1	
7	2632 4620 79 05	Steering Spindle Top	1	
8	2163 4610 01 02	Assy. Steering Column Support	1	
	2632 4620 63 01	Cam	1	
9	2641 4620 79 20	Spacer	1	
10	2654 4620 99 15	Spring Seat	1	
11	2654 4620 87 11	Compression Spring	1	
12	2654 4620 82 78	Spring Seat Cup	1	
13	1455 060200 9	Ext. Circlip 20x1.2 N	1	
14	2640 4620 31 02	SRDG Bearing	2	
15	2783 4620 01 10	Assy Steering Spindle Middle	1	For ZF Power Stg.
15	2632 4620 01 05	Assy Steering Spindle Middle	1	For Rane Power Stg.
16	2091 4620 79 05	Steering Spindle (Bottom)	1	
17	2063 4630 51 04	Pitman Arm	1	
18	2608 4600 01 09	Assy Drag Link Front	1	

TABLE 46.2

STEERING LINKAGES (NEW)

GROUP 46

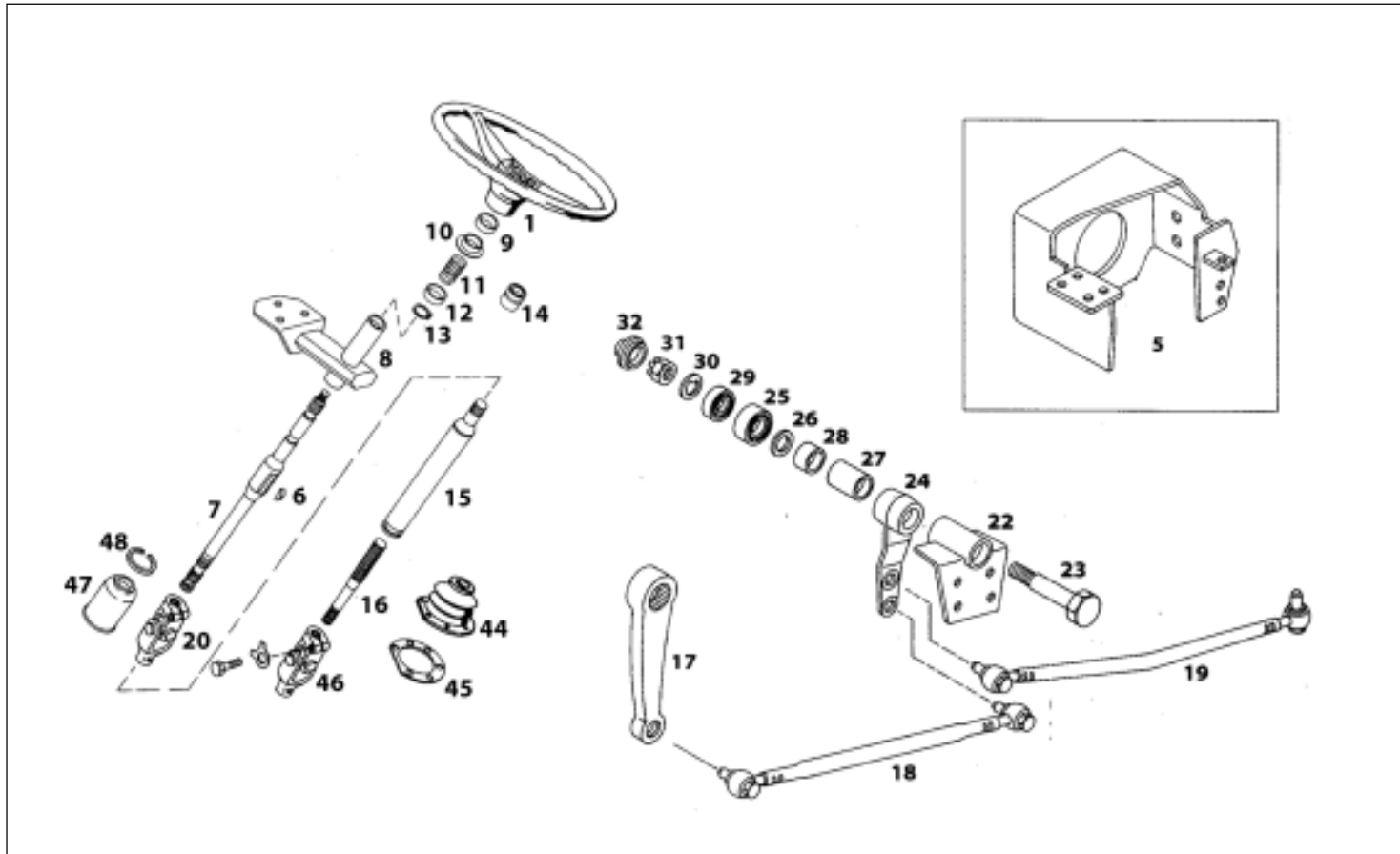


TABLE 46.2
STEERING LINKAGES (NEW)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
19	2608 4600 01 11	Assy Drag Link Rear	1	Bet. Top & Middle Spindle
20	2651 4660 01 02	Assy. U.J. Steering	1	
		Parts Associated With Intermediate Pitman Arm		
22	2608 4630 37 02	Bracket (For Mounting Intermediate Pitman Arm on Frame)	1	
23	2608 4630 79 01	Shaft (For Intermediate Pitman Arm)	1	
24	2608 4630 60 06	Intermediate Pitman Arm	1	
25	2651 3340 31 29	Taper Roller Bearing	1	
26	2608 4630 86 01	Spacer Ring	1	
27	2608 4630 86 02	Pressure Ring	1	
28	2518 2620 78 03	Double Lip Oil Seal (Rear Cover)	1	
29	2654 3340 31 02	Taper Roller Bearing	1	
30	2608 4630 92 04	Tongued Washer	1	
31	1210 229903 3	Thin Castle Nut M24x1.5	1	
32	2608 4630 37 01	Cap (Intermediate Pitman Arm)	1	
44	2782 4610 63 02	Rubber Bellow	1	
45	2573 4610 82 09	Clamping Ring	1	
46	2573 4620 01 06	Assy. U.J. Steering (Bottom)	1	For ZF Power Stg.
46	2573 4620 01 08	Assy. U.J. Steering (Bottom)	1	For Rane Power Stg.

TABLE 46.2

STEERING LINKAGES (NEW)

GROUP 46

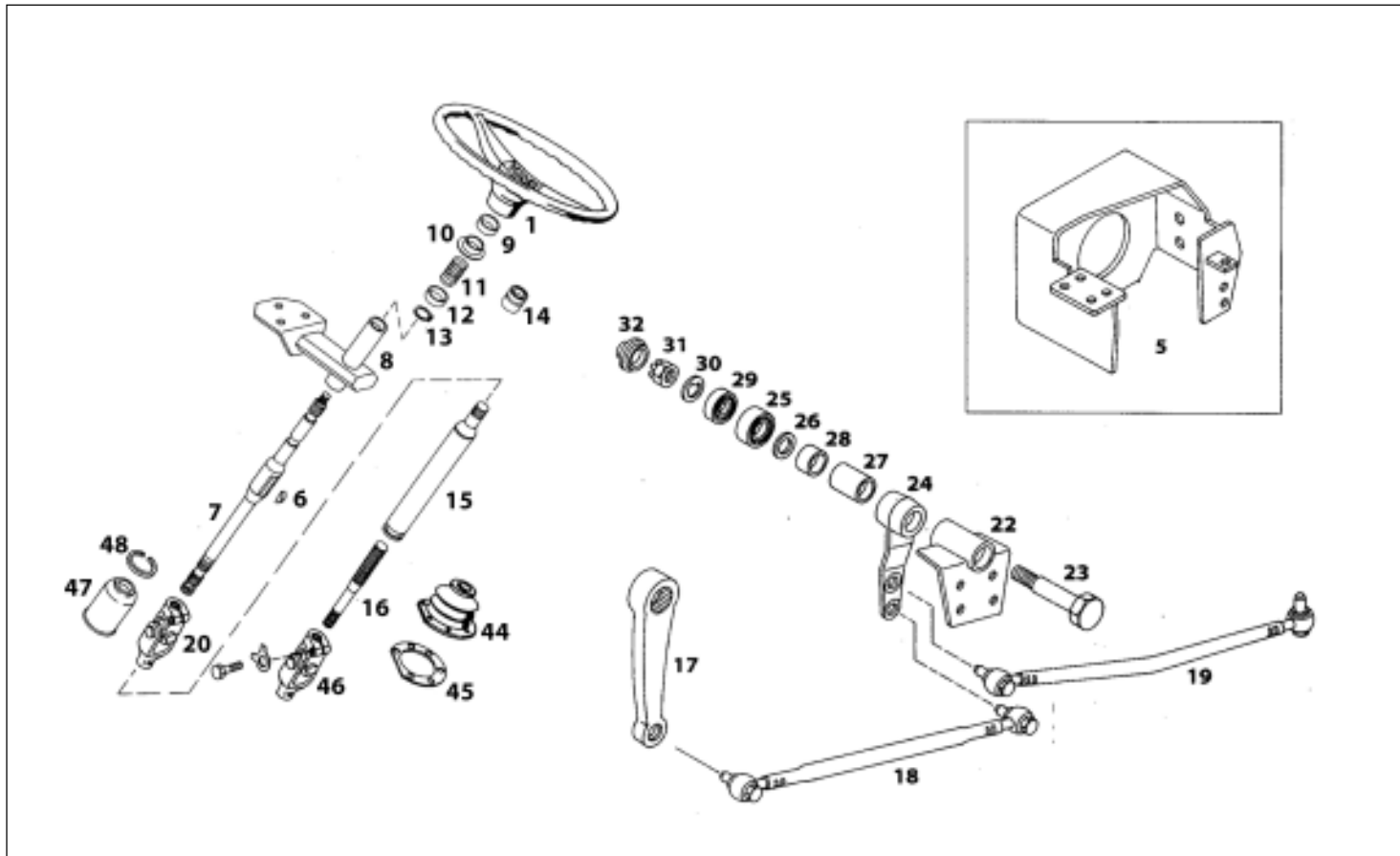


TABLE 46.2
STEERING LINKAGES (NEW)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
47	2632 4610 75 01	Protective Cover	1	
48	2632 4620 43 01	Spring Clip	1	

TABLE 46.3

POWER STEERING GEAR BOX (ZF)

GROUP 46

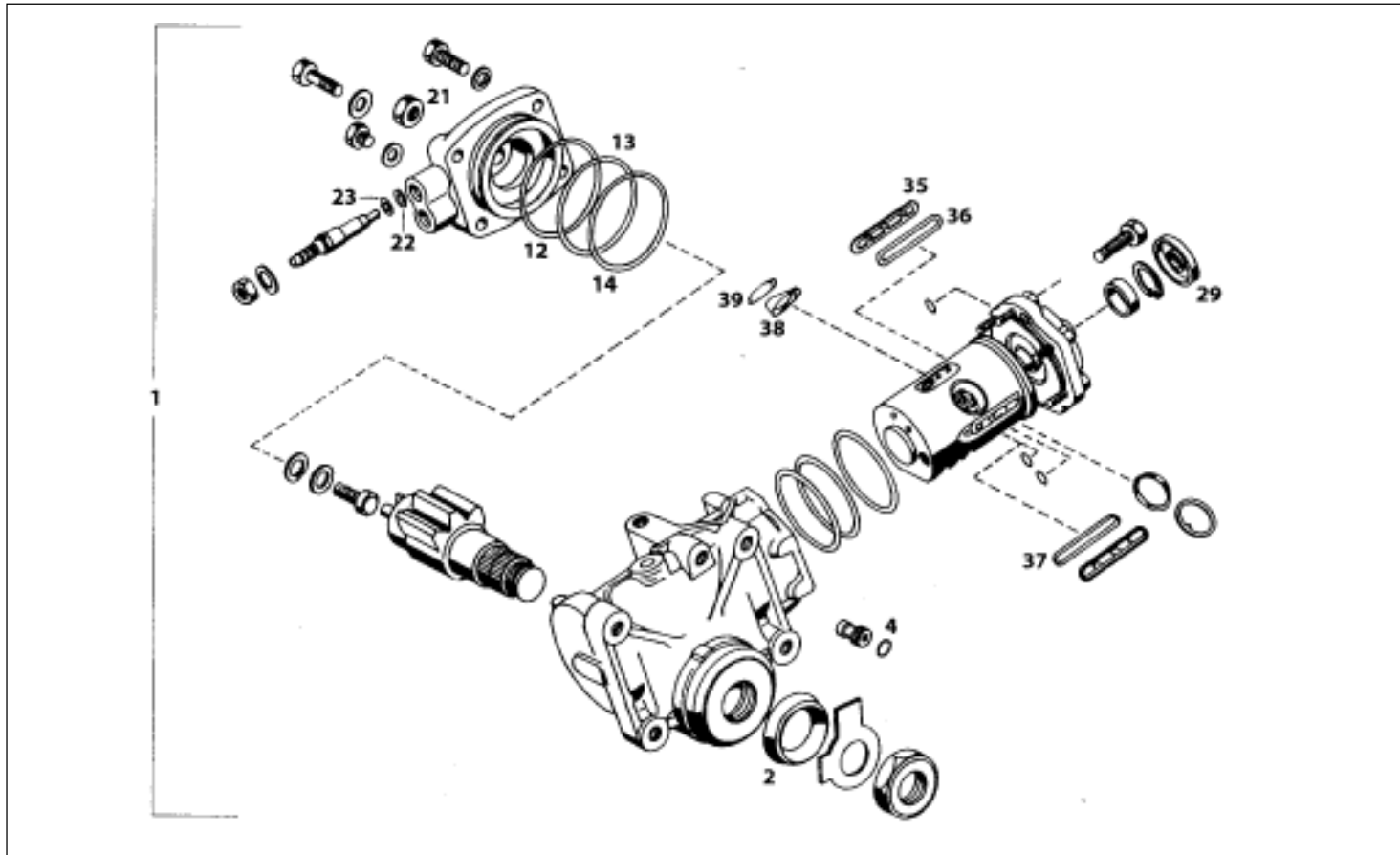


TABLE 46.3
POWER STEERING GEAR BOX (ZF)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		POWER STEERING GEAR BOX (ZF)		
1	2573 4610 01 44	Assy. Power Steering Gear Box (ZF)	1	
	2573 4621 01 02	Seal Kit (Power Steering Gear Box) Consisting of :	1	
2		Dust Seal	1	
		Gasket	3	
		Support Ring	3	
4		'O' Ring	1	
13		'O' Ring	1	
12		'O' Ring	1	
14		Sealing Ring	1	
21		Sealing Nut	1	
22		'O' Ring	2	
23		'O' Ring	2	
29		Protective Cap	1	
35		Gasket	2	
36		Gasket	2	
37		Gasket	2	
38		Gasket	2	

TABLE 46.3

POWER STEERING GEAR BOX (ZF)

GROUP 46

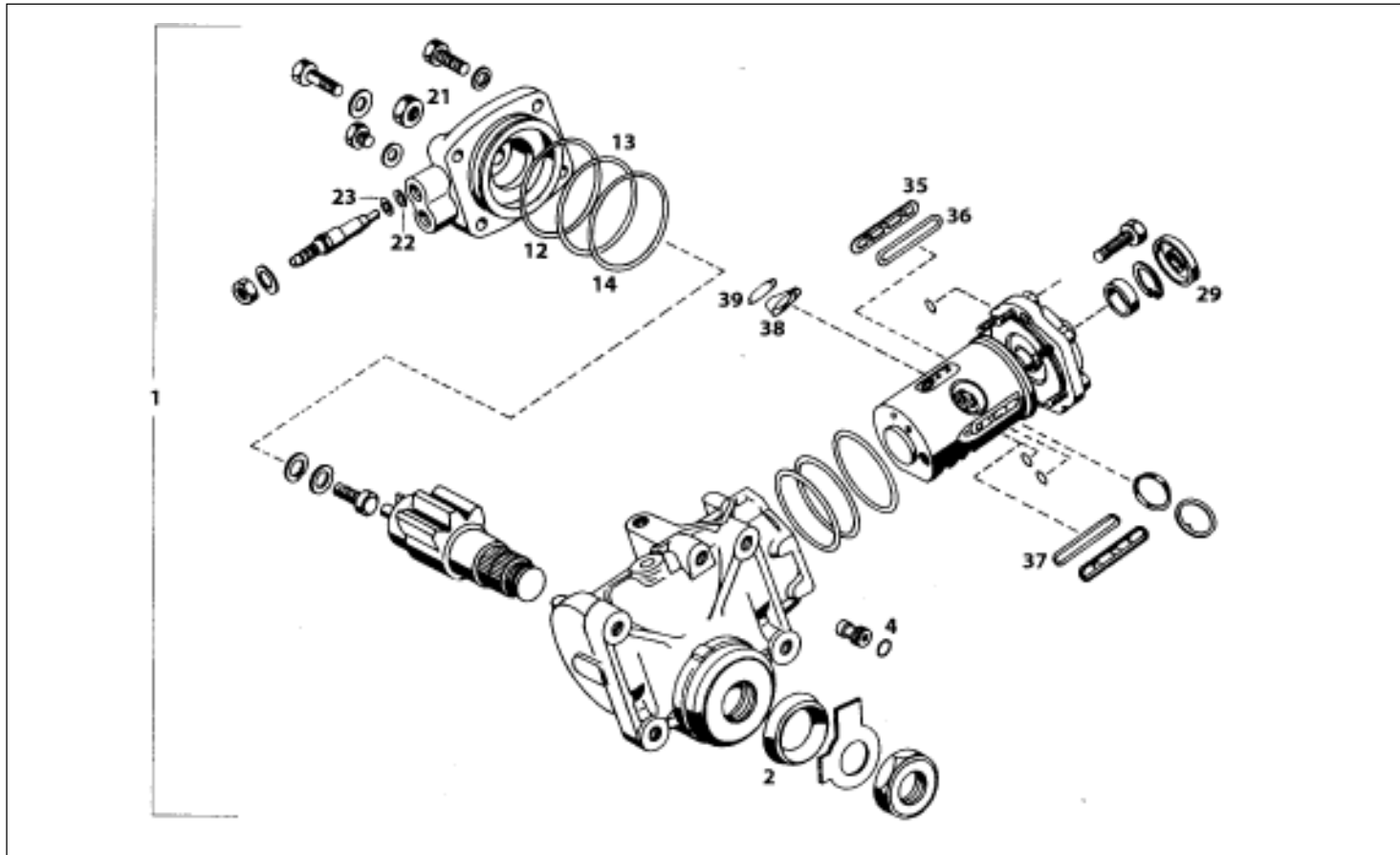


TABLE 46.3
POWER STEERING GEAR BOX (ZF)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
39		Gasket	2	
		Gasket	2	

TABLE 46.4

POWER STEERING GEAR BOX (RANE)

GROUP 46

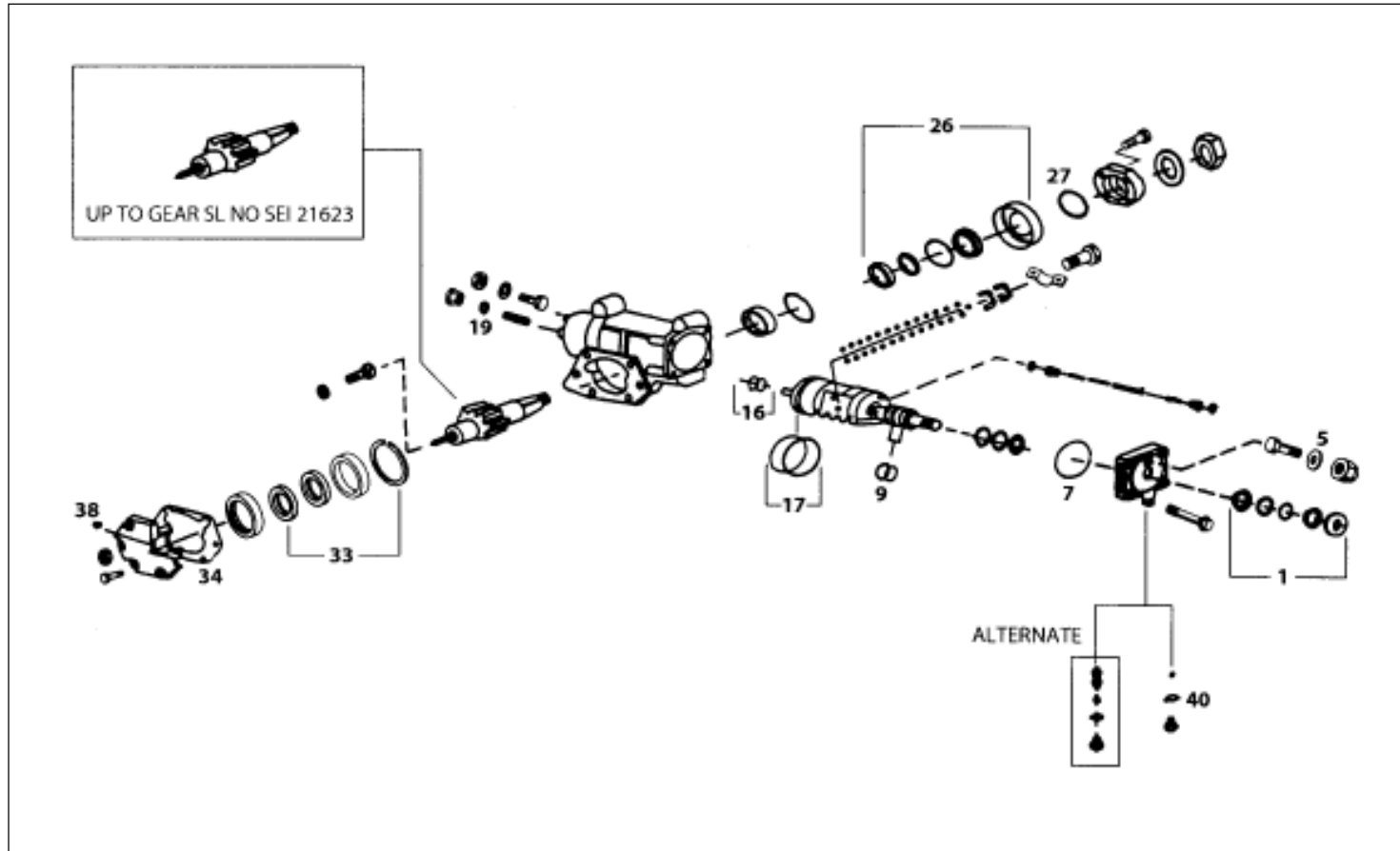


TABLE 46.4
POWER STEERING GEAR BOX (RANE)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		POWER STEERING GEAR BOX (RANE)		
	2618 4660 01 02	Assy. Power Steering Gear Box (RANE)	1	
1	2573 4620 01 15	Input Shaft Seal Kit Consisting of :	1	
		Seal Protector	1	
		Seal	1	
		Retaining Ring (Internal)	1	
		Back Up Washer	1	
9	2573 4620 01 16	Seal Kit, Valve Sleeve Consisting of :	1	
		Seal Ring	2	
		'O' Ring	2	
16	2573 4620 01 20	Seal Kit Worm Shaft Consisting of :	1	
		'O' Ring	1	
		Seal Ring	1	
17	2573 4620 01 21	Seal Kit Piston Rack Consisting of :	1	
		'O' Ring	1	
		Seal Ring	1	
26	2573 4620 01 22	Seal Kit Trunnion Cover Consisting of :	1	
		Seal Protector	1	

TABLE 46.4

POWER STEERING GEAR BOX (RANE)

GROUP 46

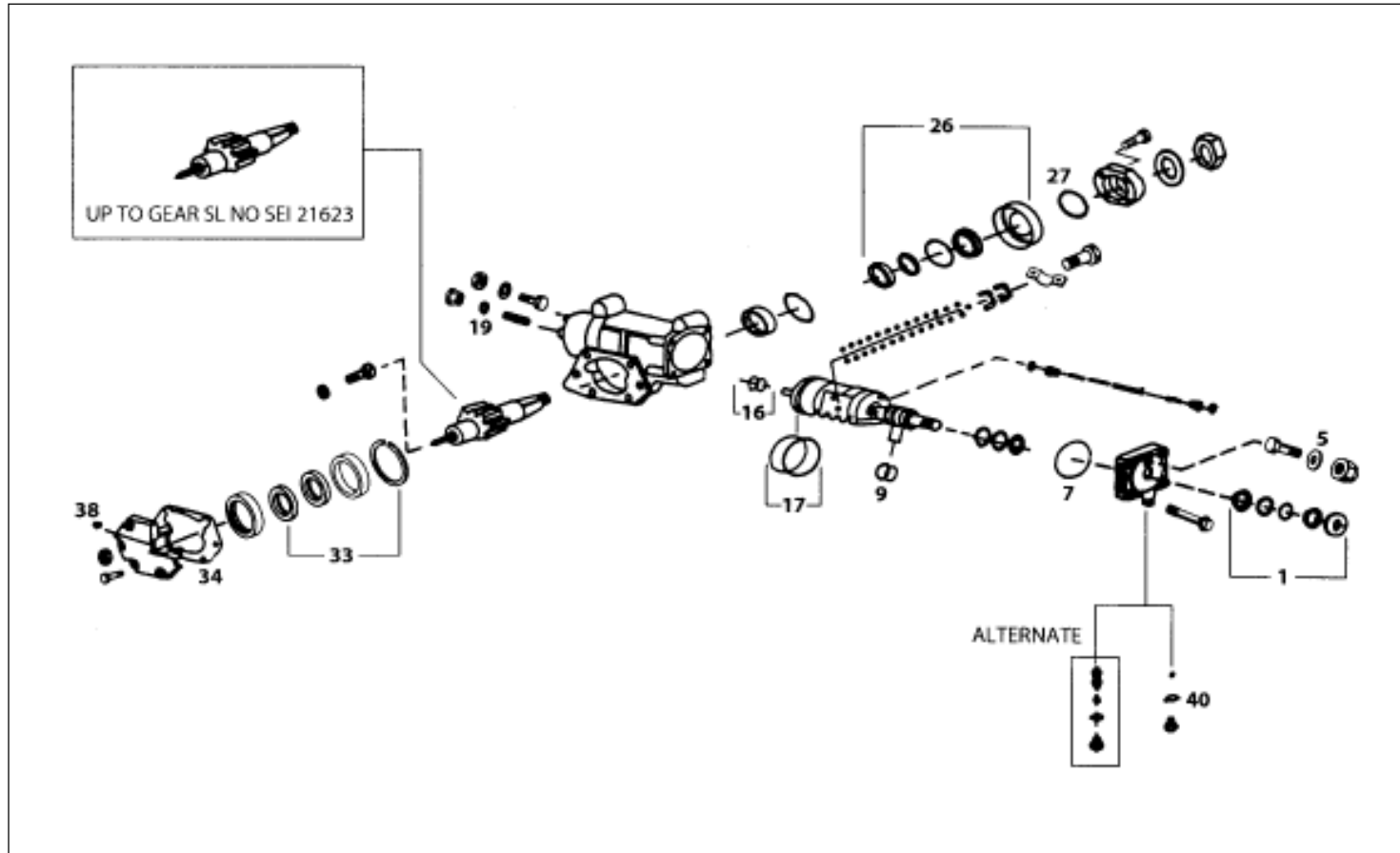


TABLE 46.4
POWER STEERING GEAR BOX (RANE)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
33	2573 4620 01 24	Trunnion Cover	1	
		Back Up Washer	1	
		Seal Ring Assy.	1	
		Seal Kit Side Cover Consisting of :	1	
		Retaining Ring, (Internal)	1	
		Seal Ring Assy.	1	
		Back Up Washer	1	
		Back Up Washer	1	
34	2573 4620 53 01	Side Cover Gasket	1	
	2573 4620 01 26	Major Seal Kit Consisting of :	1	
1		Input Shaft Seal Kit	1	
5		Sealing Washer, Poppet Adj.	2	
7		'O' Ring, V/Hsg.	1	
9		Seal Kit, Valve Sleeve	1	
16		Seal Kit, Worm Shaft		
17		Seal Kit, Piston Rack	1	
19		Sealing Washer	1	
26		Seal Kit, Trunnion Cover	1	

TABLE 46.4

POWER STEERING GEAR BOX (RANE)

GROUP 46

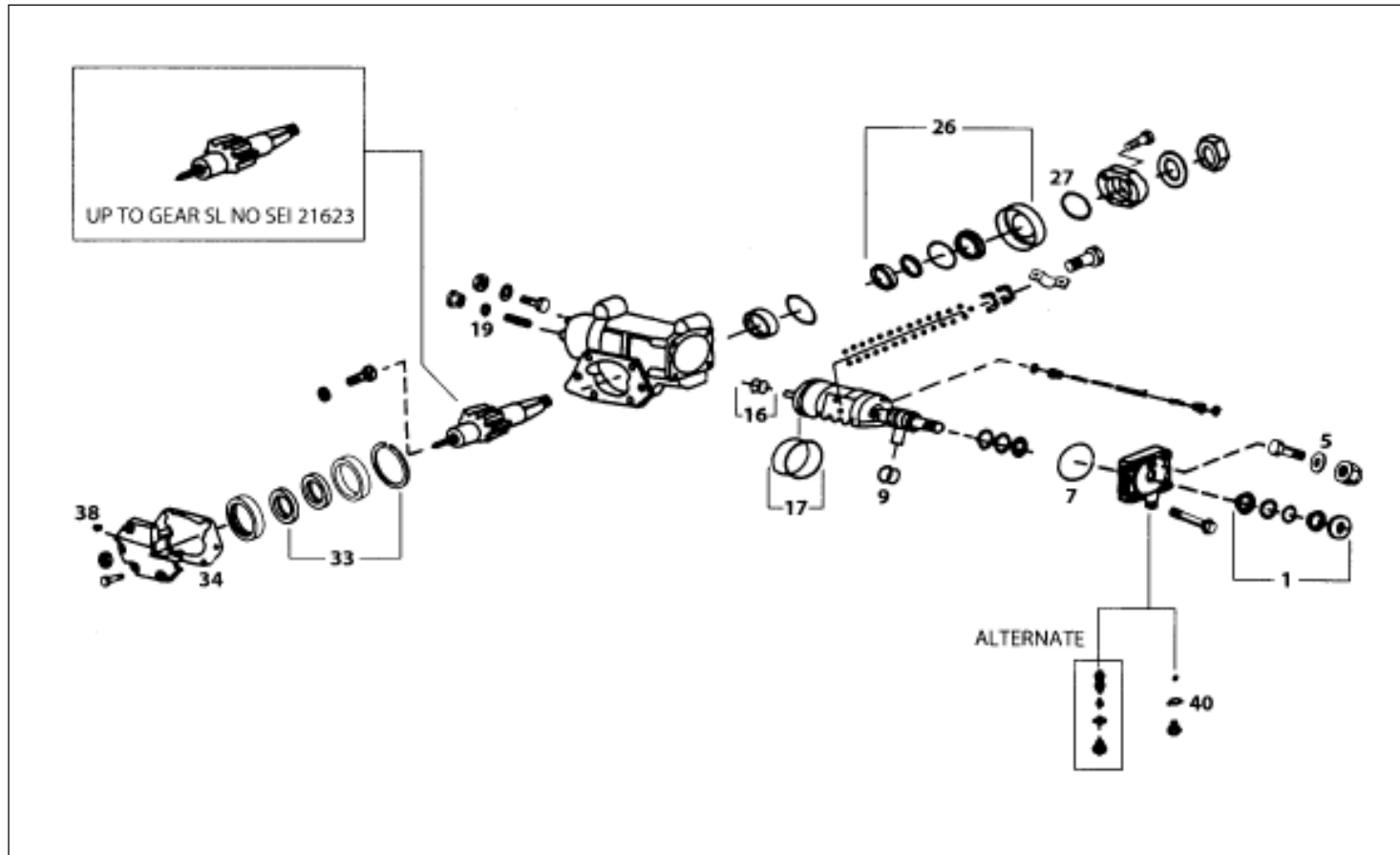


TABLE 46.4
POWER STEERING GEAR BOX (RANE)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
27		'O' Ring	1	
33		Seal Kit, Side Cover	1	
34		Side Cover Gasket	1	
38		Plug	1	
40		'O' Ring	1	

TABLE 46.5

POWER STEERING HYDRAULIC TANK (RANE)

GROUP 46

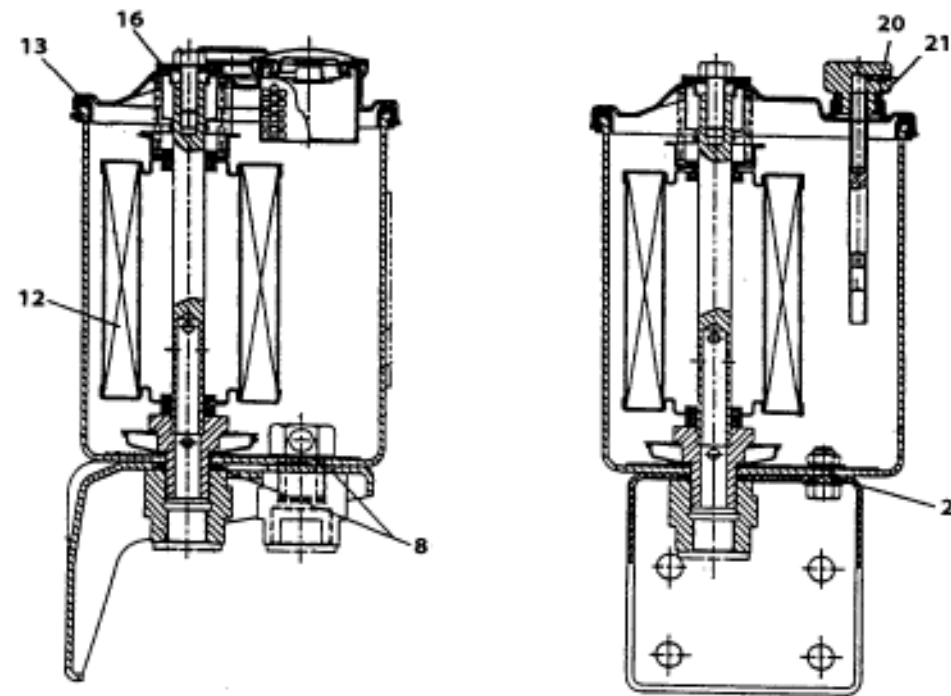


TABLE 46.5
POWER STEERING HYDRAULIC TANK (RANE)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		POWER STEERING HYDRAULIC TANK (RANE)		
1	2782 4440 01 02	Assy. Power Steering Hydraulic Tank (RANE) Nipple type	1	Nipple Type
1	2573 4440 01 09	Assy. Power Steering Hydraulic Tank (RANE) Old type	1	Old Type
	2573 4450 01 06	Service Kit Consisting of :	1	
2		'O' Ring	2	
8		'O' Ring	2	
12	2573 4450 01 07	Filter Assy. (77 mm)	1	
13		Cover Seal	1	
16		Steel + Rubber + Washer	1	
19	2573 4450 01 11	Dipstick Assy. (for 77 mm Filter)	1	
20		'O' Ring	1	
21		'O' Ring Cup	1	

TABLE 46.6

POWER STEERING HYDRAULIC TANK (ZF)

GROUP 46

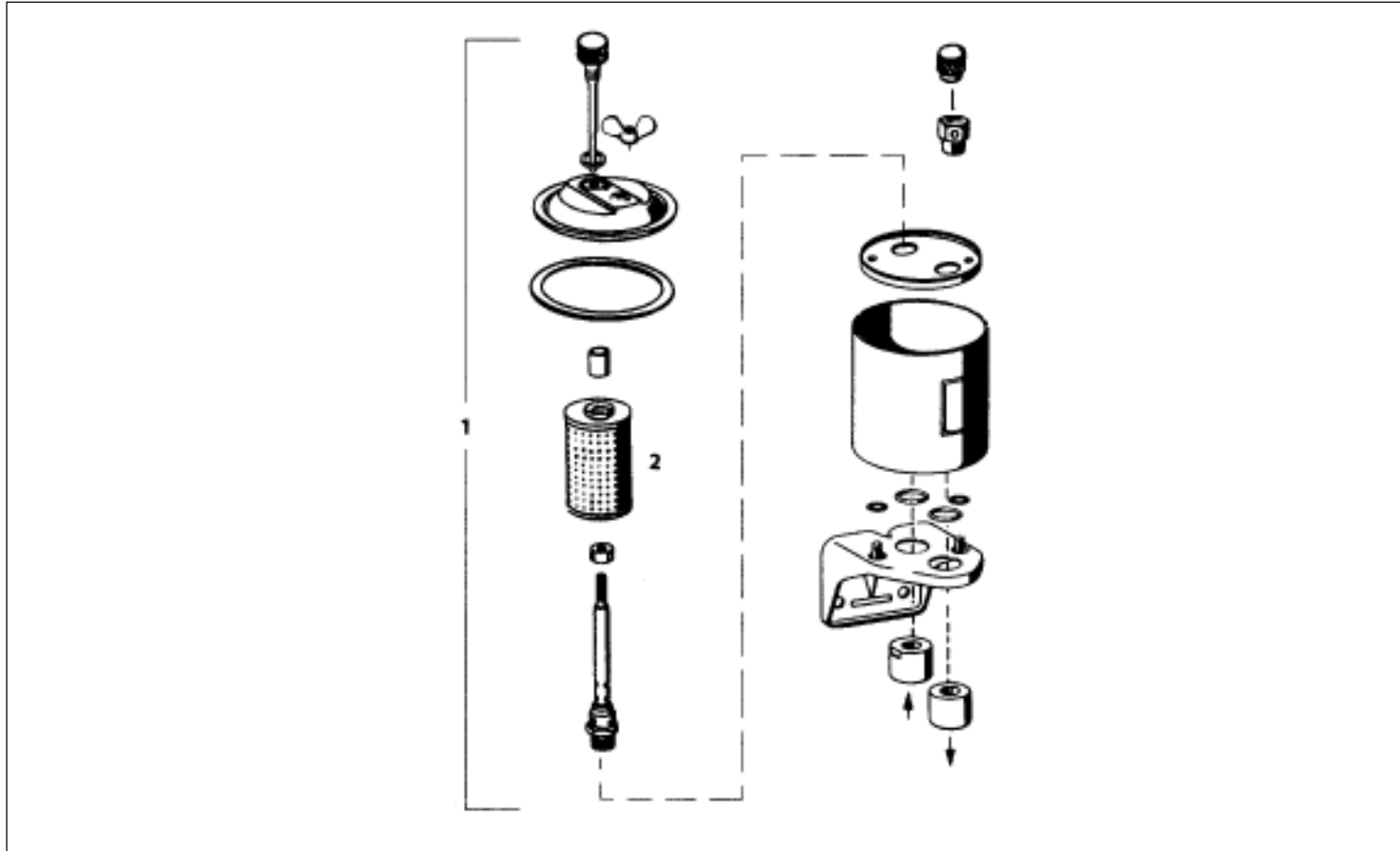


TABLE 46.6
POWER STEERING HYDRAULIC TANK (ZF)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		POWER STEERING HYDRAULIC TANK (ZF)		
1	2782 4440 01 01	Assy. Power Steering Hydraulic Tank (ZF) Nipple type	1	Nipple Type
1	2573 4410 01 01	Assy. Power Steering Hydraulic Tank (ZF) Old type	1	Old Type
2	2573 4440 01 28	Assy. Filter	1	

TABLE 46.7

POWER STEERING PUMP

GROUP 46



TABLE 46.7
POWER STEERING PUMP
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		POWER STEERING PUMP		
1	2754 4660 01 03	Assy. Power Steering Pump (Direct Drive) (ZF)	1	
1	2754 4660 01 01	Assy. Power Steering Pump (Direct Drive) (RANE)	1	

TABLE 46.8

POWER STEERING PIPELINES

GROUP 46

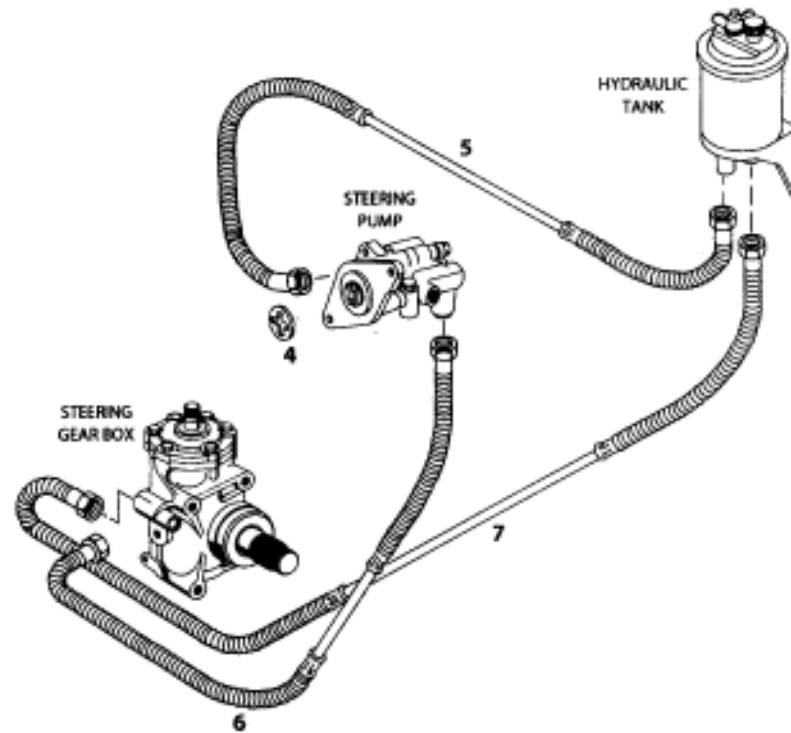


TABLE 46.8
POWER STEERING PIPELINES
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		POWER STEERING PIPELINES		
1	2754 4660 01 03	Assy. Power Steering Pump (Direct Drive) (ZF)	1	
2	2573 4610 01 44	Assy. Power Steering Gear Box , ZF	1	
3	2782 4440 01 01	Assy. Power Steering Hydraulic Tank (ZF) Nipple type	1	
1	2754 4660 01 01	Assy. Power Steering Pump (Direct Drive) (RANE)	1	
2	2618 4660 01 02	Assy. Power Steering Gear Box (RANE)	1	
3	2782 4440 01 02	Assy. Power Steering Hydraulic Tank (RANE) Nipple type	1	
4	2755 4660 46 01	Coupling (Drive)	1	
		OLD PIPELINES		
5	2085 4680 01 13	Assy. Pipe (Tank to Pump)	1	Old
6	2073 4410 01 07	Assy. Pipe (Pump to Gear Box)	1	Old
7	2085 4680 01 08	Assy. Pipe (Gear Box to Tank)	1	Old
		NEW PIPELINES		
5	2163 4680 01 01	Assy. Pipe (Tank to Pump)	1	Replaces 2085 4680 01 13
6	2163 4680 01 03	Assy. Pipe (Pump to Gear Box)	1	Replaces 2073 4410 01 07
7	1315 4680 00 13	Assy. Pipe (Gear Box to Tank)	1	Replaces 2085 4680 01 08

TABLE 47.1

FUEL SYSTEM

GROUP 47

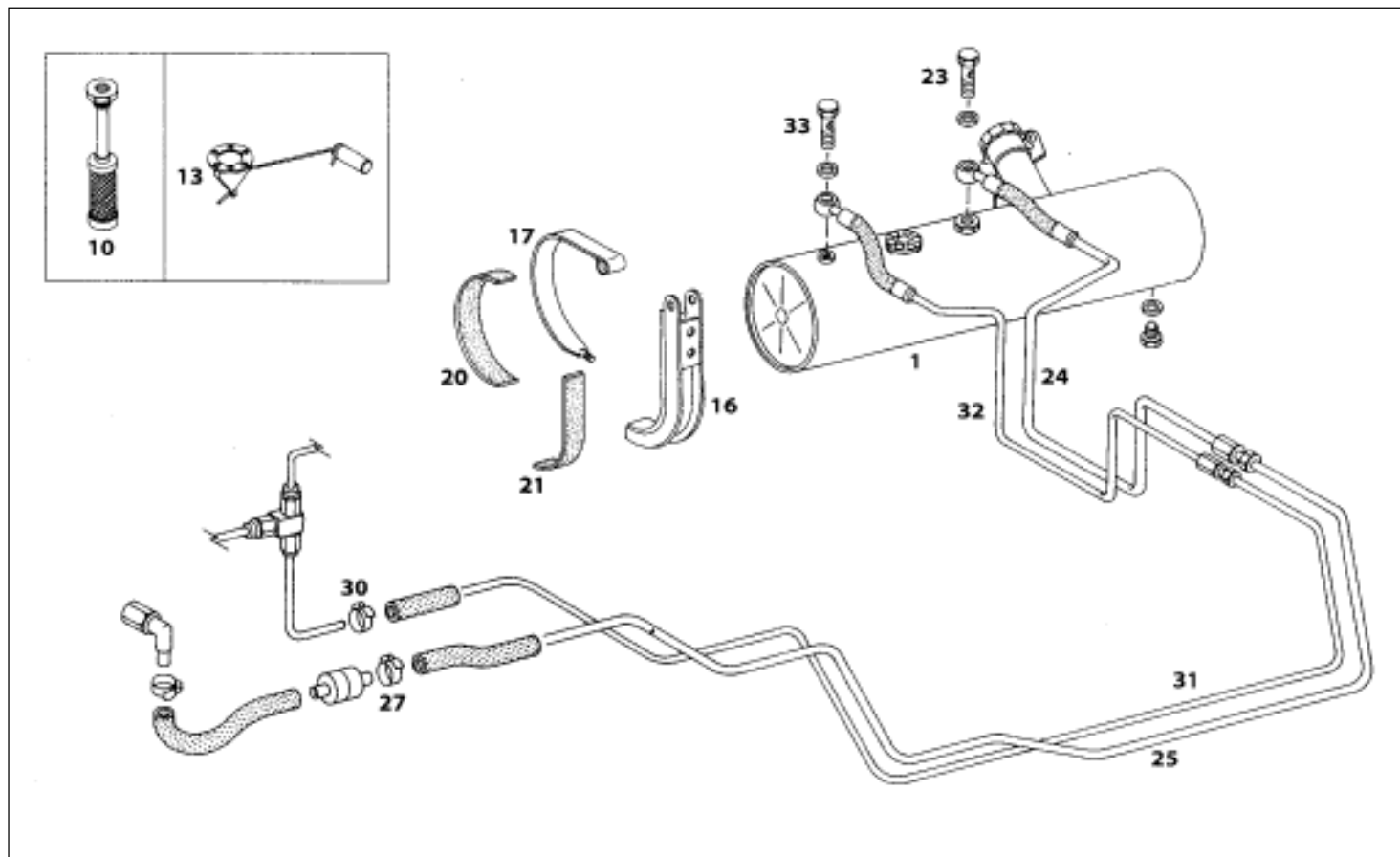


TABLE 47.1
FUEL SYSTEM
GROUP 47

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		FUEL SYSTEM		
1	2575 4710 01 17	Assy. Fuel Tank Complete 250 Litre (Round)	1	Optional
1	2625 4710 01 05	Assy. Fuel Tank Complete 250 Litre (Round)	1	Optional
2	042 470 06 05J	Assy Fuel Tank Cap	1	
3	000 471 02 80J	Rubber Ring	1	
10	2573 4710 01 08	Assy Suction Tube (Inside Fuel Tank)	1	
12	2574 5420 75 02	Seal Ring	1	
13	2573 5420 01 50	Tank Unit Assy	1	
15	2573 4750 01 04	Assy Support with Strap	3	
17	012 470 04 40J	Assy.Strap(Fuel Tank 430 Dia.)	3	
16	2573 4750 01 05	Assy Support Complete	3	
20	2574 4750 77 02	Rubber Packing	3	
21	2574 4750 77 04	Rubber Packing	3	
		Fuel Pipe System		
23	1653 199904 9	Pipe Union Bolt 10 M14x1.5	1	
24	2163 4760 01 01	Assy Tube With Crimped Rubber Hose (1st Pipe)	1	
25	1315 4710 00 05	Assy.Tube (Suction) (2nd Pipe)	1	
26	312 476 00 26	Hose	1	

TABLE 47.1

FUEL SYSTEM

GROUP 47

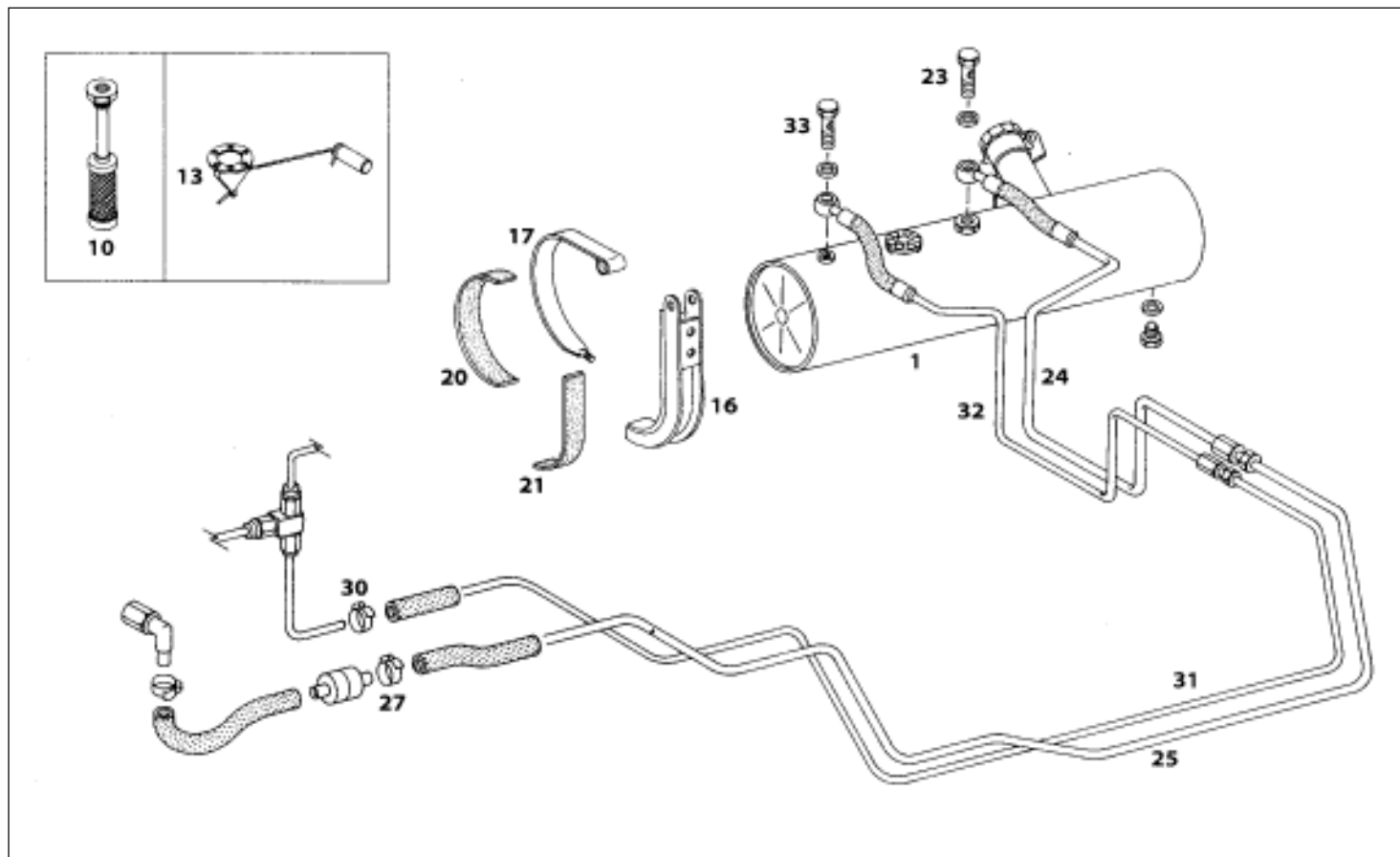


TABLE 47.1
FUEL SYSTEM
GROUP 47

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
27	1428 050016 1	Hose Clamp 16 Fuel Return Line	2	
30	1428 050012 8	Hose Clamp 12	2	
31	1315 4700 00 06	Assy. Tube (Return) (2nd Pipe)	1	
32	2163 4760 01 02	Assy. Tube with Crimped R/Hose	1	
33	2751 4760 01 03	Assy. Pipe Union Bolt	1	

TABLE 49.1

EXHAUST SYSTEM

GROUP 49

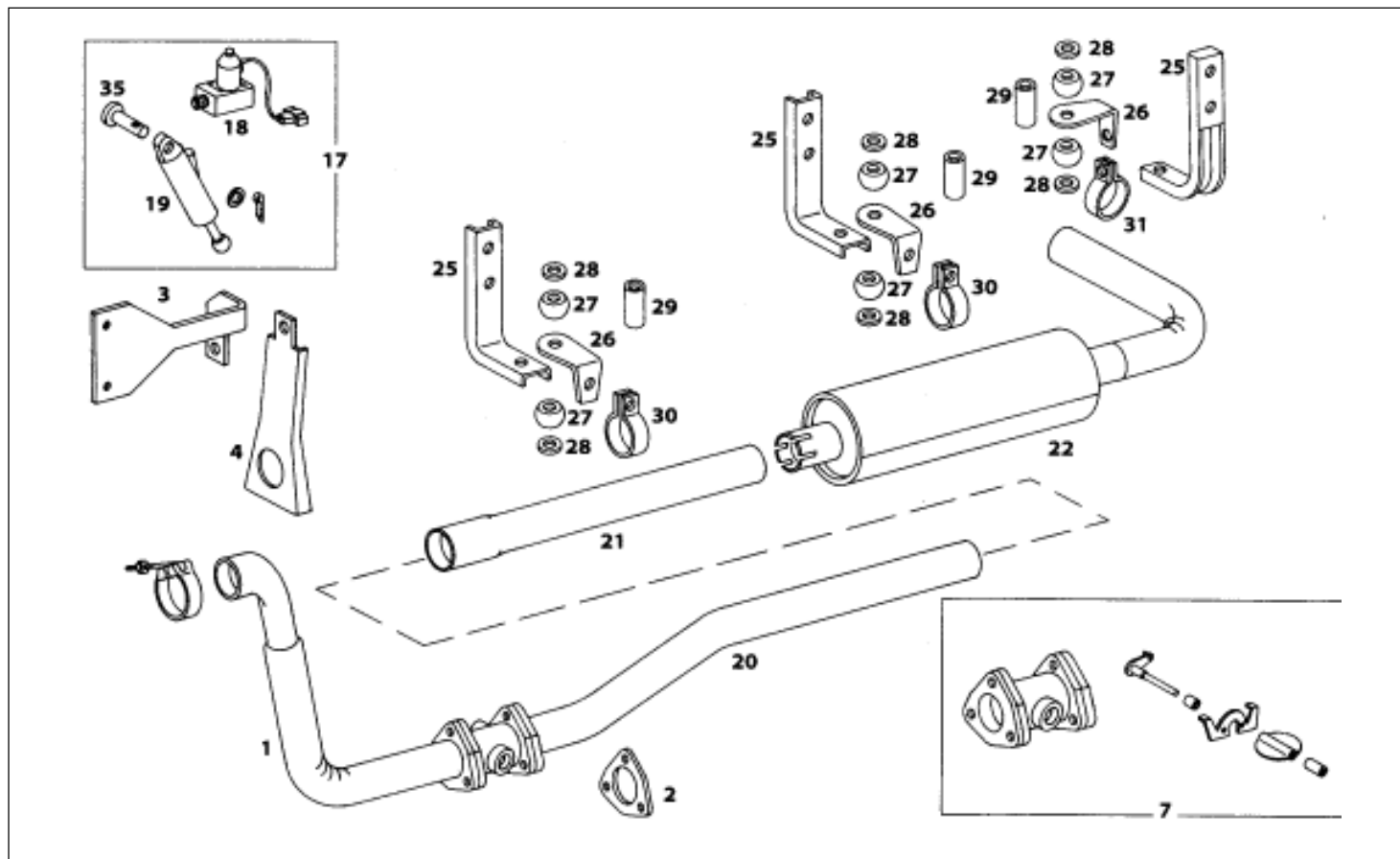


TABLE 49.1
EXHAUST SYSTEM
GROUP 49

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		EXHAUST SYSTEM		
1	2163 4920 01 04	Assy. Exhaust Pipe (At Exhaust Manifold) (1st Pipe)	1	
2	2763 4920 53 01	Gasket	2	
3	2091 4920 01 01	Assy. Bracket Complete	1	
4	2091 4920 33 02	Support Bracket (Exhaust Brake)	1	
7	2763 4920 01 23	Assy.Exhaust Brake Unit.	1	
17	2091 5420 01 01	Assy. Air Cylinder with Magnetic Valve (24 V)	1	DIN Terminals
18	2641 5420 99 49	Magnetic Valve 24v	1	DIN Terminals
19	2523 4015 01 18	Assy. Air Cylinder	1	
20	2163 4920 01 05	Assy. Exhaust Pipe (2nd Pipe)	1	
21	2163 4920 01 02	Assy. Intermediate Pipe (3rd Pipe)	1	
22	2163 4910 01 02	Assy. Silencer with Pipes	1	
25	2576 4900 82 03	Bracket ('L' Shaped - Big)	5	
26	2576 4900 82 09	Clamp ('L' Shaped - Small)	5	
27	2576 4900 75 02	Rubber Buffer	10	
28	2576 4900 92 02	Washer	10	
29	2576 4900 69 02	Tube	5	
30	2763 4920 42 02	Pipe Clamp (Common to 1st/2nd/3rd/4th Mountings)	4	

TABLE 49.1

EXHAUST SYSTEM

GROUP 49

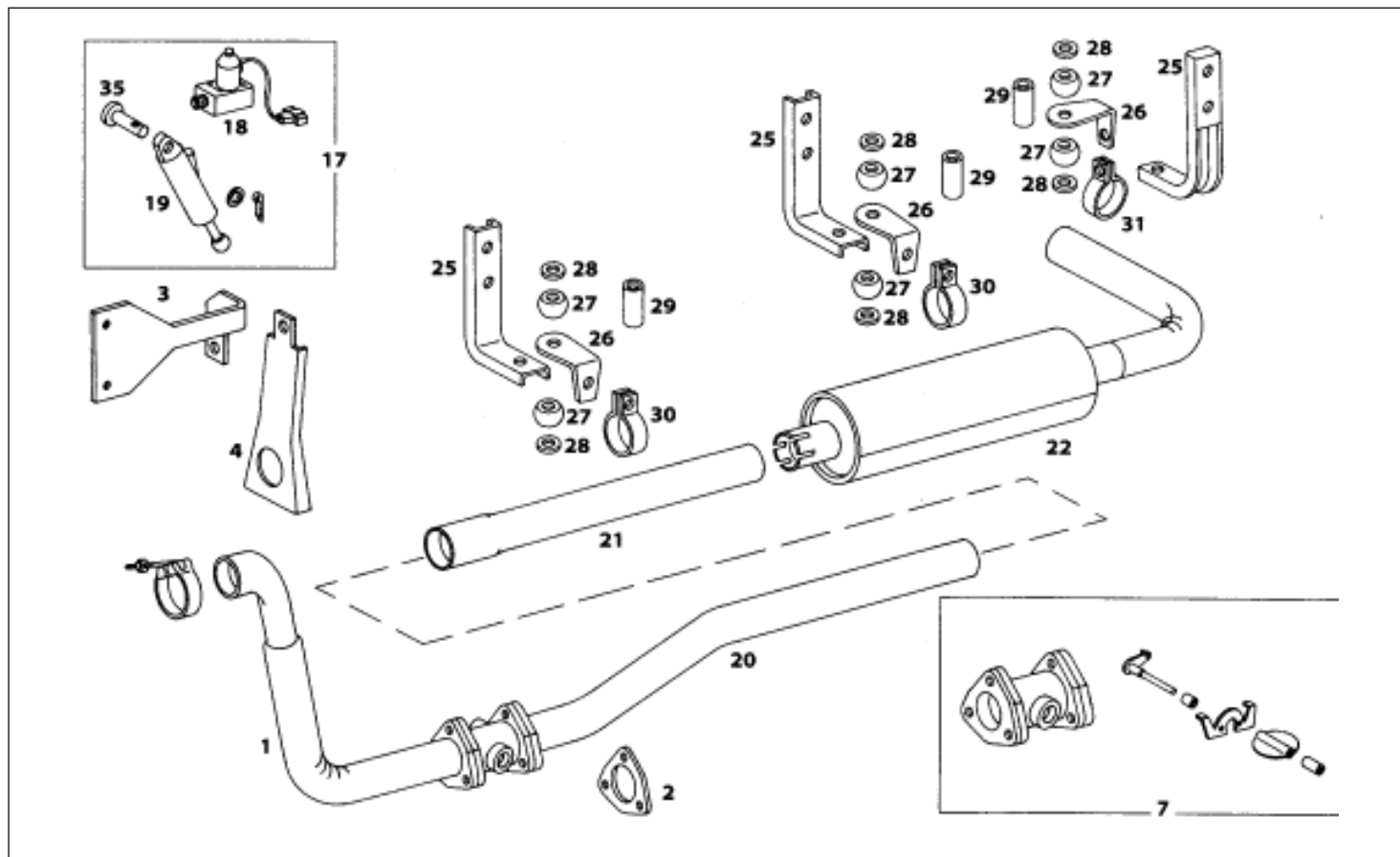


TABLE 49.1
EXHAUST SYSTEM
GROUP 49

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
31	2752 4920 42 01	Pipe Clamp (only for 5th Mounting)	1	
35	2754 4920 67 01	Pin (Air Cylinder to Mounting Bracket)	1	

TABLE 50.1

RADIATOR

GROUP 49

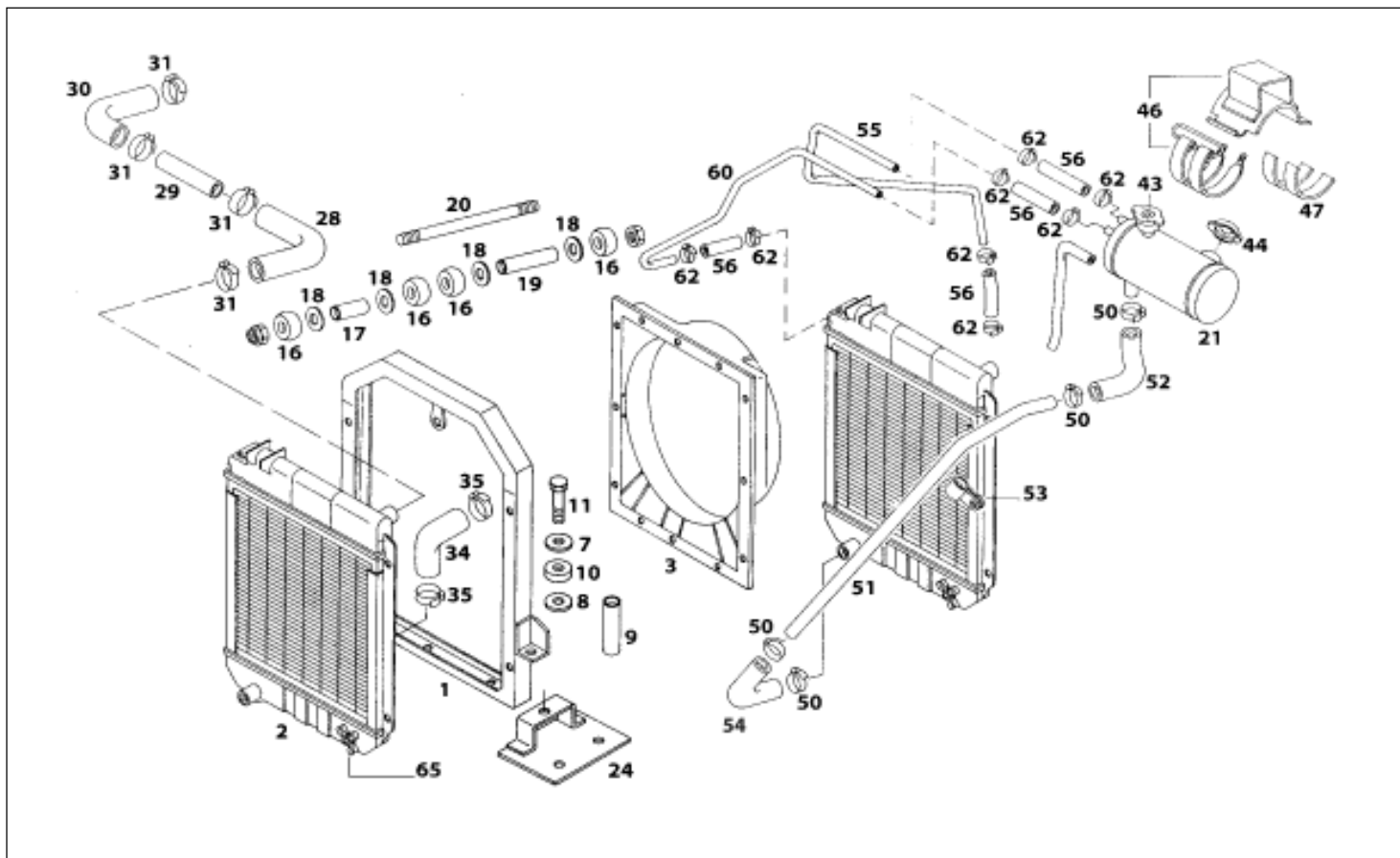


TABLE 50.1
RADIATOR
GROUP 49

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		RADIATOR		
1	2076 5000 01 28	Assy Radiator Mtg. Frame Complete	1	
2	2076 5010 01 68	Assy Radiator	1	
3	2076 5050 63 14	Fan Shroud	1	
65	2523 5010 01 37	Assy Drain Valve	1	
		Radiator Top Mounting on Cowl		
16	2786 1460 75 01	Rubber Buffer	4	
17	2574 5000 69 06	Spacer Tube (25.5 Long)	1	
18	2786 1460 92 01	Washer	4	
19	2573 5000 69 01	Spacer Tube (90 Long)	1	
20	1106 381074 8	Hex Bolt M10x160	1	
		Radiator Frame & Intercooler Mounting on Long Member Bkt.)		
24	2076 5040 01 14	Assy. Bracket (Radiator Frame Mounting on Long Member)	2	
7	2574 5000 92 02	Washer (47dia)	4	
10	2574 5000 63 01	Rubber Buffer	6	
9	2786 5040 69 03	Spacer Tube	2	
8	2786 5010 83 01	Shim (1 mm)	AR	
8	2786 5010 83 02	Shim (2 mm)	AR	

TABLE 50.1

RADIATOR

GROUP 49

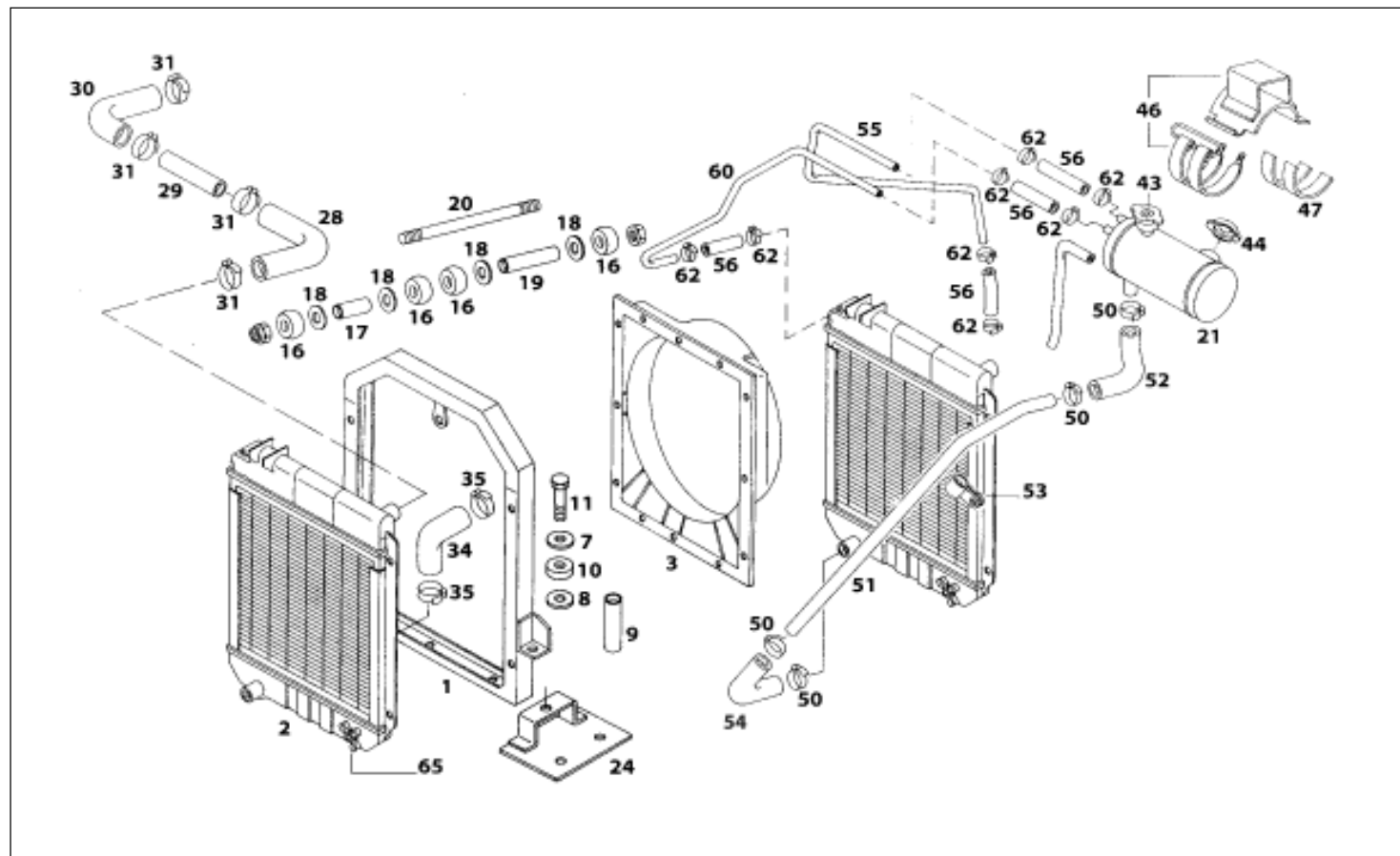


TABLE 50.1
RADIATOR
GROUP 49

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
8	2786 5010 83 03	Shim (5 mm)	AR	
11	1106 381668 1	Hex Bolt M16x100	2	
		Engine To Radiator Top Inlet		
28	2069 5010 58 44	Rubber Hose (Radiator Inlet)	1	
29	2786 5010 69 51	Pipe (Engine Outlet to Radiator Inlet)	1	
30	2076 5010 58 44	Rubber Hose (Engine Outlet)	1	
31	1428 059930 2	Hose Clamp TB 36	4	
		Radiator To Water Pump		
34	2076 5010 58 42	Rubber Hose (Radiator to Water Pump)	1	
35	1428 059821 7	Hose Clamp TB 54	2	
		Auxillary Water Tank		
21	2076 5010 01 16	Assy. Auxiliary Water Tank	1	
40	2076 5010 69 06	Vent Tube (For Auxillary Water Tank)	2	
43	2547 5010 01 11	Assy. Cap	1	
44	2525 5010 01 40	Vacuum and Pressure Cap	1	
46	2076 5010 01 19	Assy. Strap with Shackle Complete	1	
47	2076 5010 99 01	Rubber Strap	2	

TABLE 50.1

RADIATOR

GROUP 49

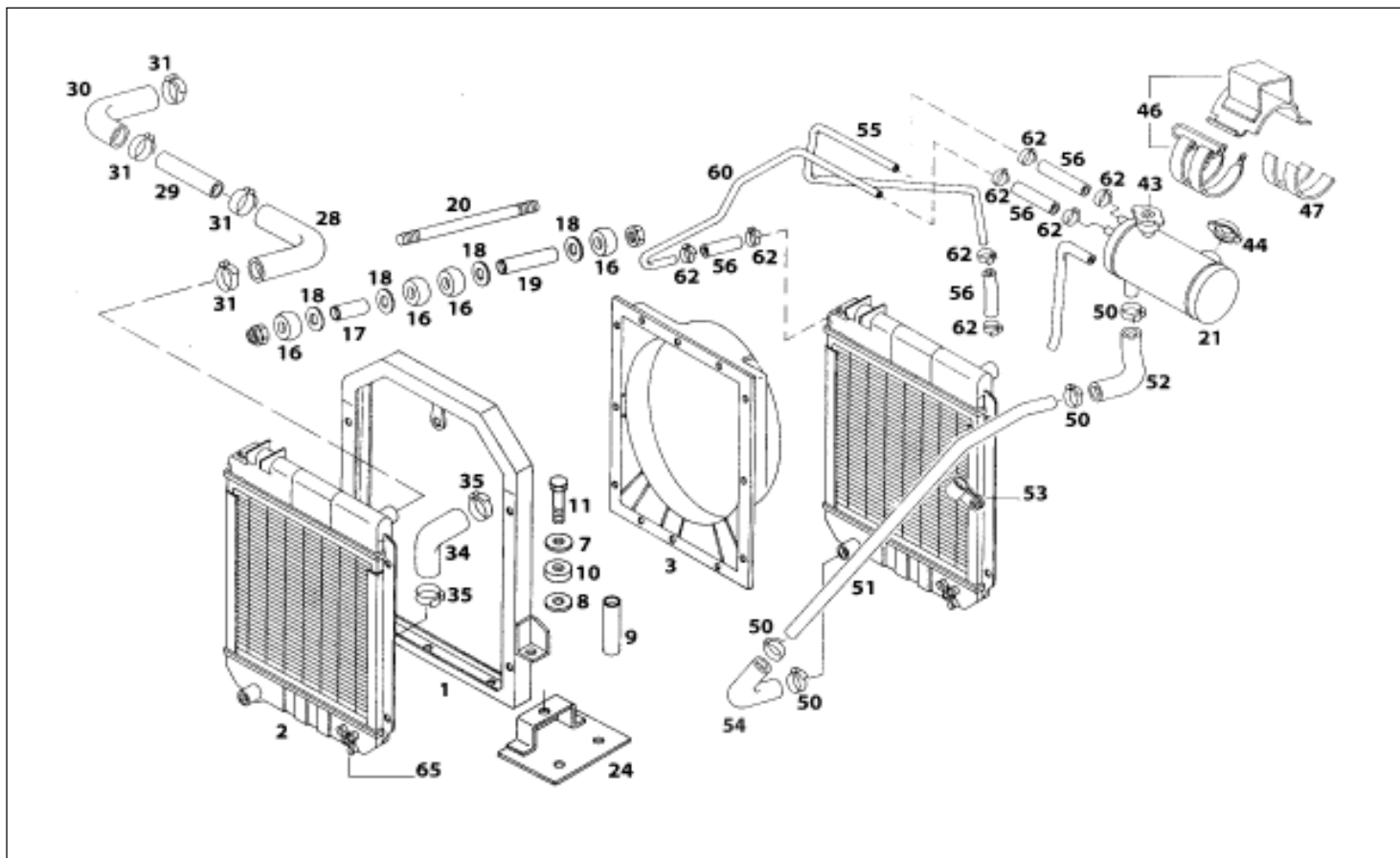


TABLE 50.1
RADIATOR
GROUP 49

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		Water Filling Arrangement		
50	1428 050045 4	Hose Clamp 45	4	
51	2076 5010 69 45	Water Fill Pipe	1	
52	2786 5010 58 32	Rubber Hose (At Both ends of Water Fill Pipe)	2	
53	2786 5010 42 04	Clamp (For Holding Water Fill Pipe)	1	
		Venting		
55	2069 5010 69 46	Vent Tube (Engine To Auxillary Water Tank)	1	
60	2069 5010 69 47	Vent Tube (Radiator To Auxillary Water Tank)	1	
56	2786 5010 58 38	Hose (6 mm ID X 80 mm Long)	4	Replaces 2786 5010 58 45
62	1428 050016 1	Hose Clamp 16	8	

TABLE 54.1

LIGHT AND SIGNAL SYSTEM

GROUP 54

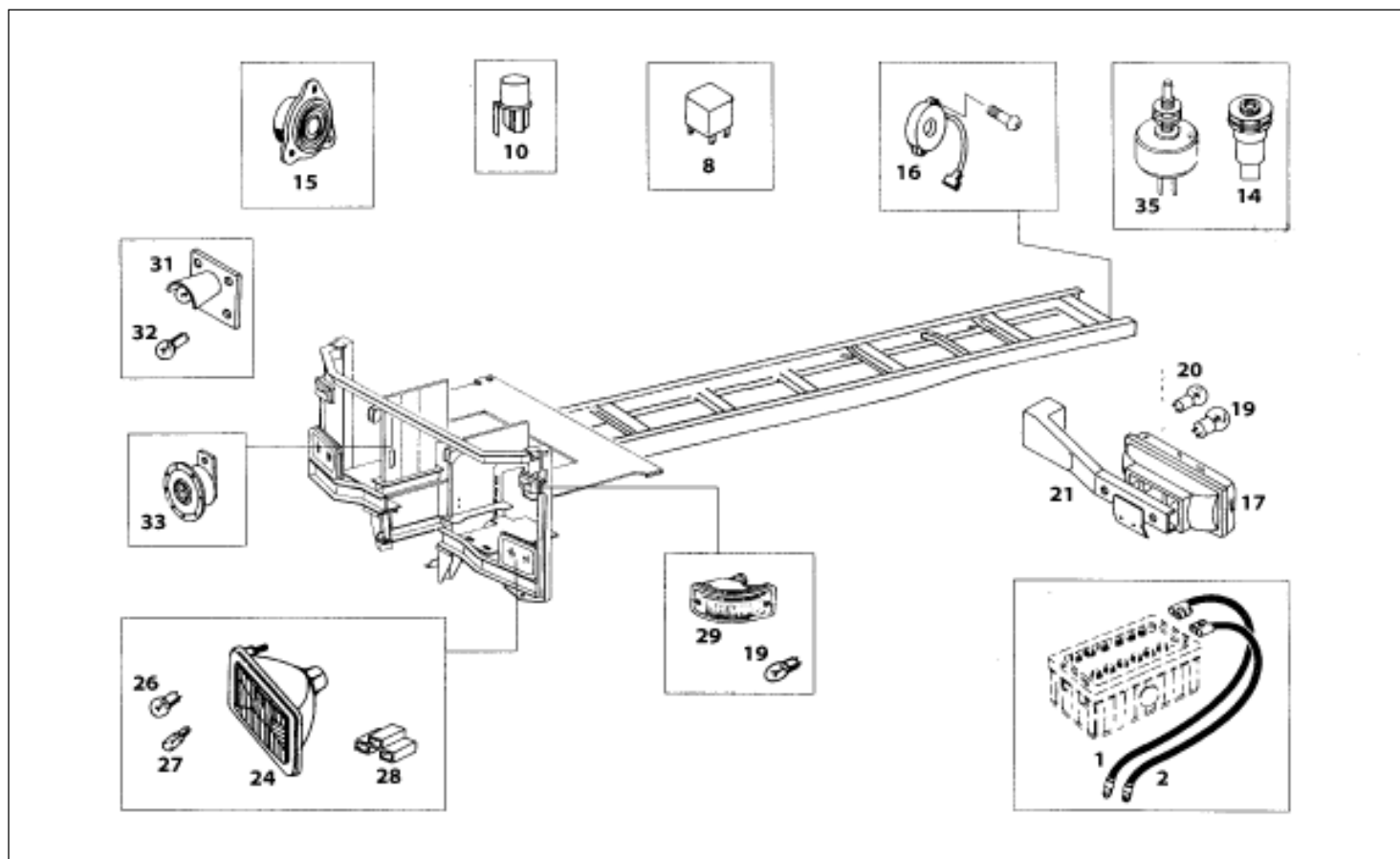


TABLE 54.1
LIGHT AND SIGNAL SYSTEM
GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		LIGHT AND SIGNAL SYSTEM		
1	2573 5411 01 12	Assy Battery Cable -Ve	1	
2	2573 5410 01 37	Assy Battery Cable + Ve	1	
	2573 5450 99 31	Battery Cut-Off Switch	1	
	2157 5410 01 07	Assy Battery Carrier (Steel)	1	
	2157 5410 88 01	Bent Stud - 310 mm	4	
	2157 5420 82 01	Bracket (Relay Base Mounting)	1	
	2161 5410 01 02	Assy Battery Cover - 150 AH	2	
8	2608 5454 99 02	Relay (With Resistor) 24V	5	
	2770 5420 63 01	Cover (Relays & Flasher)	1	
10	2618 5454 46 03	Flasher (24V)	1	
	2618 5420 63 01	Cover (Relays 5 Nos & Flasher)	1	
	000 545 07 19	Lamp Holder	9	
	6212 051007 5	Lamp 24V 2W M24/5 (For Gauges And Indicator)	7	
14	2574 5450 99 56	Low Air Pressure Switch	3	
15	2631 5420 99 06	Beeper Alarm Unit 24V	1	
16	2078 5420 99 03	High Temperature Warning Buzzer Unit 12V / 24 V	1	

TABLE 54.1

LIGHT AND SIGNAL SYSTEM

GROUP 54

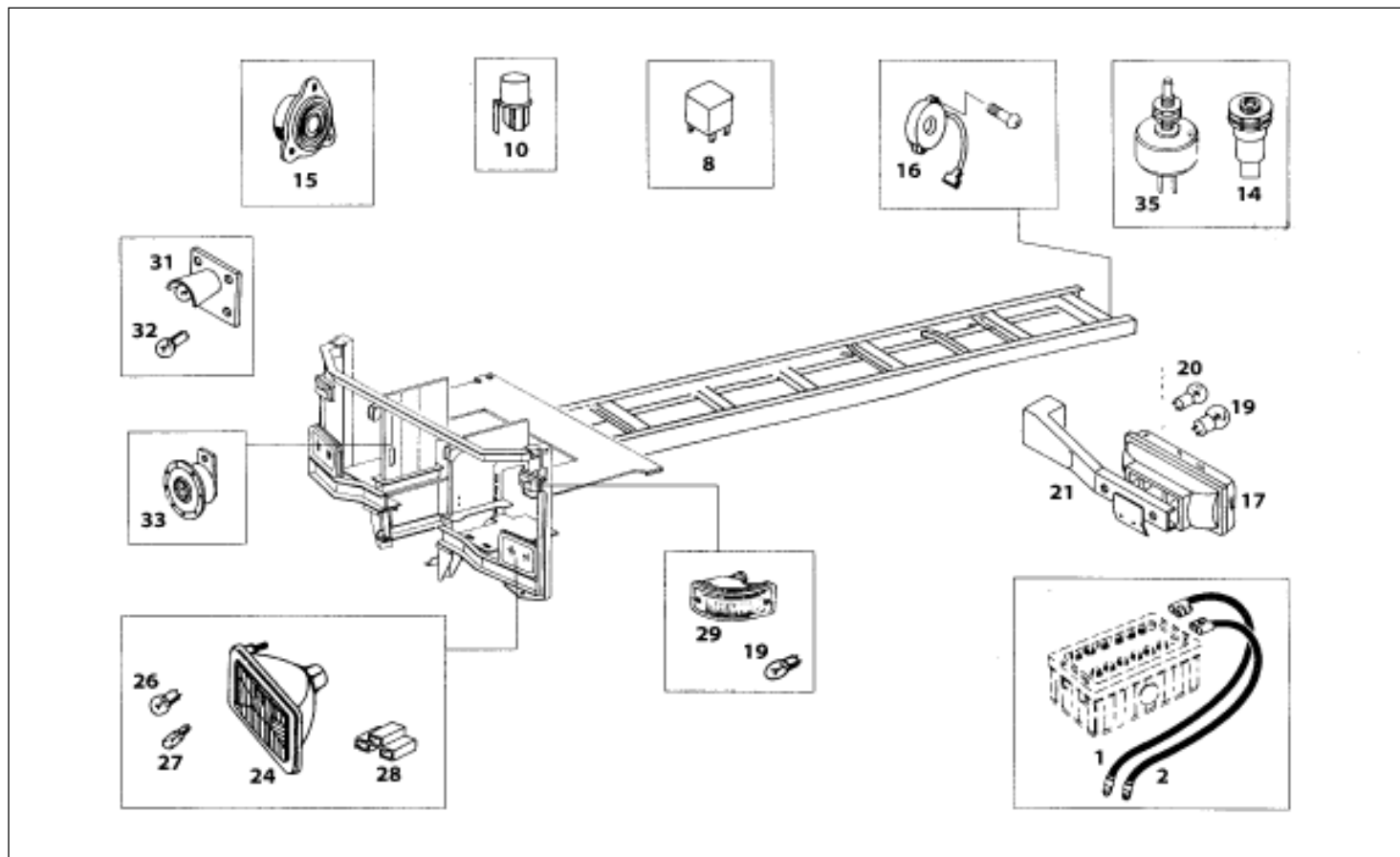


TABLE 54.1
LIGHT AND SIGNAL SYSTEM
GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
17	2618 5444 01 02	Assy Tail Lamp with Bulb RH MSSL 24V	1	
17	2618 5444 01 01	Assy Tail Lamp with Bulb LH MSSL 24V	1	
19	6212 052004 6	Bulb 24V 21W (for Tail Lamp)	6	
20	6212 051010 5	Bulb 24V 10W (for Tail Lamp)	2	
21	2573 5440 82 03	Bracket (Tail Lamp) LH/RH	2	
	2574 5440 99 26	Head Lamp Dome - LH	1	
	2574 5440 99 27	Head Lamp Dome - RH	1	
24	2157 5440 01 17	Assy Head Lamp RH with Halogen Bulb 24 V	1	
24	2157 5440 01 16	Assy Head Lamp LH with Halogen Bulb 24 V	1	
26	6212 010020 9	Halogen Lamp 24V 75/70W	2	
27	6212 051008 3	Lamp 24V 4W M24/2	2	
28	2654 5460 99 19	Sleeve Adaptor For Head Lamp	2	
29	2618 5444 01 43	Blinker Lamp Assy (LH) w/ Bulb 24V	1	Optional
29	2618 5444 01 45	Blinker Lamp Assy (LH) w/ Bulb 24V	1	Optional
29	2618 5444 01 44	Blinker Lamp Assy (RH) w/ Bulb 24V	1	Optional
29	2618 5444 01 46	Blinker Lamp Assy (RH) w/ Bulb 24V	1	Optional
19	6212 052004 6	Bulb 24V 21W (for Blinker Lamp)	2	
31	2576 5440 01 21	Assy Engine Lamp	1	

TABLE 54.1

LIGHT AND SIGNAL SYSTEM

GROUP 54

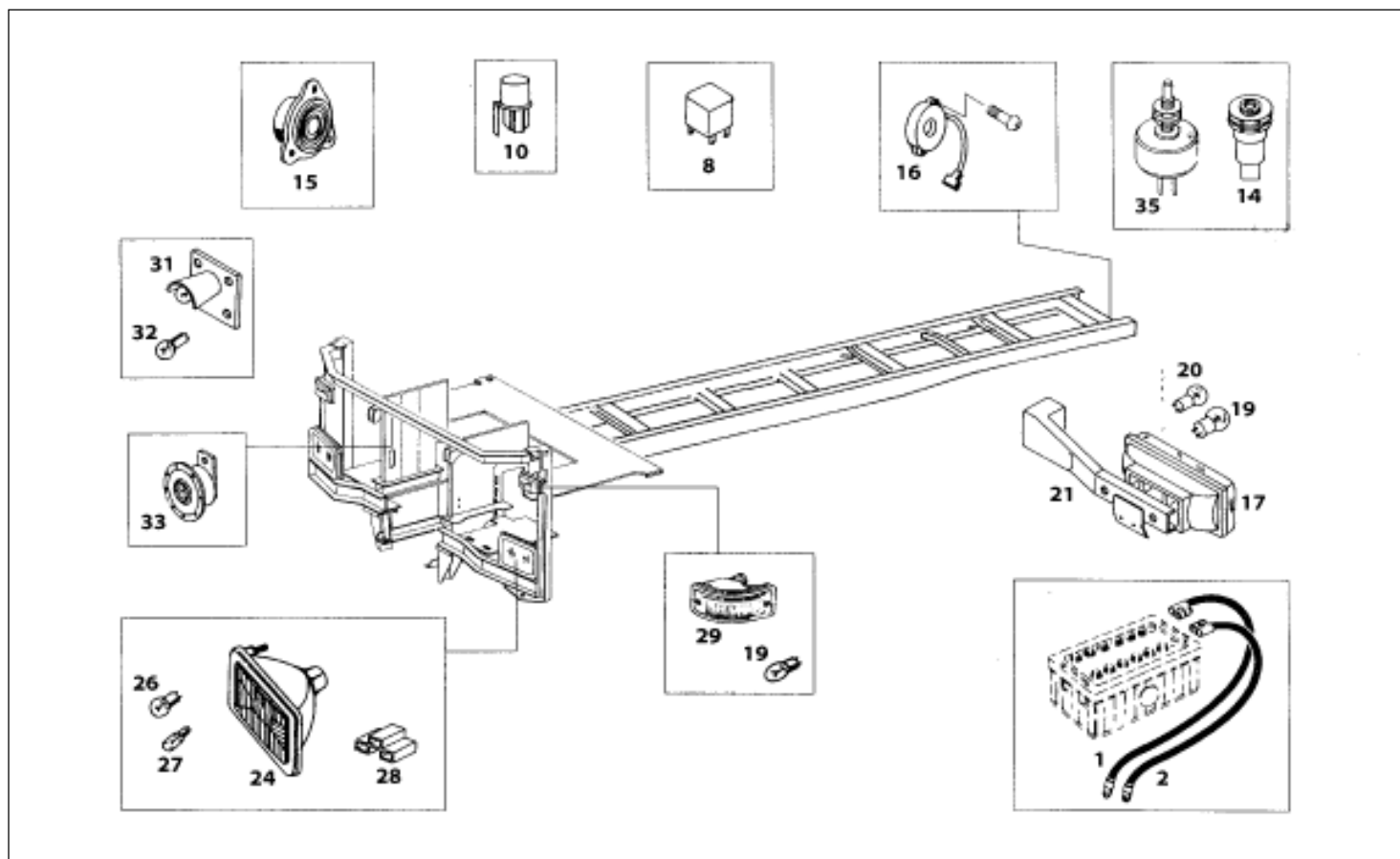


TABLE 54.1
LIGHT AND SIGNAL SYSTEM
GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
32	6212 051007 5	Lamp 24V 2W M24/5 (For Engine Lamp)	1	
33	2573 5424 99 10	Horn (24V)	1	
	2608 5450 49 01	Relay (24V) (For Starter Solenoid)	1	
	2073 5420 01 03	Assy. Bracket (For Mounting Horn)	1	
35	2576 5450 99 09	Stop Light Switch	2	
	2778 5420 01 07	Assy Kit, Road Speed Limiter (24V) (Siemens) Consisting of :-	1	
		Speedo Check	1	
		Assy. Bracket	1	
		Electronic Control Unit	1	
		Electric Actuator (24 V)	1	
		Speedo Sensor	1	
		Bowden Cable	1	
		Wiring Harness	1	

TABLE 54.2

INSTRUMENTAL PANEL

GROUP 54

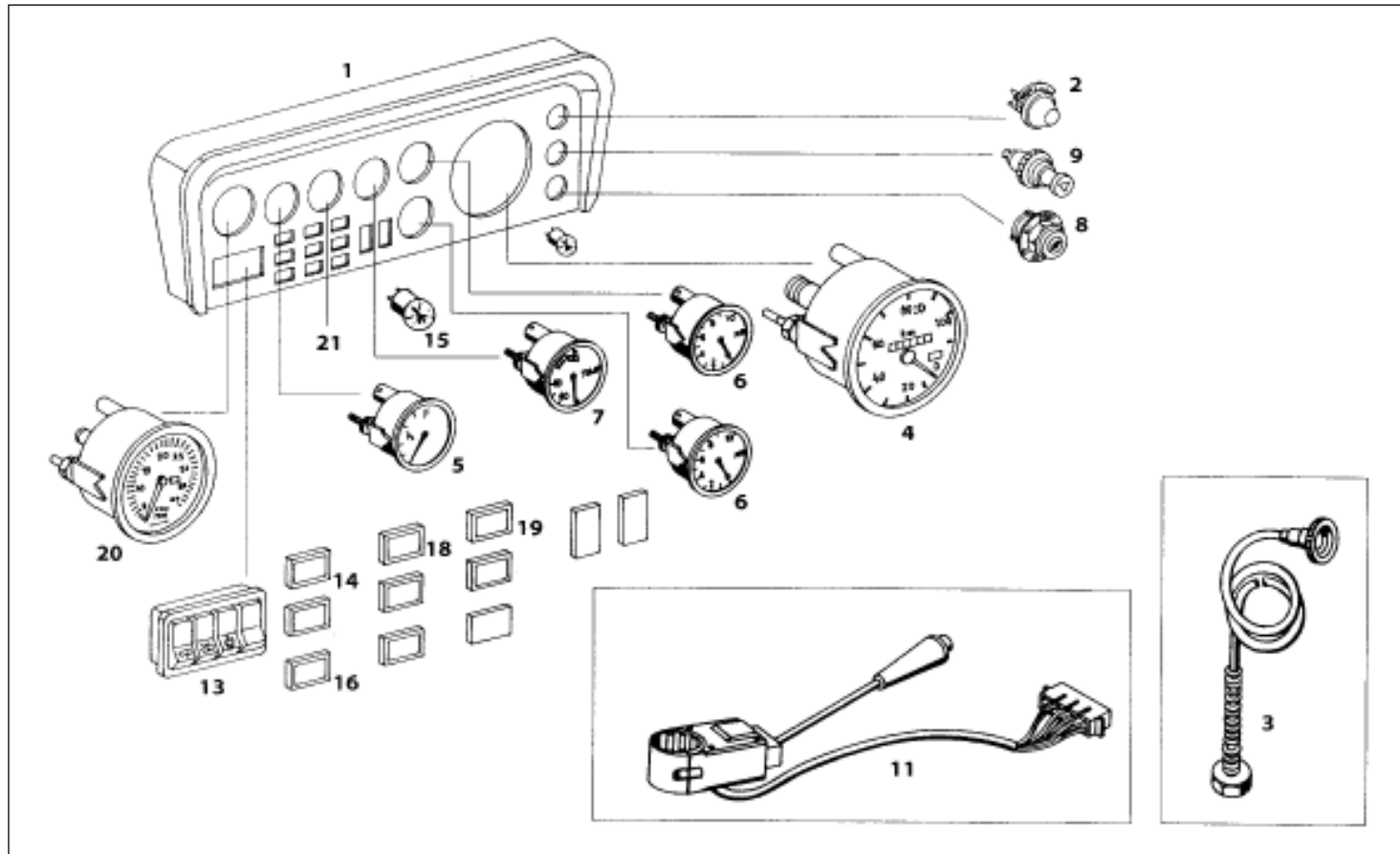


TABLE 54.2
INSTRUMENTAL PANEL
GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		INSTRUMENTAL PANEL		
1	2071 6890 01 04	Assy. Instrument Panel	1	
2	2618 5450 99 01	Starter Push Button	1	
3	2754 5420 99 04	Speedocable (JIS) 3200 mm Long	1	
4	2618 5420 99 13	Speedometer 6 + 1 (1:0.88)	1	Replaces 2754 5420 99 01
5	2632 5424 99 03	Fuel Gauge 24V	1	
6	2632 5420 99 15	Air Pressure Gauge	2	
7	2763 5420 99 01	Electrical Temperature Gauge 24V	1	
8	2614 5450 01 07	Main Line Switch 24V	1	
9	2618 5454 01 01	Hazard Warning Switch (MSSL) 24v	1	
11	2618 5450 01 01	Assy Combi Switch with MSSL Terminal and Housing 24V	1	
	2698 5450 63 03	Dummy Piano Switch Cover	2	
13	2754 5450 69 06	Piano Key Switch	1	
14	2573 5444 01 38	Assy Indicator Lamp (Hand Brake)	1	
15	6212 051006 7	Lamp 24V 2W M24/1 (For Indicator Lamps)	5	
16	2573 5444 01 40	Assy Indicator Lamp (Exhaust Brake On)	1	
	2573 5444 01 37	Assy. Indicator Lamp (Battery)	1	
18	2573 5444 01 39	Assy Indicator Lamp (Low Air Pressure)	1	

TABLE 54.2

INSTRUMENTAL PANEL

GROUP 54

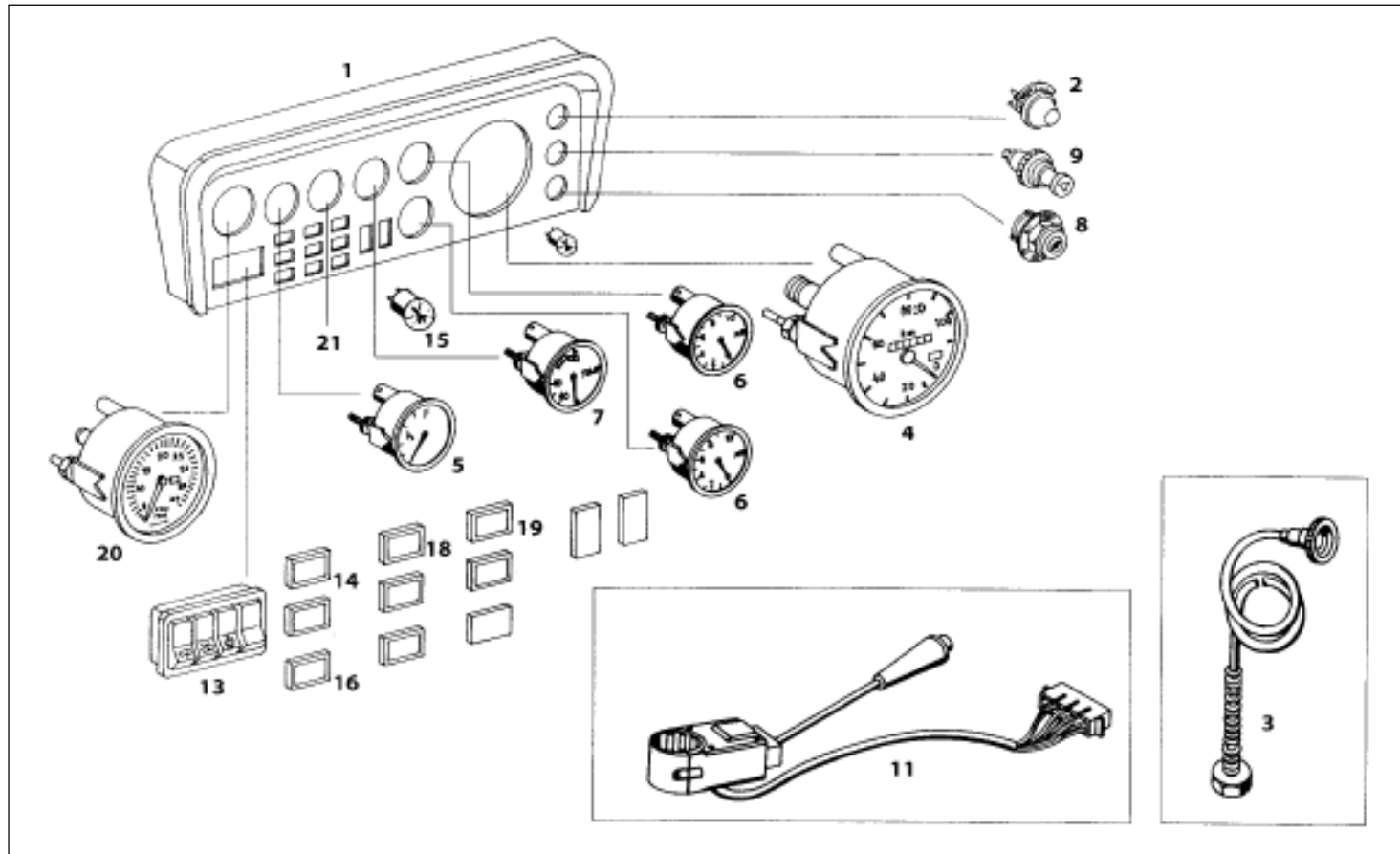


TABLE 54.2
INSTRUMENTAL PANEL
GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
19	2770 5444 01 05	Assy Indicator Lamp (Low Oil Pressure)	1	Replaces 2750 5420 99 01
20	2770 5420 99 17	R.P.M. Meter 24V	1	
21	2573 5450 99 10	Cover (Dummy Gauge)	1	
22	2163 5440 01 01	Assy. Indicator Lamp, Alternator (1 off)	1	
23	2163 5440 01 02	Assy. Indicator Lamp, Alternator (2 off)	1	

TABLE 54.3

WIRING HARNESS

GROUP 54

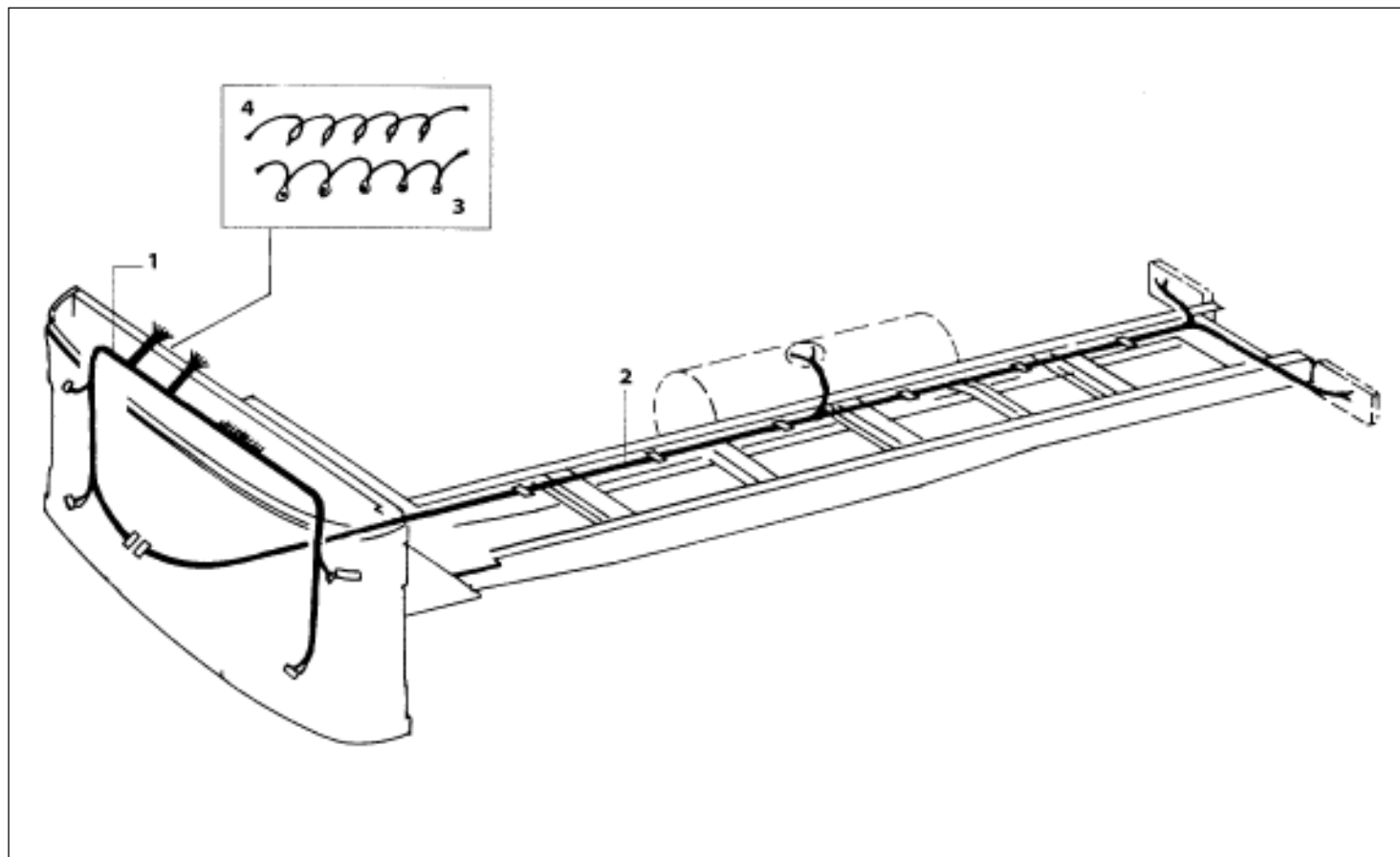


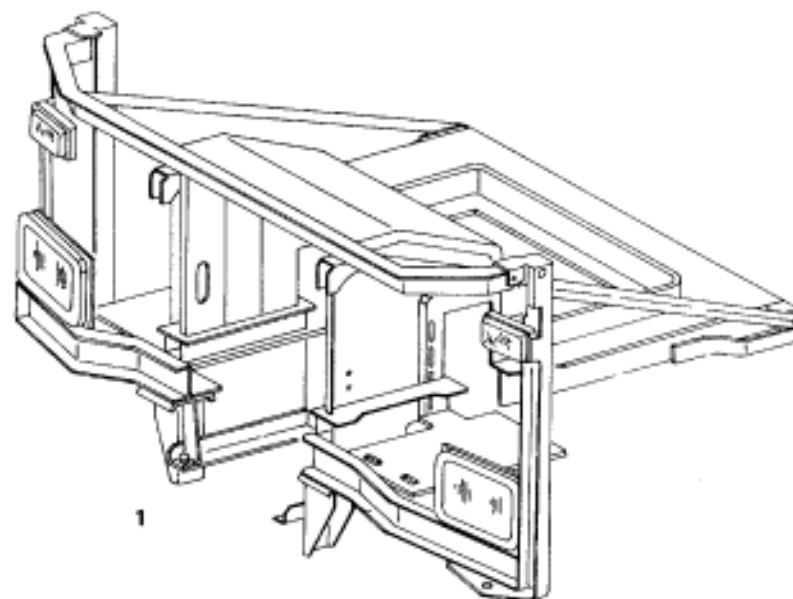
TABLE 54.3
WIRING HARNESS
GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		WIRING HARNESS		
1	2163 5482 01 06	Wiring Harness, Main (Speed Limiter)	1	Replaces 2163 5482 01 01
2	2163 5482 01 02	Wiring Harness, Front To Tail	1	
3	2782 5460 01 05	Wiring Harness, Gauges Earthing	1	
4	2782 5460 01 04	Wiring Harness, Panel Lamps	1	
	1315 5410 00 12	Wiring Harness, Exhaust	1	
	2770 5460 01 02	Assy. Cable Set (Starter Motor to Starter Relay)	1	

TABLE 60.1

COWL WITHOUT FACE

GROUP 60



**TABLE 60.1****COWL WITHOUT FACE****GROUP 60**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
1	2071 6010 01 82	COWL WITHOUT FACE Assy. Cowl Shell w/o Face	1	Replaces 2071 6010 01 65

TABLE 81.1

INTERNAL AND EXTERNAL FITMENTS

GROUP 81

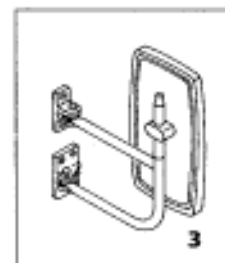
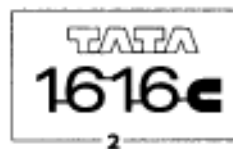


TABLE 81.1
INTERNAL AND EXTERNAL FITMENTS
GROUP 81

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		INTERNAL AND EXTERNAL FITMENTS		
1	2680 7520 01 05	'T' Emblem, Oval	1	
2	2071 8180 01 01	Assy Tata 1616 Cummins Mascot	1	
3	2592 8110 01 23	Assy Rear View Mirror Outer LH	1	
3	2592 8110 01 24	Assy Rear View Mirror Outer RH	1	
	2576 8110 01 47	Proximity Mirror	1	
	2632 8110 01 03	Wide Angle Mirror	1	

TABLE 82.1

WIPER SYSTEM

GROUP 82

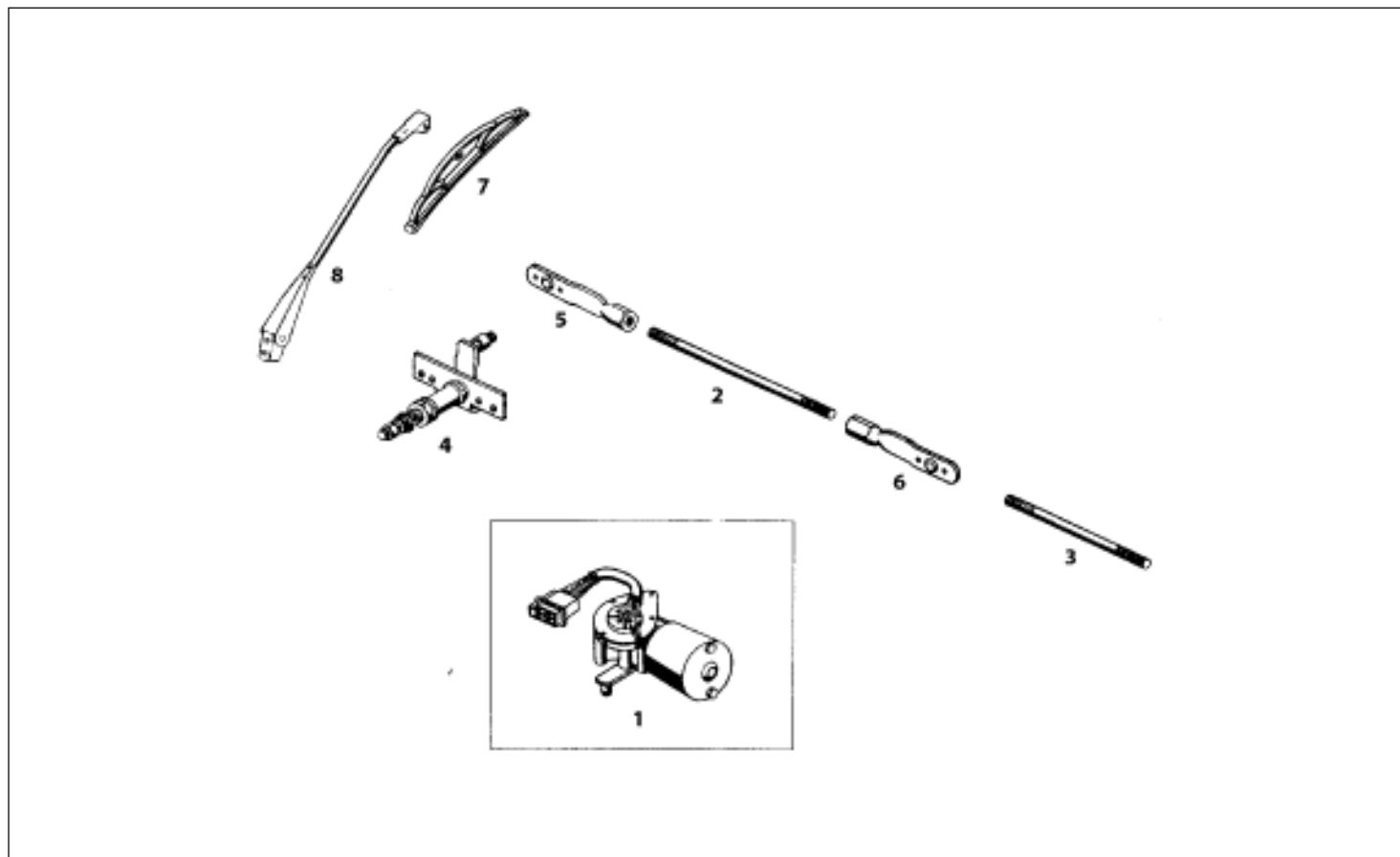


TABLE 82.1
WIPER SYSTEM
GROUP 82

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		WIPER SYSTEM		
1	2573 8224 99 01	Assy Wiper Motor 24V	1	
2	2060 8240 60 03	Link Rod (1004 mm Long)	1	
3	2060 8240 60 01	Link Rod (224 mm Long)		
	000 820 00 37J	Accessories Kit for 24V Wiper Motor Consisting of :	1	
4		Wheel Box	2	
5		Link End Assy LH	2	
6		Link End Assy RH	2	
		Wiper Motor Connector	2	
		Spacer	2	
8	2651 8240 01 77	Assy Wiper Arm	1	
7	2651 8240 01 76	Assy Wiper Blade	1	

TABLE 82.2

WINDSHIELD WASHING SYSTEM

GROUP 82

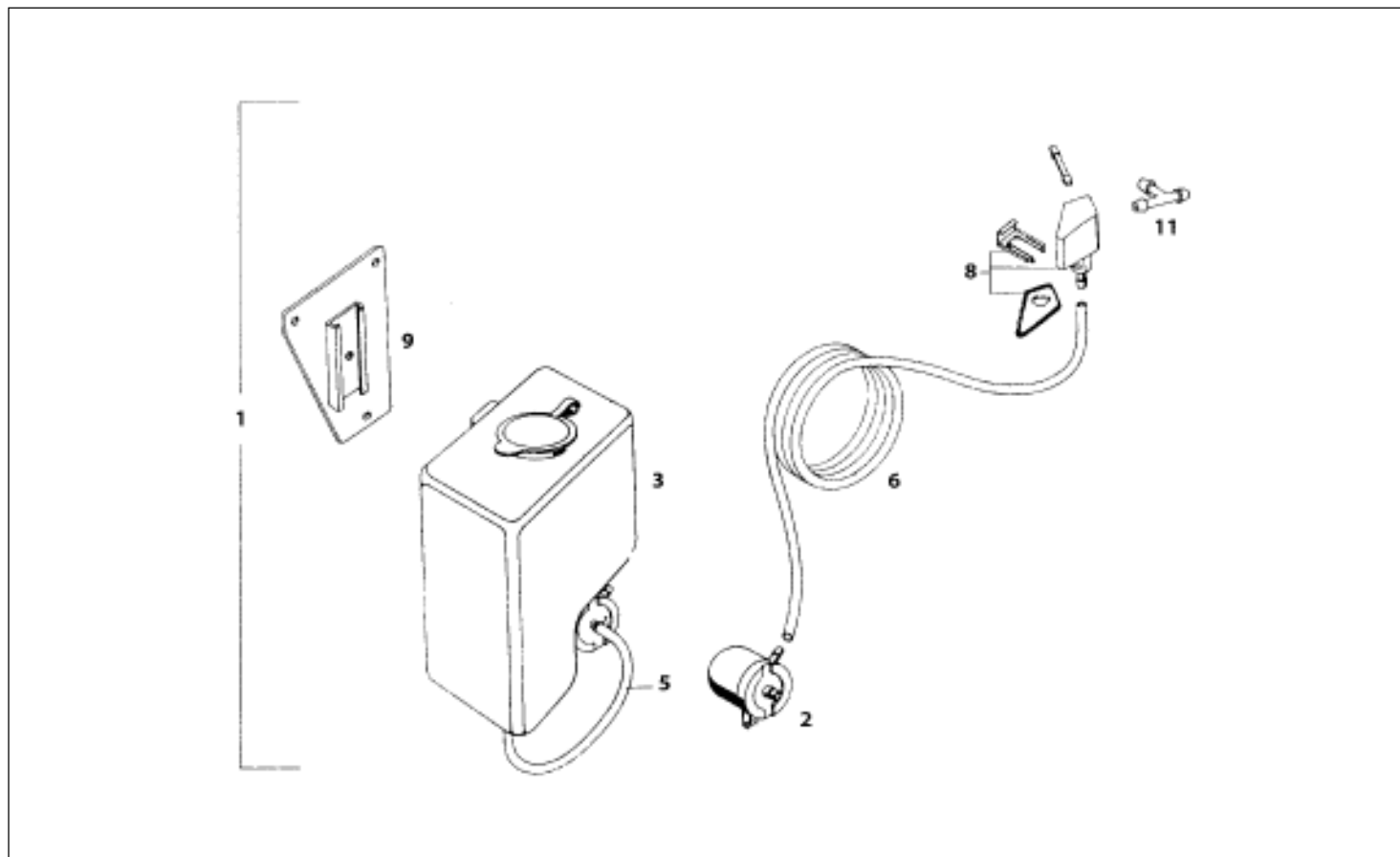


TABLE 82.2
WINDSHIELD WASHING SYSTEM
GROUP 82

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		WIND SHIELD WASHING SYSTEM		
1	2573 8224 01 01	Assy. Windshield Washer Kit (24V) Consisting of :	1	
2		Pump Assy.	1	
3		Tank	1	
5		Tube (Tank to Pump Inlet)	1	
6		Tube (2000 mm Long)	1	
8		Assy. Nozzle	2	
9		Bracket Wind Shield Washer	1	
11		T Joint	1	

TABLE 83.1
A/C AIR COMPRESSOR MOUNTING
GROUP 83

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
	2071 8340 01 01	A/C AIR COMPRESSOR MOUNTING Bracket (For A/C Air Compressor Mounting)	1	

TABLE 88.1

BUMPER AND ENGINE HOOD

GROUP 88

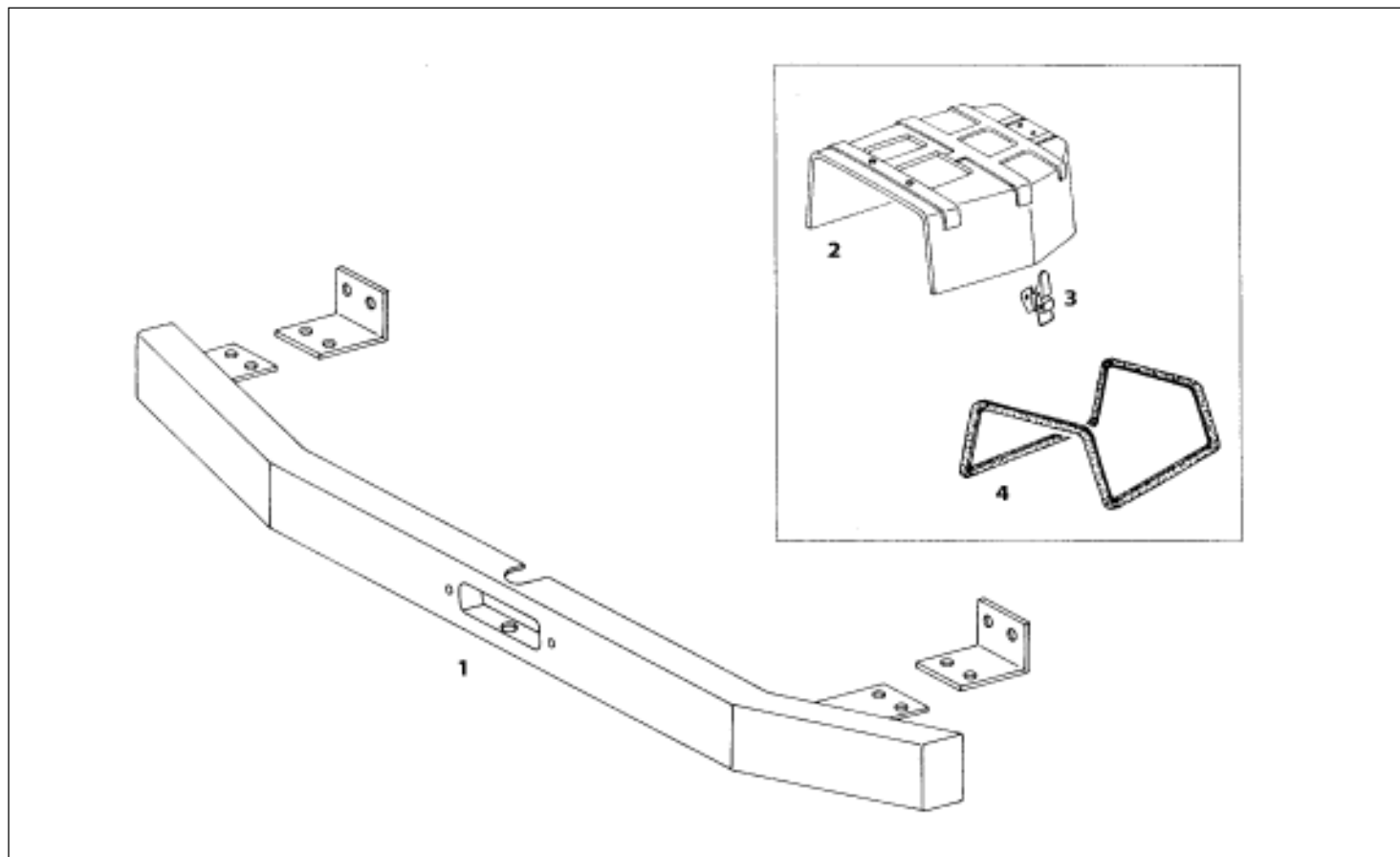


TABLE 88.1
BUMPER AND ENGINE HOOD
GROUP 88

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		BUMPER AND ENGINE HOOD		
1	2071 8850 01 01	Assy Bumper	1	
2	2750 8870 63 01	Assy Engine Hood	1	
3	2592 8870 01 03	Toggle Clamp (Engine Hood)	6	
4	2592 8870 77 02	Sealing Rubber, Engine Hood	1	

TABLE 88.2

ANTI-SAGGING BAR

GROUP 88

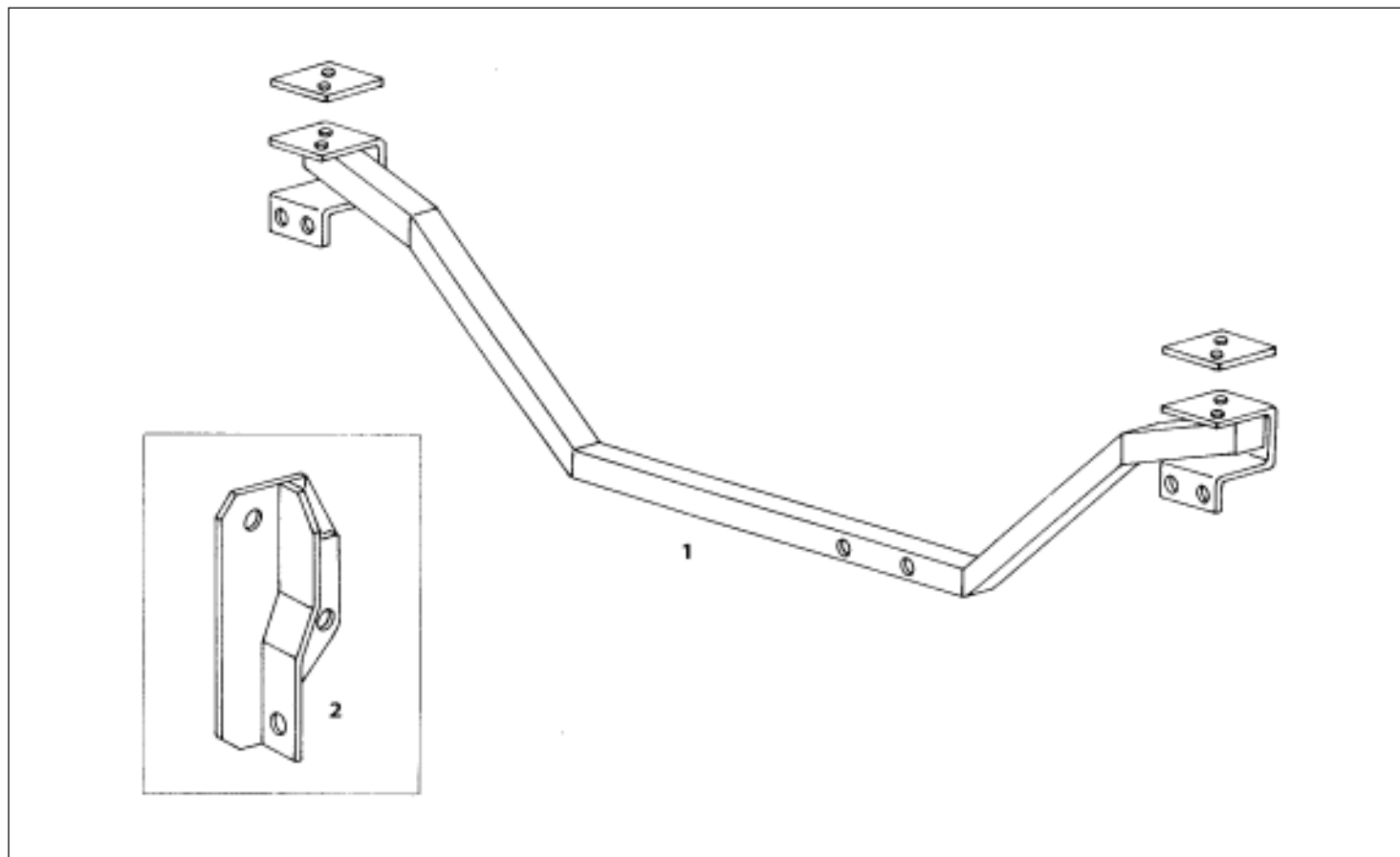


TABLE 88.2
ANTI-SAGGING BAR
GROUP 88

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		ANTI-SAGGING BAR		
1	2071 8850 01 09	Anti-Sagging Bar	1	Replaces 2071 8850 01 02
2	2071 8850 01 07	Assy. Support LH (for Anti-Sagging Bar)	1	
2	2071 8850 01 08	Assy. Support RH (for Anti-Sagging Bar)	1	
4	2071 5205 82 03	Bracket (for Anti-Sagging Bar)	2	

TABLE 89.1

COWL MOUNTING

GROUP 89

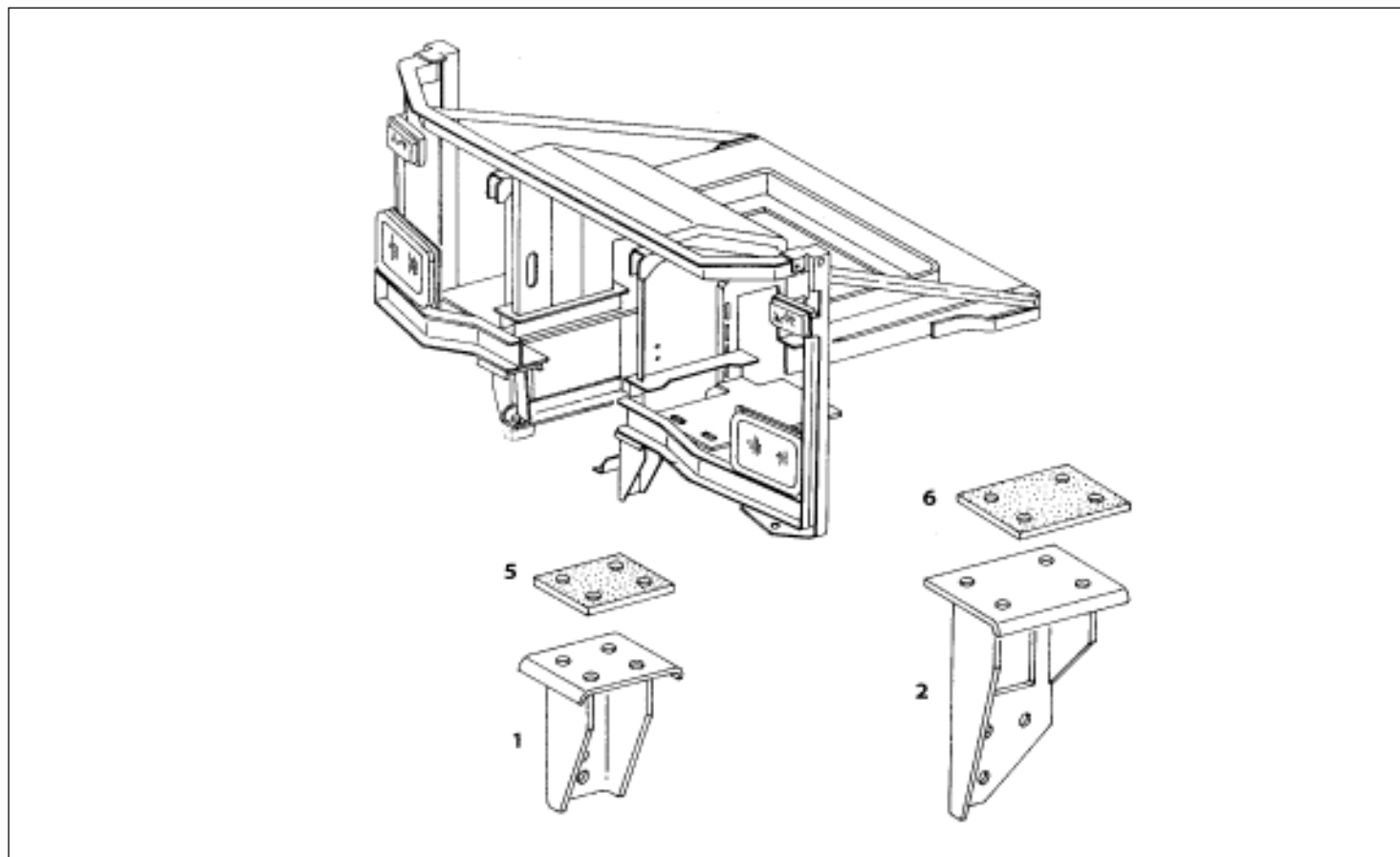


TABLE 89.1
COWL MOUNTING
GROUP 89

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
		COWL MOUNTING		
1	2091 8910 01 01	Assy. Bracket LH (Cowl Mtg. Front)	1	
2	2091 8910 01 03	Assy. Bracket LH (Cowl Mtg. Rear)	1	
2	2091 8910 01 04	Assy. Bracket RH (Cowl Mtg. Rear)	1	
5	2060 8910 77 02	Packing Front (Cowl Mounting)	2	
6	2060 8910 77 01	Packing Rear (Cowl Mounting)	2	
	2573 8910 92 01	Washer (For Cowl Mounting)	16	
9	2071 8910 01 03	Assy. Bracket (5th Mounting)	1	
10	2071 8910 77 01	Packing (5th Mounting)	1	

TABLE 91.1
SEAT AND SEAT BELTS
GROUP 91

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPO 1616 C EURO II	REMARKS
1	2576 9150 01 34	SEAT AND SEAT BELTS Assy Seat Belt Kit (Driver Side)	1	



TATA MOTORS

LPO 1616 C (EURO II)

PART NUMBER INDEX

TATA PART NUMBER INDEX FOR LPO 1616 C (EURO II) CATALOGUE

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042 312 16 52J	167	042 990 00 37J	173						
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342 322 00 84	173	322 993 03 10	163						
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TATA PART NUMBER INDEX FOR LPO 1616 C (EURO II) CATALOGUE

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1315 5410 00 12	339	2070 4290 01 12	277	2073 4290 01 40	275	2076 1460 38 02	97	2077 4291 01 71	277
1316 2910 00 02	159	2070 4290 01 12	283	2073 4290 01 40	281	2076 1460 38 17	97	2077 4291 01 71	283
2060 2915 01 01	161	2070 4290 01 13	277	2073 4290 01 78	275	2076 1460 99 07	97	2078 5420 99 03	329
2060 8150 82 01	163	2070 4290 01 13	283	2073 4410 01 07	313	2076 5000 01 28	323	2081 3210 71 01	171
2060 8240 60 01	345	2071 5205 82 03	353	2073 4610 01 01	287	2076 5010 01 16	325	2085 4680 01 08	313
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2060 8910 77 02	355	2071 8180 01 01	343	2076 0100 01 80	3	2076 5010 58 42	325	2091 2420 01 02	119
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2068 4310 01 01	255	2071 8910 01 03	355	2076 0913 42 01	77	2076 5050 63 14	323	2091 2910 60 03	159
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2573 4750 01 04	315	2574 3340 83 05	191	2575 3320 92 03	187	2576 3130 71 30	167	2576 3280 33 07	179
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2576 3280 75 01	181	2576 3320 92 18	187	2576 3530 82 01	207	2576 3530 86 16	203	2576 4130 34 01	215
2576 3280 83 02	179	2576 3320 92 19	189	2576 3530 83 02	205	2576 3530 86 17	203	2576 4130 42 01	215
2576 3280 83 03	179	2576 3320 92 20	189	2576 3530 83 03	205	2576 3530 86 18	203	2576 4130 43 01	215
2576 3280 83 04	179	2576 3320 92 21	189	2576 3530 83 04	205	2576 3530 86 19	203	2576 4130 63 01	215
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